# MARITIME REPORTER

ENGINEERING NEWS



Pemex 65

First Of Two New Design
Fireships For Pemex
(SEE PAGE 4)

DIESEL POWER REVIEW

(SEE PAGE 4)

JULY 15, 1983



# Our sales department sees your problems from this angle.

Solving marine transportation problems is not an ivorytower, three-piece suit type of job. You need to be close to the water, close to your boats and people, if you intend to solve customer problems instead of creating them.

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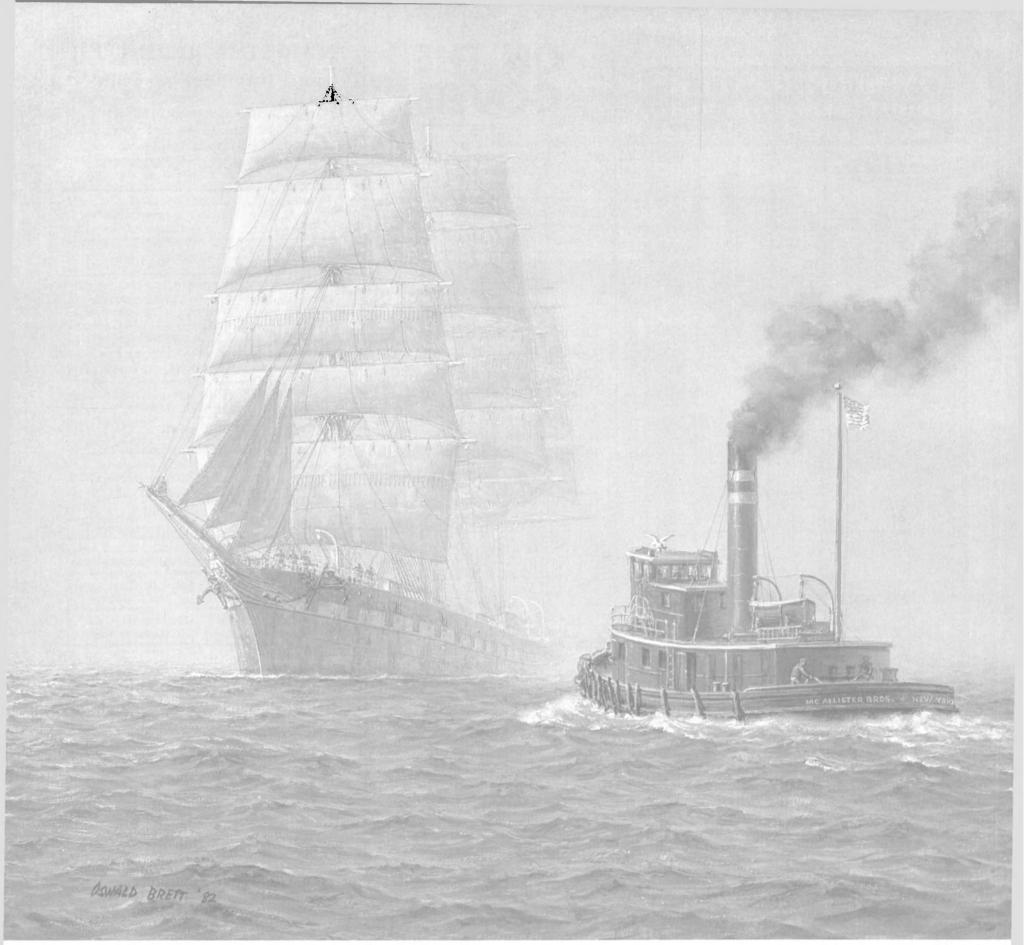
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Painting courtesy Norman Kjeldsen, Esq.

# Bear a hand for the Wavertree.

In 1895, the Wavertree arrived at New York under sail. This painting by Oswald Brett depicts the historic event. While we cannot say for certain, the Wavertree may have been met by one of the McAllister tugs which have served New York Harbor since 1864. Legends are made of such moments. The Wavertree and her sister ships, in their day, were our responsibility.

We at McAllister take pride in being part of the history and lore of New York Harbor. The Wavertree is now at the South Street Seaport Museum and we support her restoration in order to keep maritime and nautical traditions alive for future generations. Bear a hana. Send your donation to: Ship Trust, c/o National Maritime Historical Society, 15 State Street, New York, N.Y. 10004.





Polar Sea (WAGB 11)

# **Future Requirements** Of Coast Guard Vessels

by Admiral James S. Gracey Commandant, U.S. Coast Guard

"The problem is change and how to cope with it. I have learned that 90 percent of problem solving is realizing that you have a prob-lem," stated Adm. James S. Gra-cey, Commandant, U.S. Coast Guard, at the 1983 Society of Naval Architects and Marine Engineers' Spring Meeting/STAR Symposium in Washington, D.C.

The Steering Committee for the Spring Meeting had asked Admiral Gracey to speak on: (1) what

are the major changes affecting the Coast Guard, (2) what will be the impact of these changes on marine engineering, and (3) what are the likely Coast Guard requirements for the U.S. marine industries over the next 10 years.

The speaker found these questions to be most apropos for the Coast Guard, stating: "With the States with tasks ranging from procurement of equipment. While Coast Guard, you have certainly come to the right organization to

any institution that understands tracted, fought in every armed the meaning of the word, it is the Coast Guard. Over the years, we have grown from a single-mission service, the revenue cutter service created back in 1790 to enforce the

conflict of this nation, changed departments and coped with a number of considerably different political philosophies along the way."

Referring to the economy and revenue against smugglers bent the federal budget, Admiral Graon avoiding taxes, into a multi-mission armed force of the United the cost of people (wages) and the search and rescue to military cutting personnel expenditures is readiness to environmental protec- a major problem, according to the talk about 'change' . . . if there is tion. We have expanded and con- Admiral, he feels that the Coast



Adm. James S. Gracey

Guard is being funded reasonably well to procure equipment.

His solution to these problems is: "One way we can compensate for that lack of people is to take full advantage of state-of-the-art technology-computers, electronics and sensors—the whole range of ways to work smarter, not harder. Fortunately, the high technological industries are rapidly increasing in both availability and capability, while at the same time costs are going down. We have to implant that technological innovation in our ship design and operation. The COMDAC equipment on our 270-foot Bear Class cutters is a good example. We have probably reduced the crew of these ships by one-third through computerizing navigation, communications, engineerin weapons control capability. engineering

Admiral Gracey pointed out that increasing the use of technology does not necessarily increase capability but it does increase efficiency. When you reduce crew size, he advised, every component on the ship can be reduced-evaporators, galley, berthing, heating-resulting in savings in raw materials for initial construction and energy savings during operation. These savings can compensate for

being "people-poor" in the future. The Coast Guard's aim, according to Admiral Gracey, is to assure its officers and enlisted men that they "will be operating the best equipment—the best boats and best cutters available. That

Adm. James S. Gracey has been Commandant of the U.S. Coast Guard since May 27, 1982. He was nominated for this position by President Reagan while serving in the dual role of Commander, Atlantic Area, and Commander, Third Coast Guard District, in New York City. He was graduated from the U.S. Coast Guard Academy, New London, CT, in 1949, and received a Master of Business Administration degree from Harvard Graduate School of Business Administration in 1956. During his career with the Coast Guard he has served in increasingly responsible posts onboard vessels and shore stations on the West Coast, Great Lakes and the East Coast and at Coast Guard Headquarters in Washington,

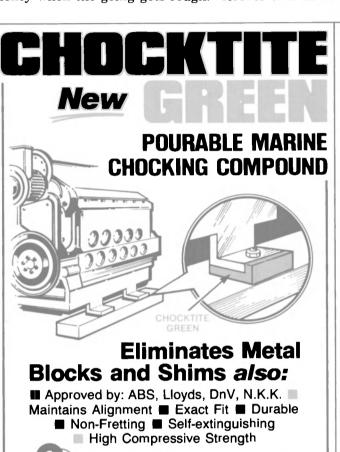
is why we are looking at innovative hull designs such as SWATH and SES-ships that will operate at good speed, comfortably, in all kinds of weather. Not only must our ships have the legs to go the distance but our people must be able to man them at peak efficiency when the going gets rough. forever and this requires reliabil-

means people-oriented vessels that are safe and comfortable. And that and a third will be delivered later this year. Also, we are designing a mid-size cutter, somewhere between our 210-foot cutters and the 82/95-foot patrol boats that will be a SWATH vessel."

The speaker pointed out that the government expects the Coast Guard to keep its ships operating

means quality construction; it We already have two Bell-Halter ity and maintainability. To meet this expectation, the Admiral said: "It has to be built-in at the design stage and requires quality construction. We generally build for a ship life of 30 years. But experience shows our cutters have to last much longer. We are currently doing a ship-life extension program on our 180-foot buoy tenders (built in the '40s) to carry them on

(continued on page 10)



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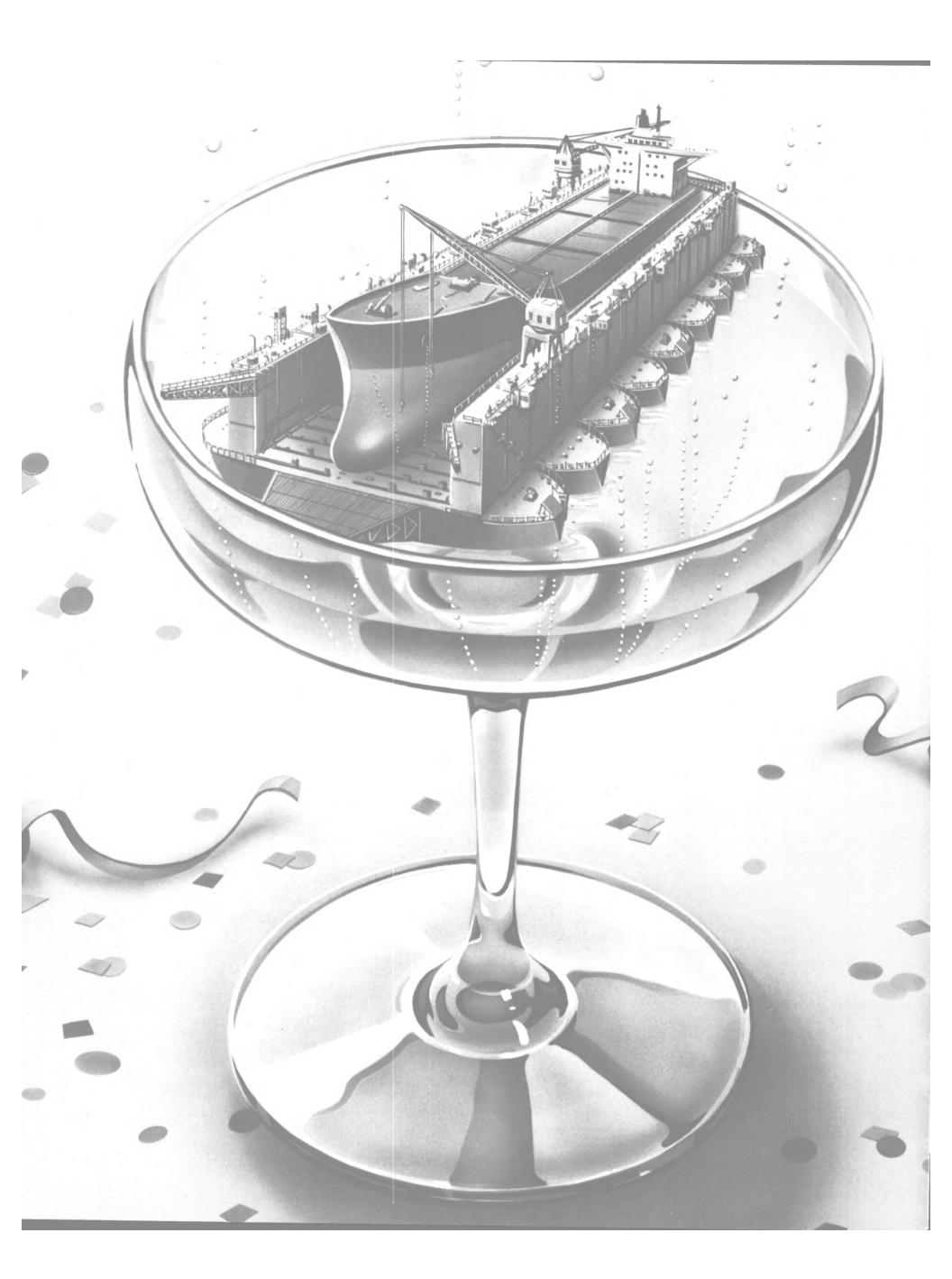
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The biggest launch in the 100-year history of Bath Iron Works Corporation will soon take place—the opening of the new BIW Portland conversion and repair facility.

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BIW Portland offers modern office accommodations for owners, agencies and the U.S. Navy. And, of course, the best ship repair people in the world.

"Bath-built" has been a hallmark of distinction for nearly a century—earned through a proven reputation for aggressive management, precision planning and scheduling, superior quality and competitive pricing. These same values will be extended to BIW Portland in order that "Bath-rebuilt" immediately achieves the same distinction.



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### **US COAST GUARD**

(continued from page 7) into the 21st century, a mid-life maintenance overhaul of our 210 footers-replacing and standardizing equipment that is simply no longer maintainable, and we are getting started on the FRAM of our 378-foot cutters that have been around since the '60s.'

Speaking of the future, Admiral Gracey, stated: "In this era of

rapidly changing mission requirements, the Coast Guard needs multi-mission cutters and boats capable of a wide variety of operations. We must assess our needs carefully (including DOD input) and then get on with it—using offthe-shelf vessels and contract designs where appropriate. Design considerations must emphasize maintainability and reliability to any cutter is essential. We want cover long-term support needs.

Tradeoffs will probably be necessary between speed and endurance—above a certain point speed becomes very expensive, requiring more vessel than we need or can afford. Aircraft can provide the speed and coverage we may sacrifice on the surface and sensorequipped aircraft will do even more. Helicopter landing capability on vessels capable of reasonable speed

in all weather operations."

In conclusion the speaker said that "with long-term people costs a high consideration in federal government, we must increase our use of high-technology applications and design cutters that provide hospitable conditions for both people and equipment. Innovative designs such as SES and SWATH meet these conditions and we are moving in that direction.'

In these times, reducing vessel operating costs is usually a complex, challenging and expensive proposition. But with the plants for more than 15 years. If you'd like to talk to satisfied help of Ferrous FE4 Combustion Catalyst. you can win a small but decisive victory in the battle against the high costs of fuel. repairs and maintenance

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Lower fuel costs plus reduced maintenance and repair costs plus less downtime compared to the low cost of the Ferrous FE4 Combustion Catalyst Program adds up to a suprisingly high Return On Investment. The FE4 Program is a fraction of the cost of retrofitting your power plant with ordinary fuel saving equipment. If you'd like us to calculate the investment return for a vessel like yours, or if you would like copies of our

technical support material, please contact: Ferrous Corp P.O. Box 1764, Bellevue, WA. USA 98009, Phone 206, 454-6320, TOLL-FREE: 800/227-3800, ext. 202. In California call 800/792-0990, ext. 202.

... Has the proof!

Admiral Gracey presented the speech abstracted here at the 1983 SNAME Spring Meeting and STAR Symposium in Washington, D.C.

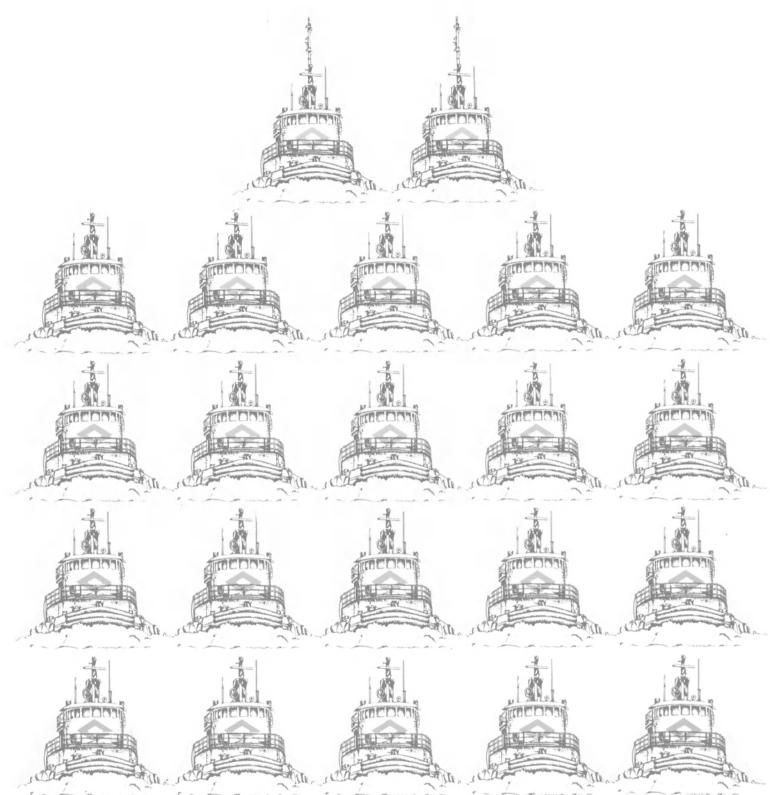
### **Dravo Awarded Navy** Contract To Rehabilitate Crane At Portsmouth Yard

Dravo Wellman Company, a unit of Dravo Corporation of Pittsburgh, Pa., which provides bulk materials-handling equipment, systems and engineering, has received a contract for an extensive crane rehabilitation project at the U.S. Naval Shipyard in Portsmouth, Va.

Awarded to Dravo Wellman by the U.S. Naval Facility Command in Norfolk, Va., the contract calls for the rehabilitation of Crane #27 at the Navy's Portsmouth shipyard. Originally built by the Wellman Company of Cleveland in 1942, the crane is equipped with a 75-ton main hoist and a 25-ton auxiliary hoist.

Upon completion of the rehabilitation project, the crane will be fully modernized and capable of state-of-the-art crane operations. Work to be done on the crane includes the installation of a new operator's cab and new electrical panels and controls; a new 300-kw engine generator; structural and mechanical rehabilitation, and repainting. Being directed by Dravo Wellman's service group located in Cleveland, Ohio, the work is already underway, and is expected to take approximately 10 months to complete.

Valued at more than \$1.5 million, the project represents the continuation of an ongoing crane rehabilitation program begun by Dravo Wellman at Portsmouth several years ago. Two cranes similar to Crane #27 have already been rehabilitated under the program, one in 1981, and another in 1982. Dravo Wellman is also involved in crane rehabilitation work at U.S. Navy shipyards in Philadelphia and Mare Island, Calif.



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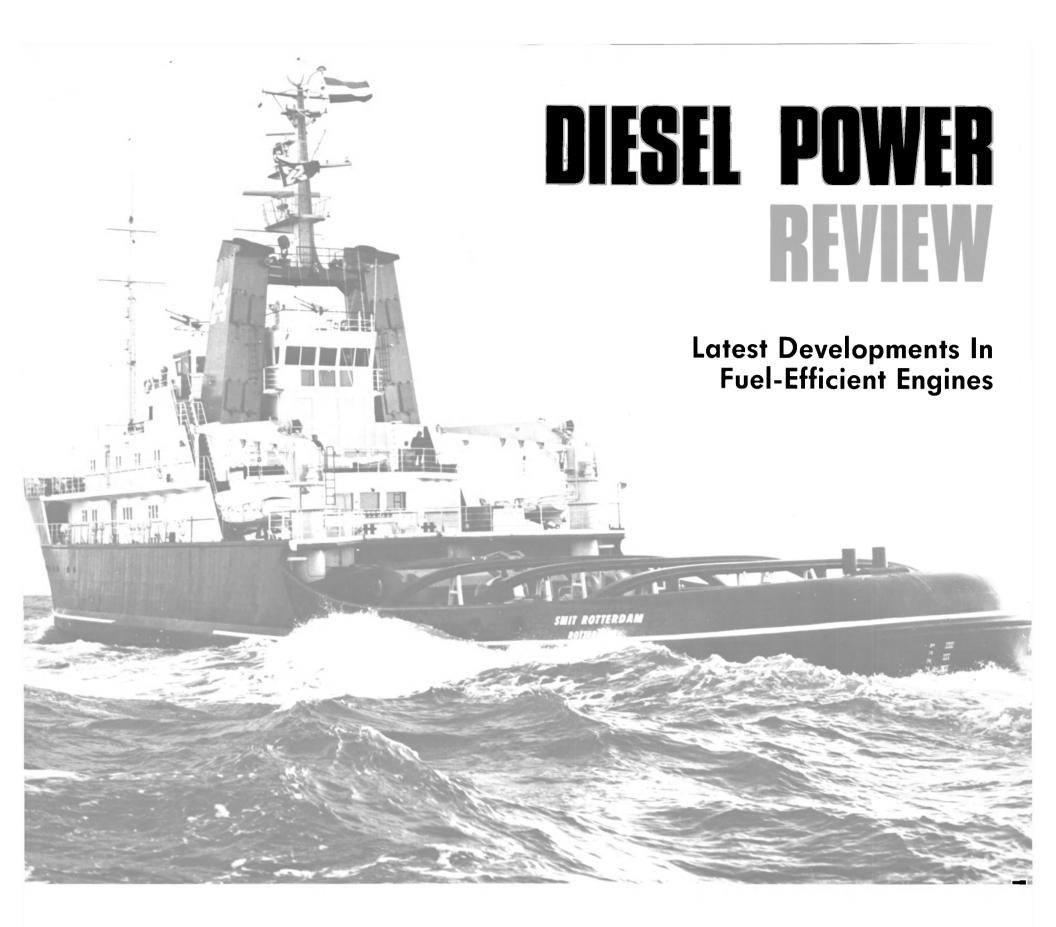
(and cost-saving) efficiencies. Perhaps that's why more marine managers are saying, "When you go with Curtis Bay Towing, you have more on your side."

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High fuel costs and lower grades of marine fuel continue to dominate the thinking of diesel engine manufacturers as well as vessel owners and designers.

Engine designs reflect these concerns as diesel manufacturers produce new and modified models capable of burning less fuel, of lower quality, much more efficiently.

MARITIME REPORTER asked diesel manufacturers to provide details on the latest developments and designs in fuel-efficient diesels

The following review is based on the replies we received at press time.

Brochures, product literature and technical reports are available, at no cost, on all of the diesel engines surveyed in this article.

### FOR MORE INFORMATION

If you wish to receive additional information on any particular products in the following review, write the corresponding reader service card number(s) on the reader service card in the back of this issue.

If you wish to receive information from all the manufacturers and suppliers of diesel engines and systems included in this review,

Write 40 on Reader Service Card

### **AKASAKA**

Write 41 on Reader Service Card

Akasaka Diesels Limited of Japan, a privately owned diesel manufacturing company, has been building diesels for over 70 years.

In that time it has built engines totaling six million horsepower.

Akasaka has been developing and marketing a new "A" series of engines which bring all the advantages of large bore slow speed down to the 1,500-hp to 3,300-hp per engine range. These engines turn from 303 rpm to 218 rpm at continuous service output, and reach fuel efficiencies below .300 lbs/shp in the larger sizes.

The Akasaka "A" series are all four-cycle long-stroke engines with the single exhaust valve on each cylinder built in a cage so it can be removed and replaced without removing the cylinder head. The low rpm makes them ideal for propulsion. They can be purchased with direct reversing, and require no reverse reduction gear.

Even when used as a generator engine—with a relatively high cost generator at such slow speed—the fact that the engines can burn 1500 to 3500 seconds Redwood fuel at 100 degrees Fahrenheit can offset the higher capital cost in two or three years of operation.

### **ALCO POWER**

Write 42 on Reader Service Card

Alco Power Inc. has gained valuable experience in the past year with operation on 400 SR1 blended fuel using six of their 16-cylinder 251 engines in river push-boat service on the Lower Mississippi. Due to the lower cost of this fuel compared with normal diesel fuel, considerable reductions in operating costs can be realized.

These engines are rated 240 bmep at 900 and 1,000 rpm. One of these engines has reached the 9,000 hour mark in this operation. Although it is too early to give an accurate analysis of increased maintenance necessitated by using the blend, preliminary indications are, for example, that valves will need replacing at 5,000 hours and rings at 10,000 hours. Alco has recently released a publication (2F-1500-1/ 83) outlining the operation of its 251 engines on intermediate fuel and the fuel-handling system. The publication outlines some of the items that are to be considered in the handling and treatment of the fuel to avoid excessive engine wear.

In May of this year, Alco began testing the spark-ignited natural gas version of its new 270 series engine. The 12-cylinder engine is rated 2,650 bhp at 1,000 rpm. The ability to test these and newer models up to 8,000 hp was recently accomplished with the completion of a new \$2.8-million production test facility in Auburn, N.Y. This facility will also be able to test diesel engines.

Engines will be loaded by a micro-processor controlled fluid friction dynamometer connected to the engine by a universal shaft. Three cooling towers cool the dynamometers and engine fluid heat exchangers.

The new facility incorporates state-of-the-art instrumentation for testing both the 251 and 270 diesels and the 270 spark-ignited gas engine. Most engine parameters can be measured remotely in the control room. This expansion provides greater on-site testing efficiency for Alco. Write the number above on the Reader Service Card for additional information on the Alco engines and a copy of the 2F-1500-1/83 report.

### AMERICAN LOHMANN

Write 43 on Reader Service Card

Next year, Lohmann & Stolterfoht, the power transmission specialist headquartered in West Germany, will celebrate its 100th birthday. American Lohmann, its U.S. Subsidiary, is located in Hillside, N.J.

In the beginning, the development and production of in-motion engaging and disengaging clutch-couplings constituted the firm's main activity. Later, L&S began the production of complete transmission lines with gearboxes, couplings, clutches, and shaft bearings particularly for the shipbuilding industry.

Included in the extensive marine power transmission line from L&S are the following products.

### **Navilus Marine Gearboxes**

GUU reverse reduction gear units, with a power range from 110 hp to 910 hp, are designed for small fishing and workboats as well as yachts and patrol craft. Lightweight and compact design make the units particularly suited

gear units have the same basic design features with a power range from 500 hp to 1960 hp.

GW gear units are designed for high power transmission especially under heavy service conditions and are available in a variety of configurations, i.e. reverse reduction and plain reduction, coaxial, vertical offset and horizontal offset. The GCS/H, GUC/H

for high-speed craft. GUS type and GUO types are reduction gearboxes and cover the complete application range of medium-speed direct-reversible diesel engines with a power range from 1,500 hp to 65,000 hp. Combining two or more engines to drive a single propeller shaft may be accomplished with L&S compound gear GVA or GVG units with a power range of 1,800 hp to 60,000 hp and more per input line.

A wide selection of specially designed gearboxes such as alternator gear units, dredger transmissions, i.e. cutter head drives, gear units for sand pumps, electric generators, and winch drives are also available.

### Couplings, Clutches and **Bearings**

The exitations of diesel power (continued on page 14)

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### American Lohmann

(continued from page 13)

transmissions call for torsionally flexible couplings and clutches which eliminate excessive vibration and stress in the propulsion system. The Spiroflex is a highly elastic coupling with a torque capacity up to 140,000 kNm. The

pneumaflex is a torsionally flexi- diameters between 4 and 34 inches ble clutch, pneumatically actuated which may transmit up to 50,000

hp.
The torsionally rigid Pneumastar clutch is a pneumatically oppered friction surface, which is Axilus thrust bearings for shaft tion calculations.

