

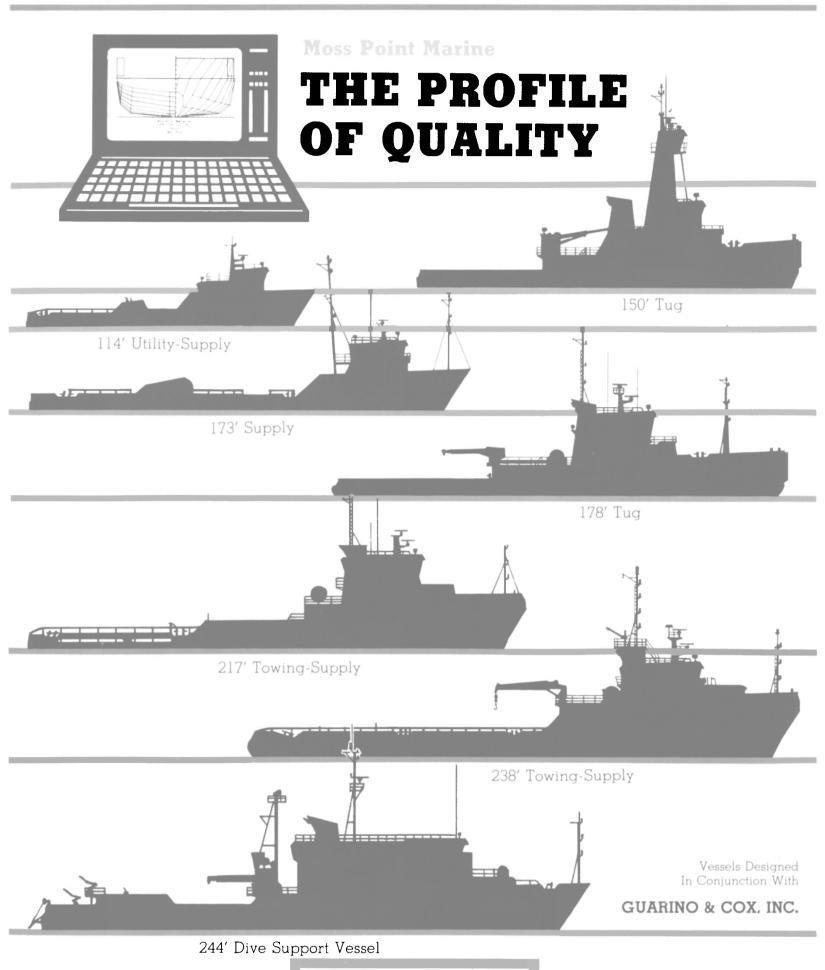
# **DIESEL POWER REVIEW**

The Humboldt Express—One Of Hapag Lloyd's New Containerships

JULY 1, 1984

Samsung Delivers Two Containerships To Hapag Lloyd

(SEE PAGE 4)



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Volume 46

ESTABLISHED 1939



Samsung Delivers Two Containerships To Hapag-Lloyd PAGE 16

> Diesel Power Review PAGE 18

# Modular Systems Wins Two Contracts

Esso France has contracted Modular Systems to build a Rudder Arresting System for the tanker Esso Port Jerome. This will be the 53rd Esso tanker retro-fitted with the Modular Systems supplied rudder arresting system.

Modular Systems has also been awarded a contract to supply forced draft blower modification kits, with a total value of \$767,894, by the Naval Sea Systems Command, Washington, D.C. For further information,

or further information,

Circle 71 on Reader Service Card

# Thomas Schroppe Elected VP—Foster Wheeler

# **Energy Corporation**

J. Thomas Schroppe has been elected a vice president of Foster Wheeler Energy Corporation.

Mr. Schroppe joined Foster Wheeler in August 1962 as a proposal engineer in the Marine Department. He was elected president of the subsidiary, Foster Wheeler Boiler Corporation in 1978 and was appointed managing director and chief executive of Foster Wheeler Power Products, Ltd., London, England, in 1982.

A graduate of the New York State Maritime College (Bachelor of Marine Engineering), Mr. Schroppe is a member of the Society of Naval Architects and Marine Engineers, serves as chairman of its Boiler Panel and is a member of other SNAME, ASTM & ABMA committees. He is a licensed professional engineer and the author of numerous technical publications.

# MARITIME REPORTER and Engineering News

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No. 13

# The Ferry Narrabeen Launched At Carrington

Mrs. Desley Mulock, wife of the Hon. R.J. Mulock, Deputy Premier of New South Wales, recently launched the Ferry Narrabeen at Carrington Slipways Pty. Ltd., Tomago, N.S.W. The ceremony was attended by members of the Urban Transit Authority including G.A. Bayutti, chairman, the Hon. B. J. Unsworth, M.L.A. Minister for Transport, Alderman Don Geddes, Newcastle City Council and other local dignitaries.

The ferry was constructed by Carrington for the Urban Transit Authority for use on the Circular Quay/Manly ferry computer service on Sydney harbor.

The vessel's principal dimensions are length overall 230.92 feet, moulded breadth, 410.12 feet and moulded draft of 108.6 feet. It was completed within eight months of commencement of the project.

The ferry will be suitable for cruises outside the harbor but within the NSW coastal limits between Broken Bay and Wollongong.

Williams Announces Lubricating Innovation For Steel Cables



Harold G. Williams

After more than 45 successful years in the foreign and domestic shipping industry, building and operating ships, tugs, and barges, inventor **Harold G. Williams**, president of Atlantis Services, introduces Cable Saver, a device for the automatic lubrication of moving steel wire cable.

The unit, manufactured of polyethylene, is in two equal halves and may be installed without disturbing any part of the machinery. Cable Saver<sup>1</sup> is designed for use on revolving boom cranes, fixed cranes, drag lines, skagit heavy car movers, tension winches, elevators, drill rigs and many other automated machines using steel cable. Unit #1 accommodates cable sizes from 1/2 inch to 2 inches, unit #2 will fit sizes 2-3 inches. An alemite hand pump, placed on a 35-pound can, pumps special lubricant into the Cable Saver. On larger operations, a regulated air pressure pump may be installed on a 55-gallon drum for lubrication.

When used on a machine with undamaged cable and properly lu-

July 1, 1984

bricated, Cable Saver should double or triple the useful life of a cable. It has six foreign registrations, including Germany, Norway, Denmark, Sweden, Finland and the British Isles. It is also registered in about one-half of the United States to date.

For complete information and a copy of the color brochure describing the Cable Saver,

Circle 62 on Reader Service Card

Carrier Offers New 12-Page Brochure

Carrier Transicold Division of Carrier Corporation is offering a new 12-page brochure on their line of products for marine refrigeration and air conditioning applications.

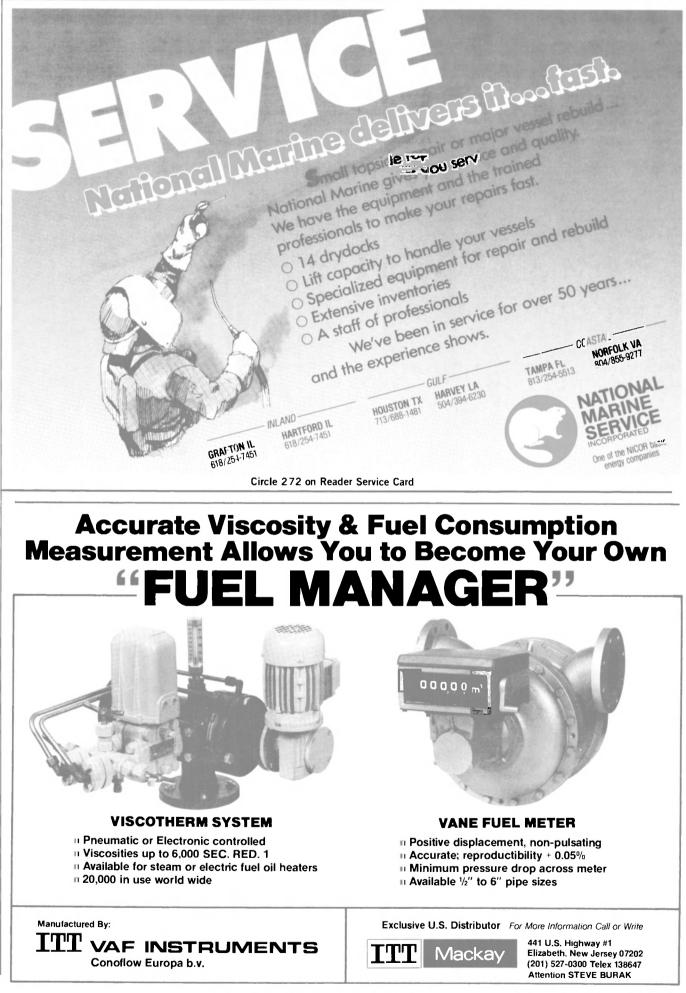
More than two dozen products, from compressors and condensing

equipment to liquid chillers and coolers are highlighted.

Carrier Transicold marine equipment is used in a variety of craft from tugboats and military vessels to the largest ocean-going tankers as well as on offshore rigs and platforms.

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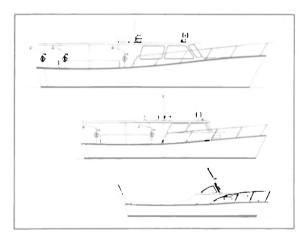
# Sonat Marine Names Two Assistant VPs



Stephen A. Van Dyck, president of Sonat Marine, announced recently that John R. L. Hihn has been named assistant vice president-operations and Royal D. Joslin has been named assistant vice president-Eastern operations.

Mr. Hihn will be responsible for a companywide operations audit program designed to ensure that safety and training programs developed over the years are implemented throughout the fleet. Mr. Joslin will assume the overall operational control of all Sonat Marine vessel operations conducted from the Philadelphia fleet center. Both will report to James H. Sanborn, vice president-operations.

# Desco Marine Adds Three New Fiberglass Hulls To Line of Fishing Boats



Desco Marine announced today the addition of three new multipurpose fiberglass hulls to their existing lines of commercial fishing boats.

According to Desco vice president **Emerson Shank**, Desco purchased the molds from **Robert McCoy** of Jacksonville and will offer the boats rigged for either commercial or sport fishing. The hull sizes include a 29, 37 and 46 foot size that can be used for long-lining, gillnetting, bottom fishing, snapper/grouper, sport and charter fishing.

The molds were first used by Sermon's Boat Yard of Tarpon Springs, Fla. where they developed a reputation for quality with fishermen in the Southeastern Coastal United States. Desco will equip these boats with single or twin screws and plans to develop a police or military patrol boat where there is a need for speed.

In addition to the Sermon FRP molds, Desco has added three larger fiberglass hulls with a 60-, 65-, and larger 90-foot hull with extra room for various types of onboard processing equipment. These new Desco planing hulls were designed for use as charter boats, party boats, or dive boats in lengths varying from 50 to 65 feet. The 65-foot hull can also be used in crewboat work or military patrol where speeds of 35-40 knots are required.

Desco Marine, Inc. is a modern shipbuilding and repair facility located in St. Augustine, Fla. Desco's capabilities include steel boats up to 200 feet, fiberglass boats from 29 to 90 feet and wood boats to 73 feet. For information regarding Desco Marine's products and services,

Circle 49 on Reader Service Card

# ASMAR Completes Repairs On LPG Carrier Andes Gas

ASMAR, Chile's leading ship repairer, has just completed repairs to a 12,601 grt LPG carrier, the Andes Gas, owned by Sociedad Naviera Ultragas S.A. of Chile.

The vessel was repaired at ASMAR's Talchuano yard and work carried out involved the removal for survey of the propeller shaft and the renewal of Simplex seals.

In addition to routine drydocking requirements, a new heat exchanger was installed along with new pipework to the propane gas system. The booster pump for this system was also completely overhauled and a new base constructed and fitted.

Four of the Deepwell pumps were removed for survey and overhauled and the vessel's hull was recoated with a self-polishing antifouling system.

For further information,

### Circle 50 on Reader Service Card

# Two Appointments Announced By Marathon Marine



John S. Laird III

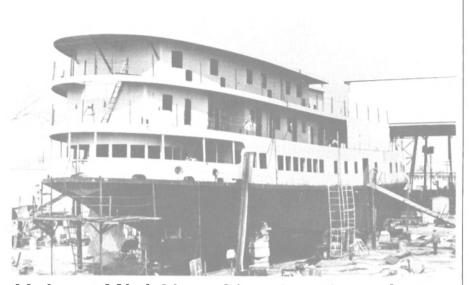
David R. Lewis

Marathon Marine Engineering Company has named John S. Laird III as manager of engineering and has appointed David R. Lewis to the position of chief structural engineer. The announcement of these two appointments was made by Robert E. Bradbury Jr., president of Marine Engineering Company.

Prior to his appointment as manager of engineering, Mr. Laird served as chief structural engineer for Marathon Marine Engineering Company. He is a graduate of the University of Houston and holds a B.S. degree in mechanical engineering. He is a Registered Professional Engineer (State of Texas).

David R. Lewis joined Marathon Marine in 1979 as a structural engineer and served as assistant chief structural engineer from 1981 until his more recent appointment as chief structural engineer. He holds a B.S. degree in Civil Engineering from the University of Missouri-Rolla and a M.S. degree in Civil Engineering from the University of Houston.

### **Maritime Reporter/Engineering News**



# **Unique Mini-Liner Nearing Completion** At Bender Shipbuilding Yard In Mobile

Richard M. Scudder, president of Hyannis Harbor Tours, Inc., has announced that Coastwise Cruise Line, a new service of his corporation, is building a new mini-cruise liner, 150-passenger the Pilgrim Belle, at Bender Shipbuilding and Repair Company, Inc. in Mobile Ala. Bender specializes in construction and repair of fishing vessels, supply boats, large tugs, and a wide variety of oceangoing and inland work vessels. Lofting and engineering for the mini-liner started in late summer of 1983; delivery of the new vessel is scheduled for the fall of this year.

John W. Gilbert of Boston is the naval architect for the new cruise vessel. He is recognized internationally as one of the leading designers of commercial vessels in this size range. The Pilgrim Belle has an overall length of 192 feet, beam of 40 feet, and draft of  $7\frac{1}{2}$ feet. She is twin-diesel powered with 1,055-bhp Caterpillar en-gines, and has a 300-hp bow thruster. The vessel is thoroughly modern in her machinery and electronics inventory. Electrical power is supplied by two 390-kw Caterpillar diesel generators.

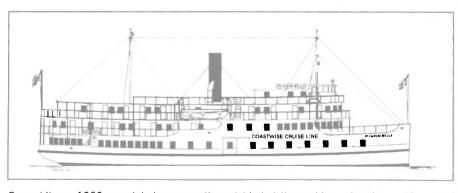
The 49 outside cabins all have private bathroom facilities and individually controlled heating and air conditioning. An elevator serves three decks for passenger convenience. Her appearance is in the manner of a 1925 coastal steamer. with a decor and ambiance that Coastwise Cruise Line has dubbed the Steamer Class<sup>™</sup>

The design of the vessel's interior has been assigned to Interior Design International of Seattle and Copenhagen. The trio of Richard D. Roselle, Shirley La-Follette, and Doreen Hamann come from a select association of designers in the field of marine. aircraft, and commercial interiors. They have the responsibility for the decor and appointments for the multimillion-dollar flagship of Coastwise Cruise Line.

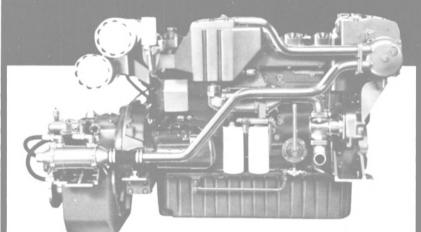
The vessel's hull was built upside down from the stern forward. During January this year, steel was plated over the framework and the hull was rolled over into an upright position in March.

Hy-Line general manager Robert C. Nelson will captain the Pilgrim Belle during shakedown and repositioning from Mobile to Hyannis in preparation for her maiden voyage. The vessel is designed to be highly maneuverable, with a speed greater than other coastal cruise ships.

The Steamer Class coastal cruise vessel is the first of its type to be constructed by Bender Shipbuilding, and is to be a showpiece for the quality product of this Gulf Coast yard of 60 years' experience.



Resembling a 1920s coastal steamer on the outside but thoroughly modern in machinery and electronics, the Gilbert-designed Pilgrim Belle is under construction at Bender Shipbuilding and Repair Company in Mobile for Coastwise Cruise Line of Hyannis.



# The TAMD 121 C, a turbo charged in-line six fitted with aftercooler.

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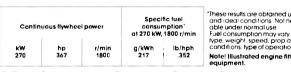
They'll relate to the engineering fine points that Volvo pioneered in diesel technology, by talking about extended range and lower fuel bills. And while low fuel consumption is a major engine consideration, you'll probably hear more about the fact that a Volvo Diesel is designed and manufactured as a marine work engine.

Engineering detail becomes evident when you size up the compact in-line six cylinder Volvo Diesel. Advanced metallurgy and precise engineering have been combined to help produce a diesel with low noise and vibration levels.

Installation costs can be kept down since a Volvo Diesel comes off the production line as a marine work engine, ready to go into a boat. The uncomplicated engine design and a generous number of power take offs allow you to fit extra equipment (compressors, bilge pumps, hydraulic pumps, etc.) easier.

Easy maintenance features can help you lower your operating costs. Since the Volvo Diesel was built as a marine diesel, you'll find easy accessibility for cleaning, repair or replacement. And if you're in need of parts or service you have a well developed network of Volvo representatives, independent distributors and dealers in North America and 120 other countries backing you up.

Take stock in what operators who power with a Volvo Diesel say. Specify a Volvo Diesel when you build or repower.



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# Marine work engines in a power range from 65 to 408 hp.

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If you need information, specifications or assistance for a Volvo **Diesel contact:** 

Commercial Marine Manager, Volvo Penta of America, P.O. Box 927, Rockleigh, NJ 07647. (201) 767-4837



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# Daewoo To Build Offshore **Gas/Oil Production Plant**

Esso Production Malaysia, Inc. (EPMI) has asked Daewoo Shipbuilding and Heavy Machinery Ltd. to build an offshore oil and gas production plant and to supply a dehydration module for a second plant. The total price of the projects, including owner-furnished equipment, is \$35 million.

The production plant Daewoo is building will comprise six modules for oil and gas production, two modules for gas compression, and one dehydration module. Upon completion in May 1985, the equipment will be transported by Daewoo to Malaysia's "Guntong 'A' " offshore oil field.

A separate dehydration unit is

will also be delivered by May 1985.

The plant provides basic oil and gas treatment, compresses gas to be transported to another platform or plant, and removes moisture from gas.

Daewoo Shipbuilding last year built and transported two modules for compression and dehydration being built for use by a plant in for EPMI's use in the "Bekok 'C' the "Tiong 'A'" offshore oil field; it offshore oil field.

Daewoo Shipbuilding is a member of the Daewoo Group, founded in 1967 and now one of Korea's largest business groups.

# Joseph Cangelosi Forms New Consulting Firm



Joseph Cangelosi, formerly chief estimator and general superintendent of Bethlehem Steel Corporation's Hoboken shipyard and most recently manger of Elliott S. Braswell's Hoboken and Bayonne shipyards, announced the formation of his own firm, Seacon. Seacon will offer its services to owners, operators, repairers and underwriters involved in ship repair.

Mr. Cangelosi's experience in the industry since 1966 will provide the basis for the services which the firm will render.

Seacon will be task oriented with expertise in survey and specification preparation, cost estimation, price negotiation, on site supervision, contract administration and reconciliation of disputes.

For complete details on all ship repair services offered,

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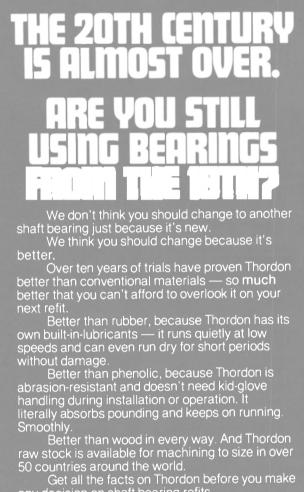
# **Dockside Signs Contract** With M.A.N./B&W Service

# — Rennie Joins Staff

Dockside Machine & Ship Repair recently announced its signing of a contract with M.A.N./B&W Service GmbH of Ausburg, Germany. Dockside is under contract to act as a manufacturers approved service/repair shop which is part of the worldwide service organization of M.A.N./B&W Diesel. Consumation of the contract took place at Dockside's Wilmington, Calif., offices with the company's vice president, Robert Strachan, and Wolfgang Knoerle of American M.A.N. Corporation signing the contract.

The company also announced that Alan Rennie has joined the engineering staff at Dockside. Mr. **Rennie** served his apprenticeship in marine engineering in Scotland, maintains a chief engineer's license and has considerable experience in marine diesel power plants.

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The compact case measures 71/16" x 21/8" x 112" and weighs less than 22 ounces with twistoff, rechargeable Ni-Cad battery pack. Power output

is 3 uatts with automatic power reduction to I watt on certain frequencies.

The Horizon Hand-Phone comes complete with flexible antenna, rechargeable battery, charger and carrying case.

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# Marathon LeTourneau **Offshore Announces**

# Major Reorganization

Marathon LeTourneau Offshore Company recently announced a major internal reorganization designed to position the company's marketing, contract administration, and customer service capabilities in line with current market conditions and future demands. Details of the reorganization were announced by David C. Crawford, executive vice president, Marathon Manufacturing Company, and chairman, Marathon LeTourneau Offshore Company.



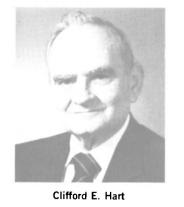
Carl A. Wendenburg

As part of this realignment of key personnel and their responsibilities, Carl A. Wendenburg has become president of Marathon LeTourneau Offshore Company.



Kenneth J. Farmer

Kenneth J. Farmer, his predecessor and an employee for 28 years, will continue active association with Marathon LeTourneau Offshore Company as a consultant. Mr. Wendenburg's most recent assignment with Marathon was as manager of engineering, Mara-Marine thon Engineering Company.



In the area of contract administration, Clifford E. Hart, who has served as Contract Manager, has been named vice president-Contracts, Marathon LeTourneau Offshore Company.



# David E. Rogers

David E. Rogers has been appointed to a position within Mara-

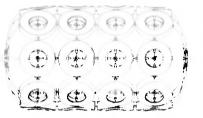
thon LeTourneau Offshore Comprimarv where his pany responsibilities will be in the areas of customer contact and sales. Prior to this appointment, Mr. Rogers served as project manager with Marathon Marine Engineering Company.

Mr. Crawford also announced as part of the reorganization that James L. Fox, Jr., who after 38 years of service to Marathon and recently a vice president of Marathon LeTourneau Offshore Com-



James L. Fox pany, has assumed the role of consultant to the company.

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# **Moss Point Marine** Launches 'Nicor Safety'



Moss Point Marine, of Escatawpa, Miss., has announced the recent launching of the Nicor Safety, a twin-screw line launch vessel. The vessel measures 82 feet 6 inches by 24 feet by 11 feet 3 inches.

Along with Nicor representatives present for the launching there also was a representative of the Nigerian Oil Company that will charter the vessel.

# **CDI Marine Appoints Smith And Dodson**

Donald W. Jett, executive vice president of CDI Marine Company, recently announced the appointments of John S. (Steve) Smith and Clinton Dodson.

Mr. Smith is a graduate of the University of Notre Dame and has a Master of Science degree in Electronic Engineering from the Naval Post Graduate School.

He was an Engineering Duty Officer in the Navy holding positions as shipyard repair superintendent, combat systems superintendent,

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authorities on Inland Waterways will also SEPTEMBER 20-22, 1984 highlight the 1984 Inland Waterways Show. The 1984 International Inland Waterways Louisville, Kentucky Show will again be held in Louisville, Kentucky, at Ohio River Marker 604. The Kentucky A DYNAMIC EVENT FOR -Fair and Exposition Center provides the set ting for all events, in total indoor facilities Waterway Users • Port & which are climate controlled and fully Waterway Builders convenient. Operators
 Maintainers It's a Conference and Trade Show you • Shippers • Suppliers • Ship Builders • Repair can't afford to miss. September 20-22 are Facility Managers important dates on your calendar. Return the exhibit form to reserve your space, or call for Ship Yard Managers more information today. **Related Products** & Services Contact: Jerry Harper Show & Conference Coordinator The International Inland Waterways Show 818 West Main Street Louisville, Kentucky 40202 Phone: 502-587-8655 1984 INTERNATIONAL INLAND

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and design superintendent. He retired with

the rank of captain. Mr. Smith is currently serving as chairman of the Sections Committee for ASNE.

Mr. Dotson recently joined CDI as naval architecture division manager, Jacksonville office, with additional duties as chief naval architect of CDI.

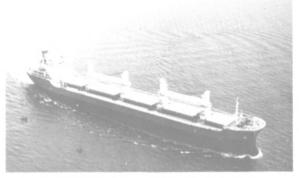
Mr. Dotson has a Structural Designers Certificate from the Newport News Apprentice School and a B.S. degree in naval architecture and marine engineering from the University of Michigan.

He has served as vice chairman and chairman of the Southeast section of SNAME and is a member of ASNE.

# **Malcolm Jacques Appointed** President of DYVI (USA) Inc.

Malcolm Jacques, formerly with Offshore Supply Association Ltd. has been appointed president of DYVI (USA), Inc. Mr. Jacques will be primarily responsible for the marketing of DYVI's fleet of heavy lift carriers.

**Bulk Carrier 'Rich Alliance' Delivered To Japanese Owner** By Hitachi Zosen-Hiroshima



The lake-type bulk carrier Rich Alliance.

The Rich Alliance, a 28,074-dwt bulk carrier, was recently completed at Hitachi Zosen's Hiroshima Works and delivered to the owner, Marubeni Corporation of Japan.

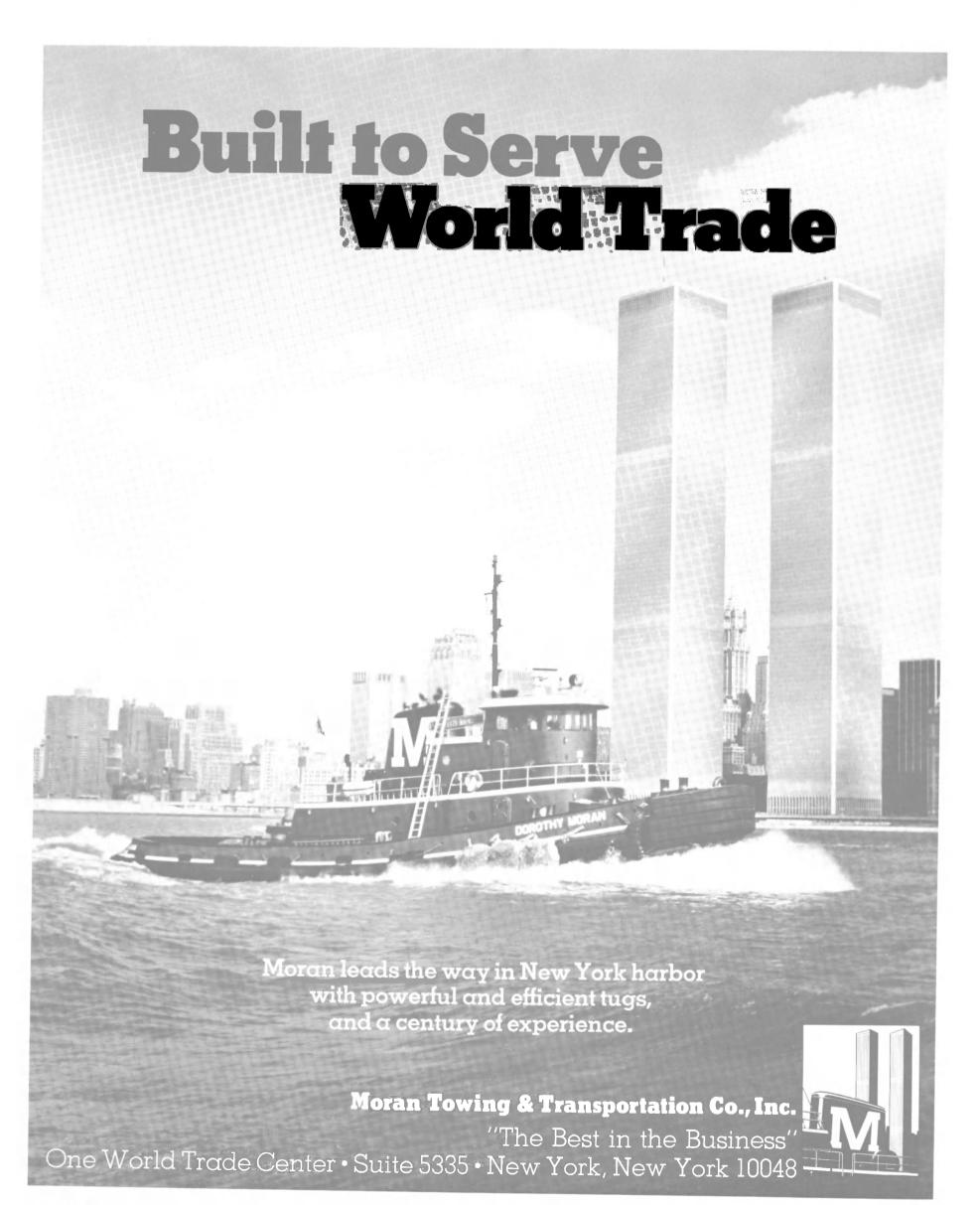
The Rich Alliance is a Hitachi Zosen-devel-oped, standardized laker-type bulk carrier which can sail the Great Lakes and the St. Lawrence River, and is designed to carry grain, coal, ore, lumber and hot-rolled coils. Its main engine is a Hitachi Zosen Sulzer Diesel Engine of the latest RTA type. For cargo handling, the ship has four 25-ton deck cranes.

The vessel has a length overall of about  $548\frac{1}{2}$  feet, breadth of  $75\frac{3}{4}$  feet, and depth of 481/2 feet. The main engine is Hitachi Zosen Sulzer 6RTA58-type diesel engine with a maximum continuous output of 9,600 hp  $\times$ 116 rpm, producing a trial speed of 17 knots. The bulk carrier is classified by ABS.

# Maritime Reporter/Engineering News

10

Circle 265 on Reader Service Card



Circle 113 on Reader Service Card

# Comsat TeleSystems Introduces The MCS-9100 Ship Earth Station

Comsat TeleSystems, Inc., Fairfax, Va., has introduced the MCS-9100 ship earth station, a maritime satellite communications system designed to accommodate the size and weight requirements of yachts, fishing boats, and similarsized craft, but which also meets sign standards demanded for the largest oceangoing vessels and offshore facilities.

The MCS-9100 is 50 inches high, 44 inches wide and weighs less than 100 pounds. It was specifically designed for ease of installation, operation, and maintenance. Telephone, telex, data, and facsimile transmission capabilities provide for reliable worldwide com-

the rugged construction and de- munications. Automatic tuning is sign standards demanded for the to all 339 available channels.

The MSC-9100 offers a wide variety of optional features and peripheral equipment. An emergency power supply ensures communications for a full six hours in event of shipboard electrical failure. A remote terminal control unit is available to provide communications control from any location onboard the vessel. Other



Circle 26: on Reader Service Card



TeleSystems' MCS-9100 below decks equipment.

options include a Satnav interface for automatic transmittal of information to a shore station, a PBX/ PABX, a bridge annunciator, telephone expansion unit, Weather Facsimile Information (WEFAX), and an automatic voice call initiation feature.

For more information on the MCS-9100,

Circle 74 on Reader Service Card

# Socal Announces

# **Executive Changes**

Standard Oil Company of California (Socal) has announced that **Douglas C. Wolcott** has been appointed president of Chevron Shipping Company, the corporation's marine transportation subsidiary.

Mr. Wolcott, currently a vice president and general manager of Chevron Shipping's operations department, succeeds James R. Sylla who assumes new responsibilities as president of Chevron U.S.A. Inc.

Mr. Wolcott's current position will be filled by John B. Arado, who is vice president and general manager of Chevron Shipping's engineering department. Stepping into Mr. Arado's current position will be Robert A. Ternus, who transfers from Chevron U.S.A., where he is presently a purchasing manager.