### are standard L&S production designs. In addition, in close cooperation with engine manufacturers, shipyards, and owners, L&S provides customers with reports on erated dry friction clutch with ta- the latest studies and developments in the power transmission free of backlash and able to trans- area as well as software including mit power up to 95,000 hp. Radi- circuit diagrams, torsional vibralus propeller shaft bearings and tion, and clutching heat dissipa-

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### BERGEN DIESEL

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The Bergen Diesel factory, or the BMV-Marine Engineering Plant, is located near Bergen, the second largest city in Norway. The company constructed this new and completely modern factory and moved into the facilities in 1971.

Bergen Diesel is represented in the U.S.A. by Bergen Diesel, Inc., of Kenner, Louisiana. The office is headed by Tor Torgersen.

Right after World War II, the Bergen Machine Works, then only a shipyard, started building diesel engines for propulsion for a series of new ships to be built to replace tonnage lost during the war. Production began with loop scavenged two-cycle engines.

The first four-stroke Bergen Diesel, the R-type, was introduced in 1953 and received great interest as an auxiliary engine. It was removed from the Bergen line in the mid-1960s.

In 1955, Bergen Diesel built a prime mover, designated the L-type (Locomotive), designed with a 250-mm (10-inch) bore; but with a shorter 300-mm (12-inch) stroke for higher speeds ranging from 720 to 900 rpm; and yielding 195 bhp (143 kw) per cylinder. This engine gained world-wide recognition as a reliable auxiliary engine for large vessels and as a propulsion engine for smaller vessels.

In the late 1960s, the demand for ever increasing output and the necessity to burn fuels of decreasing quality led Bergen Diesel to design the K-type engine. The 250-mm (10-inch) bore, 300-mm (12-inch) stroke, four-cycle engine is made in an in-line version with 3, 5, 6, 8 and 9 cylinders, and in a V-version with 12, 16 and 18 cylinders, covering an output range from 545 bhp (400 kw) to 4,300 bhp (3,200 kw). The K-engine is also made for auxiliary and for propulsion duty and is particularly well suited to run on intermediate fuels.

The first Bergen Diesel engines to be run on intermediate fuels ranging from 1F-30 (200 sec. RW1/ 100°F) to 1F-180 (1500 sec. RW1/ 100°F) were commissioned in 1963.

Even then, when the price difference between marine diesel fuel and intermediate fuel was around \$10/ton, some shipowners used intermediate fuels on their Bergen Diesel auxiliary engines.

Since then the number of engines equipped for intermediate fuel operation has increased every year. Now, about 80 percent of the company's annual engine production is sold for intermediate fuel operation.

The mean effective pressure for these engines is limited to 16 bar (230 PSI), whereas the engines are released with a BMEP of 18 bar (260 PSI) for MDO-operation. The fuel viscosity has long been in the range of 30 to 180 cSt/50°C (200 to 1500 sRW1/100°F), but, since 1982, IF-380 (3500 sRW1/100°F) installations have been in service.

The majority of the generating engines and a fairly large number of the propulsion engines in operation world-wide have to accept the wide variety of fuel qualities available.

Experience has shown that, provided the manufacturer's recommendations for fuel treatment, engine temperatures and load levels could be met, overhaul times and wear figures generally do not change significantly as compared to MDO-operation.

The demand for higher ratings and increased fuel viscosity, together with the reduction of fuel quality, has prompted Bergen Diesel to undertake extensive development work in the following areas: engine components—including exhaust valves, pistons and rings; turbocharger matching; nozzle cooling/heating arrangement/start and shut-down on IFO; injection and combustion performance; part load performance; heat transfer; and fuel oil preparation.

A free, 70-page technical report

ing on intermediate fuels is available on request.

### **CATERPILLAR**

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Caterpillar Engine Division offers complete, matched propulsion package with ratings from 85 hp (63 kw) to 1,600 hp (1,194 kw) and marine auxiliary generator sets with ratings from 55 kw (69 kv - a). Caterpillar reports all engines have rugged four-cycle design with medium operating speeds which result in proven reliability and long service life. Their compact design allows easy installation and servicing when machinery space is limited. Their low fuel consumption reduces engine owning and operating costs.

Factory matched engines and transmissions are factory assembled and tested. Design compatibility allows concurrent scheduling of major overhauls, reducing repair time and expense. Caterpillar 7200 series of marine transmissions match applications rang-

on Bergen Diesel engines operating from 300 hp (224 kw) to 1,600 hp (1,194 kw) and a full range of attachments (power takeoffs, protection devices, mechanical control systems, duplex fuel and oil filters, etc.) facilitate specific application requirements.

Service and product support is available from a worldwide network of 232 full-line Caterpillar dealers in more than 1,100 locations in more than 140 countries. Caterpillar dealers conduct sea trials to audit your system's performance, including air intake subsystems, exhaust, cooling and lubrication to ensure optimum engine performance and life.

Caterpillar offers a complete marine auxiliary generator set package. Cat auxiliaries provide essential ship services and emergency power for lighting, communications, powering winches, operating compressors, pumping water and operating bow and stern thrusters. The entire generator package is factory warranted with Caterpillar dealers providing one source responsibility for parts and service.

### **COLT INDUSTRIES**

Write 46 on Reader Service Card

Two new projects are underway at Colt Industries, Fairbanks Morse Engine Division in Beloit, Wis., which are of special importance to the U.S. maritime industry. Colt Industries has secured a licensing agreement with S.E.M.T. Pielstick of France to manufacture the Pielstick PC4.2V and PC2.6L diesel engines at its Wisconsin plant.

An \$11.5-million transfer of technology program is underway with commitments already made on long lead time tooling for PC4.2V engines. Modifications to the Beloit facilities Colt-Pielstick assembly and test areas include the purchase of a 250-ton bridge crane, new railroad trackage, and modifications to the 30,000-hp dynamometer test cell to permit assembly and test of the Colt-Pielstick PC4.2V marine engine.

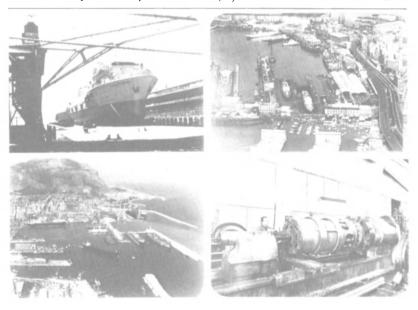
Ratings for the PC2.6L are between 4,500 hp and 6,750 hp. For the PC4.2V, the ratings are between 16,500 hp and 29,700 hp.

(continued on page 16)



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### **Colt Industries**

(continued from page 15)

With improved fuel economy and the ability to burn some of the poorest quality heavy fuels, these two Colt-Pielstick engines will be valuable assets to the marine industry. Fairbanks Morse Engine Division continues to offer the Colt-Pielstick PC2.5V and the Fairbanks Morse opposed piston diesel engines. These two engines have been widely used by the maritime industry for many years. Four each of these two engines provide propulsion power and electric power for the U.S. Navy's LSD-41 Whidbey Island launched during June of 1983, with engines for LSD-42, 43, and 44 on order.

The Colt-Pielstick PC2, 2.3, and 2.5V engines are rated between 6,000 hp and 11,700 hp. Colt-Pielstick engine operation is readily adaptable to remote control and automatic monitoring. Fairbanks Morse engineers have designed systems meeting ASCG and ABS 1976 rules (ACCU requirements) for a "no-man" engine room watch. All Colt-Pielstick engines enjoy parts availability in major ports all over the world.

The Fairbanks Morse 38D8-1/8 series opposed piston diesel engines are available with ratings from 708 hp to 4,200 hp with both blower scavenged and turbocharged models. The two-cycle opposed piston configuration provides an improved power to weight ratio and reduced space requirements. It also results in fewer moving parts for increased reliability. This engine has been used in marine propulsion and power generation applications since the mid 1930s.

In addition to the U.S. Navy's Whidbey Island class LSDs, Fairbanks Morse opposed piston diesel engines provide power for secondary propulsion systems and emergency power for U.S. Navy sub-

marines.



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### **CUMMINS**

Write 47 on Reader Service Card

Cummins Engine Company of Columbus, Ind., manufactures six series of marine propulsion engines. Designed for heavy-duty workboat and fishboat applications, the Cummins engines are rated at 170 to 1,250 hp (127 to 932 kw) for continuous, 24-hourper-day propulsion service. Several reverse and reduction gears are available for each model.

The compact V series diesel engines are V8 configuration with oversquare" cylinders in which the bore diameter is larger than the stroke. By allowing faster rpm without increasing internal stresses, an "oversquare" engine combines high horsepower, compact size, and light weight. The V-504-M is a naturally aspirated engine with a 504-cubic-inch (8.3 litre) displacement and is rated at 170 continuous hp at 2,800 rpm. The 555 series engines have a 555 cubic inch (9.1 litre) displacement and are naturally aspirated when rated for continuous duty at 185 hp at 2,800 rpm.

The V/VT/VTA-903 series marine diesels have the "oversquare" cylinder design and range in horsepower from 255 to 320, continuous duty. Today's 903 engines have proven their reliability and economy in over 40,000 marine and industrial applications. The V-903-M is naturally aspirated rated at 255 hp, the VT-903-M is turbocharged rated at 285 hp, and the VTA-903-M is both turbocharged and aftercooled rated at 320 hp. All are rated for continuous operation at 2,300 rpm and have a 903 cubic inch displacement (14.8 litres).

The Cummins N/NT/NTA-855-M series engines are Cummins' most proven marine diesel. For 50 years the 855 series and its predecessors, the 672 and 743 series, have been the standard for comparison of performance and economy in marine and other heavyduty applications. These engines are six-cylinder in-line diesels with

a C.I.D. of 855 (14 litres) and operate at 1,800 rpm. The N-855-M is naturally aspirated and rated for continuous duty at 195 hp. The NT-855-M is turbocharged and rated at 270 or 240 hp. The NTA-855-M is both turbocharged and aftercooled and rated at 325 hp.

The KT/KTA-1150 series engines are in-line six-cylinder models and have become the standard for fishing boats in the U.S since their introduction in 1974. In the development of the K engines, Cummins applied the knowledge gained through over 60 years of heavy-duty diesel experience. The KT-1150-M is a turbocharged model rated 365 or 400 hp at 1,800 rpm and the KTA-1150-M is turbocharged and aftercooled and is rated 470 hp at 1,800 rpm. Displacement is 1,150 cubic inches (18.9 litres).

The VT/VTA-1710- series are 12-cylinder, V configuration diesels with a displacement of 1,710 cubic inches (28 litres). This series has established a reputation for exceptional reliability and durability in a wide variety of workboat and fishboat applications. The VT-1710-M is turbocharged, rated 490 hp at 1,800 rpm continuous, and the VTA-1710-M is turbocharged and aftercooled with continuous ratings of 545 or 620 hp at 1,800 rpm.

Introduced into the fish and workboat market in 1974 and 1980, respectively, the KT/KTA-2300-M and KTA-3067-M series complete the Cummins' product line with the high horsepower, reliability, durability, and fuel economy required for such engine applications. The 2300 series engines are 12-cylinder V configuration design with a displacement of 2,300 cubic inches (37.8 litres), and ratings of 800 hp at 1,800 rpm for the turbocharged KT, and 940 hp at 1,800 rpm for the turbocharged and aftercooled KTA. The turbocharged and aftercooled KTA-3067-M is a 16-cylinder model with a 3067cubic-inch (50.3 litre) displacement and is rated 1,250 hp at 1,800 rpm.

### **DETROIT DIESEL**

Write 48 on Reader Service Card

Detroit Diesel Allison has announced new advanced fuel economy models of its series 149 diesel engines. The turbocharged and intercooled engines are the most fuel efficient, heavy-duty diesels available in their power range, according to David Merrion, director of diesel engine sales.

The Detroit Diesel 149 engines in 12 and 16-cylinder, vee-block configurations are expected to show fuel economy improvements of about 3.5 percent over current engines at the same horsepower ratings, Mr. Merrion said. Twelvecylinder models are available up to 894 bhp, 16-cylinder models to 1212 bhp, in turbocharged and intinuous applications.

The fuel economy improvements are the result of a number of engineering developments by Detroit Diesel Allison, including new turbochargers, unit fuel injectors, and a new airflow system, he said.

With the new system, the power required to drive the Roots type blower used in Detroit Diesel twostroke cycle engines is signifi- fuel injectors have been carefully cantly reduced as the engine tailored to match the needs of the

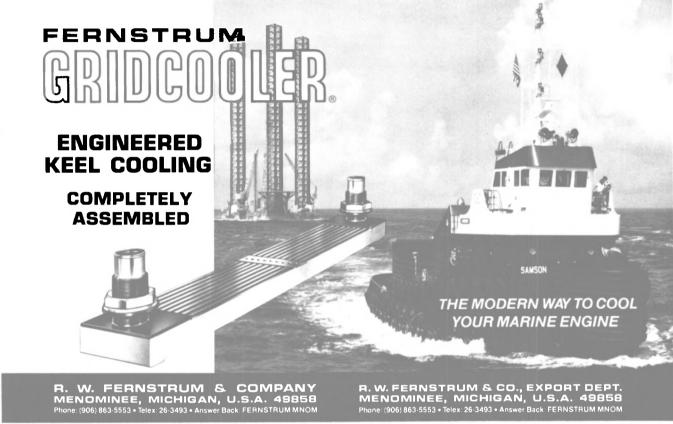
tercooled versions for marine con- reaches operating speeds. As that happens, the increased airflow from the turbochargers takes over the function of providing the intake air needed to maintain combustion and scavenging in the cylinders. A special valve takes the load off of the blower by equalizing the pressure on both sides of the rotors, reducing blower horsepower.

The new turbochargers and unit

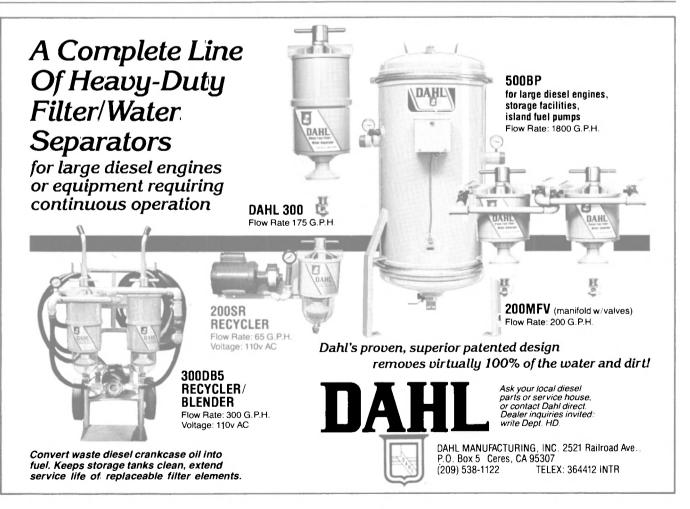
new system for optimum fuel efficiency, Mr. Merrion explained.

Detroit Diesel series 149 engines have been popular with the commercial fishing industry for many years. Their high dependability and continuing improvements in fuel economy and durability have made them "a standard of the industry," according to Mr. Merrion.

(continued on page 18)



Write 183 on Reader Service Card



(continued from page 17)

### **ELECTRO-MOTIVE DIVISION—GM**

Write 49 on Reader Service Card

A new, more fuel-efficient series engine was introduced by Electro-Motive Division of General Motors this year. This new engine provides a 3 percent reduc- model. Further, we expect even 14.5:1 produces the same power tion in fuel consumption over previous models.

'This new model," said T. J. Lehman, EMD marine and industrial sales manager, "represents the latest step in our continuing efforts to provide our customers with the most fuel-efficient diesel, while maintaining our levels of reliability, interchangeability, and maintainability. We are very excited about this more fuel-efficient

more improvements in fuel efficiency in the future.'

The new EC engine series combines innovative design features that ensure superior field performance, extended operating service, and enable the engine to withstand higher operating pressures with state-of-the-art turbocharger technology. The 645EC uses a 16:1 compression ratio piston. The increased compression ratio from output with less fuel. A newly designed impeller and compressor has been incorporated into the turbocharger.

EMD has also introduced, this year, a heavier crankcase option, the 645F engine. This engine, designed for high horsepower levels, is currently available in 16 and 20-cylinder models.

Later this year, results should be in on the next phase of EMD's blended fuels field testing program. The division will report on the findings.

multimillion-dollar blended fuels engine test facility is under construction at EMD. This is in addition to the 13 performance and durability test facilities EMD already has.

In addition to this investment, EMD has expanded its computerized design and manufacturing capabilities into an integrated system (CAD/CAM) which enables engineering designs to be communicated directly to the shop floor. The result is improved quality. Computer Aided Design/Computer Aided Manufacturing puts the factory of the future into EMD's operations today.

### **GENERAL ELECTRIC DIESEL**

Write 50 on Reader Service Card

Rating increases of approximately 10 percent, resulting from a series of significant technological advances, have been announced by General Electric Diesel Power Products, Erie, Pa., for its line of diesel engines and power

The recent advances have been completely laboratory and field tested and include a higher strength piston, modified exhaust valves and seats, 18-mm double helix fuel pump, enlarged parallel low-pressure fuel system, grooveless bearings, and turbocharger improvements.

As a result of the newly developed advances, General Electric is offering the following ratings:

Marina Dunautaian	900 RPM	1050 RPM
Marine Propulsion		
7FDM16	3400	4000
7FMD12	2550	3000
7FDM8	1800	1525
Power Modules (mar	ine & station	ary)
16-cylinder	2,400 kW	
12-cylinder	1,800 kW	
Power Modules (oil w	vell drilling)	
16-cylinder	_	2650 kw
12-cylinder		2000 kw

In addition to product improvements, General Electric is offering its customers complete service and parts support and training capabilities.

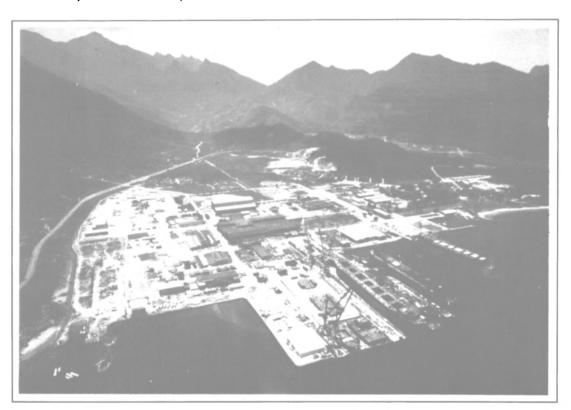
For example, the new GE Actionline gets the parts required to repair an engine breakdown to the customer within 48 hours or less. And with the Actionline, parts for normal delivery are shipped by the end of the second working day.

General Electric's new multimillion-dollar Learning and Communications Center at its Erie,

(continued on page 20)

# **VEROLME BRAZIL:** THE CITY THAT BUILDS SHIPS

VEROLME BRAZIL occupies approximately 2500 acres and is equipped to build liners, roro, containers, bulkcarriers, oil and chemical tankers, jack-up and semi-submersible platforms for offshore exploration, vessels of all types for Navies, together with a large range of equipment for the marine and oil industry. More than 70 vessels and 2.000.000 tdw have been delivered and VEROLME can handle repairs and build ships up to 600.000 tdw. About 7.000 workers are employed, many of whom are housed on the adjacent premises. Modern schools, restaurants, hospital, banks, sports complexes and other facilities have been constructed by VEROLME to provide for good working and living conditions in this area, making the yard a real "City that builds ships."





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day's need for high performance. And at most ratings, they burn less fuel than comparably rated engines.

No Cost Extras. Standard features include a 13-gauge instru-

ment panel, watercooled turbochargers, air-shielded watercooled exhaust manifolds, deep sump oil pan, and more. These are probably extra cost options on other make engines—if available at all.

Easy Maintenance. Large inspection openings to internal components and center-mounted manifolds allow easy access to camshafts and connecting rods. And fuel filters, oil, and oil filters can be changed at the same time. This reduces downtime and cost.

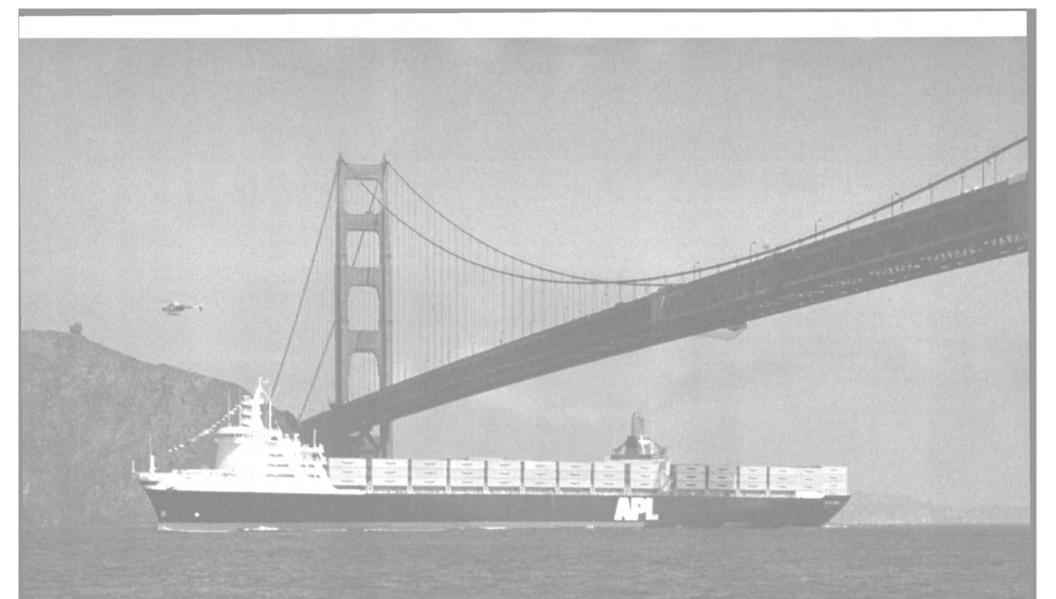
Caterpillar 3500 Series Engines are sold and serviced by over 1,100 Cat Dealers worldwide who are in business to help you select, install, operate and maintain your marine power system.

### Cat Marine Power – Unequalled value for your money.

For more information see your Caterpillar Dealer or write Caterpillar Information Services, P.O. Box 3900, P.eoria, IL 61614.

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# Young American

The President Lincoln. This is the largest container-

The President Lincoln. This is the largest containership ever built in the U.S., and the first to be diesel propelled. American President Lines' brand new supervessel can carry an unprecedented 1,250 forty-foot containers—enough cargo to fill a 12-mile freight train.

A trio of 2,500 kW Transamerica Delaval Enterprise diesel generators helps meet the ship's big electrical demands. Burning cost efficient, low grade fuel, they produce enough reliable power to safeguard the more than 7,000 tons of produce and meat that this vessel can accommodate in 400 refrigerated containers.

The Enterprise generating diesels used on the President Lincoln, and two sister ships to follow, are from Transamerica Delaval's line of heavy-duty main and auxiliary engines ranging from 3.000 to 13,800 horsepower. For more on these American built medium speed engines, and a free report on the new energy economics of heavy fuel, contact:

of heavy fuel, contact:

Transamerica Delaval Inc., Engine and Compressor
Division, 550 85th Ave., Oakland, California 94621. Phone
(415) 577-7400. Telex (47) 33-5304. Cable Enterfound.



### **KHD Deutz**

(continued from page 21)

As far as safe starting is concerned, Deutz benefitted from the existence of an optional starting system on the 816 using compressed air piped direct to the cylinders. This avoids the need to flameproof starter motors and avoids the risk of sparks from gear teeth. There is the added advantage that an inert gas such as nitrogen, which is commonly found in pressure cylinders on oil rigs, will perform the starting functions.

Deutz is offering a 24-page full-color brochure on its series B/AM 816 diesel engines. The brochure includes color photographs, cutaway and sectional drawings of the engines which are offered in both in-line and "V" configurations.

Deutz maintains sales and service offices worldwide. The company is represented in the United States by Deutz Corporation of Atlanta, Ga., and Metairie, La.

### KRUPP MaK DIESEL, INC.

Write 55 on Reader Service Card

Krupp MaK Diesel, Inc., a leading supplier of medium-speed, four stroke, heavy-oil engines, has relocated its North American headquarters from Rosemont to Glenview, Ill., to provide the latest state-of-the-art services to the U.S. and Canadian marine industries. The firm maintains 112 service centers worldwide and has sold more than 700 heavy fuel engines worldwide.

Since it was established in the fall of 1980, Krupp MaK Diesel, Inc., a subsidiary of Krupp MaK Maschinenbau GmbH, Kiel, West Germany, has placed more than 160 engines in operation throughout North America.

"Our heavy-oil technology has been developed over the past 15 years," explains MaK vice president, Rainer Von Minden. "And new designs continue to lead improved operation of MaK's fourstroke engines, especially when running on bunker fuels. The capability to burn heavy oil contributes considerably to the reduction of operating costs because of lower fuel costs and lower specific consumption.

"Although medium-speed, heavy-fuel engines are relatively new to North America, they have proven to be very successful.... Our need to expand after two years in business here suggests that MaK's engines have been accepted by the market and become a fixture in this continent's marine industry," Mr. Von Minden stated.

MaK manufactures (in West Germany) five series of mediumspeed, four-stroke diesels with outputs from 1,000 hp–13,000 hp. The engine range includes the M 282/ M332, M 453, M35, M 551/M 552, and M 601. In-line engines are produced for the entire range, and V engines with 12 or 16-cylinders are available for very compact drive systems. All of MaK's engines have cast-iron crankcase housings. Engines with bores of 320 MM or more have multisectional engine blocks and are connected by continuous steel tension rods. High initial tension of the rods prevents tensile stress in the cast material. Engines with a 240mm bore have a crankcase with an underslung crankshaft.

The M 552, widely used to power Great Lakes Ships, has an output from 4,000 hp-10,000 hp. The three-part arrangement consists of bedplate with embedded crankshaft, superimposed box frame with large power unit ports, and cylinder block. The pistons are designed to accommodate the heavy-oil operation, including a steel upper section, aluminum piston skirt, chromium-plated piston rings, and exhaust valves in separate cast steel housings with intensive valve seat cooling. The cylinder liners are a salt bath nitrided working surface and separate cylinder lubrication.

Low engine speed and low load values combined with solid design have enabled the M 552 to run on bunker fuel of 700 CST/50 degrees C. The M 552 is available in 6, 8, 9, or 12-cylinders. It has a 450-mm bore; 520-mm stroke, and a speed range of 425–514 rpm.

The M 601 is the largest in MaK's series, with an output range of 8,000–12,300 hp. It is used to power larger vessels or vessels with small space capacity where higher horsepower is required. Available with 6, 8, and 9-cylin-

ders, the compact M 601 has an almost quadratic stroke bore ratio of 600 mm–580 mm and a speed range of 400–428 rpm. It is operating on bunker fuel grades up to 700 CST/50 degrees C.

The M 601 is designed with proven bedplate construction with embedded crankshaft, superimposed box frame and cylinder block.

Well suited for most types of ships and often used as a high output auxiliary engine, the compact M 453 powers propulsion systems. With the capacity to burn bunker fuels up to 700 CST, it is designed either as a direct reversible or as a undirectional engine. The M 453 is available in 6, 8, 9, 12 or 16-cylinder configurations. It has a 320-mm bore, 420-mm stroke, speed range of 500–600 rpm; and an output range of 2,200–6,530 hp. with heavy fuels with a viscosity above 180 CST/50 degrees C.

### LUFKIN

Write 56 on Reader Service Card

Lufkin Industries, Inc., of Lufkin, Texas, has enjoyed an enviable reputation throughout the marine industry for many years because of the high quality and rugged design of their marine gear drives.