Mr. Wolcott began his career with Socal in 1957 as an engineer in the company's oil producing operations. In 1969 he transferred to Chevron Overseas Petroleum Company for assignments as chief engineer and production manager in Maracaibo, Venezuela, and in 1972 he joined Chevron Shipping as assistant manager of the international fleet.

He graduated from the University of California at Berkeley with a degree in engineering and completed graduate work in petroleum engineering at the University of Southern California.

Mr. Arado is a graduate of U.C. Berkeley and has a degree in chemical engineering. He has experience in refinery operations, economics analysis and marine engineering.

Mr. Ternus has degrees in electrical engineering from Marquette University and the University of Pennsylvania. He served five years as an engineering officer in the U.S. Navy.

**Maritime Reporter/Engineering News** 

# **Rockwell International** Announces Key Top

# **Management Promotions**

The appointment of Hugh Galt to vice president and general manager of Rockwell International Corporation's Autonetics Marine Systems Division (AMSD) heads the list of key top management promotions within the division.

Mr. Galt had served as director of the division's navigation and control systems prior to his new assignment. He replaces Dr. Don Pickrell Jr., who has been named vice president and general manager of Rockwell's newly formed Strategic Defense and Electro-Optical Systems Division.

Promoted to newly created posts within the division at the same time were: Jim Winter, former manager of tactical navigation programs, to vice president of navigation and control systems; Donald (Buz) Sawyer, Jr., former director of program management, to director of electronic systems; Floyd Fay, former director of engineering and technology, to director of advanced programs; and Dave Hillman, former manager of project engineering, to director of engineering and technology.

# **Marine Cargo Tensioner** From W.W. Patterson Works By Hand Or Power



Tensor used as container lashing tie-down tensioner

Tensor, available from W.W. Patterson Company, Pittsburgh, Pa., uses eccentric-loading design principle to prevent backing off under vibration.

Up to 1,000 pounds tension can be applied by turning the drive head by hand-no tools needed. Maximum tension-up to 6,000 pounds-can be reached with a common rachet or impact wrench.

All working parts are protected and enclosed. This rugged design makes Tensor indestructible in the RO/RO or containership environment. Tensor survives being run over by heavy vehicles such as Army trucks and tanks.

Safe working load capacities range from 2,000 to 20,000 pounds. A variety of end fittings are available for use with chain, webbing, wire rope or rods.

For more information,

Circle 63 on Reader Service Card

# **New Remote Control** Subsea Gyrocompass Introduced By Robertson

Robertson has now extended the applications potential of the Robertson Subsea Gyrocompass (RSG) with the development of a remote control.

The remote control facility in-

processor technology. The most immediate benefit for operators will be the ability to adjust the gryocompass without the need to remove it from its pressure chamber. Thus, the RSG can now more easily be incorporated into the overall electronic system.

The RSG has been installed onboard many underwater vehicles, ranging from ROVs to Sea Bed corporates a high degree of micro- Crawlers. This solution to the

problem of underwater navigation is unique, the RSG's north seeking ability and its total absence of drift being of crucial importance to firms engaged in survey work. Actual operating experience indicates that the accuracy of such operations is greatly increased through the use of the RSG, especially where work is performed close to steel structures.

For further information, Circle 66 on Reader Service Card

# WAKE UP AMERICA! YOUR DIESELS **CAN'T COMPETE WITH COAL FIRED SHIPS!**



# it can save you \$500,000 a year, reduce in-port repair time, lower maintenance and increase profits.

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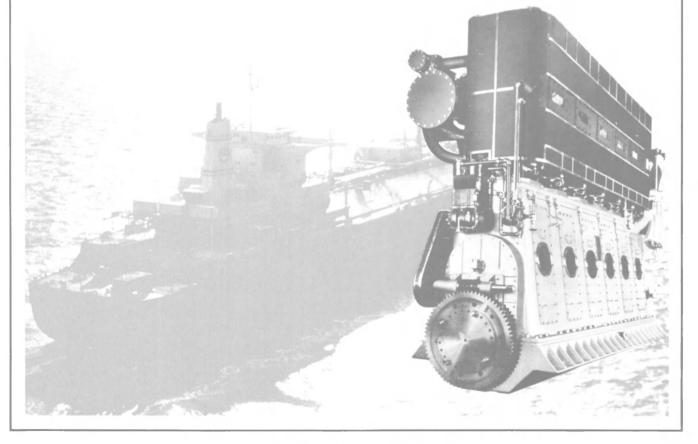
	ipare ines			
For A Typical	600 ft Bul	k Carrier	10,000	SHF

COAL FIRED	OIL FIRED
SKINNER STEAM ENGINE	DIESEL ENGINE
Coal at 12,500 Btu/lb.	No. 6 Fuel Oil at 18,500 Btu/lb.
\$40.00/ton in Bunkers	\$180.00/ton in Bunkers

Let our Skinner specialists help you take maximum advantage of a new movement to dependable, efficient coal fired ships.







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Shown above for the dual naming ceremonies for the USNS Algol/Sgt. Matej Kocak, left to right: Capt. Theodore Atwood Jr., CHC, USN, Staff Chaplain, Naval Surface Force; The Hon. Everett Pyatt, Assistant Secretary of the Navy (Designate), Shipbuilding & Logistics, Department of the Navy; Mrs. Everett Pyatt, guest of honor, Sgt. Matej Kocak; Rear Adm. Warren C. Hamm Jr., Vice Commander/Director of Operations, Military Sealift Command; Mrs. Warren C. Hamm, guest of honor, USNS Algol; Mrs. John Hanselman, matron of honor, USNS Algol; C. Larry French, chairman of the board, NASSCO: William Deasy, president, Morrison-Knudsen Company, Inc.: Richard Vortmann, president, NASSCO: Edward Walsh, president, Waterman Steamship Corporation; and Alfred W. Lutter, senior vice president, marketing and business affairs, NASSCO

# **NASSCO Holds Naming Ceremonies** For Two Ship Conversions

Naming ceremonies were held recently at National Steel and Shipbuilding Company (NASSCO) for the Sgt. Matej Kocak, a Maritime Prepositioning Ship con-verted for the Department of the Navy, and the USNS Algol (T-AKR-287), a Fast Sealift Ship converted for the United States Navy.

The Sgt. Matej Kocak is the first of three roll-on/roll-off (RO/RO) vessels that NASSCO is converting into Maritime Prepositioning Ships. The vessels are being converted for the Waterman Steamship Corporation; upon completion, each will be time-chartered to the Military Sealift Command in support of the U.S. Marine Corps.

A keel-laying ceremony for the Sgt. Matej Kocak was held in November 1983, and the ship will be delivered in September 1984. Start of construction for the USNS Algol was January 1983 and delivery is

scheduled for this summer.

Mrs. Everett Pyatt, wife of the Hon. Everett Pyatt, Assistant Secretary of the Navy (Designate) for Shipbuilding and Logistics, was the guest of honor for the Sgt. Ma-tej Kocak. Mrs. Warren C. Hamm, wife of Rear Adm. Warren C. Hamm Jr., Vice Commander/Di-rector of Operations, Military Sealift Command, was the guest of honor for the USNS Algol. Mrs. John W. Hanselman, sister of Admiral **Hamm**, served as matron of honor for the Algol.

The Sgt. Matej Kocak is 821 feet in length, 105 feet in beam, with a draft of 33 feet. This ship will provide the capacity to rapidly trans-port to any desired locations named after a star located in the throughout the world 25 percent of constellation Perseus (The Hero). the vehicles and initial supply of ammunition, fuel, and rations for Company is a wholly owned suba marine amphibious brigade. All sidiary of Morrison-Knudsen Comships in the T-AK Maritime Prep- pany, Inc. of Boise, Idaho. ositioning Ship program will be

named for deceased Marine Corps Medal of Honor recipients. The Sgt. Matej Kocak was named for the marine who received the Medal of Honor posthumously from both the Army and Navy for heroism displayed above and beyond the call of duty in action against the enemy on July 18, 1918.

The USNS Algol is 946 feet in length, 105 feet in beam, with a draft of 37 feet. The Algol will be stationed in the United States and, if an emergency arises, will be loaded with military cargo to provide rapid, second-wave support to deployed combat troops. The T-AKR ships will be named

National Steel and Shipbuilding

# MarAd Acquires RO/RO Vessel Atlantic Bear With Bid Of \$17.5 Million

The Maritime Administration recently acquired the roll-on/rolloff vessel Atlantic Bear at a fed-eral auction held in Norfolk, Va., with a bid of \$17.5 million. The vessel was owned by Pacific Far East Line, Inc., which went bank-rupt in 1978. The government holds a preferred mortgage on the ship. In June 1978 it paid off \$37.6 million in unpaid principal and \$1.7 million in accrued interest on the vessel's mortgage which was backed by the government's Title XI financing guarantees.

Acadian Marine Co. of Lake Success, N.Y., has a conditional contract with the Secretary of Transportation to purchase the ship for \$21.8 million plus the cost of all repairs and reconditioning work necessary to put the vessel in class. (The ship has been idle in the National Defense Reserve Fleet for most of the past six years). As a condition of the agreement, Acadian has been issued a Letter of Commitment for Title XI guaran-tees covering  $87\frac{1}{2}$  percent of the depreciated original actual cost of the vessel and its reconditioning costs.

Acadian is a Delaware partnership of two corporations, Atlantic Shipping Corp., and Spirit Marine, Inc., which will own the vessel, to be renamed the Atlantic Spirit.

The vessel, built in 1976 at Sun Ship, Chester, Pa., is 790 feet long and has a capacity to carry 400 trailers and 150 vehicles.

# Perolin Offers Handbook On Fuel Oil Treatment

A 38-page handbook on the chemical treatment of fuels has been made available by Britishbased Perolin Marine, a Unitor company. Titled "The Perolin Fuel Oil Treatment Handbook," the publication has been prepared for guidance in the selection and application of Perolin products in a balanced program of fuel oil treatment.

The handbook lists some 10 serious problems in connection with ship operations, along with a range of carefully prescribed treatments and products for improved performance and savings in fuel and maintenance costs. The cause, effect, product application, and method of dosing are detailed separately and concisely for each problem, along with an application chart.

Perolin also has publications for maintenance, tank cleaning and water treatment products.

For more information and free copies,

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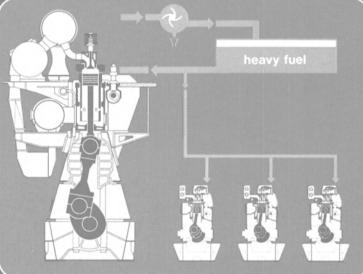
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Multi-purpose containership Humboldt Express shown on sea trials.

# **Two Samsung-built Hapag-Lloyd Ships Feature Unique Asymmetric Stern**

The Koje Shipyard of Samsung Shipbuilding & Heavy Industries Company, Ltd. in Korea recently delivered two multi-purpose containerships to Hapag-Lloyd A.G. of Hamburg, the West German shipping company that operates worldwide services. Christened Humboldt Express and Cordillera Express, they each have a capacity of 1,938 TEUs in six cellular cargo holds and on deck. These sophisticated vessels were designed and built under the rules of Germanischer Lloyd, and are classed + 100A4, E, MC, AUT, Multi-purpose Container Vessel.

These ships are diesel-propelled, single-screw cellular container-ships of 34,000 dwt. A traveling gantry crane is installed on the main deck for self-loading/unloading of boxes and breakbulk cargoes, making them independent of shoreside cranes. With a con-air ducting system installed, they can carry up to 262 TEUs of reefer

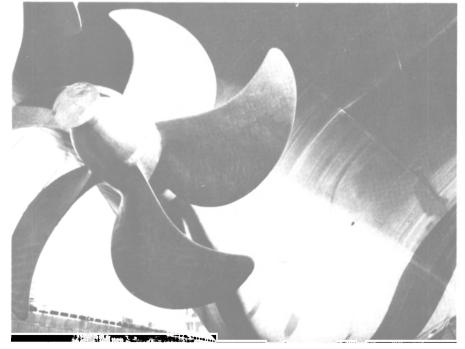
100 TEUs of integral reefer boxes as deck cargo.

The ship has an overall length of 675.14 feet, beam of 105.64 feet, depth to main deck of 61.68 feet, and design draft of 30 feet. Accommodations are provided for a crew of 33, all in private cabins that were installed as prefabricated units.

Humboldt Express is propelled a low-speed Hyundai/B&W bv 5L90GBE diesel engine with a maximum continuous rating of 19,800 bhp at 97 rpm, direct-connected to a five-bladed, highly skewed Ostermann propeller via Kobe Steel shafting. Operating at 85 percent of mcr, service speed on a draft of about 30 feet is 18.4 knots. Cruising range at the service speed is 20,000 nautical miles. The main propulsion engine is designed to burn heavy fuel oil at a rate of 46.5 metric tons per day.

The most unique feature of these

containers in the hold, and up to Asymmetric stern developed at Hamburg Ship Model Basin is more expensive to build than a conventional afterbody, but fuel savings repay extra cost rapidly



**Maritime Reporter/Engineering News** 

### HUMBOLDT EXPRESS Major Suppliers

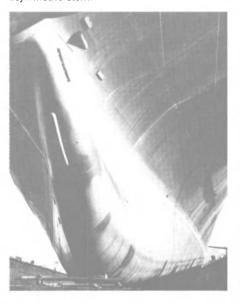
Major Suppliers			
Main engine	Hyundai/B&W		
M.E. remote controls	B.B.C.		
Propeller	. Ostermann		
Shafting	Kobe Steel		
Oil-fired boiler	Aalborg		
Generators	Fuji		
Steering gear			
Bow thruster	Lips		
Radars (2)			
Satellite navigator			
Gyrocompass/autopilot			
Weather facsimile			
Main radio & VHF			
Sewage treatment plant	Sasakura		
Windlasses/winches	Broehl		
Air conditioning plant	Hi-Press		
Cargo crane			
Hatch covers	MacGregor		
Reefer plant			
Container cooling			
Purifiers	Westfalia		
Plate coolers Nag			
F.W. generator			
Switchboards	Terasaki		
Valve remote controls	Plieger		
Motor starters			
Coatings Duncker,	International		
	Mobil		
Lifeboats	Hattecke		

new Hapag-Lloyd ships is the asymmetric afterbody hull form, newly developed by **Ernst A. Nonnecke** of Hamburg in cooperation with the Hamburg Ship Model Basin. Though it looks unconventional below the waterline, the new stern has already proven its advantage in cutting fuel costs by up to 10 percent.

The ships now being built with the asymmetric stern are all destined for German owners. In addition to the Hapag-Lloyd ships, nine vessels are being built in Brazil for three different German owners, all with a capacity of 700 TEU. The first vessel built with this unique afterbody was a 502-TEU containership constructed at the Heinrich Brand Shipyard in Oldenburg, West Germany. An ice class cargoliner is being built at the same shipyard, and several other vessels that will have the asymmetric stern are now being constructed or programmed for German owners.

Though the asymmetric stern is

Another view of the new Hapag-Lloyd ship's asymmetric stern.



Circle 274 on Reader Service Card I

slightly more complex and therefore a little more expensive to construct, the extra cost of the ship is recovered rapidly in fuel savings. As international shipowners become increasingly aware of the German development, the asymmetric stern may well become as common as the bulbous bow is today. Development work on the new stern design has taken place at the Hamburg model basin over the past 10 years, but it is only the recent steep rise in fuel costs that has brought its advantages home to German shipowners.

Electric power for the Hapag-Lloyd ships is provided by Fuji equipment—two 1,500-kw diesel generators, one 2,200-kw generator, and one 115-kw emergency generator. Steam generation is by an Aalborg oil-fired boiler and an exhaust gas boiler. Two ballast pumps each have a capacity of 600 cubic meters per hour.

Navigation equipment includes two radars, a satellite navigation system, two gyrocompass/autopilots, a magnetic compass, and a weather facsimile unit. The main radio is a 1.5-kw SSB; a VHF radiotelephone is also provided.



# Eliminate on board welding with Coast Guard accepted Model PS exhausts and ducts.

Model PS Exhaust and Duct Systems are accepted by both the U.S. and Canadian Coast Guard for use aboard Coast Guard inspected vessels.

Applications include main propulsion systems, auxiliary and emergency systems, and galley ventilation systems.