Lufkin states they build marine gear drives to last even under the most severe operating conditions. To provide vessel owners with an extra margin of protection, all Lufkin drives employ heavy, double helical gears mounted in rugged housings capable of absorbing unexpected shock loads. Clutches are mounted externally for better access and greater ease of maintenance.

The firm stated they can and have designed marine drives for

any application. Since World War II, Lufkin has supplied a standard line of marine gear drives in vertical, horizontal and inline arrangements for 500 to 8,000 hp service. The company has custom-designed gears for much larger applications and worked with builders from design stages to installation.

Lufkin has an informative brochure available at no cost which completely describes their standard line of marine gear drives and the availability of custom-designed units for particular applications.

### M.A.N. - B&W DIESEL

Write 57 on Reader Service Card

Ten years ago, improvements in specific fuel oil consumption was one of the least important design considerations for future generations of diesel engines. This situation changed radically during the 1970's and today, specific fuel oil consumption, propulsion efficiency, and operation on heavy fuel, outweigh all other considerations by a wide margin.

As a result, M.A.N.-B&W is now one of the leaders in the design of efficient engines as measured by the very low fuel oil consumptions confirmed on testbed. Actual engine sales, in percentage of the total world horsepower demand for marine propulsion and auxiliary generator units, is in excess of 42 percent, one of the largest in the world with the broadest range of low and medium-speed engines from 500 to over 56,000 hp.

The M.A.N.-B&W family of diesel engines of the latest design includes: 22 low-speed engines de-

(continued on page 24)

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Sturdy, steel hulls to 300 feet.
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Joe Hendrix West Coast Representative 206/282-9631

### M.A.N.-B&W Diesel

(continued from page 23)

veloping from 2,340 bhp at 200 rpm to 56,160 bhp at 74 rpm, and 11 medium-speed engines developing from 545 bhp at 1,000 rpm to 18,990 bhp at 450 rpm. M.A.N.-B&W reports specific fuel oil consumption for medium & low speed engines as low as 0.26 lbs/bhp-hr

service organization consists of 29 service centers worldwide, 104 sales agents, and 74 authorized repair agents, which ensure that the operator of any M.A.N. or B&W designed engine has rapid access to spare parts, technical expertise, and qualified repair assistance. by modern plants in both Germany and Denmark, plus a family of licensees who supply spares and

centers. Immediate delivery of a wide range of important spare parts is available in any area of the world.

An additional service area development provides a range of maintenance management modules which are tailored to suit in-This service organization is backed dividual needs. This service includes a highly developed and computer supportedCompex maintenance system. Based on

at part load. The M.A.N.-B&W maintain stocks in all major traffic M.A.N.-B&W's experience gained from more than 400 plant-years of operation, Compex enables operators to optimize maintenance schedules for maximum reduction in costs.

### **B&W ALPHA**

Write 58 on Reader Service Card

B&W Alpha Division of B&W Diesel A/S is a company in the M.A.N.-B&W Diesel Group that designs, manufactures, markets, and services complete ship propulsion systems.

For 1983, Alpha Diesel has completed the integration of the inline and V-version of the 20/27 M.A.N.-B&W Diesel engine and the in-line version of the 32/36 M.A.N.-B&W Diesel engine with already existing Alpha controllable-pitch propeller equipment and gearboxes. This results in fourcycle diesel propulsion systems developing as little as 680 hp at 1,000 rpm, which can burn heavy fuel oil to 2100 sec. Redwood 1 at 100 degrees F.

One of the new series being offered by Alpha Diesel is the new 20/27-VO propulsion system. While the engine itself is not new, it has been included in Alpha Diesel's complete propulsion system offerings. This propulsion system incorporates the new Alphatronic I and Alphatronic II remote controls-the company's latest electronic remote control systems.

Features of the new remote control systems include: a) reliable attainment of economical operation through the optimum combination of engine rev/minute and propeller pitch; b) simple controls requiring minimum attention of the navigator; c) simple installation (basically a single electrical cable connection from the wheelhouse control panel to the engine); d) easy maintenance (with as many functions as possible on easily replaceable printed circuit boards); and e) a clear, understandable display of essential information.

The Alphatronic I is intended for vessels operating under widely varying conditions (for example, harbor tugs, trawlers, etc.) or where the maintenance of a specific engine or take-off rev/min is a major factor in operation. The Alphatronic II is designed for use on ships where operating conditions are not dominated by a fixed engine speed requirement, allowing free choice in the combination of rev/min and propeller pitch. With either system, the navigator can always override the automatic system should special circumstances require a different pitch of rev/ minute setting.

For more than 30 years, M.A.N. and B&W have been among the leaders in the development of fourstroke medium-speed diesel engines using heavy fuel. The L28/ 32 engine can provide maximum operating economy during both high and low load operations as well as idling by virtue of the fol-

(continued on page 26)



In what may be maritime history, Bay-Houston Towing Company christened the four newest members of the fleet all on the same day. Left to right: The Captain W.D. Haden, the W.D. Hayden, II, the Barbara H. Neuhaus and the Mark K

# A FAM AFFAII

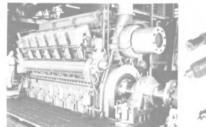
The biggest harbor towing company on the Texas Gulf Coast is no faceless corporation. It's Bay-Houston Towing. And it's owned and operated by the Hadens, a family that has been involved in the towing business for over 100 years. That's why their fleet of diesel tugs, all the

way up to the 4,200-horsepower Captain W. D. Haden, bears family names.

Doing the job better than anyone else can is more than a challenge. It's a family tradition.

BAY HOUSTON TOWING CO. HARBOR AND COASTWISE TOWING Houston • Galveston • Corpus Christi • Freeport • Texas City

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### Get your prime mover back in operation... FAST

When you want a quick response to your large bore diesel engine and fuel injection needs, you can depend on Haynes and Adeco Fuel Systems.

In addition to promptly replacing, repairing and rebuilding many components, Haynes offers you complete large bore diesel engines and generator sets for your marine applications.

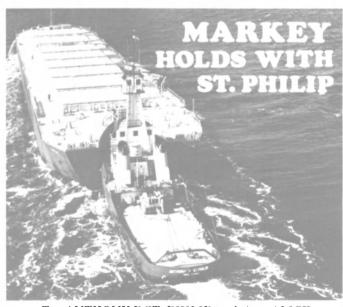
The Adeco Division serves prime movers (with bores over 6") with new, remanufactured, or replacement parts...or Adeco will design for you a complete fuel injection system.

For more information please write or phone.



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Maritime Reporter/Engineering News



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(continued from page 24) lowing: low inertia fuel injection, high injection pressure, optimized valve timing, resistance in gas ways, and a carefully adapted high efficiency turbocharger which gives low fuel consumption and clean combustion when running on heavy

The L28/32 and V28/32, with

their redesigned cylinder heads, L28/32 developing 285 hp per cyl- for shipboard electrical power and offer better gas flows and im- inder at 775 rpm and L32/36 which proved fuel economy as well as develops 500 hp per cylinder at heavy fuel burning characteristics. Research is continuing to fur- fer more horsepower with fewer ther reduce fuel consumption in cylinders. all engine models.

The Alpha Diesel product line now includes the following series: 20/27 which develops 136 hp per cylinder at 1,000 rpm; model 23L which develops 155 hp per cylinder at 825 rpm; 23/30 developing 170 hp per cylinder at 825 rpm;

750 rpm. Alpha Diesel can now of-

### **B&W HOLEBY**

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B&W Holeby manufactures fourstroke diesel engines ranging from 450 to 5,500 bhp. The company supplies diesel generator systems to power auxiliary equipment aboard ships.

In addition to diesel engines, production includes spare parts and components, such as crankshafts and connecting rods, for the licensees' production of four-stroke B&W diesel engines. Fuel oil mixing units and other auxiliary units are also manufactured.

As a result of recent development projects, all types of Holeby engines can now be supplied in uprated four-valve versions which operate efficiently on the same heavy oil used in the main engines. Holeby has termed this their Unifuel system.

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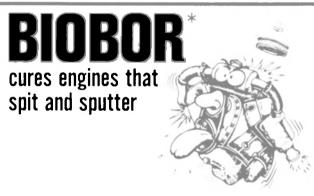
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### MTU OF NORTH AMERICA

Write 60 on Reader Service Card

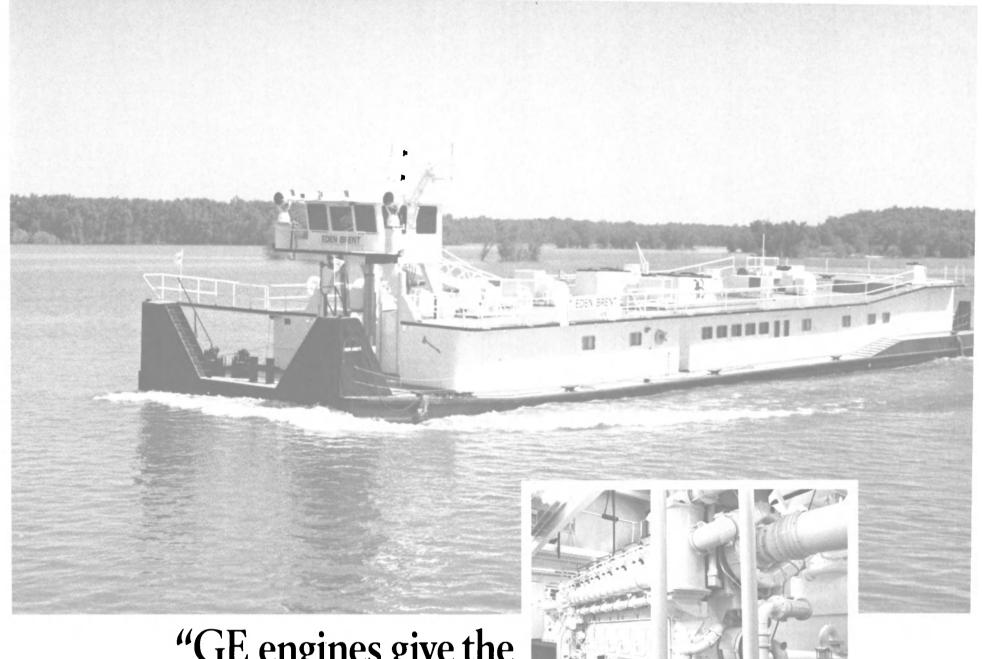
MTU of North America, Inc., Greenwich, Conn., is the American-based subsidiary of MTU-Friedrichshafen, West Germany, which is owned jointly by Daimler-Benz AG and Maschinenfabrik  $\begin{array}{lll} Augsburg\text{-}Nurnberg & AG & (MAN\\ Corp). & The \ company & has \ devoted \end{array}$ the past five years to building an organization in the U.S. which mirrors the high standards of the MTU organization worldwide. It has adopted a policy of matching proven MTU engineering technology to each important segment of the American market, backed by a commitment to providing the highest possible degree of service and technical support.

In addition to MTU-Friedrichshafen's worldwide service network, MTU of North America has established service centers for engine repair and overhaul and personnel training, as well as testing and warehouse facilities, at strategic locations throughout the

The MTU diesel line covers a power output range of 440 to 10,000 hp at rated speeds between 1,000 and 2,400 rpm. Basic design features common to the series are: V-configuration, water cooling, exhaust gas turbocharging and charge air cooling. All engines are the result of the collective experience gained by Maybach, Mercedes-Benz, and MAN in the development of cost-effective, highperformance diesel engines.

The model 20V 1163 TB 93 engine, introduced this year, is evidence of MTU's continued success in its engine development program. MTU states the program focuses on increasing engine power and power concentration to open new powering possibilities, reducing fuel consumption throughout the entire speed range, extending operating range through higher MEPs and improving partial-load characteristics and the use of poorer/heavier fuels with lower cetain numbers and higher impurity levels. MTU employs cylinder cutout, cylinder charge transfer, and sequential turbocharging. All three

(continued on page 28)



# "GE engines give the new M/V Eden Brent a \$135,000 annual fuel advantage."

That's why Brent Towing Company made the decision to install twin General Electric 12-cylinder diesel engines in the new M/V Eden Brent.

According to Lea Brent, president, "This fuel economy advantage was projected based upon extensive motive power tests backed by the actual performance of similar General Electric engines in our repowered Senator Eastland."

In addition to inherent fuel economy, the two GE 4-cycle, turbocharged marine diesel engines provide numerous features designed for maximum reliability and minimum operating costs over a long service life. For maintenance simplicity, the engines allow easy accessibility and parts standardization.

The 2600-horsepower General Electric engines will provide cost-effective power for

the 147-foot, 529-gross-ton Eden Brent, pushing commodity-laden barges on the Ohio and Mississippi Rivers and along the Intracoastal Waterway. For more information on this fuel efficient motor vessel and its General Electric power plant, contact Lea Brent.

Information on General Electric diesel power can also be obtained from your GE M&DFSO representative or Manager, Diesel Power Products, General Electric Company, 2901 East Lake Road, Erie, Pennsylvania, 16531, (814) 875-2319.

We bring good things to life.

GENERAL ELECTRIC

### MTU of North America

(continued from page 26)

systems, which have been proven in service trials, will be employed in the engines in the 1983 sales program.

Power in the series 1163 has been increased from 349 to 496 bhp/cyl (corresponding to an increase in MEP from 305 for 426

psi). MTU's two-stage turbocharging is also employed for the first time in addition to other systems mentioned. This allows overall engine dimensions to be kept almost constant and results in a power-tovolume ratio of 11.7 bhp/cu ft and a weight-to-power ratio of 4.4 lbs/ bhp with the 20V 1163 producing 9,920 bhp.

Output of the series 396 engines has also been increased. With a

a weight of 10,475 lbs, the 16V 396 penetrates a power range which could previously be served only by larger and heavier engines.

MTU's marine diesels are designed for a wide range of commercial and naval applications. These include continuous duty with a power range of 590 to 4,930 bhp, and a medium duty, with a power range of 640 to 5,425 bhp.

Light duty engines have a power maximum rating of 2,570 bhp and range of up to 10,000 bhp. Some of

the advantages of MTU's compact engines include light weight, low volume, and decreased noise levels. In addition, they are prepackaged with accessories for fast, inexpensive installation of the complete power plant.

Electronic monitoring and control systems for diesel engines, gas turbines, marine transmissions, and combined propulsion systems complement the MTU product line. MTU electronics include monitoring and control systems for unattended propulsion plants. Engine room control stands, bridge control posts, and control consoles are also

systems for personnel training. MTU of North America, Inc., currently has facilities in Greenwich, Conn., Sugar Land (Houston), Texas, Morgan City, La., Washington, D.C., and Seattle,

available, as well as simulation

Wash.

Save 10% to 30% on fuel costs.

### Introducing the Avicon Monitor 205 fuel management system.

### What others promise, lvicon delivers.

The Avicon Monitor 205 computer-based uel management system has proved sharply reduces essel operating costs. Assures maximum ingine performance ind minimum fuel onsumption. Gives arly warning of hull ouling, engine and ropeller troubles.

III the data needed for efficient fuel

The Avicon Monitor 205 provides

nd distance. Function input data

ontinuous monitoring.

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eeded data quickly, easily, positively. ncludes vessel speed, RPM, fuel flow,

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icludes fuel viscosity and density, fuel ow and RPM alarms, time periods for veraging, speed and fuel flow, and itch of fixed propellers.

Once the Avicon Monitor 205 has

ocedures, it helps ships personnel

arry them out. Effectively saves fuel at

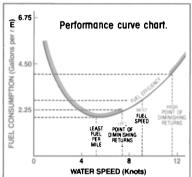
inning speeds, low speeds, and idling.

utine. Increases crews' knowledge of el saving procedures. Provides positive

oof of effectiveness. Provides positive

Makes en route fuel savings decisions

uickly established fuel savings



motivation for crews to conserve fuel.

### Effective, cost-saving fuel management becomes a reality.

The performance chart shown at left plots water speed in knots versus fuelconsumption-per-mile for a typical vessel. It shows that very low speeds do not necessarily result in better efficiency. Note

the speed at which any increase or decrease in power setting produces ever smaller increases in fuel efficiency (points of diminishing return).

Because the Avicon Monitor 205 automatically computes and displays fuel consumption at any water speed, it quickly generates the data needed for your own vessels' performance curves.

### Doppler log needs no throughhull fitting.

While any log with a 200 ppm output can be used as a water speed sensor for the Monitor 205, the Avicon Sonilog™ Doppler Log is recommended. The Sonilog is easily installed inside steel hulls. Unlike

SONILOG - doppler speed log transducers are mounted inside steel hulls.

### Avicon to provide, with confidence, a 2-year warranty against defects in material and workmanship for the Monitor 205. Don't let your profits go up in smoke!

Your R.O.I. is fast, significant.

quickly pays for itself in months.

Sometimes, only weeks!

We warranty it.

The Avicon Monitor 205 provides a substantial Return On Investment—

Yes, we can prove it! The operator of one vessel had his investment returned in

just 3 weeks. He saved \$75,000 on fuel

during a 17-week voyage. Other ship

operators' Returns On Investment are

Superb engineering design, use of

the finest system components, rigorous

extensive reliability testing at sea allows

quality control during manufacturing, and

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Order now. Every day your vessels are without the Avicon Monitor 205, fuel is wasted, profits are lost-forever! Ask your dealer for complete information. Or contact Avicon direct.

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other doppler logs, the Sonilog's transducer

does not require through-hull installation.

### MWM-MURPHY

Write 61 on Reader Service Card

Earlier this year, MWM announced the expansion of its U.S. Large Bore Division for the express purpose of marketing the company's higher output engine series in North America. The MWM-Murphy Large Bore Division, headquartered in Houston, Texas, has been organized to market the company's 400 and 500 series multi-fuel engine families.

The 400 series is a four-stroke, direct-injection design engine family available in diesel, natural gas, dual fuel, intermediate, and heavy fuel versions. The 400 is divided into three basic model classifications, the 440, 441, and the new 444. The 440 and 441 are designed around a common bore (9.06 in.) and stroke (10.6 in.) and a swept volume of 684 in.3/cylinder. The new 444 shares the same bore as the other family members, however the stroke of the 444 has been extended to 12.6 in., the displacement to 812 in.3/cylinder.

The 440 and 441 are offered in both naturally aspirated and turbocharged-intercooled models. The 440 denotes the series inline engines, available in 6 and 8-cylinders, the 441 by contrast, designates the VEE type engines available in 12 and 16-cylinder engine models. The operating range for the 440 and 441 is between 600-1,000 rpm on diesel fuel and 750–1,000 rpm on alternative fuels. Outputs of course, vary based upon type of fuel consumed; however, maximum output on reference fuels may be said to be 71 hp/cylinder (diesel and dual fuel), and 69 hp/ cylinder (natural gas), for the naturally aspirated versions, 128 hp/ cylinder (natural gas and dual fuel), and 208 hp/cylinder (diesel) models.

The longer stroke 444 is available in inline 6 and 8-cylinder turbocharged-intercooled models and has an operating speed up to 750

■ Write 722 on Reader Service Card

rpm. Released this year, the 444 was designed for optimized performance on lower grade and heavy fuels up to 3500 Redwood which may be the norm in years to come. A redesign of the internal cooling circuit and new generation turbochargers has increased the overall efficiency of the basic engine design allowing for the initial development output to be significantly greater than the 440, with no detrimental effects on fuel consumption. Output on diesel fuel at this time is 250 hp/cylinder at 750 rpm or 2,000 hp for the 8-cylinder

Basic design features of the 400 series include individual cylinder heads with four valves per head (2 inlet, 2 exhaust) in an overhead arrangement. Piston cooling on all turbocharged-intercooled models, all models both naturally aspirated and turbocharged-intercooled are oil cooled.

The 500 series, the largest of the MWM product line, is divided into two separate and distinct engine families; the 510B and the 501.

The 510B is comprised of four basic turbocharged-intercooled engines with a common bore (13 in.) and stroke (14.2 in.); two inline (6 and 8 cylinder) and two VEE type (12 and 16-cylinder). Like the 400 series, the 510B has been designed to operate on a variety of fuels with significant experience on the poorer grade fuels, even fuels with viscosity up to 3500 Sec. Redwood.

The design characteristics of this family allow operating speeds between 600 rpm and 750 rpm. The 510B has a swept volume of 1879 in.3/cylinder and an output per cylinder of 525 hp, up to 8,400 hp on the 16-cylinder model (diesel fuel). Currently only the 6 and 8-cylinder models are available for operation on dual fuel and natural gas, output at 750 rpm is 1,890 hp for the 6-cylinder and 2,515 hp for the 8-cylinder.

The 501 in contrast to the 510B, is available in a turbocharged-intercooled inline 6 and 8-cylinder engine only. Each shares a bore of 14.2 in. and a stroke of 17.7 in., operating speed for the 501 is between 428 rpm and 514 rpm. The 501 has been designed specifically for operation on diesel and poorer grade fuels, operation on natural gas and dual fuel is not available. Output at 514 rpm for the 6-cylinder is 2,475 hp, 3,300 hp for the 8-cylinder model.

### ONAN CORPORATION

Write 62 on Reader Service Card

The Onan Corporation, of Minneapolis, Minn., recently introduced the L317D-M and L423D-M Marine propulsion engines.

With ratings of 43.5-ph (32.5kw) and 60-hp (4.8-kw) at 3,600rpm and weights of 475-lb (215-kg) and 549-lb (249-kg), respectively, the new Onan engines are part of a family that will eventually offer diesels with ratings up to 150-hp (111.9 kw).

With a weight to hp ratio of about 11-lb/hp, the four-cycle L317D-M engine has a displacement of 1.7-L (105-in). The L423D-M has a weight/hp ratio of about 9-lb/hp with a displacement of 2.3L (140-in). Both engines have a common cylinder of bore: 89-mm (3.5-in), and stroke: 92-mm (3.62-

Onan Corporation, which designed and developed the new family of marine propulsion engines, has been a well-known supplier of marine equipment for more than 25 years. Such experience has resulted in a number of marine features and options on the propulsion engines, including a marine cooling system, marine gear, marine alternator, and mounting system.

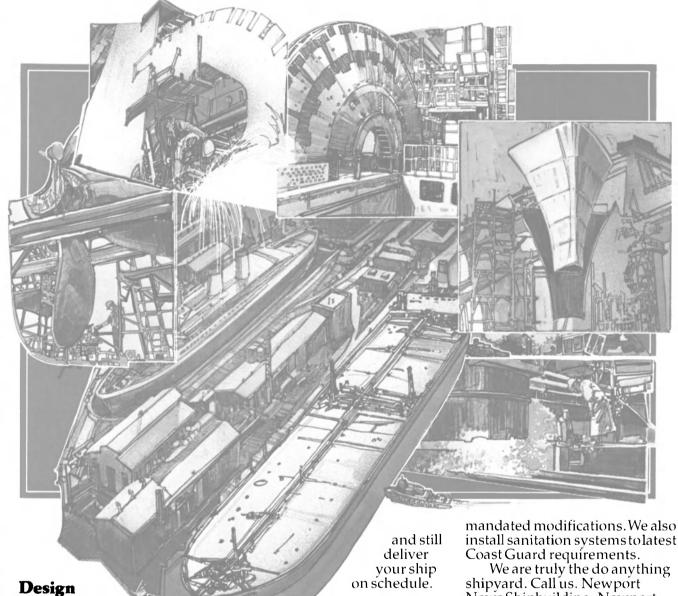
### SACM DIESEL

Write 63 on Reader Service Card SACM of France manufactures medium and high-speed, fourstroke, direct injection diesel engines known for their low specific fuel consumption and compact size.

F. W. Donnelly Company of Houston, Texas represents SACM in the United States.

For the offshore drilling and (continued on page 32)

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Our design and engineering

staff of over 2,000 provides sound, professional solutions to technical problems.

### Construction

We have built more than 700 ships...tankers, cargo vessels, passenger liners, LNG carriers, ULCCs. We have the experience to plan major jobs so they are completed on time, on budget.

We can do any emergency or routine repair job. No one is better able to handle unexpected work discovered during the job

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One of our strengths. We can convert/jumboize any ship to meet specific needs and market requirements. Our experience includes self-unloading coal colliers, heavy lift ships, passenger ships, molten sulfur carriers and all other forms of bulk tankers. No job is beyond our capabilities.

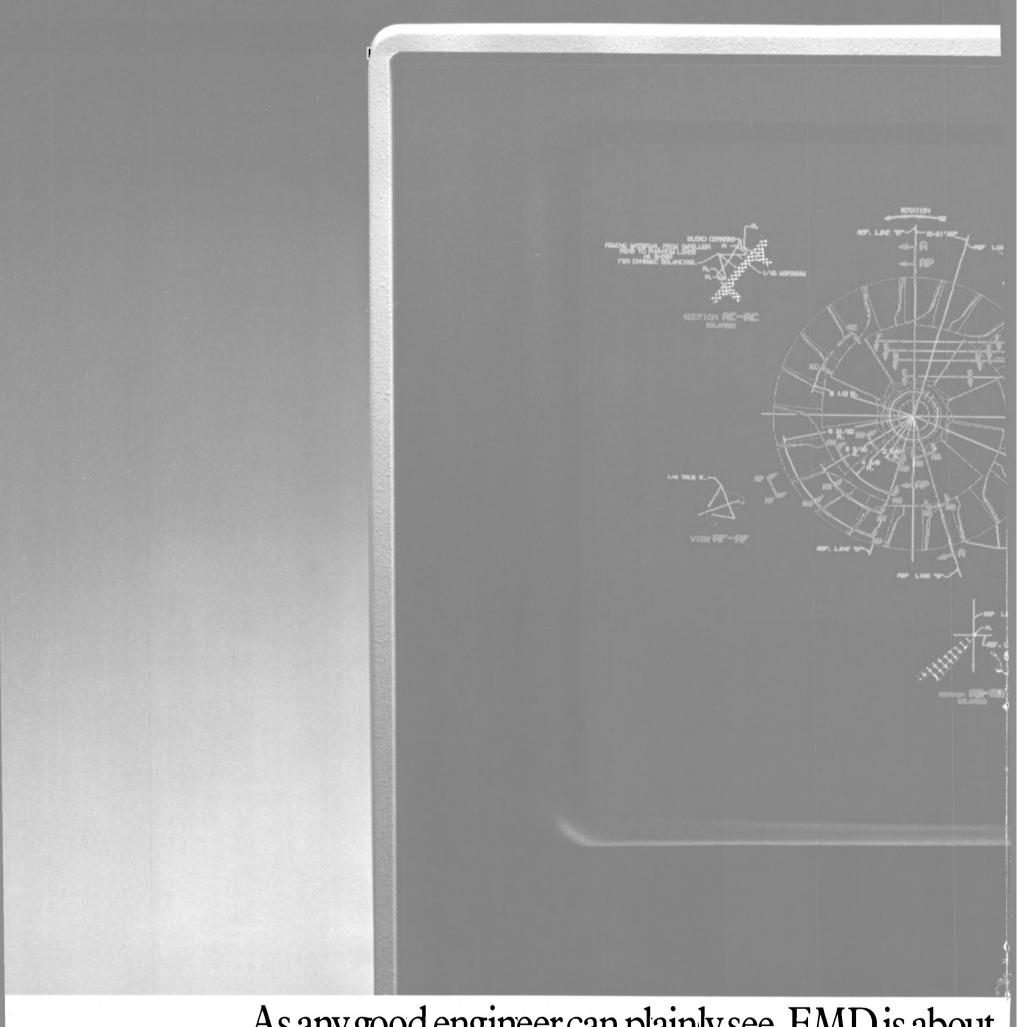
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The computer is considering thousands of possible designs for the turbine blades and nozzle, the compressor impeller and diffuser.

The goal is simple.

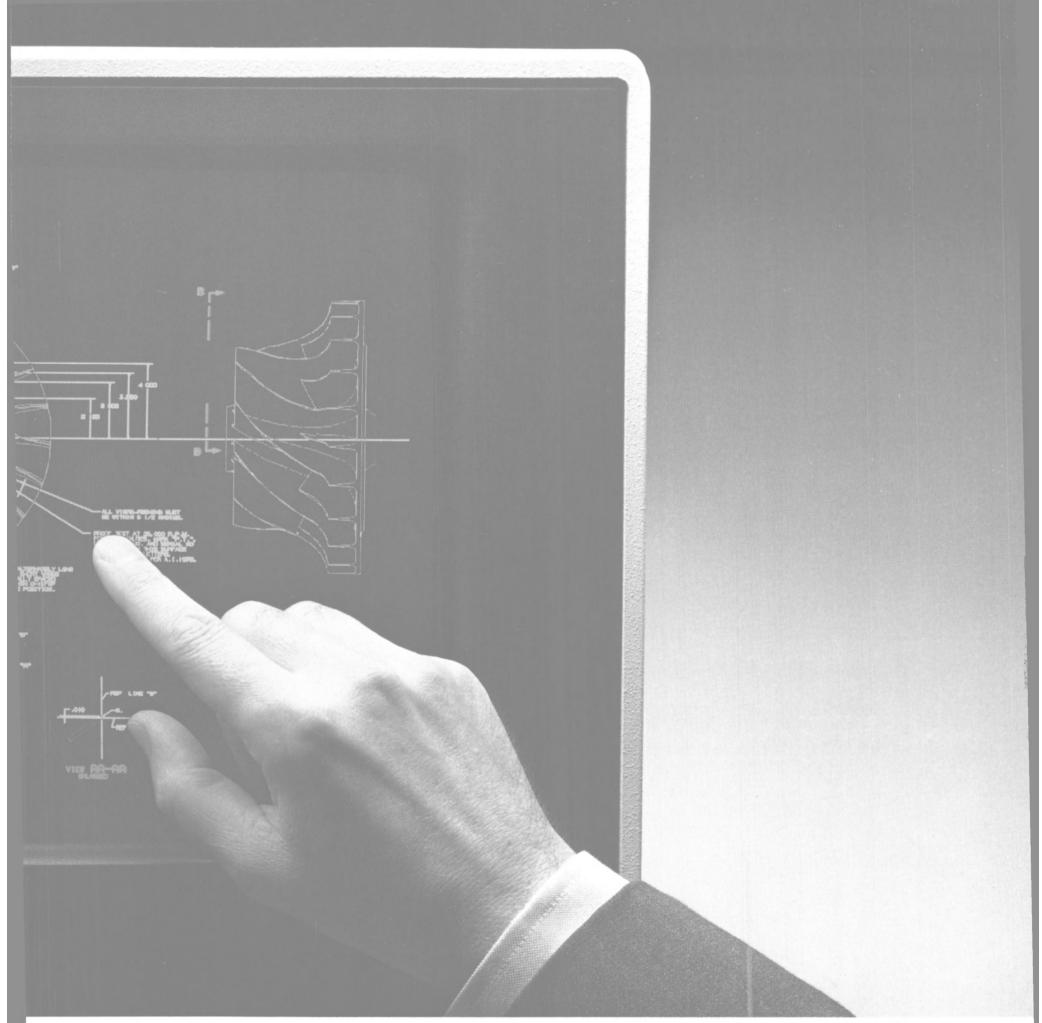
We want to make the turbocharger more efficient so that the EMD marine Diesel engine can operate on less fuel.

The engineers watching the turbines turn on the screen have already redesigned the piston to give the EMD diesel a more efficient power stroke, a higher compression ratio,

and a more economical use of fuel.

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or more profit per gallon. They've even changed the composition of some of the most basic ngine parts to allow marine Diesel wners to use lower grade fuels.
And now they've even succeeded

n redesigning the turbocharger.

You probably know that the EMD marine Diesel is the best-selling Diesel in its size range. So why are we bringing all this technology to bear on an engine that's already the acknowledged leader?

Simple. We plan to do all the

things we have to do to stay number one for a long, long time.

Division of General Motors Corporation

To find out more, contact us at the Electro-Motive **ELECTRO-MOTIVE** Division. Write us in La Grange, Illinois 60525.

### **SACM Diesel**

(continued from page 29)

production industry, SACM is one of Europe's leading suppliers of diesel generator sets with continuous, 60-cycle set ratings from 100 kw to 4,000 kw. The compact diesel generator sets are in use on the world's largest semisubmersible,

production platforms, Statfjord B and Statfjord C.

SACM engines, from 100 hp to 8,400 hp, are in use throughout the world in a wide range of com-

mercial and military high-speed vessels. These vessels include the well-known Bell Halter BH 110 SES, Westamarin Catamaran, and SAR 33. SACM is a leader in the development of Reduced Volumet-

the Dyvi Delta, and on the largest ric Ratio (RVR), Hyperbar, and two-stage turbocharged engines, providing excellent power/weight ratios. The SACM 520 V12 S3 (Hyperbar) engine has a peak rating for fast patrol boats of 1,400 hp / 2,500 rpm and a dry weight with accessories and gear of 7,480 pounds.

SACM is active in the development of crude and intermediate fuel burning capabilities for their medium and high-speed engines. This development is based on over 13 years of experience gained since the delivery of SACM's first crude and intermediate fuel burning engines. For marine propulsion, these engines range from 100 hp to 5,600 hp, while for generator sets ratings from 100 kw to 3,600 kw are available.

### STORK-WERKSPOOR

Stork-Werkspoor Diesel (SWD) produces five models of heavy-duty four-stroke diesel engines from 320 hp to 22,000 hp. All of the engines are capable of operating on heavy fuel. Applications include ocean-going ships, naval vessels, coastal ships, supply and tug boats, fishing vessels, dredges, drill rigs and

on-board auxiliary power.
In 1981, SWD introduced the SW280. The new engine covers the range from 2,000 bhp to 5,000 bhp with four-cylinder configurations, 6, 8, and 9 in-line and 12 cylinder V models. SWD has continued to conduct tests on all models for heavy fuel operation with special attention to low-load, low-speed

(part-load) operation.

Further research and development on the TM 410 and TM 620 engines to reduce fuel consumption have been undertaken, leading to a number of modifications including: the application of high efficiency turboblowers, adopted valve timing, and the application of an injection system with higher injection pressures. Modifications to reduce maintenance costs and improve accessibility were also introduced. In January 1983, the 500th TM 410 engine produced in Amsterdam was delivered. Ten 18cylinder TM 410 engines have been ordered by the Quincy Ship-building Division of General Dynamics for the five prepositioning ro/ro's being built for the U.S.

SWD's presence and activity in the United States have been intensified by the establishment of SWDiesel Ğulf Incorporated in New Orleans, La. This company is headed by A.L.S. van Heel, formerly commercial director of SWDiesel head office in Amster-

dam, the Netherlands.

### **SULZER**

Write 67 on Reader Service Card

Sulzer Brothers of Winterthur, Switzerland, successfully tested the firm's new generation of low-speed engines early in 1983. This uniflow scavenged RTA "Superlongstroke" series, with a thermal efficiency of more than 50 percent, has proven a success with excellent acceptance in the marine marketplace.

Early this year, 85 of the RTA engines had been committed for production with eleven different (continued on page 34)

■ Write 747 on Reader Service Card



Eliminate on board welding with Coast Guard accepted Model PS exhausts and ducts.

Model PS Exhaust and Duct Systems are accepted by both the U.S. and Canadian Coast Guard for use aboard Coast Guard inspected

Applications include main propulsion systems, auxiliary and emergency systems, and galley ventilation systems.

Model PS thermal and structural characteristics and limits have been defined through exhaustive in-house testing and by seven years of on-thejob performance on land based installations. And, Model PS systems satisfy the requirements of Chapter 4, Engine Exhaust Systems in NFPA 302, Standard on Fire Protection for Pleasure and Commercial Motor Craft.



Check these advantages over single wall piping systems:

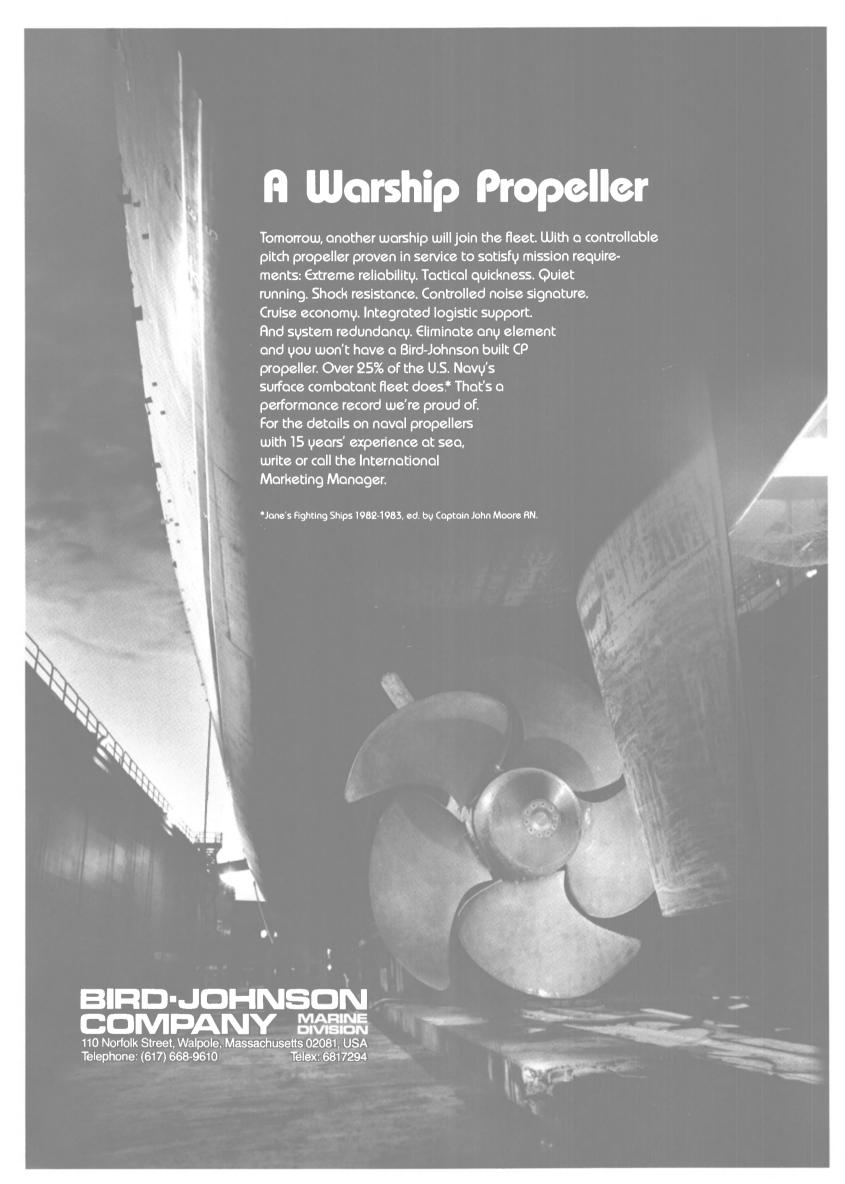
- No on-board welding is required. Systems are assembled quickly and easily with just standard hand tools.
- Model PS is lightweight.
- · With modular design, it is possible to remove, inspect, and replace Model PS parts in much less time and without lay-up.
- With no welding, fire hazard is diminished.
- System offers lower outer skin temperature and heat
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### Sulzer

(continued from page 32)

manufacturers. Five of the engines were being built at the head-quarters in Winterthur.

In addition, Sulzer's RL series continues to prove its value and, because of its simple design, remains in demand for many standard ships.

Sulzer further developed it's medium-speed ZA40 engine and began production in its Mantes, France facility. The ZA40 is particularly suited to ship propulsion installations requiring minimum engine height as well as for standard power installations.

The ZA40 offers high reliability with low lube oil consumption when burning poor quality heavy fuel. The engine is well into the manufacturing phase at Sulzer licensees in Japan and Finland.

New orders for Sulzer marine engines worldwide—for both Sulzer and through its licensees—reached 1.6-million kw (2.2-million bhp) during 1982. Also during 1982 Sulzer engines with a total output of 2.4-million kw (3.2-million bhp) were installed in oceangoing vessels of 2,000 dwt and above, an increase from 2.2-million kw (3.0-million bhp) in the previous year.

Sulzer offers 10 types of slowspeed, two-stroke engines each with four basic ratings, designed for the widest possible range of applications. The smallest of these engines is rated at 2,320 bhp/152 rpm, or 3,320 bhp/190 rpm. On the other end of the scale, the largest engine develops 34,200 bhp at 70 rpm, or 48,360 bhp at 87 rpm. Specific fuel consumptions for the entire range are between 123 and 235 gr/bhp/hr. This includes the proven RL design, with the valveless loop scavenging system as well as the newly designed RTA.

In addition, for special applications as well as auxiliary power, Sulzer offers four-stroke engines from 840 to 15,660 bhp. These A and Z type engines have been designed for heavy fuel operation and have proven their efficiency in over 10 years of service.

For electrical power, choices include turbogenerator, slow-speed shaft generator, power take-off and/or heavy fuel burning auxiliary engines. The best choice can be determined with a feasibility study of a vessel's intended service, the capabilities of the main engine, and the waste heat system.

Sulzer is offering a free 12-page "Technical Summary of Sulzer Diesel Engines."

### TRANSAMERICA DELAVAL

Write 68 on Reader Service Card

The Enterprise R and RV medium-speed diesels of Transamerica Delaval have proved themselves over hundreds of thousands of operating hours, powering vessels ranging from rig work boats to 1,000-foot ore carriers. The R4 series is composed of 6 and 8-cylinder in-line engines and vee-form engines with 12, 16, or 20-cylinders. The bore is 17 inches (432 mm), the stroke 21 inches (533 mm), and the output ranges up to 677 bhp per cylinder.

The latest development in the Enterprise line of marine engines is the R5. Rated at 514 rpm, the R5 produces 850 bhp per cylinder with a bmep of 275. Bore and stroke are the same as the R4. Through selective redevelopment and design advances of critical engine parts, test results show that Transamerica Delaval has achieved in the R5, as compared to the R4: 40 percent more horsepower per cylinder; 40 percent more horsepower per sq. ft. of installation space; and 3.5 percent lower fuel consumption.

Enterprise engines are experienced burning cost-saving residual fuels, and designed with the intensive cooling heavy fuels demand. For America's river towboats this heavy fuel capability in the R4 size range can mean substantial savings. Rising fuel costs account for an ever increasing share of total operating expenses for towboat fleets—up to 70 percent in some cases

The ability to burn heavy fuel reliably is paying off for a wide range of Enterprise equipped vessels. Three 36,000-dwt dry bulk (continued on page 36)

The name for excellent service



A name that relies on speed and skill. On assistance wherever it is needed.

On flexibility, adaptability—sometimes even ingenuity.

On confidence in the design, construction and performance of Sulzer engines like those of the R-type series, for instance, renowned for its ease of maintenance and reliability. And should any of our RTA engines, which will be commissioned in several ships already in 1983, require attention in the future, they will be treated with the same speedy efficiency.

That we put a great effort into providing excellent service is not really surprising.

After all, our name depends on it.

### Sulzer service is no surprise

so I should like to know more about

☐ RLB diesel engines ☐ RTA Superlongstroke engines

□ Z/ZA 40 engines □ AS/AT25 engines □ Service

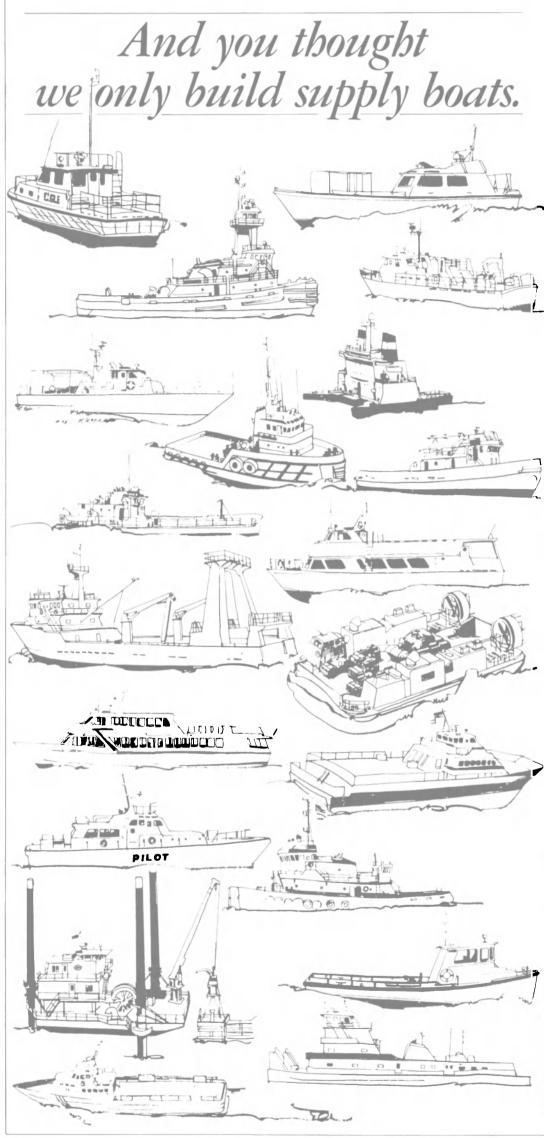
Name

Company name and address

Company position

Send to Sulzer Brothers Limited, CH-8401 Winterthur, Switzerland Diesel Engine Division Telephone 052 811122, Telex 896165

■ Write 396 on Reader Service Card



t's true, we build a lot of supply boats. In fact, we build more supply boats than anyone else in the world. But we also build more than thirty different types of other vessels ranging from small pilot boats to giant 18,000 HP CATUGS. We build everything from crewboats, tugs, fishing boats, patrol boats, lift boats, utility boats and fernes to surface effect ships and amphibious landing craft with Bell Aerospace-Textron. And we have more dieselelectric shipbuilding experience than anyone in-our field.

We offer complete in-house services from cost-free design and engineering to global warranty assistance. Should your vessel need modification or repairs, it can be done at our large dry dock. We even have a subsidiary to handle all of your spare parts requirements—promptly and accurately.

Our six shipyards are staffed by shipbuilding experts who are supported by the latest technology including computer directed metal cutting robots.

We have been designing and building vessels for more than a quarter of a century and have delivered over 1,100 boats to some of the largest and smallest operators in the world.

This unequaled experience pays dividends in every boat we build and is one of the reasons for our success. Chances are we have already designed and built the kind of vessel you need. So—if you need a boat to transport something on or above the water, we can and want to build it for you. Ask us. Halter Marine, Inc., Box 29266, New Orleans, LA 70189 U.S.A., (504) 246-8900, Telex 58-4200, Cable HALMAR.



The Total Shipbuilding Group.

### Transamerica Delaval

(continued from page 34)

carriers, Pride of Texas, Star of Texas, and Spirit of Texas, built by Levingston Shipbuilding, of Orange, Texas, for Asco Falcon I are powered by twin Enterprise R4-V12 direct-reversing engines, giving each ship a total of 15,600 hp. By burning residual fuels these international dry bulk carriers.

Twin Enterprise R4-V16 engines propel U.S. Steel's M/V Edwin H. Gott, a mammoth ore boat longer than three football fields. Inspections of the main propulsion engines continue to show clean internals and very low wear rates under heavy fuel service.

Ship service diesel generators for three American President Lines containerships were supplied by Transamerica Delaval. Con-

vessels remain competitive with structed by Avondale Shipyards of New Orleans, these are the largest containerships ever built in the U.S. Their refrigerated cargo is safeguarded by three heavy fuel burning Enterprise R4-L6 diesels, rated at 2500 kw each.

Four Enterprise R4-V16 engines power two 35,000-dwt tankers built by Bath Iron Works for Falcon I Sea Transport Company. These will be chartered to the Military Sealift Command for transporting fuels to government bases world-

wide. The R4-V16s, each rated at 7,360 bhp, are designed to operate on various fuels including the more economical grades with viscosities up to 3500 Redwood.

Other Enterprise equipped vessels include the world-circling rig work boats of Biehl, Inc. and six 47,000-dwt Catug petroleum carriers built by Halter Marine and Bethlehem Steel.

Transamerica Delaval has complemented its line of Enterprise diesels by signing an agreement with the Dutch firm of Stork-Werkspoor Diesel B.V. of Amsterdam, which gives Transamerica Delaval the rights to the exclusive manufacture and marketing of the Enterprise-SWD TM 620 diesel. This engine, which operates up to 430 rpm, is offered as a 9-cylinder in-line unit with an output of 16,650 at the flywheel, and a veetype 12-cylinder unit rated at 22,200 bhp.

Available from Transamerica Delaval free of charge are technical reports examining heavy fuel economics in marine applications, today's river including boat industry.

### **VOLVO PENTA**

Write 69 on Reader Service Card

Volvo Penta has introduced a new, improved version of its turbocharged 12-liter diesel engine, the TMD 120. Specially designed for use as the main engine in workboats and leisure craft, it is claimed to exhibit high output in relation to weight and installed dimensions, low fuel consumption, and a high level of operational reliability.

The B-version of the TMD-120 features advanced control of the injection and combustion processes with new injectors which provide the possibility of more rapid injection at higher pressure and with decreased combustion delay. Together with efficient turbocharging and a combustion chamber of new design, this will yield a considerable improvement in efficiency.

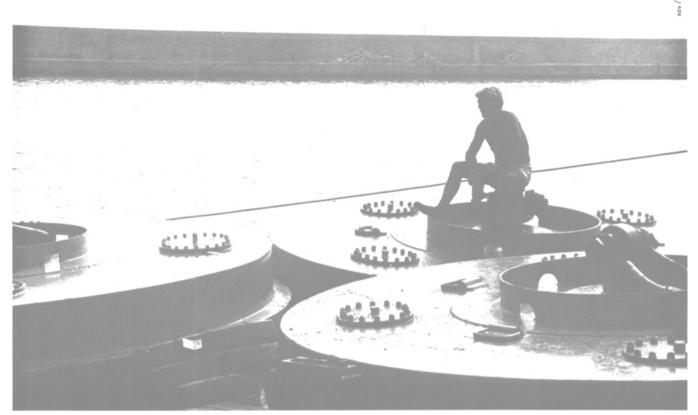
Other technical refinements in Volvo Penta's 12-liter diesel include piston-cooling, a hose-free seawater system with a heat exchanger, and thermostat-controlled cooling of the engine block, cylinder heads, turbo, and exhaust manifold.

The Swedish firm's line of diesels includes 2, 3, 4, and 6-cylinder engines covering 12 different models. Some models are equipped with turbochargers and others with both turbo and after-coolers.

Additionally, Volvo Penta offers twin engines driving through a compound gear providing a single shaft output from 336 shp to 580 shp. The twin-engine/single-output package provides many advantages including "take-home" capability on one engine.

A wide range of accessories designed for commercial use are available such as front or side mounted power take-offs, flexible

(continued on page 38)



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Freight and maritime work for limited periods, new and unstable commercial situations, often reccomend more convenient financial outlay.

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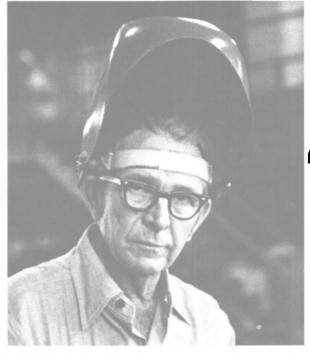
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If you think the shippard business is all nuts and bolts, you're wrong. It's a people business, plain and simple. The best yards are the ones with the most experienced supervisors, and the best-trained workers.

Bill Greenwood, top photo, is a great example. He's one of the last great Coppersmiths in our business. An artist with copper, galvanized and stainless. Like most of our key men, Bill's been with us almost forever – about 36 years.

Bill and our other senior people do more than just supervise jobs. They spend years as teachers. Passing on their skills to younger men like Gene Stafford. Gene is well on his way to being one of the best. In fact, Gene now does what Bill did, which gives Bill a little more time to fish.

What you get from us is a well-trained, intelligent, motivated work force. And that saves you and us hassles and, especially, money

Sure, we've got nuts and bolts too, and all the stuff the other yards have. And in Savannah we've got beautiful year-round weather, so there are fewer delays than up north. But the main reason to come to Savannah is Bill Greenwood, Gene Stafford and our other heavy hitters.

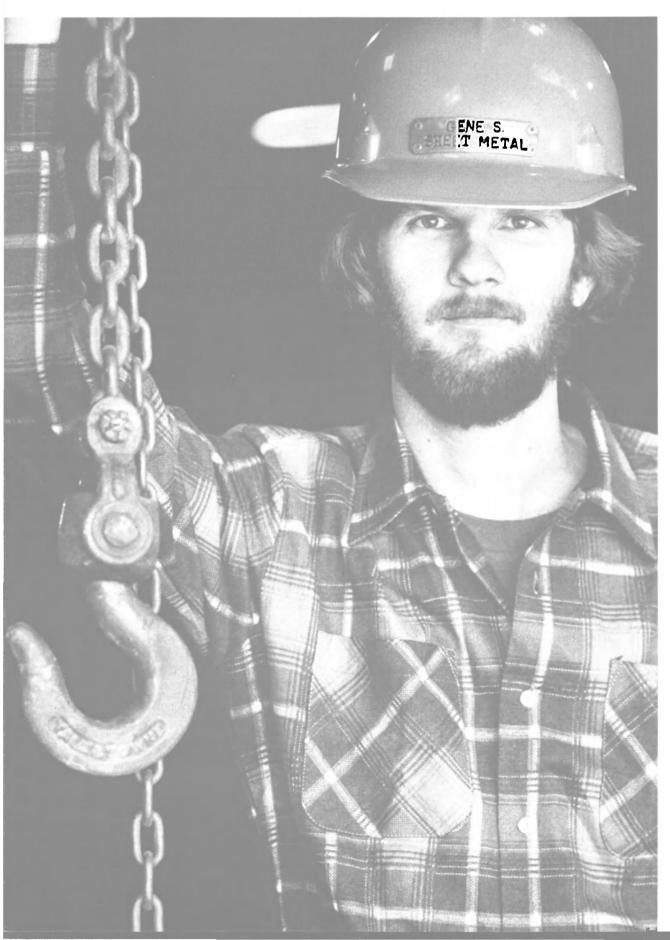
Remember, to do a job once – correctly – a yard needs skilled people. Because that is what saves you time and money on your voyage repairs, major conversions, alterations, or drydocking.

Savannah Shipyard Co. You can't find a better yard anywhere. Telex 546426 SAV.MACSHIP SAV., PO. Box 787, Savannah, Ga. 31402. Telephone (912) 233-6621. Or call our New York office: 74 Trinity Place, Suite 1800, New York, N.Y. 10006. Telephone (212) 432-0350.



THE SAVANNAH YARD

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### Volvo Penta

(continued from page 36)

engine mounts and shaft couplings, freshwater filters, auxiliary alternators, engine-mounted pumps, and many more.

The heavy-duty Volvo line includes the model MD 120A, a 6cylinder engine with maximum continuous rating of 168 shp at 1,800 rpm, and the 6-cylinder TMD 120A with mcr of 260 shp at 1,800.

### WARTSILA DIESEL

Write 70 on Reader Service Card

Wartsila Diesel, one of the world's leading manufacturers of medium-speed diesel engines, has three production plants: the Wartsila Vasa factory in Finland, the Trollhattan factory in Sweden, and the newest factory, Wartsila Power Singapore in Singapore.