Model PS thermal and structural characteristics and limits have been defined through exhaustive in house testing and by seven years of on-thejob performance on land based installations. And, Model PS systems satisfy the requirements of Chapter 4, Engine haust Systems in NFPA 302, Standard on Fire Protection for Pleasure and Commercial Motor Craft.

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### Check these advantages over single wall piping systems:

- No on-board welding is required. Systems are assembled quickly and easily with just standard hand tools.
- Model PS is lightweight.
- With modular design, it is possible to remove, inspect, and replace Model PS parts in much less time and without lay-up.
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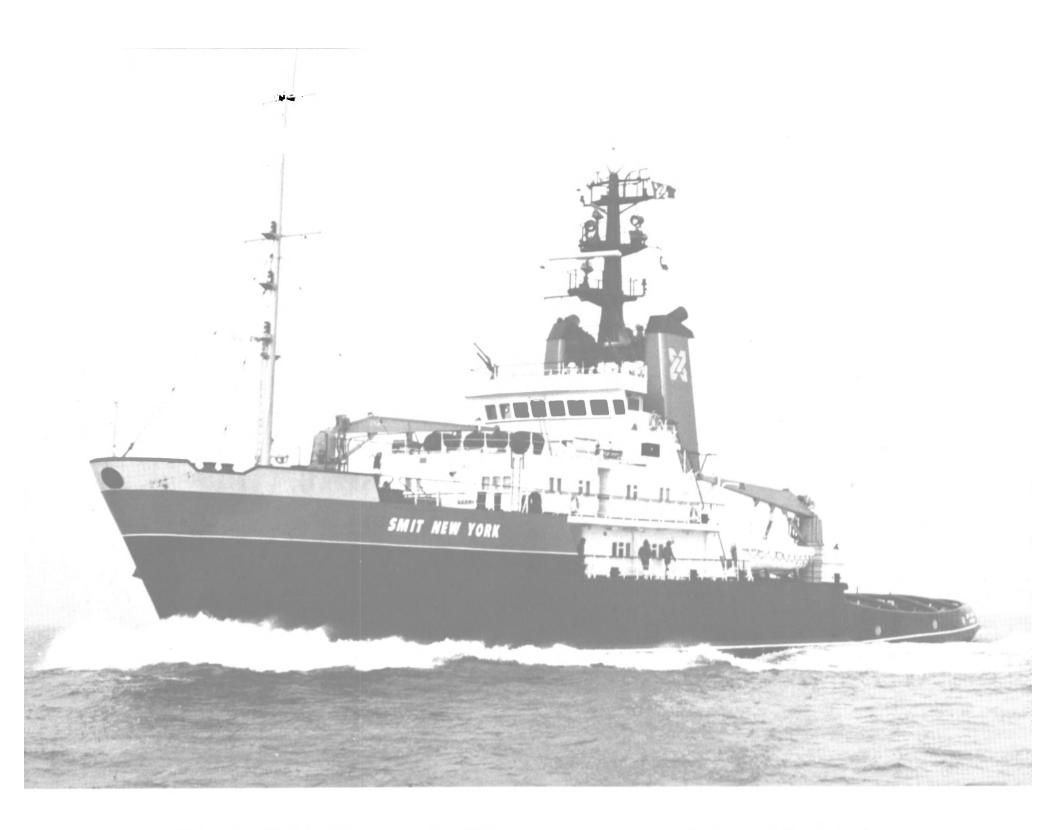
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# A HOUSEHOLD

INTERNATIONAL COMPANY



# DESEL POWER REV

During the 1960s and early 70s, the focus of diesel engine design, development, and manufacture was on ever-increasing power outputs per unit in order to satisfy the propulsion needs of the huge tankers and the very highspeed container-ships that were being designed and constructed in abundance during that period.

The rapid escalation of fuel costs following the oil crisis of 1973, as well as the trend away from superlarge tankers and 23-33 knot speeds for containerships, shifted that emphasis. All of the major diesel engine manufacturers turned their design and R&D efforts to improving fuel economy and the capability to burn heavy, poorer quality fuel safety and efficiently. Some of the engine designs introduced recently have made remarkable progress towards those objectives.

# FOR MORE INFORMATION

MR/EN asked the diesel manufacturers to provide data on their latest developments in fuel-efficient engines. The following review is based on the replies that we had received at press time.

Product literature and technical reports are available free from the manufacturers included in this review. Just circle the appropriate Reader Service number on the card in the back of this issue.

If you wish to receive information from all the manufacturers and suppliers of diesel engines and systems included in this review, Circle 40 on Reader Service Card

# ALCO POWER

Circle 10 on Reader Service Card

Alco Power Inc. is currently involved in a project that will add increased fuel efficiency to its model 251 diesel engine, as well as decrease the amount of time required to achieve rated horsepower and speed from engine idle speed. This is accomplished by the application of the model 131 turbocharger on the Alco 16-cylinder, model 251 CE diesel engine. This is now being tested in towboat service on the lower Mississippi and is receiving very favorable results.

Alco is also involved with the development of a new piston design to further increase fuel efficiency over its current valve-pock-

preliminary stages, Alco hopes to have it out in the marketplace shortly.

Other developments on the horizon include continued experimentation with heavy fuels, cam- $\mathbf{shaft}$ design changes, and experimentation with turbocharger application, all of which will add up to increased fuel efficiency. Alco is now utilizing its new \$2.8-million production test facil-ity at its Auburn, N.Y., manufacturing plant to test current production model 251 engines. The engines are loaded by a microprocessor-controlled, fluid friction dynomometer and engine fluids. The new facility incorporates state-ofthe-art instrumentation, allowing most engine parameters to be eted design. Although this is in its measured remotely in its control

**Maritime Reporter/Engineering News** 

room. This provides for greater onsite testing efficiency.

# AMERICAN LIGURIAN

# Circle 11 on Reader Service Card

American Ligurian Company of Stamford, Conn., represents Baudouin of Marseille, France, and Castoldi Jet of Milan and O.M.T. of Turin, Italy.

Baudouin designs and manufactures 4-cycle, water-cooled, direct injection marine diesel engines with outputs ranging from 75 to 1,200 bhp. These engines are specifically designed for marine applications, with long life, reliable performance, and economical maintenance. All Baudoin engines have been approved by the leading classification societies.

Baudouin also designs and builds: complete oil-lubricated line shafts of 40 to 200 millimeter diameter; water-lubricated line shafts of 40–70 mm; and stern type gland systems. These line shafts, together with the stern tube, couplings, bearings, seals, and the entire technical method of installation provides a fully proven assembly.

Castoldi hydrojet marine propulsion units include five lines, 03–07, applicable to engines with outputs from 5 to 1,400 bhp.

Complete marine units include: The Castoldi/B&S 700/03, aircooled, 13.2-kw direct-coupled unit; the Castoldi/Fiat 970/04, watercooled 22.09-kw direct-coupled unit; and five Castoldi/Fiat water-cooled units ranging from 38.3 to 99.3 kw.

O.M.T. offers for the OEM and after-sales markets a line of nozzles, nozzle holders, injection pumps, plungers, and delivery valves that are interchangeable with the ones used by the leading diesel engine builders.

# BERGEN DIESEL

### Circle 12 on Reader Service Card

A.S. Bergens Mekaniske Verksteder (Bergen Diesel) of Norway has used heavy fuel in its engines for more than 20 years and has very solid experience in this field. Some 500 engines, both propulsion and generator sets, are in operation on heavy fuel, with the longest running times in excess of 100,000 hours. The company's U.S. subsidiary, Bergen Diesel, Inc., is located in Kenner (New Orleans), La.

This extensive experience, together with in-depth development work to meet the challenges of the poorer quality fuels, has meant that Bergen Diesel today delivers its K engine for unrestricted operation with fuel viscosities up to 700 cSt at 50 C. The K engine is delivered in in-line form with three, five, six, eight, and nine cylinders, and as a V engine with 12, 16, and 18 cylinders. With a speed range of 720 to 900 rpm and mean effective pressures of 16–18 bars, they cover a power output range of 600 to 4,500 bhp. Their main applica-

July 1, 1984

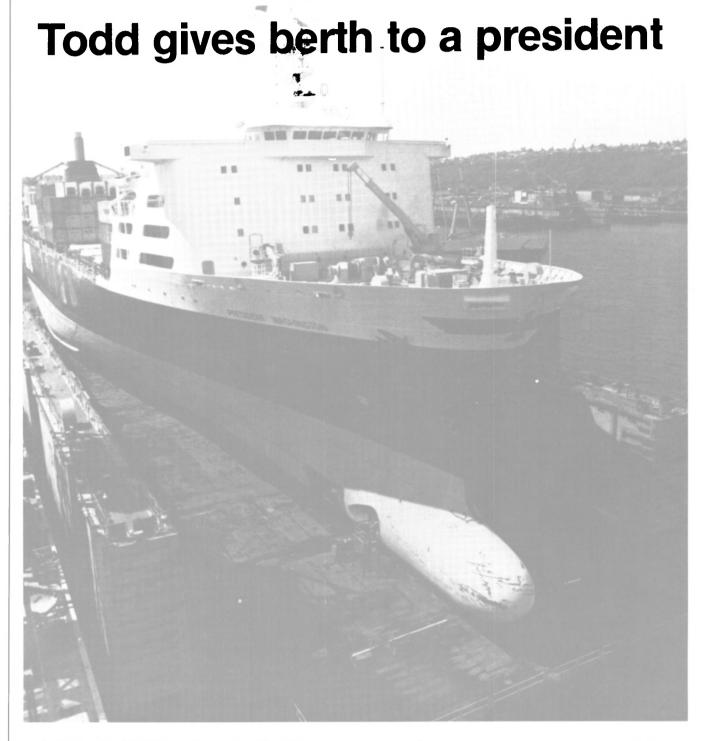
tions are in generating sets and improvements in this area, due propulsion engines for ships. mainly to higher injection pres-

Despite the declining quality, recent experience with heavy oil has shown very good operational results, for example, 10,000 hours between cylinder head overhauls and 20,000 hours for the running gear. Upper cylinder liner wear is less than 0.01 mm per 1,000 hours, and the life of the cylinder liner is about 60,000 hours.

Recently there have been great hour without engine-driven lube

improvements in this area, due mainly to higher injection pressures and reduced nozzle hole size. Both contribute to better atomization and thereby improved combustion, particularly of the heavier hydrocarbons that today's heavy oils contain. The injection period is also reduced, which gives a considerable reduction in fuel consumption. Optimum fuel consumptions are now 142 grams per bhp hour without engine-driven lube oil and cooling water pumps, and 145 grams per bhp hour with engine-driven pumps.

Special attention has been given to the hydraulic forces arising in the fuel system, which insures a longer life for the nozzles and pump components. The system is designed for and endurance tested at an injection pressure of 1,500 bars, but in normal operation runs at a maximum of about 1,200 bars. (continued on page 20)



Recently, the 33,000 ton President Washington was drydocked at Todd's Seattle shipyard. It was the largest commercial ship ever drydocked in Puget Sound, but there was still room to spare on the mammoth 873' x 140' dry dock.

This newly installed, 40,000 ton dry dock is just a portion of many facility improvements Todd has implemented in recent months. The company has also upgraded its other shipyards at Los Angeles, San Francisco, Galveston and New Orleans.

Our modern, capable and efficient shipyards provide fast turnaround and around-the-clock service. Whether it be a minor voyage repair, propeller and tailshaft repairs, a major overhaul or an extensive conversion job, we have the expertise and resources to get the job done with professionalism.

If you're looking for expert, dependable shipyard service on the U.S. Gulf or West Coasts, why not call on TODD — the professionals!



# Todd Shipyards Corporation

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# Diesel Power Review—Bergen

### (continued from page 19)

This insures an essential safety margin if the viscosity control system were to fail.

Brown Boveri turbochargers, type VTR series 1, are in general use for all Bergens K-type engines. The charging system is based on the impulse principle, as this is considered to be the best, both with respect to the engines' ability to cope with shock loading, and because it gives greater air flow rates at part load than the constant-pressure system. At part load, ample quantities of air are essential to insure complete combustion of heavy oil; the low frictional losses of the turbocharger (ball bearings) also help here.

For the 8- and 16-cylinder engines, pulse converters are employed. This normally results in widely varying exhaust gas temperatures for the individual cylinders, but this is avoided on K engines with the help of a specially shaped exhaust gas system.

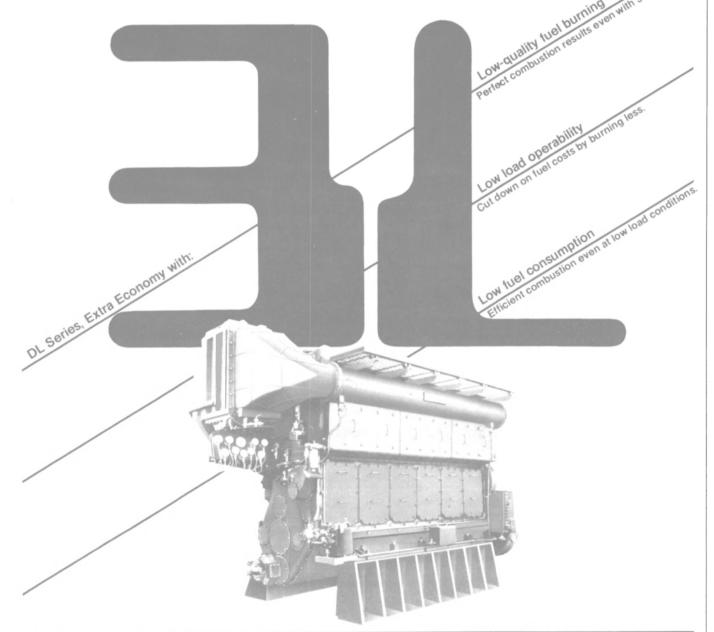
# **BMW OF NORTH AMERICA**

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BMW (Bavarian Motor Works) the German automobile, motorcy-

# The Tri-Feature "DL Series"— New Technology from Daihatsu.

In response to modern demands for fuel conservation, Daihatsu has developed the DL Series Tri-Feature Diesel Engine. The DL Series is designed for improved combustion efficiency at low load, easier start-up and higher durability, with future fuel trends also taken into consideration. All these characteristic improvements are test verified.



# Daihatsu Diesel Engines – a stroke ahead. DAIHATSU DAIHATSU DIESEL (USA), INC. SPARE PARTS, ENGINEERING SERVICE FOR DAIHATSU ENGINES

180 Adams Avenue, Hauppauge, NY 11788 Telex: ITT 4758191 DAIHAT UI Phone: 516-434-8787/8788/8789 DAIHATSU DIESEL MFG. CO., LTD. Osaka, Tokyo, London, Singapore, Sidney, Jakarta cle, and engine manufacturer, has set its sights on an expanding share of the future marine market in the U.S. The American marine division, BMW of North America, is located in Montvale, N.J.

BMW's turbocharged sterndrive diesel, designated the D-190-S, is being installed in increasing numbers in many of America's mid-size boats. This rugged, precision-built power plant is a 190-bhp, sixcylinder in-line diesel. Weighing just 1,061 pounds, the compact unit provides responsive power quietly throughout its speed range.

The turbocharger forces extra volumes of air into the cylinders to mix with a larger fuel charge, creating additional power. The combustion process is efficient and the engine runs smoothly. The increased air flow keeps temperatures lower, and the manifold is water-jacketed to keep the temperatures relatively constant, contributing to longer engine life. An exceptionally large air filter helps keep sound levels low.

The D-190-S features BMW's double-circuit cooling system, in which the heat exchanger, oil cooler, and expansion tank are completely integrated as a single entity. This is a further contribution to its low weight and high power-to-weight ratio.

# **BOYCE MACHINERY**

# Circle 43 on Reader Service Card

Jerry T. Boyce, executive vice president of sales and marketing for Boyce Machinery Corporation, has announced the introduction of a new concept in engine service packages for Caterpillar engine owners in South Louisiana. The new packages will be marketed as Diesel Engine Maintenance and Repair Options. The Boyce program is a systematic approach to reduce costs and increase engine life through proper preventive maintenance.

Options range from a diesel tuneup to a complete engine overhaul, or Boyce-Built (remanufactured, rebuilt, or exchange) engine. Boyce starts with a repair determination inspection and recommends an option that is best matched to the condition of the engine. The company currently has programs available for the Cat D399, D398, D379, D353, 3306, and 3208 model engines, and is working on plans for the 3304, 3406, 3408, and 3412 models.