The purpose of Wartsila's product development program was to create diesel engines capable of both maximum economy and safe operation even in the most demanding applications. As a result, Wartsila now produces two highstandard medium-speed diesel engines designed and developed from the very beginning to operate on the poorest quality fuel.

The Vasa 32, introduced in 1977, is well established in the world's engine market as a main or auxiliary power source on a variety of ships. This engine, with its seven different cylinder versions-4R32, 8R32, 9R32, 12V32, 16V32 and 18V32—covers an output range of 1,820 to 8,350 hp at 720 to 800

rpm. The Vasa 32 accepts fuel it was the first company to introwith a maximum viscosity of 380 cSt.

The second of Wartsila's very heavy fuel engines is the Wartsila Vasa 22HF—the smallest engine in the world developed exclusively to operate on heavy fuel. The output range of Vasa 22HF covers 720 to 3,480 hp at 900 to 1,200 rpm. The engine is built in five different cylinder versions— 6R22HF. 4R22HF, 8R22HF, and 16V22HF-run-12V22HF, ning on heavy fuel with the same maximum viscosity as the Vasa 32 engine, 380 cSt.

The main features of these engines are: starting, stopping, and running over the entire load range on heavy fuel without any limitations; heavy fuel operation with the same safety and reliability as when operating on distillate fuel; and all engines can run on the same type of heavy fuel.

The Wartsila Diesel very heavy fuel engines can be operated equally well on distillate fuels such as gas, oil, or diesel oil. The high level of reliability and durability when operated on heavy fuel oil will be improved by a factor of 1.5 to 5 when operated on distillate fuel. The engines retain this advantage with distillate fuels of lower quality proposed in future international standards.

Distillate fuel quality has been deteriorating rapidly. Sulphur content in the region of 2 percent will be normal in the future for the cheaper grades. The Wartsila Vasa 32 and Vasa 22 diesels were designed from the outset to burn the poorest quality heavy fuel anticipated during the next decade.

Wartsila Diesel reports, because

duce purpose-designed heavy fuel engines with outputs below 9,000 hp, it has gained extensive field experience with heavy fuel engines in that range. This experience confirms: low maintenance costs resulting from long periods between overhauls, ease of maintenance, and low spare part consumption. Wartsila Diesel engines are backed by an efficient service organization in three factories and numerous service at centers worldwide.

Since 1980, Wartsila Diesel has been represented in the U.S. by Wartsila Power Inc., with its main office in New Orleans, La., and branch offices in Houston, Texas, Seattle, Wash., and New York City.

### **WAUKESHA**

Write 71 on Reader Service Card

Waukesha Engine Division, Waukesha, Wis., has begun production of the AT25 diesel series at its Wisconsin plant. These highoutput, medium-speed 250-mm bore diesels are built under a license agreement with Sulzer Brothers Ltd., Winterthur, Switzerland. Designed to operate economically on distillate or blended fuels, the primary applications for the AT25 are marine propulsion and offshore drilling platforms.

Available in V-16 and V-12 configurations, in-line versions of the AT25 will be offered late in 1984. These diesels are rated up to 300 bhp per cylinder at 1,000 rpm on distillate fuel, and up to 270 bhp per cylinder at 1,000 rpm on heavy fuels.

The AT25 is ideal for heavy fuel operation. The bore-cooled cylinder head and the two-part piston assure lower induced stresses and moderate valve seat temperatures, both important when running on heavy fuel. Also when compared with a former double bottom design, (used for most engines of this kind), the bore-cooled head has 2.5 times fewer deformations. This enhances valve sealing conditions, resulting in more efficient combustion of heavy oil fuel.

The application of a Brown Boveri pulse-type turbocharger provides more rapid response to load changes and helps lower fuel consumption at both part and full loads. Low fuel consumption is also achieved by high pressure fuel injection and optimized injection timing.

All pistons, piston rings, con-

necting rods, cylinder heads, cylinder liners, injection pumps and nozzles are completely interchangeable among all models

offered.

A significant capital investment program at Waukesha includes new AT25 cylinder block and crankshaft machining centers, and new assembly and test centers for the new series. Waukesha's major thrust with the AT25 will be in the coastal marine, inland waterways, and oceangoing vessel markets.

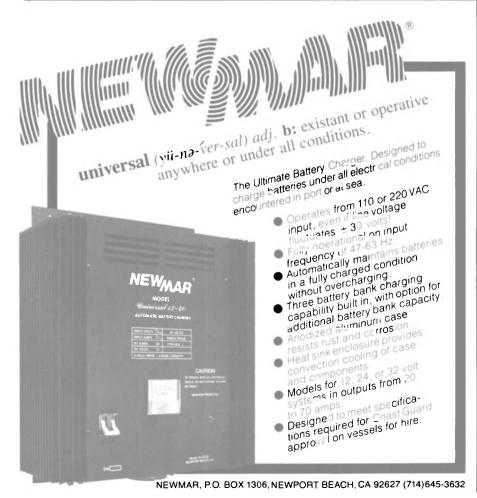
Gary V. Bollenbach has been appointed head of the AT25 program at Waukesha.

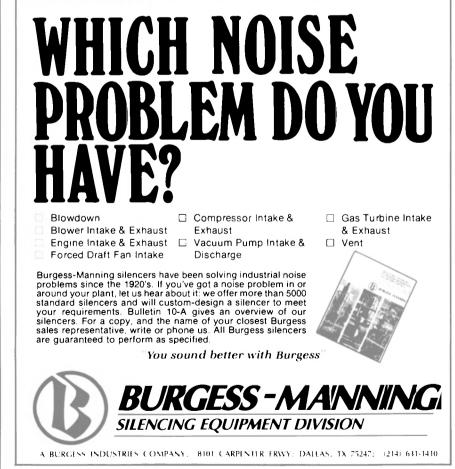
### ZF OF AMERICA

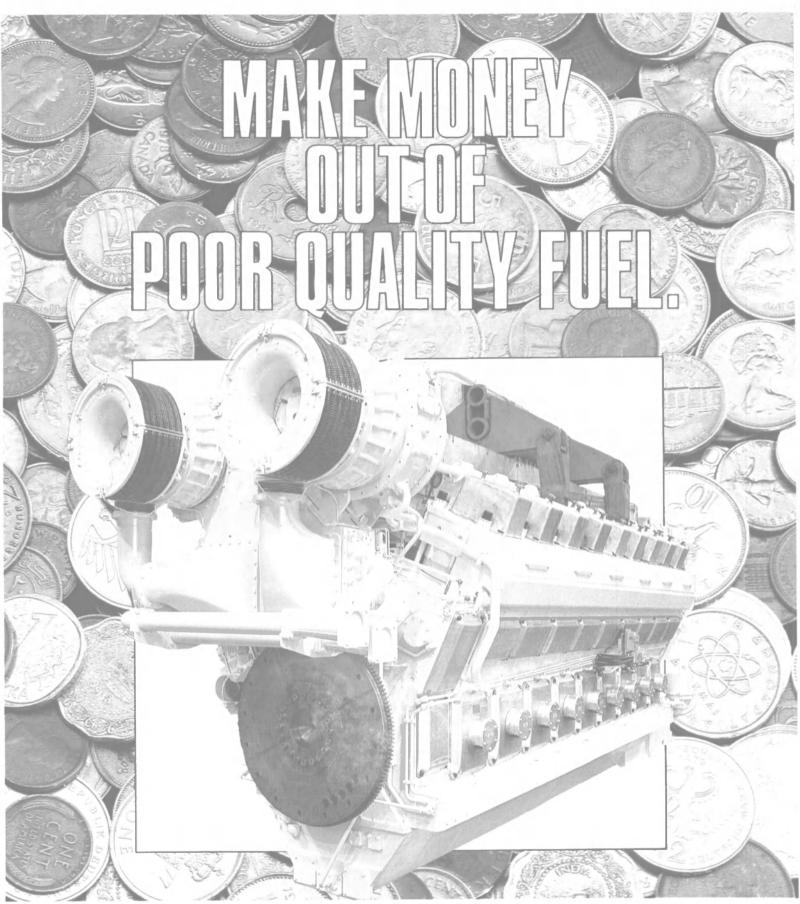
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ZF of North America, Inc. of Northbrook, Ill., offers a full line of light-weight high-performance marine gears.

(continued on page 40)







### THE REAL HEAVY FUEL ENGINES VASA 22 HF AND VASA 32. FROM 530 TO 6140 kW.

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### **ZF of North America**

(continued from page 38)

The ZF BW 250 marine gear series provides all the advantages of compactness and light weight without sacrificing speed, power and durability. The BW 250 series is designed to handle up to 1,500 hp over a wide range of marine applications in a compact, modular

design that's easy to operate and easy to maintain.

Available in reversing/reduction or reduction only, the BW 250 features: hydraulically-operated oilcooled multiple disc clutches; motor-driven and prop-driven pumps; anti-friction bearings; and a wide range of standard ratios. Udrive engine or separate mounting is available.

ZF maintains a worldwide service organization for service and parts back-up.

rector of Amsterdam Drydocks.

Mr. Andersson is one of A & P Appledore's highly successful experts in the field of shipyard management and consultancy. The company has worked in 50 countries. Its many contracts included the provision of a total range of design and organizational services for Hyundai and Daewoo in South Korea, two of the largest shipyards in the world.

Mr. Andersson believes, if all goes well, Dubai Dry Dock should handle up to 75 ships in its first year of operation. The firm booking of the first tanker for drydocking at the yard this month is an excellent beginning.

For a copy of a free full color brochure completely describing all facilities and services offered by the Dubai Dry Dock,

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### **Diesel Power Review**



### **Dubai Dry Dock Begins Operations**

A & P Appledore International Limited has been appointed as managers for The Dubai Dry Dock Company, one of the world's largest ship repair complexes.

Dubai Dry Dock received many inquiries during the weeks preceding the opening of the yard, last month.

Although there is strong world-wide competition, A & P Appledore is optimistic that business will be good. In order to promote sales, the yard has offered all major oil companies and large fleet owners the possibility of using the yard as a safe port for long term repairs and lay-ups. Ships can arrive at the Dubai Dry Docks and await docking and other repairs until market requirements are suitable and it is convenient for them to start trading again.

There are three drydocks in the complex with capacities of 350,000 dwt, 500,000 dwt and one million dwt. The yard is the largest in the Middle East. The docks are equipped with heavy cranes and

supported by a complete range of back-up facilities. These include not only mechanical, steel, electrical, pipework and joiner shops, but also a fully equipped tank cleaning station, a large industrial laboratory and a substantial training school. The facilities are suitable not only for major ship repair work, but also for a wide range of industrial, mechanical and engineering work. Much of the equipment and plant is unique in the Middle East.

The first chief executive is Thorsten Andersson, whose wide experience in ship repairing includes eight years as managing director of the well known Portuguese yard, Lisnave. Under his guidance Lisnave became one of the most successful repairers of large tankers in Europe. Mr. Andersson is supported by a highly experienced team of proven repair yard managers, including Jan Neeb. Mr. Neeb's background includes working for Lisnave as the commercial director

# Pan-American Naval Engineers To Hold 1983 Meeting In Washington

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IPEN is a non-profit organization dedicated to the promotion of technical advancement of naval architecture, marine engineering, and water transportation. Members of the society are engineers, architects, technicians and management personnel, both government and private industry, engaged in maritime activities. Headquarters of the organization is in Rio de Janeiro.

The Washington congress is structured to promote learning and

resource exchange in the areas of ship building and repair, ocean and inland water transportation, naval science and research, standardization, information processing, off-shore construction, fishery management, and maritime education. The five day business sessions will include the presentation of professional papers, technical discussions, exhibits and displays. Visits to the U.S. Naval Ship Research and Development Center and to the U.S. Naval Academy have been arranged. A variety of social activities for visitors to the United States capital city are planned. The U.S. Navy's Ship Systems Command and the U.S. Society of Naval Architects and Marine Engineers (SNAME) will serve as hosts for the international gathering.

Registration fee for IPEN members is \$200 (U.S.) and \$350 for non-members. The fee includes costs for planned technical and social events. Admittance to technical sessions only is \$95 for nongovernment persons and \$45 for government employees.

Additional information concerning registration and hotel reservations may be obtained by writing to IPEN Registration Center, P.O. Box 17413, Dulles International Airport, Washington, D.C. 20041. Telephone (703) 471 6180; Telex 899 133 WHIT-EXPO.



Discussing the forthcoming IPEN Conference are, left to right, Rear Adm. Randolph King, (USN-ret.), IPEN technical program chairman; Ellsworth Peterson, president, Peterson Builders; Rear

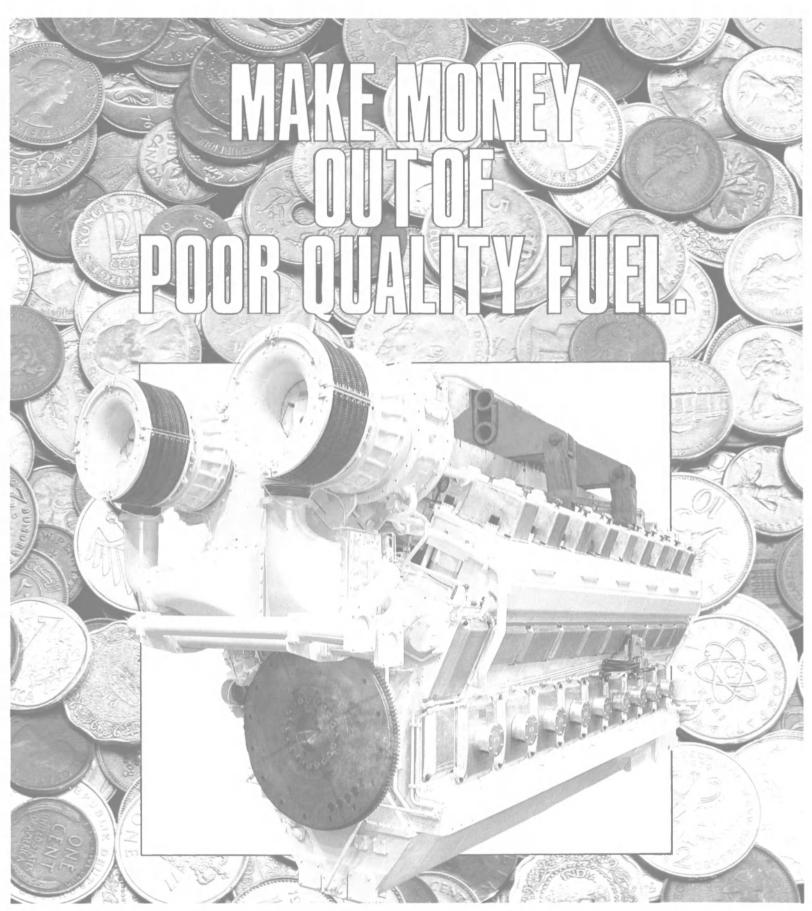
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# Beier Offers Free Brochure On Nav/Com Equipment Certified Compass Repairs

Frank L. Beier Radio's fact-filled 1983 brochure is available on request. This unique brochure features illustrated articles by leading electronics industry representatives on subjects ranging from satellite communications to color radar. In addition, the brochure profiles the company's broad range of services offered to the commercial, fishing and industrial markets.

Beier Radio has also added certified magnetic compass repair and calibration, and nautical instrument repair services. Beier's is the only such certified compass service available on the Gulf Coast (certification is available in only a few foreign countries, excluding the U.S.). Company personnel are certified by the respective authorities in both England and Norway for repairs, calibration, and manufacture of compasses.

Beier Radio has announced its newest customer service charts by mail. Now a vessel can automatically receive the most current N.O.S. navigational charts, when new issues are printed, by subscribing to this service.

To receive a free copy of the Beier brochure, or for further information on compass and instrument services,

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## ASEA Stal-Laval Offers Free Brochure On Soot Cleaning Device Infrafone

ASEA Stal-Laval, Inc. of Elmsford, N.Y., is offering a free sixpage full-color brochure on a soot cleaning device, Infrafone. Used for cleaning boilers, air preheaters, precipitators, etc., Infrafone is driven by air and emits a 20-Hz frequency sound which agitates dry deposits. A pneumatic exigator pulses air into a resonance tube directed into the space to be cleaned.

The Infrafone has the advantage of continuous cleaning and hence gives a higher efficiency of heat transmission. This is achieved by an intermittent insonating of some 5-15 seconds every 5 to 10 minutes.

Installation is simple and can easily be done in one day by the ship's own crew. More than one hundred units have been delivered for use on land based boilers around the world. The first marine Infrafone has been in operation approximately one year and a boiler inspection after eight months revealed: an extraordinarily clean boiler; cancellation of a planned wash down; and a recommendation not to use the steam soot blowers, except for once a week in the rotating air preheater.

The illustrated brochure contains a complete description of the system, installation diagrams, and detailed performance charts.

For a free copy,

Write 76 on Reader Service Card

## Christening Held For Coal Fired Dry Bulk Carrier At Italcantieri Shipyard

The TNT Capricornia, a 75,750-dwt coal-fired dry bulk carrier, was christened recently in ceremonies held at Italcantieri's Monfalcone shipyard. The ship and her sistership, the TNT Carpentaria, are being built for TNT Bulkships of Australia.

The Capricornia features an automated coal-fired steam turbine propulsion plant producing a full-load speed of 25.8 knots with a maximum continuous output of 19,000 shp. The ship measures 255 meters long overall, with a molded breadth of 35.30 meters, and a design draft of 12.20 meters. The Capricornia is designed with four holds, a continuous double bottom, and side ballast tanks.

\$4-Million Antenna Contract Awarded Datron

Datron Systems Incorporated, Chatsworth, Calif., has been awarded a \$4,096,600 firm-fixed-price contract for 39 OE-82/WSC-1 (V) UHF fleet satellite antenna systems for shipboard use. The Naval Electronic Systems Command, Washington, D.C. is the contracting activity (N000-39-83-C-0383).



## New Engine Program For Sterndrive Packages **Detailed In Free Literature**

Marine Drive Systems of Edison, N.J., is offering literature describing its recently announced new private label type program with certain suppliers of mediumsized marine engines. Under this program, engine companies will

have the capability of offering directly, or through their outlets, a completely integrated sterndrive package propulsion centered around the latest 100 Series STERN-POWR product line.

Emphasis will be directed to simplify package definition, presentation and handling for each engine. For special customer requirements, applicable drives will be tems. Steering systems are of the

delivery with the engines, ready for customer installation.

STERN-POWR drive systems are available in several different forms with a wide variety of combinations of reduction ratios and rotational direction to suit mating engines and vessels. All standard drives are furnished with heavy duty electrohydraulic trim/life sysfurnished in cartons complete for latest type marine gear operation.

Popular accessories are also available including trim angle indicators, controls, auto pilots and power steering.

For more information,

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## **Gulf Fleet Marine Offers** 20-Page Color Brochure **Describing Vessels, Service**

Gulf Fleet Marine Corporation, headquartered in New Orleans, La., is offering a 20-page full color brochure describing the range of transportation services it provides to the marine and offshore industries.

A Houston Natural Gas Corporation subsidiary, Gulf Fleet's vessels provide service for offshore exploration, development, and production worldwide. The brochure details the company's tug operations, deck cargo barges, supply vessels, towing/anchor-handling supply vessels, specialized vessels, utility craft, and crewboats.

Gulf Fleet's support personnel, and the capabilities of its Quality Shipyard Division located in Houma, La., also are described in the well-illustrated brochure. A handy reference guide for all the Gulf Fleet vessels, broken down by vessel types, is fitted into a coverpocket.

The guide includes data such as: vessel name; dimensions; hp; special features; capacities for bulk mud, liquid mud, and drill water; clear cargo deck area; dwt.; registry, and bollard pull.

There is also a reference list of Gulf Fleet global offices with addresses, and telephone and telex numbers that can be used in conjunction with a world map showing the company's main areas of operations.

For a free Gulf Fleet brochure which includes the reference guides,

Write 78 on Reader Service Card

## Damen Adds New Yard In **Holland For Offshore** Vessels—Literature Offered

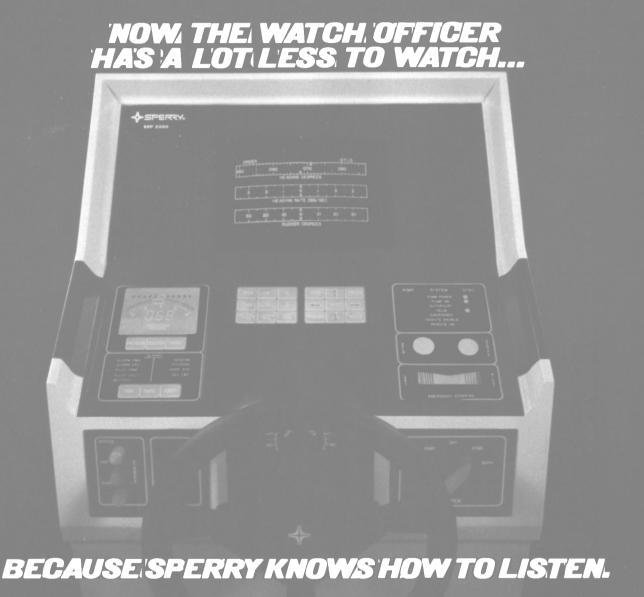
Damen Shipyards has extended its production facilities for offshore and passenger vessels with its new yard in Foxhol, Groningen, in the north of Holland.

The yard builds tugs, anchor handling, SBM mooring and salvage vessels, offshore supply vessels, tankers, passenger vessels, oceanographic research and diving support vessels. The full range of vessels for the offshore sector is covered in a free brochure being offered by the company.

For a free copy,

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For the first time, every essential element needed by the watch officer for total ship course control is centered in one console—the Sperry SRP-2000 Ship Control System. Information formerly obtained from annunciators, remote indicators and communication relays is now displayed at this one control center using Sperry's advanced design concepts and digital microprocessor technology.

The SRP-2000 is an integral adaptive autopilot giving unparalleled fuel savings through precise monitoring of sea conditions by continually adjusting system gain settings for optimal steering.

In automatic navigation mode, the SRP-2000 provides route planning and automatic route tracking, based on SATNAV, LORAN, or manual fix inputs. These functions improve fuel efficiency by minimizing route distance.

As a ship control center, it displays real-time alphasystem conditions, at the touch of a button.

To free the watch officer for his command function, there is a fingertip call-up of step-by-step operating proce-

dures for all normal, emergency and troubleshooting

The Sperry SRP-2000 Ship Control System provides the ultimate in fuel efficiency, functional information display and simplicity of control, without extra modules or add-ons.

Want to know more about how Sperry can help you obtain substantial fuel savings and peak performance from your watch crew? Talk to us...we listen.

Write to Sperry Corporation, Electronic Systems, Great Neck, NY 11020. Attention: Marketing Department.



## ON THE COVER



## **New Design For** Firefighting—Pemex 652

Matsumoto Shipyards of Vancouver, British Columbia, Canada, recently delivered the 150-foot aluminum-hull fireship, the Pemex 652, to Pemex, Mexico's national oil company, for service in the extensive Gulf of Mexico oil fields owned and managed by the firm. The Pemex 652 is the first of two sister ships of a new design ordered by Pemex.

Matsumoto Shipyards has, since its inception, worked with aluminum as its chosen material. The vard has not only built a major portion of British Columbia's current fishing fleet, but landing craft for the Canadian forces as well.

PEMEX 652	
Length Overall   150.88ft. (46m	) 
Pumping Engines	, P
Auxiliary Engines	r s
Reduction Gears Two Reintje Propellers Two Osborn  4-blade stainless stee	s e
ThrustersSchottel (stern and bow	) h
Engine Controls J. Kobel Steering Gear Wagne Davits and Cranes Kingswa Anchor Windlasses Harrison & Robbin Pumps Worthington, Jabsco Paramont, Rotokini Inflatable Liferafts (4-12 man) Beaufor	t y s
Coatings System (internal Halon) Svenski Coatings International Paint Radars, Echosounders, Gyrocompasses Sperry Marin VHF, SSB Canadian Marcon Fenders Seaware	s e ii

Pemex chose Matsumoto to build the two 150-foot fireships because of the yard's expertise and because aluminum hulls possessed the properties the owners wanted in their huge new vessels.

The two Pemex fireships are reported to be the largest in the world. Each uses about 170 tons of plate and 30 tons of extrusions from Alcan Canada Products, Ltd.

Each vessel is 500 gross tons. They are 150 feet in length, have a beam of 32 feet and the distance to the top monitor from the deck is 40 feet.

The twin-screw fireships are each powered by two 1725-hp MTU diesel engines. Their V-shaped hulls give them maximum speed and maneuverability. Cruising range is 250 miles and top speed is 16

The Pemex 652 is now on station, based out of Tampico, Tamps Province, Mexico. The Pemex 653 is under construction and will be based at Campeche, Camp Province. Each vessel will remain on patrol for about a week at a time with a crew of 22 to 24 (eight officers, 16 crew).

Twin Worthington pumps, powered by separate 1200-hp MTU diesel engines are capable of drawing sea water, mixing it with a 3% AFFF foam solution, and spraying it onto offshore fires at a rate of up to 25,000 gallons per minute.

The three main monitors, or nozzles, made by the Swedish Foam Fire Extinguishing Company can each handle 5,200 gallons of water per minute. Cranes can position two more Stang monitors 75 feet above the water surface to handle 2,600 more gallons per minute, and each vessel carries 6,000 gallons of foam concentrate to mix with the water.

The hulls of the fireships are Vasa 22HF main diesel engines.

made from a special Alcan marine- bridge which also contains the latgrade alloy that includes magnesium and manganese. Pemex specified aluminum for the vessels because of its light weight and because the high superstructure of the vessel would have been impossible without it. Aluminum is also corrosion resistant, even in salt water, so maintenance can be kept to a minimum.

each vessel is controlled from the advantage.

est in navigation equipment, shipto-shore radio telephone, depth sounder, radar, loud-hailer, engine controls and hydraulic steering controls.

Schottel bow and stern thrusters enable the vessel to maneuver with ease. This permits precise station-keeping and allows the fireship's fire-fighting equipment In use, the firefighting power of to be quickly positioned to the best

## Service Machine Group Develops Plans for a Diving Support Vessel

Service Machine Group, Inc., a Terramar company headquartered in Morgan City, La. in cooperation with Design Associates, Inc., of New Orleans, has developed plans to produce a 205-foot diving support vessel (the DSV 205).

Service Machine president Tom Hensley and Mat Kawasaki of Design Associates, naval architects and marine engineers, said the vessel carries a White Gill thruster system and Z-Peller main drive for computerized dynamic positioning. The vessel is designed to utilize heavy fuel for economy of power and maintenance.

Planned primarily as a specialized vessel for diving work in the Gulf of Mexico but with severe environmental capability, the 300meter Lloyd's classed system permits saturation of 12 divers for continuous eight-man operations. The three-man bell fitted for observation or lock-out dives is to be equipped with internal and external television to receive input from computer depth scanners.

The bell also carries duplicated hardware communications selfcontained through a water emergency telephone, a semiautomatic oxygen injection system, and divers' gas reclaim system.

The DSV 205 bell handling system includes a heave compensated winch, composite umbilical and winch, captive cage, guide wire system, bell control cabin overlooking moon pool, four point mooring, and a bell handling area.