All options carry the full Boyce warranty, guaranteed prices, and guaranteed turnaround time. Welldefined options reduce costs, save time, avoid over-repair, and enable engine owners to schedule work.

Boyce Machinery is South Louisiana's Caterpillar and Pettibone dealer, with branches in New Orleans, Baton Rouge, Lafayette, Morgan City, Lake Charles, and Reserve.

# CATERPILLAR

# Circle 14 on Reader Service Card

Caterpillar Engine Division offers five series-3200, 3300, 3400, 300, and 3500-of diesel engines in 12 basic models applied specifically in marine propulsion and auxiliary power applications. The 3200 series offer ratings from 150 to 315 bhp at 2,400 and 2,800 rpm, respectively. The 3300 series offer ratings from 85 to 290 bhp at 2,000 and 2,200 rpm. The 3400 series offer ratings from 250 to 764 bhp at 1,800 and 2,100 rpm. The 300 series offer ratings from 500 to 1,380 bhp at 1,225 and 1,300 rpm. The 3500 series offer ratings from 600 to 1,700 bhp at 1,200 and 1,800 rpm.

When Caterpillar goes into production of its medium-speed 3600 series in 1985, the company will offer four additional models with a continuous output range from 1,700 bhp at 700 rpm to 6,000 bhp at 1,000 rpm.

Time-proven Cat diesel power provides optimum marine propulsion reliability, efficiency, and economy due to such features as direct injection, adjustment-free fuel systems, and matched turbocharging and aftercooling to pack more air into cylinders for complete combustion and extra power.

Available for all of the main propulsion engines is a complete line of factory-matched marine transmissions to assure operational efficiency. Coordinated design compatibility allows common scheduling of major overhauls, reducing repair time and expense.

In addition, Caterpillar offers 11 models of marine generator sets with power outputs and voltages for every vessel's service requirements. Prime power ratings are offered from 85 kw for the 3304B at 1,800 rpm to 1,135 kw at 1,800 rpm for the 3516 (60Hz); 50-Hz ratings are also available from 50 to 1,025 kw. A full range of attachments such as power takeoffs, remote-mounted controls, premium instrument panels, and spare parts kits are also available to meet specific user requirements.

Cat marine systems are backed by a worldwide product support system, linked by the industry's most extensive computer and telecommunications network for rapid location of any part required. More than 14,000 trained dealer servicemen are backed by 24 strategically located Cat parts facilities. Around-the-clock dockside service is available in many ports from technicians and application and installation specialists that use the latest service tools and information.

# COLT INDUSTRIES

# Circle 15 on Reader Service Card

Major renovations and manufacturing additions are under way at Colt Industries, Fairbanks Morse Engine Division, in Beloit, Wis. These are in preparation to build the Colt-Pielstick PC4.2V diesel engine for the U.S. Navy's new Henry J. Kaiser (T-A0-187) Class tanker under construction at Avondale Shipyards. Included in these new projects are the installation of a 46,900-bhp water brake test stand, a 250-ton bridge crane, and several new machining centers. Two 10-cylinder PC4.2V diesel

engines rated at 16,500 bhp are

Drew

Marine

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currently being built for the Navy's T-AO Tanker Program. The PC4.2V is rated from 16,270 to 29,286 bhp, and is capable of burning residual fuels of up to 4,000 sec Redwood 1 at 100 F with a vanadium content of 400 ppm.

Fairbanks Morse continues to produce the Colt-Pielstick PC2.3V, PC2.5V, and PC2.6L in-line and V-form diesel engines, with ratings from 6,420 to 13,266 bhp at 520 rpm. All of these engines are capable of burning heavier grades of residual fuels.

The Colt-Pielstick marine engine is readily adaptable to remote control operation and automatic monitoring. Systems have been designed to meet U.S. Coast Guard and American Bureau of Shipping requirements for an unmanned engine room watch. The wellknown Fairbanks Morse opposedpiston design is still widely used (continued on page 22)



"INCREASES FUEL EFFICIENCY, DECREASES OPERATING COSTS."

# combustion improver

Here's news that will save substantial money for shipowners-savings on fuel, down time and maintenance. You already know that the quality of today's marine fuels, with higher levels of contaminants, not only create operating inefficiencies, but can cause considerable damage to engine parts and leave harmful combustion deposits. To help solve your fuel problems, Drew Ameroid Marine has taken the industry lead once again with AMERGIZE" deposit modifier/combustion improver. AMERGIZE is being introduced as part of a 3-way combination program: a product... a service...and cost-saving offer designed to assure proper application. Available individually, or as a total system worldwide:

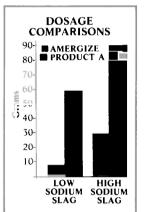
# 1. THE PRODUCT: A deposit modifier and combustion improver in one.

AMERGIZE is a new, specially formulated, concentrated blend of organometallic compounds that combines both combustion improvement and deposit modification in one product. It improves diesel engine combustion. It reduces smoking. It decreases valve and turbocharger deposits. AMERGIZE is effective in diesel engines burning today's heavy fuels. AMERGIZE is non-abrasive and does not harm engine parts or close-tolerance, metering equipment.



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Circle 247 on Reader Service Card



Graph shows quantities of AMERGIZE deposit modifier combustion improver and of a leading competitive product required to maintain low and high sodium – vanadium slag in a dry state to a temperature of 1180 C. In low sodium slag, 12 X more competitive product was required, and in high sodium slag. > X more competitive product was required, than AMERGIZE, for desired results.

# 2. THE SERVICE: Dosage treatment analysis and PACE fuel evaluation.

Today's refiners obtain a higher yield from every barrel of crude they process. Unfortunately, that leaves you with higher concentrations of contaminants—the worst of these are unknown quantities of vanadium, sodium and sulfur. Drew representatives will assist ship managers in determining specific AMERGIZE treatment rates for bunker fuels high in these harmful contaminants. In addition, Drew Ameroid Marine offers the PACE<sup>\*</sup> program. It provides you with data on the levels of contaminants in your present bunker fuel prior to dosing, and the best course of action to take in handling the fuel with maximum efficiency and minimum cost. Besides being one of the industry's most comprehensive fuel evaluation services. PACE is also the fastest and most economical.

# 3. THE OFFER: AMERGIZE rebate.

The AMERGIZE rebate offer is one more way of demonstrating the commitment of Drew Ameroid Marine to helping ships' managers realize maximum cost efficiency. The rebate on the value of half the price of a dosing unit is available after one year of using AMERGIZE. Our purpose? To *prove* it's a substantial money-saver with proper application.

Using AMERGIZE. Our purpose: To prove it's a substantial money-saver with proper application. Documented independent laboratory tests<sup>\*</sup> have shown that AMERGIZE significantly reduces specific fuel consumption, carbon deposits, exhaust smoke levels, and deposits formed in a test bed engine operated on a residual oil blend containing high levels of carbon residue, vanadium, sodium, and sulfur.

AMERGIZE comes in 120 liter and 200 liter containers, and is available through Drew's network of service representatives in strategically located ports worldwide.

For further information on AMERGIZE<sup>\*</sup> deposit modifier/combustion improver, the PACE analysis and the special dosing system offer, contact the nearest Drew Ameroid Marine Sales Office, or...



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\*Report available upon request

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Circle 259 on Reader Service Card

Diesel Power Review—Colt

(continued from page 21)

in marine applications. Four each of the Colt-Pielstick PC2.5V, and the Fairbanks Morse opposedpiston engines, provide propulsion power and electric power, respectively, for the Navy's ongoing LSD program.

Fairbanks Morse 38D8-1/8 series opposed-piston diesels are available in configurations from four through 12 cylinders in both blower-scavenged and turbo-charged versions, with power ranges from 708 to 3,500 bhp at 750 rpm, and 920 to 4,200 bhp at 900 rpm. This two-cycle, opposedpiston configuration provides an impressive power-to-weight ratio with minimum space requirements. This engine has been used in marine propulsion and power generation applications since the mid-1930s. These engines have always had high fuel efficiency, but today's sophisticated electronic control and monitoring systems are squeezing even better fuel economy from them. In addition to applications such as the LSD Program, this engine provides power for secondary propulsion systems and emergency power for submarines.

In a move to strengthen its entire parts and service organization and to coordinate all field service activities for Fairbanks Morse and Colt-Pielstick engines, the company is undertaking a major restructuring designed to improve all aspects of customer services worldwide. As part of this restructuring, present parts and service facilities are being upgraded and modernized, and new centers are being added. In Beloit, a new training center has been completed to provide hands-on engine service training for Fairbanks Morse and customer personnel.

Typical of the modernization that is taking place in all the service centers is the recently completed move in Norfolk, Va. In its new location, this center now has the capability to handle complete engine rebuilding. A new regional distribution warehouse in Reno, Nev., has been established as the Western Service Region headquarters. This warehouse is designed to complement the existing service shop in Seattle and sales office in San Francisco with improved inventory control and distribution. In addition, a new and modern fuel injection overhaul facility has been located at Reno to provide complete fuel injection service. All of the centers are computer-integrated with the central warehouse in Beloit to quickly process requirements for special and madeto-order parts.

# **CUMMINS**

Circle 16 on Reader Service Card Cummins Engine Company of Columbus, Ind., manufactures six

**Maritime Reporter/Engineering News** 

series of marine propulsion engines. Designed for heavy-duty workboat and fishing vessel applications, the Cummins engines are rated at 170 to 1,250 bhp for continuous 24-hour propulsion service. Several reverse and reduction gears are available for each model.

The compact V series engines are V8 configuration with "oversquare" cylinders in which the bore diameter is larger than the stroke. Combining high horsepower, campact size, and light weight, the V-504-M is a naturally aspirated engine rated 170 continuous bhp at 2,800 rpm. The 555 series are naturally aspirated when rated for continuous duty at 185 bhp at 2,800 rpm.

The V/VT/VTA-903 series marine diesels have the oversquare cylinder design and range in horsepower from 255 to 320, continuous duty. The V903-M is naturally aspirated and rated 255 bhp, the VT-903-M is turbocharged rated at 285 bhp, and the VTA-903-M is both turbocharged and aftercooled rated at 320 bhp. All are rated for continuous operation at 2,300 rpm.

The N/NT/NTA-855-M series engines is Cummins's most proven diesel. They are 6-cylinder, in-line engines and operate at 1,800 rpm. The N-855-M is naturally aspirated and rated for continuous duty at 195 bhp; the NT-855-M is turbocharged and rated 270 or 240 bhp; the NTA-855-M is both turbocharged and aftercooled and rated at 350 bhp.

The KT/KTA series engines are in-line 6-cylinder models. The KT-1150-M is a turbocharged model rated 365 or 400 bhp at 1,800 rpm, and the KTA-1150-M is turbocharged and aftercooled and rated 500 bhp at 1,800 rpm.

The VT/VTA-1710 series are 12cylinder, V-configuration diesels. The VT-1710-M is turbocharged, rated 490 bhp at 1,800 rpm; the VTA-1710-M is turbocharged and aftercooled, with continuous ratings of 545 or 620 bhp at 1,800 rpm.

Introduced into the fishing vessel and workboat markets in 1974 1980,respectively, the and KT/KTA-2300-M and KTA-3067-M series complete the Cummins product line with the high horsepower, reliability, durability, and fuel economy required for such engine applications. The 2300 series are 12-cylinder, V-configuration design with ratings of 800 bhp at 1,800 rpm for the KT, and 940 bhp at 1,800 rpm for the turbocharged and aftercooled KTA. The turbocharged and aftercooled KTA-3067-M is a 16-cylinder model rated 1,250 bhp at 1,800 rpm.

DAIHATSU

Circle 17 on Reader Service Card

With its extensive experience in the marine field, Daihatsu Diesel Manufacturing Co. Ltd. of Osaka,

July 1, 1984

Japan, represented in North America by Daihatsu Diesel (U.S.A.) Inc., has developed a new type of engine, the DL series, which features low quality fuel burning, low load operability, and low fuel consumption.

These DL series engines—DL-20, DL-26, DL-28, and DL-32—are a medium-speed type (600–1,000 rpm) with outputs covering the range from 750 to 3,000 bhp. They

are suitable for both main propulsion and auxiliary generating applications.

Severe tests and experiments under various conditions on all parts of these engines were carried out at the Daihatsu laboratory and factory before they were placed on the market. The company's traditional design concepts—simple and sturdy construction, easy maintenance, and lower maintenance costs—are fully incorporated in the DL series engines.

Since the DL series was placed on the market, Daihatsu reports an increasing number of orders from many overseas shipowners.

# DETROIT DIESEL

Circle 73 on Reader Service Card

BERG

puropulsion

The Detroit Diesel Allison divi-(continued on page 24)

# The perfect package from the perfect team! **REINTJES** MARINE GEARS





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Circle 271 on Reader Service Card

EAST COAST

# Diesel Power Review—Detroit Diesel

# (continued from page 23)

sion of General Motors offers advanced fuel economy models of its 149 Series diesel engines. The turbocharged and intercooled engines are said to be the most fuel-efficient heavy-duty diesels available in their power range. The Detroit 149 engines in 12and 16-cylinder, V configurations are expected to show fuel economy improvements of about 3.5 percent over previous engines at the same horsepower ratings. The 12-cylinder models are available up to 894 bhp, and the 16-cylinder versions up to 1,212 bhp. The fuel economy improvements are the result of a number of engineering developments, including new turbocharg-

The Detroit 149 engines in 12- ers, unit fuel injectors, and a new nd 16-cylinder, V configurations airflow system.

With the new system, the power required to drive the Roots type blowers used in Detroit two-stroke cycle engines is reduced significantly as the engine reaches operating speeds. As that happens, the increased airflow from the turbochargers takes over the function of providing the intake air needed to maintain combustion and scaveng-



ing in the cylinders. A special valve takes the load off the blower by equalizing the pressure on both sides of the rotors, reducing blower horsepower. The new turbochargers and unit fuel injectors have been carefully tailored to match the needs of the new system for optimum fuel efficiency.

Detroit Diesel 149 Series engines have been popular with the commercial fishing industry for many years.

# **ELECTRO-MOTIVE**

# Circle 19 on Reader Service Card

Rating increases of 10 percent, resulting from technological improvements, have been announced by the Electro-Motive Division of General Motors. The leading supplier of diesel engines to the domestic marine market says the 645FB engine provides a five percent improvement in fuel efficiency over its 645EB series of engines.

"EMD engines have been a favorite of the marine industry since they were first introduced in 1937. Their high reliability, ease of maintenance, and the continuing improvements in fuel efficiency have made them the standard of the industry," said G.C. Mulick, EMD manager power products.

The product advances incorporated into the 645 series enables EMD to offer ratings for propulsion engines ranging from 1,050 bhp at 900 rpm for the Roots blower engine model 8-645E6 to 4,000 bhp at 900 rpm for the turbocharged model 20-645F7B engine.

In the EMD marine generator sets, power output ranges from 570 kw, 50 Hz at 750 rpm in the Roots blower engine model 8-645E6 to 2,865 kw, 60 Hz at 900 rpm for the turbocharged 20-645F7B engine.

Electro-Motive is currently in the midst of a 10-year, \$1.3-billion product and facilities improvement program. This program has seen the completion of EMD's blended fuels facility; it will see the addition of 63 computercontrolled machines to accompany the more than 150 already in place. The planned investment also includes the addition of robotics for such applications as material handling, welding, arc and deburring.

# GARDNER

## Circle 20 on Reader Service Card

British diesel engine manufacturer L. Gardner and Sons Ltd., represented in the U.S. by Waller Marine of Houston, is now concentrating on the North American marine market with the company's line of naturally aspirated and turbocharged diesels that have a

(continued on page 26)

Maritime Reporter/Engineering News

Circle 11E on Reader Service Card

# STEN TO STEN TO STERN

AND

Tug, trawler, or tanker. Fill all your auxiliary power needs with Cat Engines and Generator Sets. Your best power choice for lighting, communications, winches, pumps, compressors, thrusters . . . Auxiliary engines from 85-1600 hp (63-1194 kW) and marine generator sets from 55-1100 kW (60 Hz) or 50-930 kW (50 Hz). All certified for on-board use by every major marine society.

When you standardize on Cat power you gain the advantages of four-stroke diesel design. Including better fuel efficiency — typically 7.5% better than two-stroke units. And with a 185 kW (60 Hz) generator set, that can keep up to \$3,000 per year in your pocket. The larger your power requirements, the more you save.