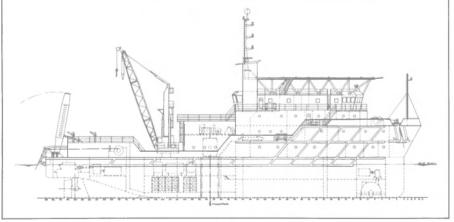
Mr. **Hensley** said the chamber

complex includes three 2,300-mm four-man living chambers with back projecting TVs for entertainment and briefing, hospital facilities, two vertical 2,000-mm transfer chambers with showers and toilets, three external gas regenerators and manifold, as well as a saturation control cabin.

Powering the DSV 205 are four main engines Wartsila Vasa 22HF model 8R2HF 8-cylinder, 1,000 kw capacity at 900 rpm (1,250 bhp) harbor generator 4R22HF with 500 kw at 900 rpm (625 hp). These engines provide 4,000 kw to supply the SCR system for the main drive and auxiliary power.

Measuring 205 by 50 by 22 feet, the DSV 205 accommodates 60 persons with fully air-conditioned living quarters with recreation rooms, lounges, offices, and a heliport.

Special equipment aboard the DSV 205 includes a 50-ton crane, a 25-ton crane, and a Gantry crane to handle diving bell entry and retrieval through the moon pool. Also, the vessel design includes an "A" frame on the stern for deployment and retrieval of RCVs and ROVs. Ample helium storage space is provided, and the vessel carries an anti-roll tank. Uses projected for the vessel include salvage, industrial development such as pipeline inspection, pipe repair, rig inspection, jacket installation, pile grouting, pipeline riser hookup, and pipeline trenching support, as well as geophysical and military assignments.

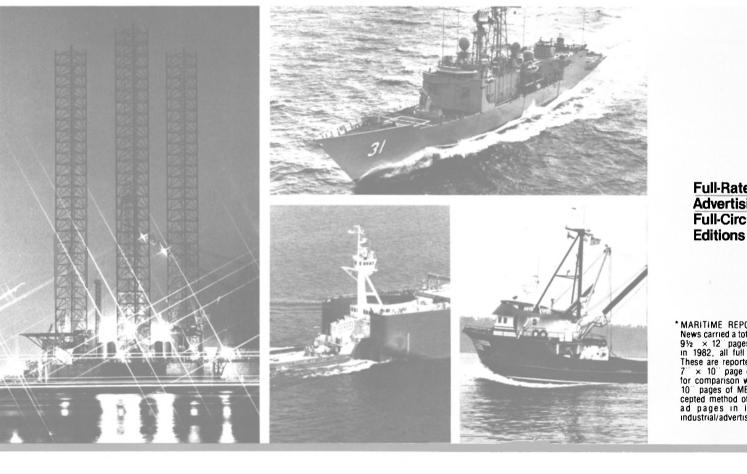


Plans for Service Machine Group's diving support vessel call for the installation of four Wartsila

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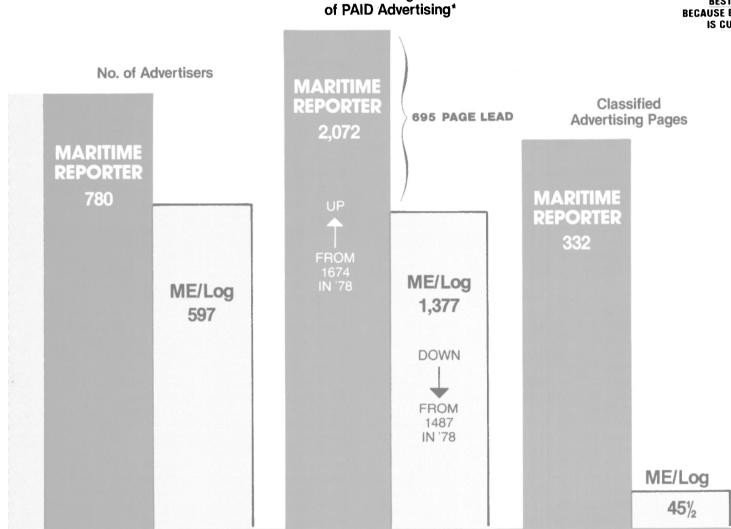
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## Navy Awards \$46.5-Million Contract To General Ship For Maintenance Of Two Frigates



General Ship Corporation president James Harvie (seated) and William B. Latham, senior vice president of Systems Engineering Associates Corporation of Cherry Hill, N.J., sign a contract for a \$46.5-million Navy Phased Maintenance Program.

General Ship Corporation of Boston, Mass., was recently awarded a \$46.5-million contract for a Phased Maintenance Program to be conducted on the Navy frigates USS Miller and USS Valdez. General Ship is the prime contractor for the overhaul project, and Systems Engineering Associates Corporation (SEACOR) of Cherry Hill, N.J., will be providing software support.

The Miller and Valdez, both based in Newport, R.I., are the first combatant ships to be overhauled under the relatively new Navy Phased Maintenance Program. The contract, with options, is slated to extend over the next five years and was issued by Naval Sea Systems Command in Washington, D.C.

SEACOR's responsibilities in the project include planning and coordination support, scheduling and engineering/design assistance, and the writing of growth work specifications.

## \$4-Million Navy Computer Parts Contract To Sperry

Sperry Corporation, Sperry Univac Division, St. Paul, Minn., has been awarded a \$4,085,262 unpriced delivery order under a basic ordering agreement to provide various quantities of spare parts including character code assemblies, light indicators, toggle switches, real time clocks, etc., in support of

the computer system AN/UYK-7 (V) for ship-board use. The Navy Ships Parts Control Center, Mechanicsburg, Pa., is the contracting activity (N00024-80-D-7112).

## Navy Awards Gould \$9.9 Million Contract

Gould National Batteries, Langhorne, Pa., has been awarded a \$9,992,426 firm-fixed-price contract for 18 ship sets of Guppy I MOD C type submarine batteries with an option for one set of Guppy I MOD A and 14 sets of Guppy I MOD C batteries. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-83-C-4035).

## Construction Underway On ACL's Five 36,000-Dwt "Leader Ships"

Construction of Atlantic Container Line's (ACL) "LeaderShips" has progressed past the first major milestone, according to **Otto I.M. Porton**, president, ACL-USA. Shipyards in Sweden, the U.K., and France began building five RO/RO-containerships early this year.

Mr. Porton said the main sections of the first vessel—expected to be delivered in February—have been lifted from the main fabrication hall into the building dock at Kockums Shipyard, Malmo, Sweden. Kockums, part of the Swedyards Corporation. is building three of the five 36,000-dwt ships. The three vessels will be delivered to ACL's Swedish shareholders: Wallenius Line, Transatlantic and Brostroms.

The remaining two vessels are also under construction. One is being built at the U.K.'s Swan Hunter Wallsend-on-Tyne Shipyard for the Cunard Steam-Ship Company. The other will be built at the France-Dunkerque Shipyard in Dunkirk, France, for Compagnie Generale Maritime. All five vessels are scheduled to enter ACL's fleet between February and August.

The new ships will each be powered by a single-screw B & W diesel engine of 23,800 hp. Each will have a total capacity of 2,300 TEUs and each has been designed by ACL for maximum flexibility of operation and cargo configurations.

They will be powered by single screw economical 23,800 hp Burmeister and Wain diesel engines.

Major features include a large quarter ramp, permanent cell guides on the weather deck, capacity for 600 cars in the stern superstructure, 1,140 TEUs of containers on the weatherdeck and in cellular holds, and three decks for normal, heavy, or outsized RO/RO cargo. In addition, these RO/RO decks will incorporate hoistable car decks. The ships will be fitted with 150 reefer points—double the existing capacity on current ACL ships.

## Tracor Marine Announces Two Executive Appointments



Hermann H. Haferkamp

John D. Klockow

Joseph D. Deal Jr., president of Tracor Marine, Inc., Fort Lauderdale, Fla., has announced the addition of two new members to his management staff at the Port Everglades facility. Hermann H. Haferkamp has been named general manager of the Shipyard Division, and John D. Klockow is now director of administration.

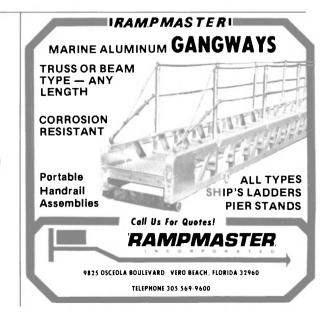
Prior to joining Tracor Marine as shipyard general manager, Mr. Haferkamp served as assistant general superintendent of the Bethlehem Steel Shipyard in Baltimore, Md. He served with Bethlehem for more than 20 years in various capacities at their ship repair facilities in San Francisco, Beaumont, and Sparrows Point. In this new position, Mr. Haferkamp will oversee the management of all facets of the Tracor Marine full-service shipyard for the drydocking, overhaul, repair, and maintenance of commercial and military vessels.

Mr. Klockow, in his new position as director of administration at Tracor Marine, will be responsible for contract administration and will direct the activities of the materials management department, including the purchasing functions. Following his retirement from the U.S. Navy as a commissioned officer, Mr. Klockow worked with J.J. Henry Company in Portsmouth, Va., and the HBH Company as a subcontract administrator prior to joining Tracor Marine.

In addition to the shipyard facility at Port Everglades, Tracor Marine's Ocean Technology/Engineering Division also operates from this location, providing its marine oriented services to industry and government. Among the capabilities offered by the oceanographers, naval architects, and engineers of this division are marine design and engineering, including complete installation of underwater systems, detailed marine and hydrographic surveys, program management, and cable laying.

ATTENTION OWNERS. OPERATORS. MARINE SUPERINTENDENTS. SYSTEMS ANALYSTS. ENGINEERS. CAPTAINS





#### **500 KW AC GE DIESEL GENERATOR**



G.E. ATI — 985Y — 500KW — 625 KVA — 480 volts — 800 amps—3-phase 60-cycle—720 RPM. Self-ventilated — totally enclosed — water-cooled — directly connected to Cooper-Bessemer model G.S.B. 8-cyinder diesel engine — 10½" X 13½" — four cycle — 720 RPM. Air starting — 300 PSI — with Ross water and oil coolers. Total weight 48,700 lbs.

## NEW AIR-COOLED STANDBY DIESEL FIRE & GENERAL SERVICE PUMP



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200 GPM @ 56 PSI @ 2600 RPM 325 GPM @ 65 PSI @ 3000 RPM

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A12A4X6 — 12,000 CFM — Service A USN FAN. Joy Mfg. Co. 65°C — Class N insulation — 10/3 HP — 440/3/60 — 14/5.2 amps — 1800/1200 RPM. Explosion-proof Reliance motor — frame 254U — group D.

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## 100 GPM CIRCULATING PUMP



Mfg. by Frederick Iron & Steel. Size  $1\frac{1}{2}$  — type N-4. 115 Ft. head — 50 PSI — 3500 RPM. MOTOR: Continental —  $7\frac{1}{2}$  HP — 440/3/60 — 9.5 amps — 3520 RPM. With control.

**\$2450** 

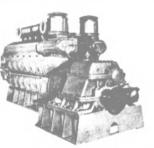
#### FAIRBANKS-MORSE 750 GPM — 125 PSI STAINLESS STEEL CENTRIFUGAL SEA WATER FIRE & FLUSHING PUMP



125 PSI (281 Ft.) total head. Suction lift none (flooded) 1750 RPM. With Falk #8F coupling—flexible, all metal, enclosed. MOTOR: Reliance type T—100 HP—1750 RPM—343 amps—230 volts DC—Frame 503AS. Pump has 5" suction—4" discharge. Pump & Motor mounted on base 37½" wide X 6' 2¾" long X 3' 0½" high. Total weight 3348 lbs.

#### 900HP GM 12-567A PORT DIESEL ENGINE

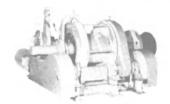
WITH FALK REVERSE AND REDUCTION GEAR



EΧ

ENGINE: GM 12-567A—8½ X 10—V-type—2-cycle—747 RPM — electric starting. GEAR: Falk AirFlex — reverse & reduction — 2.48:1 forward — 2.52:1 reverse.

## UNUSED STEAM WINCH FOR MOORING & CARGO SERVICES



Morse Steam Winch Co. - 10 x 12 - 10,000 lb. line pull - declutchable gypsy - hand compression brake.

## 100KW GBD-8 DIESEL GENERATORS

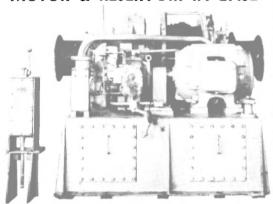
SPECIAL \$4,500 EA.—6 FOR \$25,000

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with deck controls

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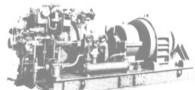
MOTOR & RESERVOIR IN BASE



Made by Lakeshore. DUTY: 7400 lbs SLP — 220 FPM — drum size 24" diameter — 15" wide. Complete with ratchet & pawl. CAPACITY: 600 ft. of ¾" wire. MOTOR: 50 HP — 440 volts — 66.3 amps — 3-phase 60 cycle — squirrel cage — 1200 RPM constant — Frame CC-445-N — 1 hour duty. Motor drives Waterbury size 5 "A" end — size 5K heavy duty remote servo control 1150 RPM — WP 1900# — test 3000#. "B" End motor — type 5K heavy duty — size 5 1150 RPM. Originally built for U.S. Navy refueling at sea. AVAILABILITY: Some with double gypsy; some with single gypsy; some with no gypsys. Ex-U.S.N.

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LOW PRESSURE 450 KW
A.C. TURBO GENERATORS
suitable for waste heat
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For motorship service. 175 PSIG — D&S — 27½" vacuum. GENERATOR: Westinghouse 450 KW — 563 KVA — 450/3/60 — 1200 RPM. GEAR: 6097/1200 RPM. TURBINE: 175 lbs/D&S — 27½" vacuum. Other pressures & temps: 250 lbs @ 40°C — 27½" vacuum. Turbine serial #7801-7802. OAL 13' 1½;" — OAH 5' — OAW 5' ¾". Total dry wt. 17,100 lbs. Plans on request.

## 12 X 10 X 18 BRONZE CARGO STRIPPING, BILGE & BALLAST PUMP

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## **Dates And Place Set For Expoship North America**

Expoship North America '84, a major international maritime exhibition, will be held March 19 to 23, 1984, at Pier 88 on Manhattan's west side, it was announced recently by exhibition officials.

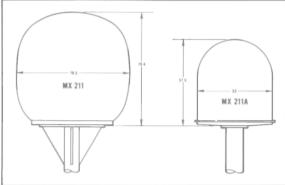
The event is geared to attract shipowners, shippers, shipbuilders and repairers, marine equipment manufacturers, financial and broker interests, and other senior representatives of marine related companies. A Seatrade money and ship conference will be held in conjunction with the exhibition.

For more information contact: Terry Dougherty, Seatrade North America, 17 Battery Place, New York, N.Y. 10004. Tel. (212) 422-6470. Telex 233629 SEA UR.

## Latest Magnavox Ship Earth Station Features Small Antenna

Continuing the trend towards reduced size INMARSAT ship earth station antennas, Magnavox has introduced a 53-inch (1.4 meter) diameter antenna as part of their updated satcom ship earth station, the MX 211A. Company spokesmen anticipate that the new antenna, which is approximately 33 percent smaller and lighter than the former model, will make the system more suitable for yachts and small commercial vessels with limited bridge space. The smaller antenna also results in a substantial savings in both freight and installation costs.

A unique gimbal axis rotation system has been incorporated in the new antenna design to increase the tracking rate to 9 degrees per



Size Comparison of MX 211 and MX 211A Sat Com Antennas

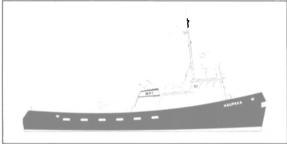
second and minimize communications link interruption during cable unwrap. The new unit also has an exclusive auto scan feature which automatically searches for and acquires the satellite signal, permitting terminal initialization and telephone service with the touch of a single button. The MX 211A antenna is connected to the below decks electronics via a single flexible cable for added installation convenience, and utilizes passive stabilization which was a Magnavox innovation.

The MX 211A meets all of the INMARSAT Standard A ship earth station performance requirements, including those for proposed new

For complete literature on the new antenna as well as the new MX 211A sat/com system,

Write 11 on Reader Service Card.

## Marco To Build 75-Foot Tug For **Hawaiian Island Service**



Marco of Seattle, Wash., primarily known as a builder of fishing boats, has signed a contract for the construction of a 75-foot twinscrew tugboat. The Shipyard Division has recently increased its emphasis in the workboat fields as evidenced by its installation of an 1,800-ton-capacity floating drydock and a major increase in tugboat repair work in the yard.

The new all-steel vessel, to be known as the Naupaka, will be built for Mid Pacific Towing, Limited, of Honolulu, Hawaii. The tug's primary use will be for interisland towing for the petroleum industry, but she will also perform ship-assist work and offshore mooring equip-

provided for a crew of seven. The vessel will be completed in early October of this year, and the owners plan to put her into service in Hawaii before the first of November.

Profile of the tug Naupaka.

ment servicing.

The vessel design is by Marco's Naval Architecture Division, headed by Bruce O. Whittemore, and is a refinement of previously built Marco tugs. She will have a beam of 26 feet 6 inches (8 meters), a molded depth of 12 feet 6 inches (3.8 meters), and a draft of 10 feet (3 meters). The vessel's two Caterpillar 398TA diesel main engines will provide a total of 1,500 hp driving a pair of 84-inch, 4blade, stainless propellers. A Markey TYS-24 single-drum hydraulic towing winch will be installed.

Galley, mess, and berthing facilities will be

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Maritime Reporter/Engineering News

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#### **BROKERS OF MARINE TALENT**

2200 6th Avenue Seattle, WA 98121 [206] 343-3307

## NAVAL ARCHITECT

Leading East Coast (non New York) Engineering Firm has positions for graduate Naval Architects with varying levels of experience.

Send resume and salary requirements to:

Box 715 Maritime Reporter/Engineering News 107 East 31 Street New York, NY 10016

## ESTIMATOR —

Bay Shipbuilding Corp. has immediate opening for an experienced marine estimator. Applicant should be knowledgeable in new construction, ship repair and conversion work. Must have ability to relate well to customers as well as employees at all levels of the organization. Background in machinery and/or electrical estimating desirable.

If you are qualified for this highly visible position and would like to join a progressive organization which offers excellent fringe benefits, including profit sharing, send resume and salary requirements to:

Personnel Department BAY SHIPBUILDING CORP. 605 North Third Avenue Sturgeon Bay, WI 54235 An Equal Opportunity Employer

## OVERSEAS MARINE MAINTENANCE

Major oil company in pro-Western Middle East country has two openings for Marine Mechanical Maintenance Engineers.

Positions are in the marine division of a major refinery and will be responsible for six tugs used in support of oil tanker movements. Requires 6 to 15 years of marine mechanical maintenance experience. Requires degree or chief engineer license. Family status. Excellent location and salary package.

Call or forward resume to:

E. J. Evola, CPC Vice President (713) 627-1940



Marine Employment Consultants 2200 West Loop South, Suite 800 Houston, Texas 77027 713/627-1940

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2727 KIRBY, SUITE 411 HOUSTON, TEXAS 77098 713 / 526-3748 TELEX: 792333 ANSWERBACK: VIA TLX HOU

#### WOOD/GRP STRUCTURAL DESIGN MANAGER

Progressive upper Midwest shipyard has immediate openings for both a Wood and a GRP Structural Design Manager. These are new positions created by an expansion of our engineering de-partment to include wood and GRP capability. Persons selected will have at least three (3) years of structural design experience in wood and/or GRP hull construction. An engineering degree in naval architecture or structural engineering is highly desirable. Salary commensurate with ability and experience. We offer an outstanding benefit program along with a northern resort community atmosphere. Please send resume if interested.

> MARINETTE MARINE CORPORATION **ELY STREET** MARINETTE, WISCONSIN 54143

ROBERT SUNSTROM, ATTN: **EMPLOYEE RELATIONS MANAGER** 

EQUAL OPPORTUNITY EMPLOYER M/F

#### FOR SHIP SURVEYORS

Supervisor in Building & Repair of All Types of Ships Preventative Maintenance and Repair of

## DIESEL ENGINES

(Over 30 Years Experience)

Call: NORD-MARINE INC.

(201) 741-4403

WANTED: Appropriately responsible position in structural / mechanical / electrical area(s) of ship maintenance / repair / construction by dynamic multi-cultural individual, 38 yrs. of age, with B.Sc. in Marine Engineering, experienced in capacities of chief engineer (steam & motor), classification society surveyor, senior port engineer for location in Japan / Singapore / California.

Curriculum Vitae available through: Box 603 Maritime Reporter/Engineering News 107 East 31 Street New York, N.Y. 10016

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Nationwide professional recruiting, placement & search services for all segments of the maritime industry. PERMANENT EMPLOYEES . CONSULTANTS

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VP. FIN. (OIL CO., CRD. & REFINE PROD.) OPEN
CHF. MARINE CORROSION SYS. ENG'R to \$50K
USN & INT'L MKTG (ASW SYSTEMS) to \$45K-
NAVAL WPNS. & C3 SYST. ENG'RS to \$45K
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CHF. DESN. ENG'R & PROJ. ENG'R (CRANES) to \$40K
MGR. PROPULSION CONTROL DSN/MFR to \$40K
MANAGER, WELDING ENGINEERING to\$40K
MECH/CIVIL ENG'RS. (STRUCTURAL) to \$35K
SALES (CHEM; COAT; ELECTR; ETC) to \$35K
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NAV. ARCH/MAR ENG'RS to \$35K
DRAFTING (MECH; PIPING; ELECTR) to \$27K

Mail resumes (2 copies) w/salary data at once to:

BOB SLEIERTIN P.O. BOX 86-A (583 State Road) No. Dartmouth, Mass. 02747 (617) 997-3311

Established Aluminum Boat Builder for 35 years needs an assertive, self-starter with prior experience to assist present Production/Plant Manager. This position requires someone who will spend his time in the plant to assist our Manager and foremen improving efficiency and production. Proven ability to lead and manage people a necessity. Many benefits. Send resume

R. Pingel

#### BROWARD MARINE INC.

1601 S.W. 20 St. Ft. Lauderdale, Fla. 33315

For Sale — 2 Complete self-contained industrial laundries. For Sale — 2 Complete self-contained industrial laundries. Porta-Kamp Steel Buildings 30'x 12' approx. on Steel skids. Each building set up with 3 50lb. Milnor washers, model 30020N45/AAA, 3 50lb. American dryers model ADE50, 1 Fiberglass utility sink completely wired with breaker panel, plumbed and bolted in place, ready to go. For Info., call JOE, DON or JOHN. Scott Equipment Inc., 6201 W 34th Suite C, Houston, Texas 77092, (713) 686-7268.

## TUG FOR SALE

900 HP MODEL BOW WITH PUSH KNEES TWIN SCREW 12 V 71 DETROIT DIESEL ONE EACH 2/71 AND 3/71 20/30 KW GENERATOR UNITS LOA 66 FT. BREADTH 21 FT. DRAFT 7 FT. COMMUNICATION EQUIPMENT FULL COMPLIMENT

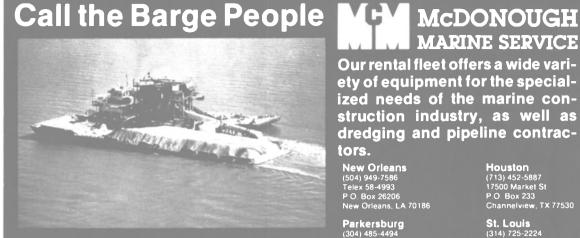
FUEL CAPACITY 8000 GALLONS POTABLE WATER 5000 GALLONS LIST PRICE \$250,000

DELMAR TUG & BARGE INC. 160 INDUSTRIAL PARKWAY LAFAYETTE, LA 70508 TELEPHONE 318/237-2830 TELEX 784815

#### PUSH BOAT FOR SALE

60' x 24' x 9', built 1980, Cummins, KTA 1150M, 940 hp, Twin Disc Model MG 520, 5:1 ratio 5" shafts. 58' x 42' stainless 4 blade propellers, (2) 30 KW generators, (2) 40 ton towing winches.

PRICE UPON REQUEST - Call Mike Davis or Mike Weil, (504) 733-3974



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Our rental fleet offers a wide variety of equipment for the specialized needs of the marine construction industry, as well as dredging and pipeline contrac-

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Service

## WASTE ACID BARGES FOR SALE

Rentals Sales

New York Harbor

(2) ABS A1 Waste Acid Barges. Short Coastwise Service. Rubber lined tanks, bottom discharge, crew quarters, excellent condition.

(1) 289'L x 53'B x 22.75'D 289 L x 53 B x 22.75 D 10 tanks — 931.485 gal. 4,661 tons (S.G. = 1.200) 264 L x 43 B x 21 D 12 tanks — 633,100 gal. 3,171 tons (S.G. = 1.200)

CONTACT: (201) 679-7301 — Henry Orndorff (713) 987-5121 — Dan McLean

## **SEALED BIDS**

Fire damaged fishing vessel Ursula M., 74 foot Hatteras design constructed of glass-reinforced plastic. Built by Hatteras Yacht Division of North American Rockwell Corp., High Point, NC. Hull No. 525650, Model D-343, Caterpillar main engine -Model 2711-E Ford/Line generator. Model G-3200 hydraulic pump (main engine PTO) Marco hydraulic accumulator tank. Boston gear double gypsy hydraulic winch. Numerous fish floats and long line fishing gear. Hull remains sound. Diesel engines superficially damaged. After deck and hold untouched by fire. Please contact Mr. Jack Bash or Jim Allan for inspection at (401) 792-6203. Sealed proposals for above will be received by the State of Rhode Island at the Office of the Division of Purchases, 301 Promenade Street, Providence, RI, 02908 until 10:30 a.m., August 17, 1983 at which time they will be publicly opened and read. Bid proposal forms may be obtained by request from the Division of Purchases, 301 Promenade Street, Providence, Rhode Island 02908. The State of Rhode Island reserves the right to waive any informalities and reject any or all bids.

> Robert P. Dovle **State Property Officer** (401) 277-2375

Dennis M. Lynch **Purchasing Agent**  MARINE. INDUSTRIAL AND AUTOMOTIVE DIESEL ENGINES, DOMESTIC AND FOR-EIGN FROM 100 TO 20,000 HP. BOUGHT AND SOLD, ALSO WORLD-WIDE SPARES AVAILABILITY FOR CURRENT AND OBSO-LETE LARGE ENGINES.

> AMT, INC. 2400 N.W. 39th Avenue Miami, Florida 33142

(305) 871-4094

TLX: 51-2408



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THE LARGEST MOST DIVERSIFIED STOCK IN THE **COUNTRY** 

## **QUALITY DOMESTIC VALVES** MADE IN THE USA

"CRANE" "POWELL" "STOCKHAM" "JENKINS" "MILWAUKEE" ETC.

GLOBE • GATE • ANGLE • **CROSS & CHECK VALVES** 

400 – ½"	47 - 31/2"	20 – 16"
165 — ¾"	120 - 4''	22 - 18"
560 – 1"	478 — 5"	3 - 20"
267 – 1¼"	42 – 6"	2 - 24''
110 – 1½"	12 - 8"	2 - 26"
612 – 2"	6 – 10"	2 - 30"
111 – 21/2"	10 – 12"	2 - 34''
775 — 3"	24 - 14"	

#### SAME DAY SHIPMENT ON:

HOSE VALVES, SCUPPER VALVES, CARGO GATE VALVES, BRAZING VALVES, CAST STEEL, FORGED STEEL AND IRON VALVES, STRAINERS, FITTINGS & FLANGES IN ALL METALS.

## **METROPOLITAN** PLBG. SUPPLY CORP.

5000 2ND STREET LONG ISLAND CITY, N.Y. 11101

FREE PHONE 800-221-9672 IN NEW YORK 212-361-2111





## CHARTER SERVICES

DEEPSEA VENTURES, INC.

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## R.V. PROSPECTOR

FULLY OPERATIONAL - COMPLETE WITH SCIENTIFIC PERSONNEL AND CREW AVAILABLE TO MEET YOUR UNIQUE NEEDS.

#### **EXPERIENCED PROFESSIONALS** —

PROVIDED THE TECHNOLOGY WHICH EARNED OCEAN MINING ASSOCIATES INTERNATIONAL LEADERSHIP IN OCEAN EXPLORATION.

#### CAPABILITIES INCLUDE -

- MINERAL SURVEYS
- RESOURCE EVALUATIONS
- CONTOUR MAP GENERATION
- EQUIPMENT TESTING
- PERSONNEL TRAINING

#### SURVEY EQUIPMENT INCLUDES -

- REAL TIME TV TO 20,000 FT PLUS BASKET SAMPLE DREDGING
- FULL DEPTH PHOTO
- X-RAY ANALYZER
- FADS SEAFLOOR MAPPING \* FREE FALL GRAB SAMPLING
- . ENVIRO-INSTRUMENTATION PLANKTON NETS
- **CONTACT BILL SIAPNO (804) 642-2121**

## FOR SALE **OCEAN GOING VESSEL**



#### M.V. "SAMARINDA" \$800,000.00 U.S. Dollars O.B.O.

(Owners will consider long term charter with Option to Purchase)

LOA 166.56 ft. LBP 149.24 ft.

Steel Hulled Breadth (Moulded) 26.24 ft. Propeller 126" 4 bladed Depth (Moulded) 14.76 ft. Gross Tonnage 451.66

MAIN ENGINE - 6 cyl. Mann Diesel 2000 BHP -Model 1585 (Built under license to Japan) Registry - Canadian Fuel - 146.1 metric tons (38,000 gals. ap-

proximately) Fresh Water - 52.3 metric tons (13,500 gals.) Air Conditioned, New Radios, Auto Pilot,

Radar, D.F., Hydraulic Steering, etc. - Fully Equipped. Beaufort Raft - Davidson Buoyancy apparatus. Accomodation fair. Excellent sea keeping qualities. Up-to-date Lloyd's Continuous Survey 1982

Would make excellent Ocean going tug standby vessel for Oil Rig, Salvage, etc.
LOCATION - VANCOUVER, B.C.

Contact: N.R. Cosulich

Telex 04-55394

## SUPERIOR DIESELS

2 White Superior Diesel Marine Propulsion Engines ... Rated 800 HP at 900 RPM. Model 40-S2X8. Excellent Condition. Available Now. Also included in package -2Capital Seamaster Gears 3-1 ratio. Limited supply of spare parts and tooling for Superior engines.

Total Package Price: \$49,500 FOB Jackson, MS

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(601) 939-6000

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WINCHES -- WINDLASSES -- DECKCRANES **GENERATORS -- ACCOMMODATION LADDERS CAPSTANS -- LIFEBOATS -- GANGWAYS -- PUMPS** CHOCKS -- FAIRLEADS -- ETC.

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## Satisfy Your Hoisting Needs

With Cranes From:



## **PHILLIPPI EQUIPMENT** COMPANY

Heavy Crawler & Truck mounted rigs for:

- Rent (fully operated & maintained or bare)
- Lease Purchase
- Outright Sale
- Capacities to 600 tons

Excess Equipment Available for Immediate Use:

(100 ton) 3900V Manitowoc Crawler

7260 American Crawler (100 ton)

( 90 ton) 995 American Crawler

70 ton) 670WLC P&H Crawler

60 ton) 7250 American Crawler

50 ton) 5299 American Crawler

( 40 ton) 599C American Crawler

( 90 ton) MC790 Lorain Cable Truck Crane

7450 American Cable Truck Crane 80 ton)

MC550A Lorain Cable Truck Crane ( 50 ton)

( 45 ton) TMS375LP Grove Hydraulic Truck Crane

( 30 ton) TM275LP Grove Hydraulic Truck

( 18 ton) T-180 P&H Hydraulic Truck Crane

(14 to 25 ton) Grove & P&H Rough Terrain Cranes

**— 612-546-8922 —** 

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875 Colorado Ave. So., Golden Valley, MN 55416 U.S.A

## WINCHES—Steam or Air Operated

Stockless Anchors 3,000 lbs. through 27,500 lbs. in stock, FOB Jersey City

Large inventory of surplus chain and fittings

Supply of new chain, including ten shots of 2  $5/16^{\prime\prime}$  and twenty shots of 2  $5/8^{\prime\prime}$ 

9 x 12 American Hoist & Derrick Winches, reconditioned

Spare parts for all steam winches

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Loans arranged to meet your needs. Call Tony DiPinto, 800-327-6858. In Florida call 305-763-5002.

WINCHES - HOISTS DECK TYPE AND GENERAL PURPOSE JAW OR FRICTION CLUTCHES SIDE-BY-SIDE or WATERFALL A.C., DIESEL OR GAS POWER, TO SUIT

SPECIAL 3 – 15,000#-20,000# CAPSTANS
WITH DC MOTORS, LIKE NEW \$8,500 ea.
2 – AMERICAN 250-AW 4-DRUM, 25,000#SLP,
CUMMINS DIESEL/T.C. each \$85,000

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## For Sale CARGO PUMPS (2)

Surplus New Unused (Mfg. 1979)

3050 GPM @345' Head, Single Stage 1760 RPM Size 8x10, 21B Mfg. by Bingham

#### Driven by

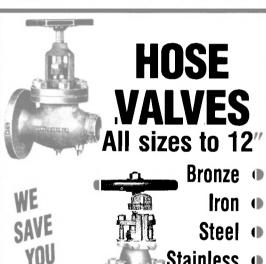
450 HP GE Electric Motor 3/60/2300

450 HP Elliott Steam Turbine 100 lbs. Fraction of original cost

NICOLAI JOFFE CORPORATION 9171 Wilshire Boulevard Beverly Hills, Ca. 90210 (213) 272-2055 Telex 67-4638

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🏊 Stainless 🕩 Standard • and **Extra** Heavy

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July 15, 1983

# For Sale or Charter at Zidell



Classed Maltese Cross A-1 International Load Line U.S.C.G.

Oceans Certificate of Registry Gross Tons — 8914 Panama Canal Tonnage Certificate

Length 400'0"
Beam
Depth
Deadrise
Draft Light
Draft Loaded
Transverse Bulkheads 5 O.T.
Length Bulkheads 3 O.T.
No. Tanks 20
Rolled Bilge 48" R.
Mich. Bow 60' length
Sq. Raked Stern 80' length

## **DECK CARGO**

Open Deck Area 37.886 S.F. Deck Load 1.500 P.S.F. 15.800 L.T.

**AS OIL BARGE** 

148.500 BBL's Oil Cargo Cargo Piping 14" Mains 10" Suctions

## **Self Unloading Aggregate Barge**



#### **ZAG-501**

Length (O.A.)	. 248'- 0'
Beam	
Depth	16'- 0
Displacement Light	1010 S.T.
Draft Light (F.W.)	. 2' - 71/2"
Draft Loaded (F.W.)	
DWT	
Diesel Electric Set	. 100 KV
Hopper Volume	67 cu. yd

Hopper Unloading Gates: 27-36" x 36" Horiz. sliding gates w/individual hydr. controls.

Main Unloading Conveyer: 48" wide belt, 30 H.P. elect. motor, 250 ft./min. Max. disch. rate - 667 cu. yd./hr.

Transfer Conveyer: 42" wide belt, 10 H.P. elect. motor, 350 ft./min. off loading location - Stbd. side fwd. at 9 ft. above deck.

Hull Plating: Deck, side shell & bott. 9/16"

## Split Type Self Dumping Scows

#### Built 1979. For sale, long or short term charters

#### **SPECIFICATIONS**

ABS loadlined for USCG-approved offport dumping Length (ML'D) 180 - 0" Beam (ML'D) 50'- 0" Depth of Mid-Body (ML'D) Hopper Length (ML'D) Level Hopper Volume 14'- 0" 128'- 0" 1421 cu. yd. DWT @ d = 10.22 ft. Rake Lengths F. & A. Twin Skegs Stern & Fwd. Rake Decks Stepped up 2'- 0" Engine GM 671 Hydraulic Pumps (2) 12 GPM & 75 GPM Time To Open (Fully Closed to Fully Open) 6 Min. 5 Sec.

Time To Close Hopper Angle Fully Open Fuel Tank Capacity 53.78 445 Gal. Hydraulic Cylinders (2 Fwd. & 2 Aft) ... 18" Diam. 120 'Stroke

Plating **Bottom** 

## **Combination Deck Cargo** & Tank Barge



## 230' x 60' x 15' Comb. Deck Cargo & Grade 'D' Tank Barge

Length O.A				230′- 0″
Beam				60'- 0"
Depth				15'- 6"
Depth Deadrise				6"
Number of Tanks				10
Total Tank Volume @ 95%				
Cargo Pumps Rating	1500 GPM	1150 RPM 10	O PSIG Diech Proc	6 5000 SSII
Location	1000 01 10	, riso ili ili, io	w Deck Pumproom	in Fund Bake
Diesel Engines				
Location			Above Deck in Fw	a. Decknouse
Fuel Capacity				1400 Gal.
Fill & Disch. Connections			8" ANSI 1	50# FLG P/S
Heating Coils			2" Sch. 80 Pipe For	Shore Steam
Hull Plating	De	eck 1/2". Side Sh	ell 3/4" Bott 3/4". Sh	ear Strake 1/2"
Deck Cargo Dwt. at Loadlin				

For additional information or to make an appointment to inspect, call or write: Tom Sherwood, Andy Canulette, Jr.



#### ZIDELL EXPLORATIONS, INC.

3121 S.W. Moody Ave., Portland, Oregon 97201 Phone: 503 228-8601 . Taley 36-0502 . Cable "Zidell

## **BUYERS DIRECTORY**

This directory section is an editorial feature published in every issue for the convenience of the readers of MARITIME REPORTER/Engineering News. A quick-reference readers' guide, it includes the names and addresses of the world's leading manufacturers and surrilers of all tyres of marine machinery, equipment, supplies and services. A listing is provided,

R.W. Fernstrum & Co., 1716 Eleventh Ave., Menominee, MI 49858 Johnson Rubber Co., Duramax Marine Div., 16025 Johnson St., Middle-

field, OH 44062
LIGHTING EQUIPMENT—Lamps, Fixtures, Searchlights
ACR Electronics, Inc., P.O. Box 2148, Hollywood, FL 33022
Browning Marine Inc., (Aqua Signal) 33W 480 Fabyan Parkway, Ste 105,
West Chicago, IL 60185

sion, 530 W. Mt. Pleasant Ave., Liv-

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WITH DC MOTORS, LIKE NEW \$8,500 ea.

\$ 2 - AMERICAN 250-AW 4-DRUM, 25,000#SLP,
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Driven by

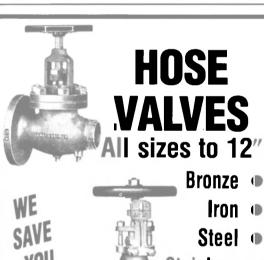
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METROPOLITAN PLB. SUP. 5000 Second St.

Long Island City, N.Y. 11101

# For Sale or Charter at Zidell



Classed Maltese Cross A-1 International Load Line

U.S.C.G. Oceans Certificate of Registry Gross Tons — 8914 Panama Canal Tonnage Certificate

Length 400'0"
Beam
Depth
Deadrise
Draft Light
Draft Loaded
Transverse Bulkheads 5 O.T.
Length Bulkheads 3 O.T.
No. Tanks 20
Rolled Bilge
Mich. Bow 60' length
Sq. Raked Stern 80' length

**DECK CARGO** 

Open Deck Area 1,500 P.S.F. 15.800 L.T. Deck Load

AS OIL BARGE

148,500 BBL's 21,000 L.T. Cargo Piping 10" Suctions

## **Self Unloading Aggregate Barge**



**ZAG-501** 

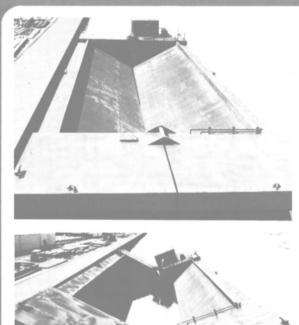
Length (O.A.)	248'- 0'
Beam	63'- 0
Depth	16'- 0'
Displacement Light	1010 S.T.
Draft Light (F.W.)	2'- 71/2"
Draft Loaded (F.W.)	11'- 8'
DWT	4000 S.T.
Diesel Electric Set	100 KV
Hopper Volume	2667 cu. yd

Hopper Unloading Gates: 27-36" x 36" Horiz. sliding gates w/individual hydr. controls.

Main Unloading Conveyer: 48" wide belt, 30 H.P. elect. motor, 250 ft./min. Max. disch. rate - 667 cu. yd./hr.

Transfer Conveyer: 42' wide belt, 10 H.P. elect. motor, 350 ft./min. off loading location - Stbd. side fwd. at 9 ft. above deck.

Hull Plating: Deck, side shell & bott. 9/16"



## Split Type Self Dumping Scows

Built 1979. For sale, long or short term charters

ABS loadlined for USCG-approved

**SPECIFICATIONS** 

offport dumping Length (ML'D) Beam (ML'D)
Depth of Mid-Body (ML'D) 50' - 0" 14' - 0" Hopper Length (ML'D) 128'- 0" 1421 cu. yd. ... 1615 L.T. Level Hopper Volume DWT @ d = 10.22 ft. Rake Lengths F. & A. 26'-0" Twin Skegs Stern & Fwd. Rake Decks Stepped up 2'-0" Engine GM 671 Hydraulic Pumps (2) 12 GPM & 75 GPM

Time To Open (Fully Closed to Fully Open) Time To Close 4 Min. 34 Sec. Hopper Angle Fully Open . 53.78° Fuel Tank Capacity
Hydraulic Cylinders (2 Fwd. & 2 Aft) 445 Gal.

...... 18" Diam. 120"Stroke Plating Side **Bottom** Hopper

**Combination Deck Cargo** & Tank Barge



230' x 60' x 15' Comb.	Deck Cargo & Grade 'D' Tank Barge
Length O.A.	230'- 0' 60'- 0"
Beam	60'- 0"
	15'- 6"
	6"
Total Tank Volume @ 95%	24,000 BBL
Cargo Pumps	Two Twin Screw, Deleval IMO GTS-268-066-CBEM 1500 GPM, 1150 RPM, 100 PSIG Disch. Press., 5000 SSU
Rating	1500 GPM, 1150 RPM, 100 PSIG Disch. Press., 5000 SSU
Location	Below Deck Pumproom in Fwd. Rake
Diesel Engines	Two Detroit Model 8V-71, 230 HP @ 1800 RPM
Location	Above Deck in Fwd. Deckhouse
Fuel Capacity	1400 Gal.
Fill & Disch. Connections	1400 Gal 8" ANSI 150# FLG P/S
Heating Coils	2" Sch. 80 Pipe For Shore Steam
Hull Plating	Deck 1/2", Side Shell 36", Bott. 36", Shear Strake 1/2"
Deck Cargo Dwt. at Loadlin	ie
•	

For additional information or to make an appointment to inspect, call or write: Tom Sherwood, Andy Canulette, Jr.



## ZIDELL EXPLORATIONS, INC.

3121 S.W. Moody Ave., Portland, Oregon 97201 Phone: 503 228-8691 • Telex 36-0503 • Cable "Zidell"

Toll free: 1 800 547-9259

## **Blount Delivers The New Spirit** To Holiday Cruises of Norfolk



Operating out of Norfolk's Inner Harbor for dinner excursions, the New Spirit is powered by two General Motors diesel

Blount Marine Corporation of Warren, R.I., has delivered the New Spirit to Holiday Cruises, Inc., of Norfolk, Va.

The 134-foot by 31-foot by 6-foot dinner boat will operate from the new waterside development of the Norfolk Inner Harbor.

The New Spirit is capable of carrying 600 passengers on dinner cruises on its two completely enclosed and panelled decks and a third open deck. Interiors are finished cabaret style with wall-to-wall carpeting and air-conditioning. Holding tanks insure that the vessel complies with pollution standards.

Admeasuring under 100 gross tons, the vessel was built under U.S. Coast Guard supervision for Lakes, Bays, and Sounds service. Two General Motors 8V-71 diesel engines provide the main propulsion, and ship's power is provided by two generators totalling 110 kw.

The New Spirit is the third Bay Queen type vessel contracted this year and the eighth of this class pioneered and built by Blount.



HONORED—Clarence L. French (left), president of The Society of Naval Architects and Marine Engineers, presented a certificate of appreciation to Dean Champlin, chairman of the SNAME Philadelphia Section at the section's recent 33rd annual dinner-dance held at the Bellevue Stratford Hotel. More than 300 persons attended.

## \$5-Million Navy Parts Contract Awarded To Rockwell

Rockwell International Corporation, Autonetics Group, Anaheim, Calif. has been awarded a \$5,030,032 unpriced delivery order under a basic ordering agreement to provide various quantities of spare parts including signal data connectors, control panel, test panel, network display, etc., in support of the Electrically Suspended Gyro Navigator (ESGN), AN/WSN-3A (V) 2, to be used onboard ships. The Navy Ships Parts Control Center, Mechanicsburg, Pa., is the contracting activity (N000104-80-G-0004).

## **SNAME Southeast Section Elects Officers And Hears** Tracor Barge Salvage Report

The Southeast Section of The Society of Naval Architects and Marine Engineers held its final meeting of the year recently in Fort Lauderdale, Fla. The meeting featured the results of the election of officers for 1983-84, and a presentation by William K. Lane, chief engineer of Tracor Marine.

Elected to office were: John W. Shortall III, as chairman; Comdr. William E. Remley, USCG, vice chairman—North; Chet Swenson, vice chairman-West; Klemme, M. Jones, vice chairman-South; and William L. Lane, secretary-treasurer.

Dr. John Sainsbury was elected to a threeyear term on the executive committee and **Bob Hobbs** to a one-year term.

Mr. Lane presented an informal report on the salvage of 13 barges that had become impaled at Dam No. 2 on the Arkansas River in December 1982. The hazardous operation, which removed a potential threat to the entire Arkansas River flood control system, was done by Tracor for the U.S. Army Corps of Engineers through the office of the U.S. Navy Supervisor of Salvage.

#### NEW WATERTIGHT DOORS

### Steel Dogs



6-Dog right and left hand hinged doors with frames. Constructed of 1/4" steel plate and meet Coast Guard regulations for above deck as well as below deck use. All dogs are bronze bushed. Also available with 8" bronze portlights.

SIZE

26"x48" 26"x66" 26"x60" 30"x60" EACH DOOR

#### IMMEDIATE DELIVERY



**NEW 7" RADIUS** PANAMA CHOCKS (MEET PANAMA REGULATIONS)

14" X 10" CLEAR OPENING

With extended legs for welding to deck. 14" Wide on base — length 28" — height 271/4". IM-MEDIATE DELIVERY FROM STOCK.

## 16", 24" POLISHED BRASS **4-DOG MARINE PORTLIGHTS** WITH GLASS



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## **CENTRIFUGAL CARGO PUMPS** w/TURBINE DRIVES



14,000 GPM @ 495' Head Worthington Model 16 LNCS-35, 24" x 16" Requires 2000 HP @ 1100 RPM

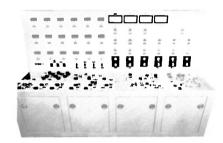
8,360 GPM @ 370' Head Worthington Model 12 LNS-21, 18" x 12" Requires 1300 HP @ 1635 RPM 7 Each

6,200 GPM @ 280' Head Worthington Model 10 LNS-22, 14" x 10" Requires 700 HP @ 1425 RPM 12 Each -

5,360 GPM @ 280' Head Ingersoll-Rand Model 10 HLV, 14" x 10" Requires 500 HP @ 1750 RPM 2 Each -

## MARINE TURBINE GENERATOR 620 KW 99.5 PSIG 392° F. CONDENSING

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GPE 400 series control equipment Rucker Model 1700 Valve Actuators Bettis Model T20 & T30 Valve Actuators Taylor Pressure Transmitters High level alarms loat gage remote level transmission Control consoles, etc. Also Spare Parts

## SULZER MAIN ENGINE 8-cylinder, RD90

(dismantling for parts)



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FL 32211
C.T. Marine, 18 Church Street, Georgetown, CT 06829
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MacLear & Harris, Inc., 28 West 44 Street, New York, N.Y. 10036 Mampaey Marine Engineering B.V., P.O. Box 667, 3300 AR Dordrecht,

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Fendall Marbury, 1933 Lincoln Drive, Annapolis, MD 21401
Marine Consultants & Designers, Inc., 308 Investment Insurance Bldg., Corner E. 6th St. & Rockwell Ave., Cleveland, Ohio 44114
Marine Design Inc., 401 Broad Hollow Road, Rte. 110, Melville, N.Y. 11746
Marine Technical Associates, Inc., 95 River Rd., Hoboken, NJ 07030
George E. Meese, 194 Acton Rd., Annapolis, Md. 21403
Metritape, Inc., 33 Bradford Street, Concord, MA 01742
R. Carter Morrell, 715 S. Cherokee, Bartlesville, OK 74003
NKF Engineering Assoc., Inc., 8150 Leesburg Pike, Vienna, VA 22202
Nelson & Associates, Inc., 1405 N.W. 167th Street, Miami, FL 33169
Nickum & Spaulding Associates, Inc., 2701 First Ave., Seattle, WA 98121
Ocean-Oil International Engineering Corporation, 3019 Mercedes Blvd., New Orleans, La. 70114
Offshore Power Systems, 8000 Arlington Expressway, Jacksonville, FL

Offshore Power Systems, 8000 Arlington Expressway, Jacksonville, FL lnick, 5252 Balboa Ave

Peorlson Engineering Co., Inc., 8970 S.W. 87th Ct., Miami, Florida 33156 S.L. Petchul, Inc., 1380 S.W. 57th Avenue, Fort Lauderdale, FL 33317 M. Rosenblatt & Son, Inc., 350 Broadway, New York, NY 10013 and 667 Mission St., San Francisco, CA 94105

Rothfuss Engineering Corp., P.O. Box 97, Columbia, MD 21045 Schmahl and Schmahl, Inc., 1209 S.E. Third Ave., Fort Lauderdale, Florida

SEACOR Systems Engineering Associates Corp., 19 Perina Blvd., Cherry Hill, NJ 08003 (Publications Division at Cherry Hill location) Seaworthy Engine Systems, 36 Main Street, Essex, CT 06426

Seaworthy Engine Systems, 17 Battery Place, New York, NY 10004 George G. Sharp, Inc., 100 Church St., New York, N.Y. 10007 Simmons Associates, P.O. Box 760, Sarasota, FL 33578 R.A. Stearn, Inc., 253 N. 1st Ave., Sturgeon Bay, WI 54235 Richard R. Taubler Inc., 8 Columbia St., Milford, Del. 19963 Timsco, 622 Azalea Road, Mobile, AL 36609
Tracor Hydronautics, Inc., 7210 Pindell School Rd., Laurel, MD 20707
Uhlig & Associates, Inc., 8295 SW 188th St., Miami, FL 33157
Wesley D. Wheeler Assoc., Ltd., 104 E. 40th St., Suite 206, New York, NY Thomas B. Wilson, Associates, 1258 North Avalon Blvd., Wilmington, CA Wink Incorporated, 8020 Mayo Blvd., New Orleans, LA 70126 Yacht Design Institute, 9 Main St., Blue Hill, ME 04614 NAVIGATION & COMMUNICATIONS EQUIPMENT Alden Electronics, 1145 Washington St., Westborough, MA 01581 American Hydromath Co., Buckwheat Bridge Rd., Germantown, N.Y. 12526 Anschutz & Co. GmbH, Postfach 6040, D-2300 Kiel 14, West Germany Atkinson Dynamics, Section 6, 10 West Orange Ave., South San Francisco, CA 94080 Cybernet International, Inc., 7 Powder Horn Dr., Warren, NJ 07060 Cybernet International, Inc., 7 Powder Horn Dr., Warren, NJ 07060 DEBEG Marine, Inc., 10 Manor Parkway, Salem, NH 03079 Electric Tachometer Corp., 68th & Upland Street, Philadelphia, PA 19142 A/S Elektrisk Bureau, P.O. Box 98, N-1360 Nesbru, Norway Electro-Nov Inc., 840 Bond Street, Elizabeth, NJ 07201 EPSCO Marine, 550 Wholesalers Parkway, Harohan, LA 70123 Fleet Marine, 1820 N.E. 146th Street, North Miami, FL 33181 Furuno U.S.A., 271 Harbor Way, S. San Francisco, CA 94080 Griffith Marine Navigation, Inc., 134 North Avenue, New Rochelle, NY 10801 Harris Communications (RF Communications), 1680 University Avenue, Rochester, NY 14610 Henschel Corp., 14 Cedar St., Amesbury, Mass. 01913 Hose McCann Telephone Company, Inc., 9 Smith Street, Englewood, NJ U7631 ITT Mackay Marine, 2912 Wake Forest Road, Raleigh, N.C. 27611 Japan Radio Co., Ltd., Akasaka Twin Tower (Main), 17-22 Akasaka 2-chome, Minato-ku, Tokyo 107, Japan King Radio Corporation, 400 North Rodgers Rd., Olathe, KS 66062 Kongsberg North America Inc., 135 Fort Lee Road, Leonia, NJ 07605 Kongsberg Vapenfabrikk, Norcontrol Division, P.O. Box 145, Horten 3191, Norway
Krupp Atlas-Elektronik, 1453 Pinewood St., Rahway, NJ 07065
Lorain Electronics Corp., 2307 Leavitt Rd., Lorain, OH 44052
Magnavox Navigation Systems, 2829 Maricopa Street, Torrance, CA 90503
Nav-Com, Inc., 9 Brandywine Drive, Deer Park, NY 11729
Novidyne Corp., 11824 Fishing Point Drive, Newport News, VA 23606
Racal-Decco Marine, Inc., 4200 23rd Avenue West, Seattle, WA 98199
Radar Devices, Inc., 2955 Merced Street, San Leandro, CA 94577
Radio-Holland USA, Inc., One Allen Center, Suite 1000, Houston, TX 77002
Raytheon Marine Co., 676 Island Pond Road, Manchester, N.H. 03103
Raytheon Ocean Systems Company, Westminster Park, Risho Avenue, East
Providence, RI 02914
Raytheon Service Co., 103 Roesler Rd., Glen Burnie, MD 21061
Rivertronics, P.O. Box 247, Godfrey, IL 62035
Robertson Auto Pilot, 135 Fort Lee Road, Leonio, NJ 07605
Selesmar S.p.A., Casella Postale 9, 50020 Montagnana Val Di Pesa,
Firenze, Italy Firenze, Italy
Servo Corporation of America, 111 New South Road, Hicksville, NY 11802 Simrad, Inc., 2215 NW Market St., Seattle, WA 98107 Si-Tex Marine Electronics, P.O. Box 6700, Clearwater, FL 33518 Sperry Corporation, Great Neck, NY 11020 Standard Communications, P.O. Box 92151, Los Angeles, CA 90009 Texas Instruments, Inc., P.O. Box 405, 3438, Lewisville, TX 75067 III.S—Marine—Additives
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Gulf Oil, New York District Sales Office (Domestic), 433 Hackensack Avenue, Hackensack, NJ 07601
Gulf Oil Trading Co., 1290 Ave. of Americas, New York, N.Y. 10019
Mobil Oil Corp., 150 East 42 Street, New York, NY 10017
Shell Oil Co., 1 Shell Plaza, Houston, Texas 77002
Texaco, Inc. (International Marine), 135 East 42nd St., N.Y., N.Y. 10017
DILWMATE SEPARATORS Oll/WATER SEPARATORS
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Butterworth Systems, Inc., 224 Park Ave., Florham Park, N.J. 07932
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From Industrial, P.O. Box 33210, Tulsa, OK 74135
McTighe Industries Inc., 1615 Ninth Avenue, Suite 1 South, Bohemia, NY National Fluid Separators, Inc., 1239 Hanley Industrial Court, St. Louis, MO 63144
Phoenix Oil Refiner Co., Inc., 330 Hill Ave., Nashville, TN 37210
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Franklintown Rd., Baltimore, MD 21223
Devoe Marine Coatings Co., P.O. Box 7600, Louisville, KY 40207
E.I. Dupont De Nemours & Co., Inc., Nemours Bldg. Rm. N-2504-2,
Wilmington, DE 19898
Esgard, Box 2698, Lafayette, LA 70502
Eureka Chemical Company, 234 Lawrence Avenue, So. San Francisco, CA Eureka Chemical Company, 234 Lawrence Avenue, So. San Francisco, CA Farboil, 8200 Fischer Road, Baltimore, MD 21222 Grow Group, Inc., 200 Park Ave., New York, NY 10017

Hempel Marine Paints, Inc., 65 Broadway, New York, NY 10006; P.O. Box 41, So. Houston, TX 77587; P.O. Box 10265, New Orleans, LA 70181

International Paint Company, Inc., 2270 Morris Avenue, Union, NJ 07083

Jotun-Baltimore Copper Paint Co., 840 Key Highway, Baltimore, MD 21230

Magnus Maritec International Inc., 150 Roosevelt Pl., P.O. Box 150, Palisades Park, NJ 07650

Mahil Chemical Co., Maintenance & Marine Contings Dept. P.O. Box 250. Mobil Chemical Co., Maintenance & Marine Coatings Dept., P.O. Box 250, Edison, N.J. 08817 Palmer Products Inc., P.O. Box 8, Worcester, PA 19490 Products Research & Chemical Corp., 5454 San Fernando Rd., Glendale, Salwico Glassflake, Inc., 5 Marine View Plaza, Hoboken, NJ 07030 Seaguard, 4030 Seaguard Ave., Portsmouth, VA 23705 Selby, Battersby & Company, 5220 Whiby Avenue, Philadelphia, PA 19143 SermeTel, Inc., 4401 SermeTel Dr., Moss Point, MS 39563 Teledyne Metal Finishers, 1725 East 27th St., Cleveland, OH 44114 Shell Oil Co., 1 Shell Plaza, Houston, Texas 77002 PIER REPAIRS atic Marine Systems, Inc., P.O. Box 326, Williamsville, NY 14221 Acquatic Marine Systems, Inc., P.O. box 320, Williamsville, L. 1922.