Plus Cat Engines run quieter, emit less fumes, require less maintenance and last longer between overhauls — mainly because half as many power strokes are needed to produce the same power as

two-stroke diesels. Caterpillar is also the only manufacturer offering a complete factorywarranted marine generator set package. Each with a Cat SR 4 Generator mounted directly on the flywheel housing in permanent alignment.

Count on good service, too. Caterpillar Engines and Generator Sets are backed with superior parts and service programs available at more than 700 ports worldwide.

Get full details from your Caterpillar Dealer . . . he's the best source for your marine power needs.



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Circle 115 on Reader Service Card

# **Diesel Power Review—Gardner**

(continued from page 24)

worldwide reputation for fuel economy, reliability, and durability. The Gardner engine line ranges from the 6LMB, a naturally aspirated model producing 127 bhp, to the 8LXCT, an in-line, turbo-charged 8-cylinder engine with

CIT'I

800

700

600

500

output of 200 bhp. The four engine robust design, highly suited for bhp at 1,050 rpm. The 7FDM models in this power range are lightweight with aluminum alloy crankcases, with flywheel housing to suit a Twin Disc 509 reduction gear. Specific fuel consumption is in the order of 0.326 pounds per bhp hour.

Gardner also maintains production of the naturally aspirated 8L3B marine diesel, a heavy-duty 8-cylinder engine producing 250 bhp at 1,250 rpm. This engine is of

the fish trawling industry.

# GENERAL ELECTRIC

Circle 21 on Reader Service Card

GE's fuel-efficient, four-stroke 7FDM marine diesel engines now offer ratings from 1,525 to 4,000 bhp. The 8-cylinder model is rated 1,525 bhp at 900 rpm and 1,800

# Magnus Maritec Offers An Advanced Level Of Fuel Oil Treatment Technology.

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properties and contaminants and prescribes the dosage of addi-tives needed to neutralize their harmful effects. Employed efficiently, the FOCUS Program can dramatically reduce maintenance and repair costs, where chemical treatment

is the answer. Learn more about the problems of lowgrade fuel oils – and how Magnus Maritec is solving them. Send for our new, full color brochure fully explaining the FOCUS Program.



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12-cylinder engines are rated at 2,550 bhp and 3,000 bhp at 900 and 1,050 rpm, respectively, while 16-cylinder engines carry ratings of 3,400 bhp at 900 rpm and 4,000 bhp at 1,050 rpm.

To help reduce fuel costs, GE's Blended Fuel Testing Program is presently burning a blend of 50 percent #6 fuel with 50 percent #2 fuel in its new Engine Endurance Laboratory in Erie, Pa. It is expected that testing of this 50/50 blend on board an operating vessel will begin later this year. General Electric's recently in-

troduced three-ring piston design significantly reduced lube oil consumption during field tests. This GE design, using two compression rings and one oil control ring, also reduces ring wear for longer life between overhauls.

The development of GE turbochargers that operate more effectively in marine service has greatly improved acceleration characteristics and can further improve fuel efficiency. The projected life of connection rod bearings and their crankshaft journals has been increased with the development of a grooveless upper rod bearing half, while welded-in, stainless steel 30-degree value seats improve cylinder head life.

GE's 7FDM marine diesel engines are supported by an extensive parts and service network that engine users can access simply by calling the GE Actionline number—(800) 325-9668. The GE "48 Hours or Free" policy promises that parts needed for all emergency repairs will be delivered to the customer's shoreside location within 48 hours or there will be no charge for the parts or their transportation.

# **GEORGE ENGINE**

# Circle 44 on Reader Service Card

George Engine is offering a sixpage full-color brochure describing its range of services for diesel engines including custom power packages for marine and offshore applications. The company has been known as an innovator in the power application industry since 1945 providing its broad range of services from locations in Harvey, Baton Rouge, Lafayette, and Morgan City, La.

As much as an 11.5-percent reduction in fuel consumption can be realized by George Engine Company's "bypass operation"-the upgrading of a Detroit Diesel 149 series engine from its normally as-pired (NA) configuration to a turbocharged, intercooled, blower-bypass (TIB) configuration using the latest high-tech components from Detroit Diesel. Fuel savings provide a rapid payback of the cost of conversion.

The blower-bypass is a simple butterfly valve arrangement that automatically diverts the incoming combustion air around the

Circle 269 on Reader Service Card

Roots blower when turbocharger boost has reached a sufficient level. With the Roots blower bypassed, it no longer imposes an accessory load on the engine; the horsepower that was previously required is now available at the flywheel to do useful work.

With a smaller fuel injector, the TIB configuration produces the same horsepower at the same rpm as the NA arrangement, but does it with significantly less fuel. Alternatively, the owner may elect to use larger injectors to achieve greater horsepower output, but still at a competitively low specific fuel consumption figure.

# GMT

### Circle 22 on Reader Service Card

As a result of more and more interest in the 4-stroke diesel engines, Grandi Motori Trieste (GMT) of Italy is now allocating more of its resources to the development of its already well established range of high- and medium-speed 4-stroke engines for marine, industrial, and other applications. GMT is represented in the U.S. by GMT of America Corporation, Morristown, N.J.

The benefits of this policy are now showing in the newly introduced range of 4-stroke engines, some already in service and others about to be introduced. These offer the steadily gained advantages of higher specific outputs and lower specific fuel consumption with reduced dimensions and weight.

The extent and pace of development of GMT 4-stroke engines is indicated by the following programs:

In March this year the first long-stroke version of the 550 Series of engines (550-mm bore, 630mm stroke) began a series of intensive tests from which is expected an output of 1,600 bhp per cylinder at 450 rpm, and a fuel consumption of 124 grams per bhp hour.

In September 1984 the first A 420 H (420-mm bore, 480-mm stroke) 12-cylinder engine, developing 800 bhp per cylinder at 600 rpm, will start a series of tests expected to produce a fuel consumption of 136 grams per bhp hour.

In December 1984 running will commence on the 6-cylinder 320 engine  $(320 \times 360 \text{ mm})$ , the latest generation of the well-proven 300 Series of Fiat/GMT engines, of which many hundreds of units are in service for marine and industrial applications worldwide. The latest engine has been designed for an output of 500 bhp per cylinder at 750 rpm with a sfc of 132 grams per bhp hour, while a naval version of the same engine will run at the higher speed of 900 rpm.

In mid-1986 a further development of the 420 Series will follow, with an output of 890 bhp per cylinder at 600 rpm, and and expected fuel consumption of 128 g/bhph.

Circle 227 on Reader Service Card

All GMT medium-speed engines are designed to operate on heavy residual fuel up to 6,000 sec Redwood 1/100 F at very high efficiency through appropriate design of the combustion chamber, fuel pumps, intake and exhaust system, and the adoption of high-efficiency turbochargers. Dual-fuel versions are available for operation on natural gas, with ignition by means of five percent pilot fuel. All GMT medium-speed engines

are suitable for application in total energy plants for effective fuel energy utilization up to a total efficiency of 90 percent by virtue of improved design of liner and cylinder head cooling.

In addition to the medium-speed engines mentioned above, GMT supplies the well-proven diesels of its 230 Series, which cover the power range from 1,088 to 7,600 bhp, with rated service speed from 900 to 1,200 rpm.

# HANSHIN

### Circle 23 on Reader Service Card

Hanshin Diesel Works, Ltd. of Japan has developed its EL Series fuel-saving diesel, a low-speed fourstroke engine that has a proven record since 1979. Hanshin is represented in the U.S. by Matsui Corporation of Los Angeles.

Fuel consumption for the EL Se-(continued on page 30)



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Our drives use heavy, double-helical gears mounted in rugged housings capable of absorbing unexpected shock loads. Clutches are mounted externally for greater ease of maintenance.

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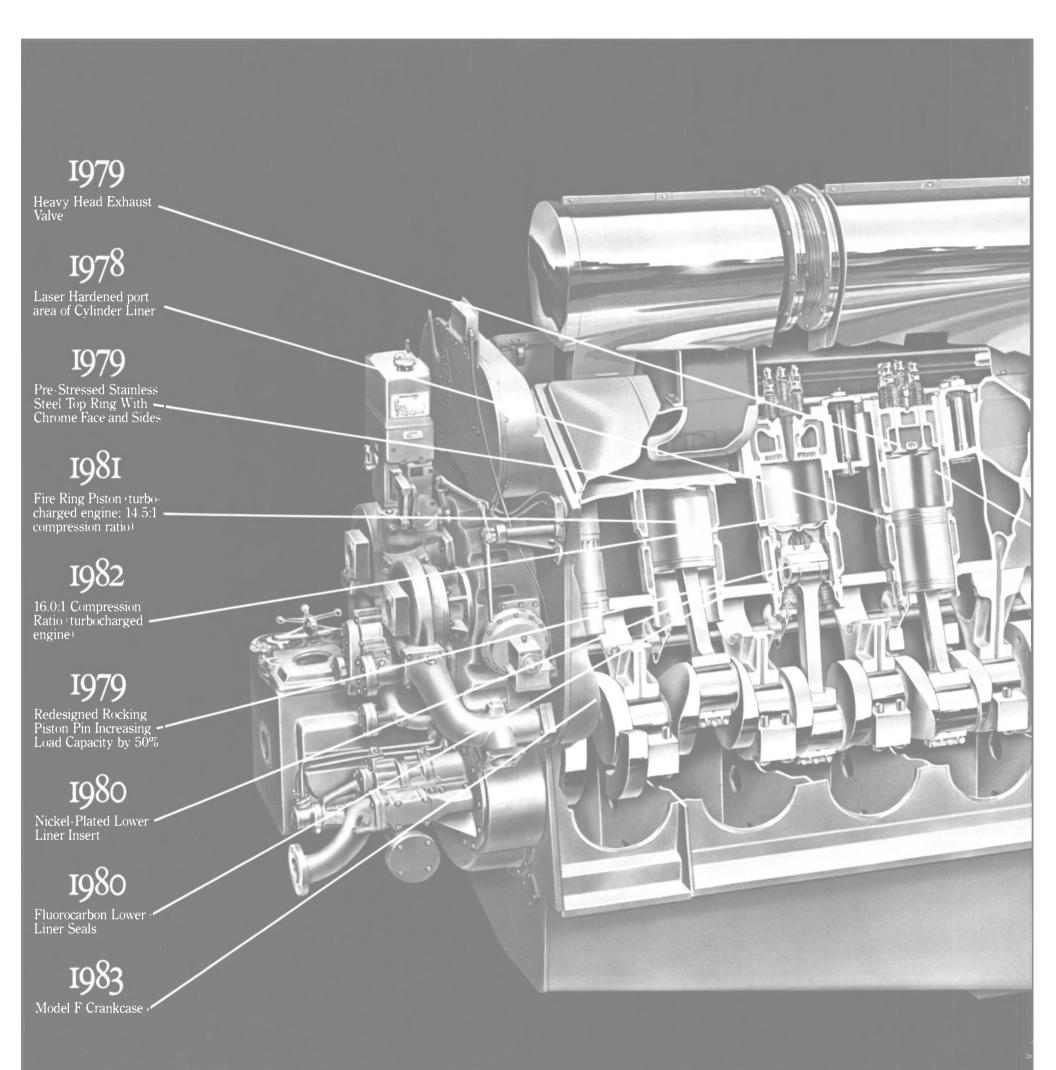
Since World War II, we've supplied a standard line of marine gear drives in vertical, horizontal and inline arrangements for 500 to 8,000 HP service. We've custom-designed gears for much larger applications and worked with builders from design stages to installation. So give us a call. There's no excuse to cut corners with your marine drive.

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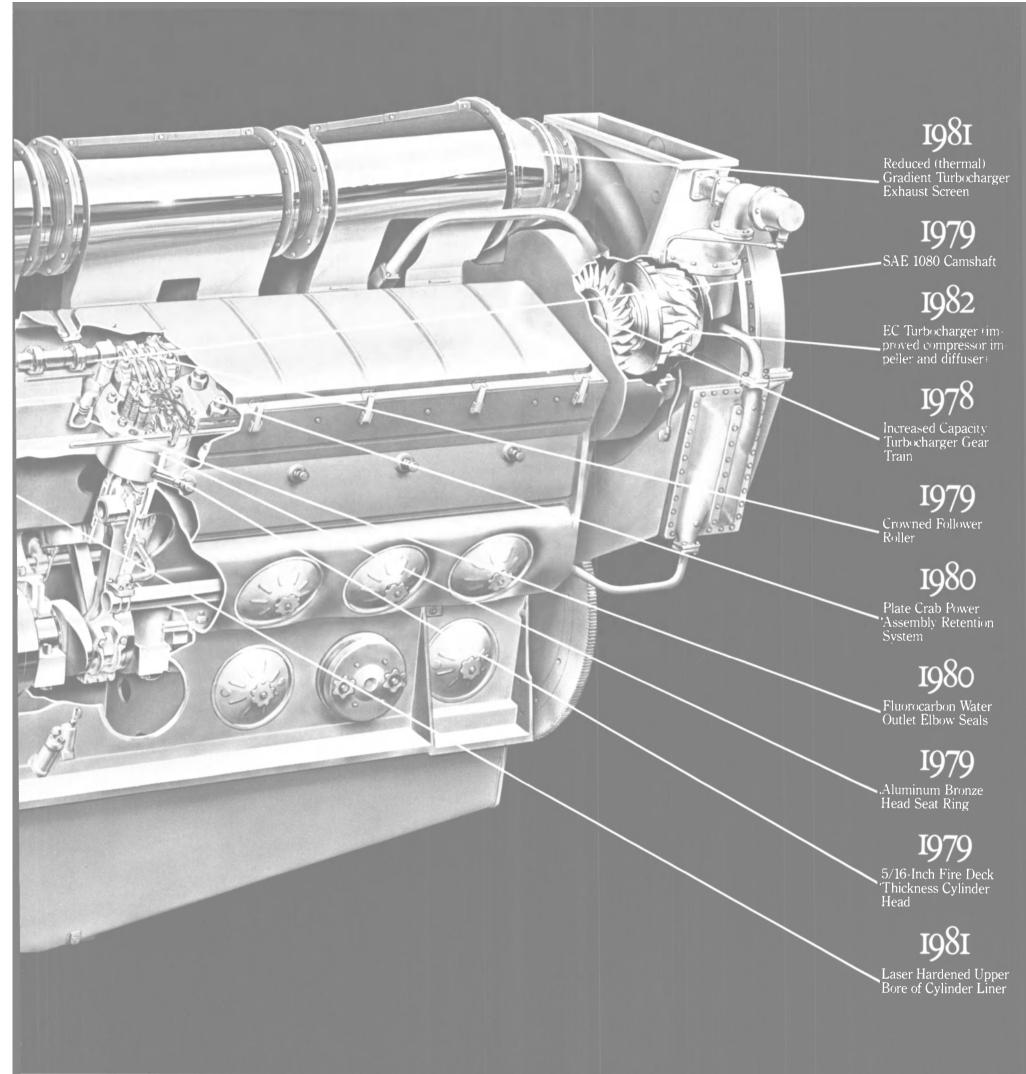




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The newest 645 marine Diesel from General Motors' Electro-Motive Division did not appear overnight. Emphatically not. It was developed after years of painstaking research and innovative technological improvements because of our absolute determination, in the face of spiraling fuel costs, to reduce fuel consumption in our Diesel engines.

And now it's here. An engine that is some 2.5% more fuel efficient than our 645 EB. Which was 1.5% more fuel efficient than our 645 EA.Which



# in EMD history wasn't built in a day.

was 2.8% more fuel efficient than its predecessor.

In short, without sacrificing the dependability, reliability, ease of maintenance and parts interchangeability expected of EMD, we've put features into our 645 series over the years that have reduced by more than 7% the amount of fuel you put in.

And we're shooting, even now, for

more reductions in fuel consumption.

If you'd like to know more, contact the Electro-Motive ELECTRO MOTIVE Division, La Grange, Illinois 60525.



# **Diesel Power Review**—Hanshin

(continued from page 27) ries has been reduced by approximately 11 percent compared with conventional diesels of this class. A long-stroke (700-mm) design permits improved thermal efficiency in the expansion stroke. The fuel injection characteristics have been improved by using a high-pressure injection pump. Improved and well-matched exhaust timing have enhanced supercharging efficiency.

Low-grade fuel may be used; satisfactory combustion can be obtained because of the higher injection pressure. The low engine speed brings about improvements in propeller efficiency of approximately three percent.

The 6EL35 engine has an output of 2,400 bhp at 260 rpm; the 6ELS35 produces 2,600 bhp at 260 rpm. Both models have a bore of 350 mm and stroke of 700 mm. Specific fuel consumption is 138 grams per bhp hour.

# **ISOTTA FRASCHINI**

# Circle 45 on Reader Service Card

Isotta Fraschini S.p.A. is a company of the VM Group, the diesel engine sector of Finmeccanica of Italy. Isotta has been designing and building engines continuously since 1909. It is headquartered in Saronna, about 15 miles from Milan, with a second major facility located in Bari on the Adriatic Sea.

Isotta designs and manufactures a broad range of diesel engines for diverse applications. The ID 32 engine series for marine propulsion has a power output range from 180 to 400 bhp at 2,700–3,000 rpm. The ID 38 series when used for marine propulsion is rated from 180 to 400 bhp at 2,700-2,900 rpm for workboat use, 500 bhp at 3,000 rpm in military applications. The ID 36 engine type is rated 300-1,320 bhp at 1,650-1,800 rpm for workboats, and up to 1,600 bhp at 1,900 rpm for military craft.

The ID 36 diesel engines are

available in V-form models with six, eight, 12, and 16 cylinders; a 10-cylinder version is presently under development. All production engines in this series are available in amagnetic versions. Isotta also manufactures, under license, the Paxman Diesel model PV2000 engine, which has a power range of 1,000–4,500 bhp at 1,600 rpm.

The ID 36 SS6 V-AM amagnetic engine is being supplied to the U.S. Navy for its mine countermeasure ship program. This engine has a continuous power rating of 660 bhp at 1,800 rpm for ambient temperature of 78 F; when derated for 100 F, output is 620 bhp at 1,800 rpm. Parallel operation of two ID 36 SS6 V-AM engines into a common gearbox provides a continuous output power of 1,320 bhp at 78 F ambient.

Cost of ownership/life cycle costs for the ID 36 SS6 V-AM engine is reduced through high reliability and time between overhaul, and low maintainability. Because the engine's magnetic signature is permanent, it never needs to be

control cable

attaches here

removed from the ship for periodic degaussing. ID 36 series engines have demonstrated mean time between overhaul in excess of 14,000 hours per engine on 134 units operating more than 1.9 million hours. The manufacturer reports, through use of Reliability Centered Maintenance, the need for periodic overhauls is non-existant, thus making MTBO in excess of 20,000 hours.

Users of ID 36 type diesel engines for marine applications have included: the Italian, Iraqi, and Thai Navies; hovercrafts in Finland; Italian fishing vessels; pas-senger ferries in Italy, France, and Thailand; and, when the first MCM ship enters service, the United States Navy.

# **JOHNSON & TOWERS**

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Circle 179 on Reader Service Card

Circle 260 on Reader Service Card

30

mercial fishing vessels, a wide the Ship of the Future research choice of marine gears to suit most any requirement, and the renowned J & T parts and service backup are available from Johnson & Towers of Mt. Laurel, N.J., marine diesel specialists established in 1926.

This prestigious firm, known for its innovative engineering in marine diesel power, is a distributor of Isuzu diesel engines 15-150 bhp; the full range of Detroit Diesel engines from the 4-53 and 8.2-liter natural up the 1,000-bhp 12V-92TI and 1,600-bhp 16V-149TI; and the full line of Alco diesels up to 4,000 bhp.

J & T was recently appointed a distributor to the high-quality, lightweight, aluminum-cased ZF marine gear from West Germany. In addition, the firm offers Allison, Twin Disc, Capitol, Borg Warner, and Niigata gears.

With facilities in Mount Laurel and Wildwood, N.J., and Baltimore, Cambridge, and Beltsville, Md., J & T stocks new and rebuilt engines and gears, maintains a huge inventory of parts, and has a large staff of factory-trained mechanics noted for prompt expert service at J & T or in the field.

# **KHD-DEUTZ**

# Circle 25 on Reader Service Card

A research and development project titled The Ship of the Future, sponsored by the Federal German Minister for Research and Technology, is intended to improve the West German shipbuilding industry's chances in the face of international competition. Individual parts of this broad endeavor have been awarded to the shipyard's suppliers.

KHD-Deutz has been selected to carry out an R&D project on the optimization of the combustion process in medium-speed, four-stroke diesel engines. The development goals are: reduce fuel consumption, equip engine to burn cheap heavy fuel oil of ever poorer quality.

The results achieved on the onecylinder BV1M 540 experimental engine have also been verified by using BV6M 540 and BV8M 540 engines with different turbocharg-ing systems. At one point chosen for comparison at which the BVM 540 engines were producing relatively good operating results, it was possible to reduce specific fuel consumption further on the BV1M by making the following modifications: raising injection pressure by 90 percent; reducing the duration of injection by 30 percent; using optimized injection nozzles; raising firing pressure by 10 percent; and increasing the amount of excess air present during combustion Dy seven percent.

When certain development steps were applied to the two multicylinder engines, most of the results were verified. Thus, the development work done as part of

July 1, 1984

project comprises an important step towards maintaining the competitiveness of the medium-speed, 4-stroke diesel engine.

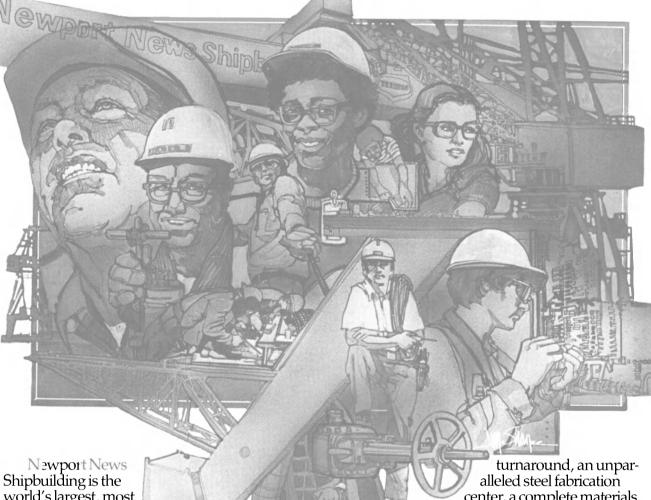
# **KRUPP MAK**

### Circle 26 on Reader Service Card

Fuel consumption in marine engines has been effectively reduced without affecting performance. Shipowners using Krupp MaK engines can save up to \$160,000 at present world prices in fuel costs annually. Fuel consumption is reduced 10 percent in the most powerful MaK engine, the M 601 with a cylinder output of 1,000 kw (1,341 bhp). This calculation was based on 300 sea or operational days, using the engines at 85 percent of mcr and burning residual oil with a viscosity of at least 380 cSt/50 C or more.

The assessment of the economic viability of a diesel engine for ship propulsion is currently measured by the most important parameter, the specific fuel consumption, followed by reliability and an ability to handle heavy fuel oil. According to this, for a number of years every effort has been made to reduce consumption so as to make the profitability of a ship's propulsion unit independent of other fac-(continued on page 32)

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# Diesel Power Review—Krupp MaK

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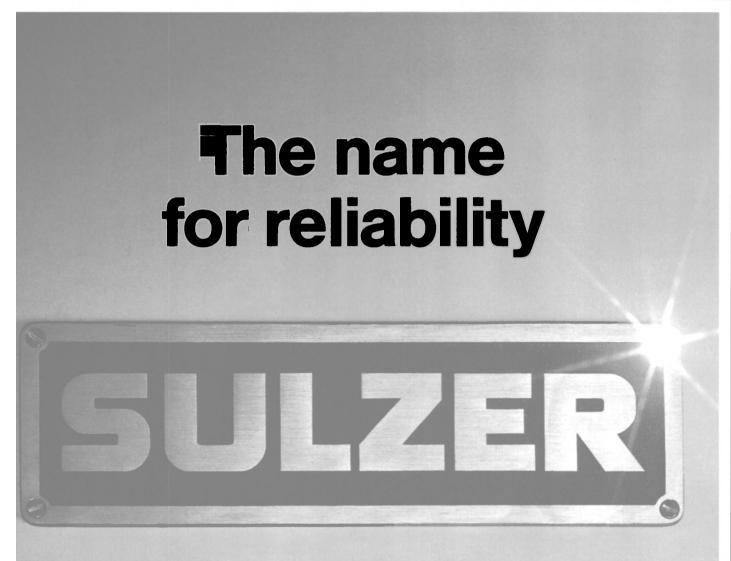
tors, such as propeller and ship design and the layout of auxiliary engines, and to improve the utilization of waste heat as much as possible.

For years Krupp MaK has been involved in these developments. In September 1982 a prototype engine of the M 601 type was un- niques were being installed, and veiled to the maritime industry. For the first time in Europe this eight-cylinder achieved a specific fuel consumption of 126 grams per bhp hour.

This development was made possible by an increase in the turbocharger's efficiency. In this way, considerable reductions in gas exchange loss in a four-stroke engine could be achieved. Furthermore, improvements to injection techan increase in the combustion pressure was brought about.

In the course of a few years it has been possible to reduce specific fuel consumption of marine diesel engines by 35 g/bhph. This development has not yet reached the end of the line.

Fuel consumption varies according to piston measurements because of variable losses in the cooling system and friction among the



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On a consistent philosophy that combines experience of successful design with the needs of the future-meaning more economy without cutting reliability. On a service organization that responds with great speed and efficiency. On engines like the RLB, itself a byword for reliability. On our medium-speed Z/ZA 40 and AS/AT 25 engines that are operating reliably on heavy fuel oil like their low-speed brothers.

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various parts. Larger engines have a greater mechanical efficiency and lower cooling loss. Overall they are more economical than smaller engines. This fact is equally true for two- and four-stroke engines.

# M.A.N.-B&W

# Circle 27 on Reader Service Card

In the fall of 1981, M.A.N.-B&W decided to design and develop a medium-speed diesel engine with a 580-mm bore and 640-mm stroke, with an output of 1,650 bhp per cylinder. The decision was prompted by the following considerations: almost one-half of the main engine horsepower on order in 1981 was for engine outputs between 8,000 and 15,000 bhp; and the high overall economy of a fourstroke, medium-speed propulsion system.

When the go-ahead was given for development, M.A.N.-B&W was sure, and is even more strongly convinced today that, in terms of overall economy, its new L58/64 engine will outperform other fourstroke and two-stroke diesels with a similar large bore and comparable cylinder output.

The new four-stroke, heavy-fuel L58/64 engine will be produced as in-line units with six, seven, eight, and nine cylinders, providing a power range (mcr) from 9,900 to 14.850 bhp.

The L58/64 is a logical up-grading of M.A.N. medium-speed engines that have rendered excellent service in operation on heavy fuel for almost 20 years. This early understanding of heavy fuel burning characteristics was further extended by the 40/45 engine type, which in the 1970s introduced a modern concept with high firing pressure, the basis for low fuel consumption.

During the development of the L58/64 engine, particular empha-sis was placed on the following: low fuel consumption; high reliability in unrestricted operation: simple and easy maintenance; and adaptability to varying operating and environmental conditions as well as fuel ignition qualities.

During the test-bed operation of the 3-cylinder 3L58/64 experimental engine, the low fuel consumption rate of 125 grams per bhp hour measured after the first 100 hours of operation is particularly noteworthy, as at that time com-bustion had not been fully optimized. It should be borne in mind that the mechanical efficiency of a 3-cylinder engine is comparatively low. The turbocharger, which is smaller than that of production engines, negatively influences the fuel consumption rate as well. Considering these factors, the low fuel consumption rates aimed at for production 58/64 engines operating at different loads, including 123 grams per bhp hour at 85 percent of the fuel optimized (ecr) rating, should be reached and probably even lowered. M.A.N. estimates

Circle 277 on Reader Service Card

that the sfc of the 9-cylinder 9L58/ 64 engine will be 121 g/bhph.

The 3-cylinder test engine was operated from the very beginning on fuel with a viscosity of 7,000 sec Redwood 1/100 F.

In addition to high operating efficiency, the 58/64 engines will provide excellent waste heat recovery opportunities. Exhaust gas temperature downstream of the turbocharger will be 660 F over a broad operating range. In a number of applications, this means that the at-sea electrical load can be produced by the waste heat recovery system instead of an auxiliary generator, resulting in additional fuel savings.

For a free 8-page color brochure on the new L58/64 engine series, circle the Reader Service Card number listed above.

# M.A.N.-B&W HOLEBY

Circle 28 on Reader Service Card

M.A.N.-B&W Holeby in Denmark manufactures heavy fuel oil marine generator sets with outputs from 500 to 4,000 kw per unit at 720-750 rpm. As a member of the M.A.N.-B&W group of companies, Holeby's gensets are based upon 80 years of experience in diesel engine design, 70 years of experience in marine genset design, and 45 years of experience in genset operation on heavy fuel oil.

Holeby has extensive experience and continuing research and development in the diesel field. It manufactures four-stroke engines with power outputs from 450 to 5,500 bhp.

In addition to diesel engines, Holeby production includes spare parts and components such as crankshafts and connecting rods for the manufacture of M.A.N.-B&W diesels by licensees. It also manufactures fuel oil mixing units and other auxiliary equipment.

As a result of recent development projects, all types of Holeby engines can now be supplied in uprated four-valve versions that operate efficiently on the same heavy fuel oil used in the main propulsion engines. Holeby has termed this its Uni-Fuel Concept, which features simplified fuel oil system, simplified and cheaper bunkering, and the ability to operate on fuels up to 7,000 sec Redwood 1 at 100 F.

# MIRRLEES BLACKSTONE

Circle 29 on Reader Service Card

Mirrlees Blackstone, the British diesel engine manufacturer that is a wholly owned subsidiary of the Hawker Siddeley Group, has just entered the U.S. market with the construction of a spare parts, service, and sales facility in Houston. The facility will be fully stocked with a spares inventory to serve the ever-growing marine and industrial Mirrlees applications in the U.S.

The Mirrlees range of diesels are manufactured in two plants in

July 1, 1984

1897 Mirrlees built the first British diesel engine (only the third in the world); and at Stamford, where the original Blackstone Company was established in 1837.

The range of advanced-technology engines produced in these factories covers horsepowers from 180 to 11,680 bhp. The E and ESL MK2 series cover bhp outputs from 180 to 2,500 at crankshaft speeds up to 1,000 rpm. The turbocharged

the U.K.-at Stockton, where in and intercooled ESL MK2 can burn residual fuels up to 1,500 sec Redwood 1. The MB 190 model is a high-reliability engine built in 6to 16-cylinder form, with power outputs of 850 to 2,864 bhp at 1,500 rpm.

The medium-horsepower range offered by Mirrlees is covered by the MB 275, a heavy-fuel diesel built in 6- to 16-cylinder configuration with power outputs of 1,600 to 6,166 bhp at speeds up to 1,000 rpm. This engine was designed for low specific fuel consumption with heavy fuel burning capability.

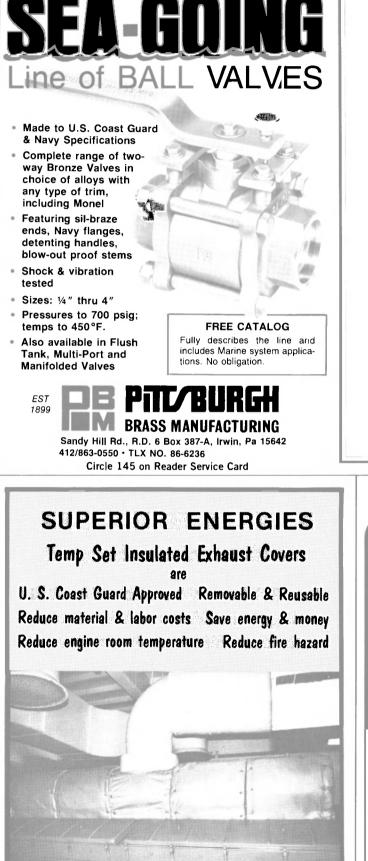
The medium-speed Mirrlees K Major MK2 and MK3 cover the top horsepower range, with the MK 2 of 381-mm bore producing up to 9,600 bhp, and the MK3 of 400-mm bore producing up to 11,680 bhp. Both models, offered in a range from six to 16 cylinders, are designed to burn heavy fuel at speeds up to 600 rpm.