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Alabama Maritime Corp., P.O. Box 3026, Mobile, AL 36652
Asmar Shipyards Co., Astilleros y Maestranzs de la Armada, Prat 856, Piso
14, Casilla 150-V, Valpariso, Chile, S.A.
Astilleros Balboa, S.A., c/o Jackson Marine Corp., 17 Battery Place, New Duromax Metals, Inc., 2401 Wesley Street, Portsmouth, VA 23707
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Bay Shipbuilding Corp., 605 North 3rd Ave., Sturgeon Bay, WI 54235
BFC Marine Services, Inc., 25 Fifth St., Brooklyn, NY 11231
Bender Shipbuilding & Repair Co., Inc., P.O. Box 42, Mobile, AL 36601
Bethlehem Steel Corp., Bethlehem, PA 18016
Blohm & Voss Company, 55 Morris Avenue, Springfield, NJ 07081
Burmeister & Wain Skibsvaerff A/S, P.O. Box 2122, Refshaleoen-1015 Copenhagen K-Denmark Beloit, WI 53511

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Combustion Engineering, Inc., Windsor, Connecticut 06095
Deutz Corp., 7585 Ponce de Leon Circle, Atlanta, GA 30340
Diesel Marine International, Ltd., c/o NORSHIPCO, P.O. Box 2100, Norfolk, VA 23501 Elliott Company, 1809 Sheridan Ave., Springfield, OH 45505 Escher Wyss GmbH, (Member Sulzer Group), Ravensburg, Germany General Electric Co., Diesel Power Products, 2901 E. Lake Rd., Erie, PA penhagen K-Denmark urrard Yarrows Corporation, P.O. Box 86099, North Vancouver, B.C., Burton Shipyard, Inc., P.O. Box 3636, Port Arthur, TX 77640 Caneco Shipyard, Rua Carlos Seidl, 714, Caju, 20.931, Rio de Janeiro, RJ, General Motors, Electro-Motive Division, LaGrange, IL 60525 General Motors, Electro-Motive Division, LaGrange, IL 60525
George Engine Company, Inc., Lafayette, LA
Golten Marine Co., Inc., 160 Van Brunt St., Brooklyn, NY 11231
Harbormaster, 36 Hancock St., Quincy, MA 02171
Krupp Mak Diesels, Inc., 4329-33 Di Paolo Center, Glenview, IL 60025
M.A.N.-8&W Diesel, 2, Ostervej, DK-4960 Holeby, Denmark
MTU of North America, One E. Putnam Ave., Greenwich, CT 06830; 10450
Corporate Dr., Sugarland, TX 77478; 2945 Railroad Ave., Morgan City,
LA 70203; 180 Nickerson St., Seattle, WA 98109; 1730 Lynn St., Arlington,
VA 22209 Cantieri Navali Riuniti, Via Cipro, 11, 16100 Genova, Italy Carrington Slipways Pty, Ltd., Old Punt Road, Tomogo, N.S.W., Australia 2322 China Shipbuilding Corp., 3 Chung Kang Rd., Hsia Kang, Kaohsiung, Taiwan, Republic of China
Conrad Industries, P.O. Box 790, Morgan City, La. 70380
Curacao Drydock Company Inc., 26 Broadway, Suite 741, New York, NY VA 22209

MWM-Murphy Diesel, 12 Greenway Plaza, Suite 1100, Houston, TX 77046

Mapeco Products, Inc., 20 Vesey St., New York, NY 10007

Maritime Industries, Ltd., 6307 Laurel St., Burnaby, B.C. Canada V5B 3B3

Michigan Wheel, 1501 Buchanan Ave., S.W., Grand Rapids, MI 49507

National Marine Service Louisiana, Inc., 222 Bayou Rd., Belle Chasse, LA Daewoo Shipbuilding & Heavy Machinery Ltd., Ayangri, Changsung-PO, Koje-Kun, Kyungnam, Korea
Dorbyl Ltd., Military Road, 1 Industrial Sites, West Bank, 5201 East London,
Republic of South Africa
Dravo Marine Equipment Company, Neville Island, Pittsburgh, PA 15225
Eastern Marine, Inc., P.O. Box 1009, Panama City, FL 32401 FMC Corp., Marine & Rail Equipment Div., 4700 N.W. Front Ave., Portland, Oregon 97208 70037
Omnithruster Inc., 9515 Sorensen Ave., Santa Fe Springs, CA 90670
Penske GM Power, Inc., 600 Parsippany Road, Parsippany, NJ 07054
Propulsion Systems, Inc., 21213 76th Ave. So., Kent, WA 98031
SACM (Societe Alsacienne De Constructions Mechaniques De Mulhouse) 1,
Rue De La Fonderie, Boite Postale 1210, 68054 Mulhouse Cedex, France
Skinner Engine Company, P.O. Box 1149, Erie, PA 16512
Sulzer Brothers, Dept. Diesel Engines, CH-8401 Winterthur, Switzerland
Transamerica DeLavol Inc., Engine & Compressor Div., 550 85th Ave.,
Oakland, CA 94621
Transamerica Delavol. Inc., Turbine & Compressor Div., P.O. Box 8788. Genstar Marine, 10 Pemberton Ave., No. Vancouver, B.C., Canada V7P 2R1
Gladding-Hearn Shipbuilding Corp., 1 Riverside Ave., Somerset, MA 02725
HBC Barge, Inc., Grant Building, Pittsburgh, PA 15219
Halter Marine, Inc., P.O. Box 29266, New Orleans, LA 70189
Hong Kong United Dockyards Ltd., P.O. Box 534, Kowloon Central Post Office, Kowloon, Hong Kong
Hyundai Mipo Dockyard Ltd., 456 Cheonha-Dong, Ulsan, Korea
I.N.M.A. S.p.A., 19100 La Spezla, v. le S. Bartolomeo 362, Italy
Jakobson Shippyard Inc., P.O. Box 329, Oyster Bay, NY 11771
Jeffboat, Inc., Jeffersonville, Ind. 47130
Keppel Shipyard Limited, 325 Telok Blangah Rood, P.O. Box 2169, Singapore 1409 Transamerica Delaval, Inc., Turbine & Compressor Div., P.O. Box 8788, Trenton, N.J. 08650 Turbine Specialties, Inc., P.O. Box 207, West State Street Road, Salina, KS Turbine Specialties/Gulf Coast, Inc., 1900 Industrial Blvd., Harvey, LA 70058 Voith Schneider America, 159 Great Neck Rd., .Ste 200, Great Neck, NY re 0409 Koch Ellis Barge & Ship Service, P.O. Box 187, Westwego, LA 70094
Leevac Corporation, P.O. Box 2607, Morgan City, LA 70381
Lisnove Estaleiros Novais De Lisboa, P.O. Box 2138, Lisbon, Portugal
Lockheed Shipbuilding and Construction Co., 2929 16th Avenue, S.W., Seattle, Wash. 98134 WABCO Fluid Power, an American-Standard Company, 1953 Mercer Rd., Watch Tistal Tower, in American John 2011, 1935 Mercer Rd., Lexington, KY 40505
Wartsila Power Inc., 5132 Taravella Rd., P.O. Box 868, Marrero, LA 70072
Waukesha Engine Division, Waukesha, WI 53187
ZF of North America, Inc., 3225 Commercial Avenue, Northbrook, IL 60062
ZF of North America, Inc. (Motive Power Corporation, P.O. Box 365, Mineola, NY 11501)
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Moran Shipping Agencies, 10 Jefferson Blvd., Warwick, RI 02888
Moss Point Marine Inc., P.O. Box 1310, Escatawpa, MS 39552
Nashville Bridge Company, P.O. Box 239, Nashville, TN 37202
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National Steel & Shipbuilding Corp., San Diego, Calif. 92112
Newport News Shipbuilding & Dry Dock Co., 4101 Washington Ave., Newport News, Va. 23607
O.A.R.N. (Officine Allestimento-Riprazioni Navi), P.O. Box 1395, Genoa, Isalia 14100 REFRIGERATION—Refrigerant Valves Bailey Refrigeration Co., Inc., 74 Sullivan St., Brooklyn, N.Y. 11231 Port Refrigeration Div., 157 Perry St., New York, NY 10014 ROLLING SYSTEMS Italy 16100
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Patti Industries Inc., South B St., Pensacola, FL 32573
Pearlson Engineering Co., P.O. Box 8, Kendall Branch, Miami, Fla. 33156
Progressive Shipbuilders & Fabricators, Inc., P.O. Box 9130, Houma, LA ROLLING SYSTEMS
Hilman, Inc., 2604 Atlantic Ave., Wall (Belmar), NJ 07719
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Atlantic Cordage Corp., 60 Grant Avenue, Carteret, NJ 07008
DuPont Co., KEVLAR Aramid Fiber, Room G-15465, Wilmington, D
Samson Ocean Systems, Inc., 99 High Street, Boston, Mass. 02110
Tubbs Cordage Company, P.O. Box 709, Orange, CA 92666
RUDDER ANGLE INDICATORS—STERING Promet (PTE) Ltd., 27 Pandam Rd., Jurong Industrial Estate, Singapore 22 Promet Marine Services Corp., 242 Allens Ave., Providence, RI 02906 Puerto Rico Drydock & Marine Terminals, Inc., P.O. Box 2209, San Juan, Puerto Rico 00903
Rauma-Repola, 26100 Raumo 10, Finland
Samsung Shipbuilding & Heavy Industries Co., Ltd., Samsung Main Bldg.
250, 2Ka, Taepyong-ro, Chung-ku, Seoul, Korea
Savannah Shipyard Co., P.O. Box 787, Savannah, GA 31402
Service Machine Group, Inc., P.O. Box 2664, Morgan City, LA 70381
Southbay Boat Inc., P.O. Box 13308, San Diego, CA 92113
Southwest Marine, Inc., P.O. Box 13308, San Diego, Ca 92113
Swiftships Inc., P.O. Box 1908, Morgan City, LA 70380
Thomas Marine, 37 Bransford St., Patchogue, NY 11772
Thunderbolt Marine, Inc., P.O. Box 5628, Savannah, GA 31404
Todd Shipyards Corp., 1 State St. Plaza, New York, N.Y. 10004
Total Transportation Systems Inc., 813 Forest Dr., Newport News, VA 23606
Total Transportation Systems (International) A/S, Bjornegarden, P.O. Box Puerto Rico 00903 Electric Tachometer Corp., 68th & Upland St., Philadelphia, Pa. 19142
Henschel Corp., 14 Cedar St., Amesbury, Mass. 01913
Hy-Drive America Corp., 3629 Vernon Blvd., Long Island City, NY 11106
Marine Drive Systems, 519 Rariton Center, Edison, NJ 08817
Robertson, 135 Fort Lee Rd., Leonia, NJ 07605
SAFETY EQUIPMENT
Dates 2725 NJW 25th Street Microi SAFETY EQUIPMENT
Datrex, 3795 N.W. 25th Street, Miami, FL 33142
Elkhart Bross Manufacturing Co., Inc., P.O. Box 1127, Elkhart, IN 46515
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Effluent Technology Corporation, P.O. Box 2094, Tacoma, WA 98401
Envirovac Inc., 1260 Turret Dr., Rockford, IL 61111
Marine Moisture Control Co., Inc., 449 Sheridan Blvd., Inwood, L.I., N.Y.
11494 Total Transportation Systems (International) A/S, Bjornegarden, P.O. Box Marland Environmental Systems, Inc., N. Main Street, Walworth, WI 53184
National Sanitation Foundation, P.O. Box 1468, Ann Arbor, MI 48105
Tyson Industries, Ltd., P.O. Box 51997, New Orleans, LA 70151
World Wide Pollution Control Tank Cleaning & Lining Corp., 403 St. Marks 28, N5201 Oslo, Norway
Tracor Marine, P.O. Box 13107, Port Everglades, Fla. 33316
Umpqua Marine Way, Inc., Port Industrial Park, Reedsport, OR 97467
Union Dry Dock & Repair Co., Foot of Pershing Road, Weehawken, N.J. Ave., Brooklyn, NY 11238

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ville, CT 06062

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Bulkfleet Marine Corporation, 1800 West Loop So., Houston TX 77027
Curtis Bay Towing Co., Mercantile Bldg., Baltimore, Md. 21202
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21. Hagelem, Holland 21, Haarlem, Holland

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McAllister Bros., Inc., 17 Battery Pl., New York, N.Y. 10004
McDonough Marine Service, P.O. Box 26206, New Orleans, La.
Midland Affiliated Co., 580 Walnut St., Cincinnati, OH 45201
Moran Towing & Transportation Co., Inc., One World Trade Center, Suite
5335, New York, N.Y. 10048
National Marine Service, Transport Div., 1750 Brentwood Blvd., St. Louis,
MO 63144

MO 63144

Sudermon & Young Co., Inc., 918 World Trade Bldg., Houston, Texas 77002 Turecamo Coastal & Harbor Towing Corp., One Edgewater St., Clifton, Stoten Island, N.Y. 10305

Staten Island, N.T. 10309
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Dover Corporation, Norris Division, P.O. Box 1739, Tulsa, OK 74101
Hayward Marine Products, 900 Fairmount Avenue, Elizabeth, NJ 07207
Marine Moisture Control Co., 449 Sheridan Blvd., Inwood, N.Y. 11696 Metropolitan Plumbing Supply Corp., 50-09 Second Street, Long Island

Newmans Inc., 9 Joanna Court, East Brunswick, NJ 08816
Pioneer Valve & Fitting Co., Inc., 93 Seigel Street, Brooklyn, NY 11206
Pittsburgh Brass Manufacturing, Sandy Hill Rd., R.D. 6 Box 387-A, Irwin, PA
15642

Stockham Valves & Fittings, Box 10326, Birmingham, AL 35202 Tate Temco, Inc., 1941 Lansdowne Road, Baltimore, MD 21227
Union Flonetics, P.O. Box 459, Clinton, PA 15026
Robert H. Wager Co., Inc., Passaic Avenue, Chatham, N.J. 07928
Waukesha Bearings Corp., 405 Commerce St., P.O. Box 798, Waukesha, WJ 53184

William E. Williams Valve Corporation, 38-52 Review Avenue, Long Island

City, NY 11101
Winel, Inc., 34655 Mills Road, North Ridgeville, OH 44039
Zidell Explorations, Inc., (Valve Division), 3121 S.W. Moody Avenue, Portland, OR 97201

VIBRATION ANALYSIS

DLI Engineering Corp., 253 Winslow Way West, Bainbridge Island, WA 98110

WATER PURIFIERS

Aqua Chem Inc., P.O. Box 421, Milwaukee, WI 53201 AquaGlobal, 50/60 Inip Dr., Inwood, NY 11696 Drew Chemical Corporation, One Drew Chemical Plaza, Boonton, NJ verpure, Inc., 660 N. Blackhawk Dr., Westmont, IL 60559

WELDING
CRC Automatic Welding, P.O. Box 3227, Houston, TX 77253-3227
Metallizing Co. of America, Inc., 321 So. Hamilton, Sullivan, IL 61951
Oerlikon Welding Industries, Inc., P.O. Box 40964, Houston, TX 77240
WINCHES AND FAIRLEADERS
Braden Winch Co., 800 East Dallas, Broken Arrow, OK 74012
CONMACO, Inc., 820 Kansas Ave., P.O. Box 5097, Kansas City, KS 66119
Markey Machinery Co., 79 South Horton St., Seattle, Washington 98134
McElroy Machine & Mfg. Co., Inc., P.O. Box 4454, W. Biloxi, MS 39531
Reel-O-Matic Systems, Inc., 418 Hellam Street, Wrightsville, PA 17368
Stanspec Corp., 13600 Deise Ave., Cleveland OH 44110
Superior-Lidgerwood-Mundy Corp., 1101 John Avenue, Superior, WI 54880
Timberland Equipment Ltd., Box 490, Woodstock, Ont. Canada N4S 722.
WINDOWS

Kearfott Marine Products, A Singer Co., 550 South Fulton Avenue, Mt. Ver-non, N.Y. 10550 WIRE AND CABLE

Anaconda Ericsson Inc., Continental Wire and Cable, P.O. Box 1863, York, PA 17405

Anixter Bros., Inc., 4711 Golf Road, One Concourse Plaza, Skokie, Illinois

Delco Wire & Cable, Inc., 257 Rittenhouse Circle, Keystone Industrial Park Bristol, PA 19007 Seacoast Electric Supply Corp., 225 Passaic St., Passaic, NJ 07055 Seacoast Electric Supply Corp., 1505 Oliver St., Houston, TX 77007 Tri-Mark, Inc., 8585 Industry Park Drive, Piqua, OH 45356

Universal Wire & Cable Co., 2930 N. Ashland Ave., Chicago, IL 60657

WIRE ROPE—Slings
Armco Steel Corp., 703 Curtis St., Middletown, Ohio 45042
Bethlehem Steel Corp., Bethlehem, PA 18016

Foot of Dock Street, Mate & I Sling Company, 2626 Market Street, Dept. D, Aston, PA 19014

Smith & McCroken, 153 Franklin St., New York, N.Y. 10013

## Alaska Ferry Maintenance Yard **Under Construction In Ketchikan**



Artist model of the ferry maintenance and repair yard to be located at Ketchikan, Alaska.

The first phase of construction of a modern maintenance and repair shipyard for the Alaska State Ferries is presently underway in Ketchikan, in southeast Alaska.

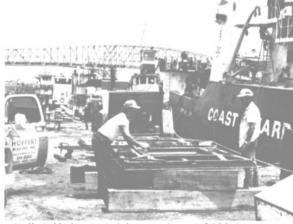
The yard will have facilities required to perform annual maintenance and repair work on the fleet of nine Alaska Marine Highway ferries. Work on the ferries will be performed during the off-season winter months, when the ferries are on their service runs in the straights and narrows of the Alaskan islands and between Seattle and Alaskan vacation spots.

The heart of the shipyard, says Jay Hassani, the state's project consultant, will be a 6,000-ton Synchrolift shiplift operating in conjunction with a unique ship transfer system from Pearlson Engineering on land. The transfer system is capable of translating ships sideways as well as longitudinally on a level bed at ground level. Other facilities will consist of a number of workshops, all housed under one roof, a warehouse, garage, and other support facilities.

A wastewater treatment plant will allow only clear effluent to be discharged to the adjacent waters and a grit removal system will be installed for solids generated during shipyard operations. Grit will be collected in trenches and grit collector pits and will be removed by trucks to landfill sites.

The operating authority will engage an operator, experienced in ship repair, to manage and operate the shipyard. The consulting engineer for the Department of Transportation and Public Facilities of the State of Alaska is Century/Quadra of Anchorage, and the contractor is Dawson Construction of lingham, Wash.

## **Hoffert Marine Repairs USCGC Sweetgum**



Hoffert Marine technicians work on USCGC Sweetgum

The USCGC Sweetgum, commissioned 40 years ago, was built by the Marine Iron and Shipbuilding Company of Duluth, Minn. Now engineers and technicians at Hoffert Marine, Inc. are busy doing a repair program on the ship that entered service during World War

Skipper of the Sweetgum is Lt. Comdr. Wayne T. Shipman, a native of Hamilton, Ohio.

Work aboard ship includes the following: The deck will be sandblasted and painted. The bridge, galley, mast lights and guntub life rails will be repaired along with steel plating and electric lighting.

Diesel fuel oil tanks will be cleaned and gas freed. Main deck hatches, bulwarks fore and aft, heads and showers will receive needed work.

The repair program by Hoffert Marine will be inspected by Coast Guard marine inspection officers as each phase of the work is completed.



PETERSON BUILDERS- Inc. of Sturgeon Bay, Wisc., recently laid the keel for a 224-foot prototype Mine Counter Measure ship (MCM) contracted by the Navy. The section of keel is  $1\frac{1}{2}$ -inch laminated Douglas Fir, measuring 108 feet long. An 80-foot-long laminated oak frame, in the center, is one of 68 that form the MCM's skeleton. Peterson also is building seven wooden 108-foot Yard Patrol craft used for training Naval Academy midshipmen. Officiating at the MCM keel laying are left to right: Ellsworth Peterson, president, Comdr. Paul Robinson, Sturgeon Bay supervisor of shipbuilding, and Robert Spafford, Navsea deputy program manager.

## First of Four Indonesian Passenger Ships Christened At Meyer Yard

The first of four passenger ships being built for P.T. Pelni of Indonesia was christened and launched recently at Jos. L. Meyer Shipyard, Papenburg-Ems, West Germany. The ships were ordered by the Indonesian Directorate of Sea Communications, Jakarta.

The twin screw ship was christened Kerinci by Mrs. Henriette Josephine Muskita, wife of the Indonesian Ambassador to Bonn, Josef Muskita. The 14,020-gt Kerinci will transport up to 1,596 passengers between the Indonesian islands.

The Kerinci measures 144.00 meters long overall, has a molded breadth of 23.40 meters, a depth to the second deck of 8.20 meters, and a 5.90-meter draft. Propulsion is supplied by two MaK four-stroke diesel engines, model 6MU601, each driving a fixed blade propeller. The Kerinci is equipped with a variable pitch bow thruster.

Indonesian architects designed the interior accommodations. The ship will have a mosque included among its public facilities.

The Kerinci is scheduled for delivery this summer with the other passenger ships to be delivered in early 1984 and 1985.

## Raymond Unit Sells Jackup Barge To Abu Dhabi Firm For \$7.25 Million

A unit of Raymond International Inc. of Houston, Texas, recently sold a jackup construction barge to National Petroleum Construction Company, Ltd., an Abu Dhabi firm, for \$7.25 million.

The Regulus, built in 1976, is a 230-foot jackup barge with living quarters for 84 persons. It has been stationed in the Arabian Gulf since last year serving as an accommodations and maintenance vessel for National Petroleum Construction Company's work in the Zakum field. The Regulus was owned by Raymond International Builders (Liberia) Inc., a whollyowned subsidiary of Raymond International Inc.

## **Chinese Plant Receives** Manufacturing License For M.A.N.-B&W Diesel Engines

Under an agreement concluded recently between the China State Shipbuilding Corporation and M.A.N. Maschinenfabrik the Augsburg-Nurnberg Aktiengesell-schaft, Augsburg Works, the Xinzhong Power Machine Plant in Shanghai has been granted a license to manufacture medium-speed four-stroke engines in the 300–4,000-kw power range.

The engines are suitable for installation in ships, as main propulsion engines for river vessels, and as auxiliary engines for shipboard electricity generation. They can also be used in stationary plants in combination with generators as stand-by generating sets or for smaller solo-operation power stations.

The first three medium-speed 5cylinder diesel engines (612 hp/ 450 kw at 900 rpm), which were assembled at Xinzhong from parts delivered from M.A.N.'s Augsburg plant recently passed testbed trials.

## **Jacobs Elected To Society** Of Marine Consultants

R.D. Jacobs, president of R.D. Jacobs and Associates of Roscoe, Ill., has been elected to membership in the Society of Marine Consultants of New York City. The society is organized to advance the professionalism of its members and to provide the maritime industry with a reliable source of professionally qualified consultants with marine expertise.

Consulting services are provided by the Jacobs firm in a wide range of marine activity such as design, operational studies, repair problems, supervision services in both construction and repair work, damage surveys, diesel engine operations, ships service and diesel generator sets.

For more information on R. D. Jacobs and Associates,

Write 19 on Reader Service Card

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- ANNUAL INLAND WATERWAYS REVIEW
- DECK MACHINERY

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- Advertising Closing Date

   VII CONGRESS PAN AMERICAN INSTITUTE OF NAVAL ENGINEERING Washington, D.C.
  - **CANADIAN OFFSHORE RESOURCES** EXPOSITION '83
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  - Special NAVY Article

#### SEPTEMBER 1

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 CARGO HANDLING EQUIPMENT A Special Report

#### SEPTEMBER 15

 ASNE COMBAT SYSTEMS SYMPOSIUM — East Coast (American Society of Naval Engineers)

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- ISOSO '83 New York, NY

#### **OCTOBER 15**

• EUROPORT '83 — Amsterdam, The Netherlands November 8-12

Special NAVY Article

## **NOVEMBER 1**



Second Annual SNAME INTERNATIONAL MARITIME **EXPOSITION** 

For the second year, the prestigious Society of Naval Architects and Marine Engineers is sponsoring a marine trade show in conjunction with its internationally renowned annual meeting in New York City. The November 1 issue of Maritime Reporter will contain details of the full technical program as well as all activities associated with the exhibition d this three-day event.

The November 1 issue will receive extra bonus distribution at this annual SNAME Meeting and in all exhibit areas.

#### **NOVEMBER 15**

Advertising Closing Date: October 26

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