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# Diesel Power Review

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# MTU

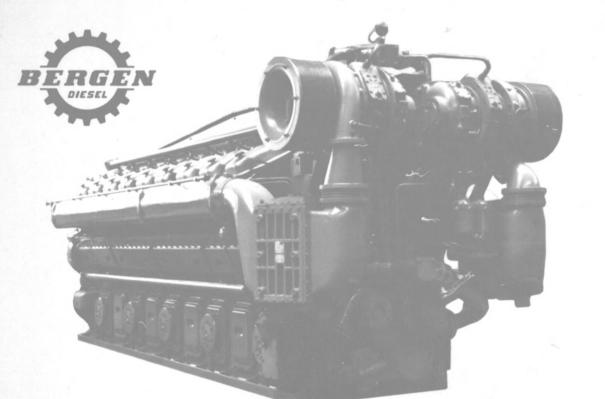
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MTU of North America, Inc., Greenwich, Conn., is the U.S.-based subsidiary of MTU-Friedrichshafen of West Germany. The German parent company is jointly owned by Daimler-Benz AG and M.A.N. AG. This year MTU-Friedrichshafen celebrates its 75th anniversary of high-performance diesel engine development and manufacturing.

Further adding to MTU's worldwide service network, MTU of North America has appointed two product support dealers for engine repairs and overhaul and personnel training. One of these dealers is The Boat Yard in Seattle, the other is Marine Diesel Service of Coral Gables, Fla.

The MTU diesel line covers a power output range of 440 to 10,000 bhp at rated speed between 1,000 and 2,400 rpm. Basic design features common to the series are: Vconfiguration, water cooling, exhaust gas turbocharging, and charge air cooling. All engines are

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REPRESENTING: **A.S BERGENS MEKANISKE VERKSTEDER** P. O. Box 858, N-5001 Bergen, Norway – Telephone: (47 5) 19 00 00 Telex: 42 735 bmvh-n – Telefax: (47 5) 19 00 00 ext. 291 (day), (47 5) 19 04 05 (night) the result of the collective experience gained by Maybach, Mercedes-Benz, and M.A.N. in the development of cost-effective, high-performance diesels.

The model 20V 1163 TB 93 engine, introduced in 1983, is evidence of MTU's continued success in its engine development program, which focuses on increasing engine power and power concentration to open new powering possibilities, reducing fuel consumption throughout the entire speed range, extending operating range through higher mean effective pressures, and improving partialload performance characteristics. MTU employes cylinder cutouts, cylinder charge transfer, and sequential turbocharging in some of its engines.

Power in the 1163 series has been increased from 349 to 496 bhp per cylinder, corresponding to an increase in mep from 305 to 426 psi. MTU's two-stage turbocharging is also employed in addition to the other systems mentioned. This allows overall engine dimensions to be kept almost constant, and results in a power-tovolume ratio of 11.7 bhp per cubic foot, and a weight-to-power ratio of 4.4 pounds per bhp with the 20V 1163 producing 9,920 bhp.

Output of the 396 series engines has also been increased. With a maximum rating of 2,570 bhp and a weight of 10,475 pounds, the 16V 396 penetrates a power range that could previously be served only by larger and heavier engines.

MTU's marine diesels are designed for a wide range of commercial and naval applications. These include continuous duty with a power range of 590 to 4,930 bhp, and medium duty with a power range of 640 to 5,425 bhp.

Light-duty engines have a power range of up to 10,000 bhp. Some of the advantages of MTU's compact engines include light weight, low volume, and decreased noise levels. In addition, they are prepackaged with accessories for fast, inexpensive installation of the complete power plant.

Electronic monitoring and control systems for diesel engines, gas turbines, marine transmissions, and combined propulsion systems complement the MTU product line. MTU electronics include monitor and control systems for unattended propulsion plants. Engine room control stands, bridge control posts, and control consoles are also available, as well as simulation systems for personnel training.

# MWM-MURPHY

Circle 31 on Reader Service Card

MWM-Murphy, based in Milwaukee, is the U.S. subsidiary of Motoren-Werke Mannheim (MWM) of Mannheim, West Germany. MWM has more than a cen-

**Maritime Reporter/Engineering News** 

tury of diesel engine experience, with manufacturing facilities in Mannheim and Munich, West Germany; Madrid and Zafra, Spain; Sao Paulo, Brazil; and Milwaukee.

MWM's TBD603/604 series is comprised of four turbocharged/intercooled engines—an in-line six (TBD604L6), a V8 (TBD604V8), a V12 (TBD603V12), and a V16 (TBD603V16). The series has a common bore and stroke of 6.29 by 7.28 inches, respectively, and a displacement of 3.72 liters per cylinder.

Modifications to the turbocharging and fuel injection systems have combined to reduce fuel consumption and increase performance of the series. The maximum horsepower range of the TBD603/604 has been extended (with the V16) to 2,000 bhp at 1,800 rpm for rescue vessel and pleasure craft operation. Workboat application outputs have remained the same, however, with the maximum continuous rating remaining at 102 bhp per cylinder at 1,650 rpm. Fuel consumption has been reduced up to five percent, now reaching as low as 0.310 pounds per bhp hours. For speeds up to 1,500 rpm, these engines may be operated with marine diesel fuel per BS 2869 Class B2.

MWM large-bore engines are now available from Stewart & Stevenson Services, Inc. of Houston for applications requiring from 270 to 8,800 bhp. Series 440, 441, 444, 501, and 510 are offered as in-line and V-form models. Featuring a fuel consumption rate as low as 0.313 pounds per bhp hour at 750 rpm, these engines effectively use #2 diesel fuel or heavy fuel up to 5,000 sec Redwood 1 at 100 F (CI-MAC 10).

The MWM 400 series is a fourdirect-injection engine stroke. family available in diesel, natural gas, dual-fuel, intermediate, and heavy-fuel versions. The 400 is divided into three basic model classifications-the 440, 441, and the newer 444. The 440 and 441 are designed around a common bore and stroke (9.06  $\times$  10.6). To maximize parts interchangeability, the 444 shares the same bore as the other family members; however, the stroke has been extended to 12.6 inches.

The 440 and 441 are offered in both naturally aspirated and turbocharged/intercooled models. The 440 denotes the in-line engines, available in six and eight cylinders, and the 441 designates the V-type engines offered in 12- and 16-cylinder models. Operating range is between 600 and 1,000 rpm on diesel fuel and 750–1,000 rpm on alternative fuels. Outputs vary based upon the type of fuel used.

The longer-stroke 444 is available in in-line six- and eight-cylinder models and has an operating speed up to 750 rpm. This model is designed for optimized performance on lower grades and heavy fuels up to 3,500 sec Redwood 1.

The 500 series, largest of the MWM product line, is divided into two separate engine families, the 510B and the 501. The 510 series represent the latest state-of-theart in multi-fuel and heavy-fuel engines. The 510B is comprised of four basic turbocharged/intercooled with a common 13-inch bore and 14.2-inch stroke—two in-line (six and eight cylinders) and two V-form (12 and 16 cylinders). Like the 400 series, the 510B has been designed to operate on a variety of fuels, with significant experience on the poorer grades, even fuels with viscosity up to 5,000 sec Redwood 1. Design characteristics of this family allow operating speeds between 600 and 750 rpm.

The 501 series is available as a turbocharged/intercooled, in-line six- and eight-cylinder engine only. Each shares a bore of 14.2 inches and stroke of 17.7 inches; operating speed is from 428 to 514 rpm. The 501 has been designed specifically for operation on diesel and poorer grade fuels; operation on natural gas and dual-fuel is not available. Output at 514 rpm for the six-cylinder model is 2,475 bhp, 3,300 bhp for the eight-cylinder unit.

# PENSKE GM POWER

# Circle 46 on Reader Service Card

Penske GM Power, Inc. represents Detroit Diesel Allison and Electro-Motive Division products that have survived the test of time and consistently provided the kind of value and dependability that produces results. The company is authorized to carry all Detroit Diesel engines and also offfers the EMD 645 Series.

The Penske-engineered Detroit Diesel 8V92TI, a high-performance marine power package, is a compact, heavy-duty engine with a horsepower-to-weight ratio of 6.4 pounds per shp, establishing a new standard for the industry. The 8V 92TI marine propulsion engine was developed using only field-proven components and thoroughly tested by Penske's own dynamometer.

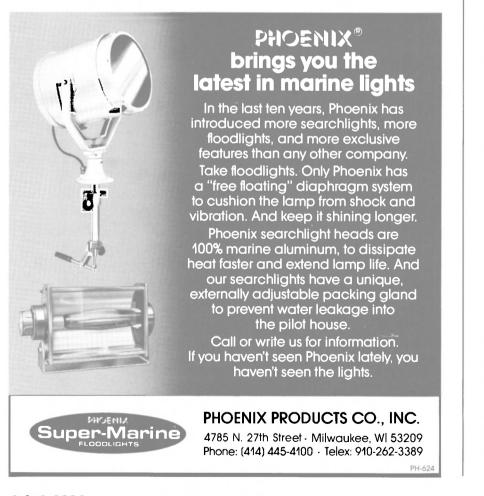
Today's Detroit Diesel and EMD engines incorporate the latest stateof-the-art design modifications, such as low smoke injectors, bypass blowers, high-output turbochargers, aftercoolers, and refined engine timing. More importantly, these features are incorporated into the reliable and affordable engine design that has gained worldwide recognition and offers unsurpassed application and standardization potential.

Penske field engineers are ready to survey equipment for refurbishment or replacement, train operators and technicians, and establish comprehensive preventive maintenance programs to guarantee optimum reliability and equipment life.

# PERKINS

### Circle 34 on Reader Service Card

Perkins Engines, Inc. of Wayne, Mich., a leading supplier in North America of light and medium diesels in the 30-350 bhp range, has increased its ability to serve the marine and shipping industry by expanding into the heavy-duty marine diesel market. In March this year Perkins acquired Rolls-(continued on page 36)





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Circle 185 on Reader Service Card

Circle 275 on Reader Service Card

# Diesel Power Review —Perkins

# (continued from page 35)

Royce Diesel Division, thereby extending its range up to 1,200 bhp. The combined Perkins/Rolls-Royce diesel line is used in a wide variety of marine industry equipment, including workboats, ships, dockside vehicles, and generator sets. In addition to the acquisition of Rolls-Royce, Perkins added a small line of 3.5- and 5-bhp diesels, including a compact 3-kw portable generator suitable for marine applications.

Three series of Rolls-Royce engines—the CV, D, and C ranges are suited for marine and generator set applications. These engines include six-, eight-, and 12-cylinder diesels providing from 145 to 1,200 bhp.

The CV range comprises 90-de-

gree V8 and 60-degree V12 engines, and is the most recent family of diesels developed by Rolls-Royce. They offer ratings of 550 and 950 bhp. Both engines are direct line injection, and feature tur-

bocharging and charge cooling. The D range is a 90-degree, V8 direct injection engine with 32.7liter capacity. This engine features turbocharging, charge cooling, and has a power output of up to 980 bhp.

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The C range includes six- and eight-cylinder engines of 12.2 and 16.2 liters capacity, respectively. Their output is from 145 to 400 bhp.

The top of the line of the Perkins marine diesels is a turbocharged, eight-cylinder engine—the TV8.540—that offers 350 bhp at 2,800 rpm. This engine weighs less than 1,700 pounds, and offers an outstanding power-to-weight ratio.

Foremost in the Perkins marine line is the Range 4 family of four high-performance, six-cylinder models. The model 240 provides 240 bhp in a six-cylinder engine.

Perkins supports its diesels with a worldwide network of 4,000 distributors, dealers, and parts outlets. The company also offers a variety of maintenance programs, including engine rebuilding and failure analysis courses.

# SACM

Circle 35 on Reader Service Card

SACM of France manufactures medium- and high-speed, fourstroke, direct-injection diesel engines in a range from 200 to 10,000 bhp. The company is a leader in the development of high-performance engines utilizing the RVR (reduced volumetric ratio) and Hyperbar turbocharging techniques, and in non-magnetic engine versions up to 2,880 bhp. SACM highperformance engines are widely used in Naval and commercial applications requiring compact size, light weight, and high specific power.

SACM's U.S. agent is the F.W. Donnelly Company of Houston. It is SACM's philosophy to fur-

ther the development of the performance qualities of its engine range without sacrificing the essential operational qualities, including low specific fuel consumption and ease of operation/ maintenance. This development philosophy has resulted in the company's now well-known RVR turbocharging technique, which provides significantly more power than conventional high-performance engines while maintaining or slightly reducing the engine's thermal and mechanical stresses. Additional attractive features of the RVR engines include the wide ambient temperature range in which they may operate without power derating, the simple, singlecircuit cooling system, and the elimination of condensed water formation in the air intercooler.

The Hyperbar engine features a further reduction of the RVR engine's volumetric ratio (7 to 9), while utilizing a higher pressure ratio turbocharger, additional combustion chamber, and regulation equipment. The resulting engine has a substantial increase in power beyond the RVR engine, and has the unique ability to maintain high constant torque at any speed. The Hyperbar engine's favorable power-to-weight ratio and

**Maritime Reporter/Engineering News** 

wide-ranging torque possibilities make the engine ideal for highspeed craft.

SACM also remains active in development of its high-performance engine range as non-magnetic units for military applications. These engines utilize a maximum of non-magnetic materials for parts that are less highly stressed, while retaining magnetic materials for the more highly stressed parts that cannot be of non-magnetic material without sacrificing reliability.

#### STORK-WERKSPOOR

Circle 36 on Reader Service Card Stork Werkspoor Diesel B.V., known as SWDiesel, with headquarters in Amsterdam, is the leading diesel engine manufacturer in the Netherlands, with a production program covering an output range from 300 to 16,200 kw (400 to 21,725 bhp). This program consists of five models of four-stroke, medium-speed, heavyduty engines, all capable of operating on heavy fuel.

The recently introduced SW280 engine type, fully adapted to the demands of the present and future market, is offered in six-, eight-, and nine-cylinder in-line configurations, and in a 12-cylinder V-form version, with outputs ranging from 1,465 to 3,530 kw (1,965-4,735 bhp). Following its introduction, the SW 280 attracted much attention from the international marine world, resulting in the receipt of a large number of orders.

Designed using the most modern computer-aided design and testbed facilities, the SW280 has proved to be both a sales and operational success. All types have been installed for main propulsion, auxiliary power, and various other applications.

Special attention in Stork's research program was given to the reduction of fuel consumption, resulting in lower figures for the SW280, F/SW240, and DR210 engines. R&D on the well-known TM410 and TM620 engine types, of which more than 650 have been delivered, has also been successful in meeting market demands for reduced fuel consumption; a reduction in fuel consumption of up to eight percent can be achieved. On a number of 18TM410 engines, a specific fuel consumption as low as 185 grams per kw hour has been recorded under full-load conditions.

These reductions in consumption have been achieved without increasing the combustion pressure. Further reductions are foreseen in the near future. This will be achieved by some increase in the maximum cylinder pressure. Major improvements on these engines include the application of new high-efficiency turboblowers, and valve timing in injection systems to give higher injection pressures.

July 1, 1984

Operation on heavy fuel is one of the strongest points of SWDiesel engines. The poorest quality fuels have been tested in TM and SW engines. When installed as auxiliary engines, the SW models can use the same heavy fuel as the main engine.

Over the past few years, SWDiesel has set up offices in New Orleans, Seattle, and Washington, D.C. in an effort to expand its sales in the U.S. market. SWDiesel Gulf Inc. (Stork-Diesel) in New Orleans is a member of the SWDiesel Group.

During the past five years, SWDiesel has booked orders for ships under American management for more than 400,000 bhp, including 10 TM410 eight-cylinder engines ordered by the Quincy Shipbuilding Division of General Dynamics for installation in the five maritime prepositioning ships (T-AKX) being built for the U.S. Navy.

#### SULZER

#### Circle 37 on Reader Service Card

Sulzer Brothers Limited of Winterthur, Switzerland, this year celebrating its 150th anniversary, is a world leader in diesel engine design, development, and production. Sulzer's latest series, the RTA superlongstroke engine, has now accumulated more than 36,000 hours of at-sea service experience (as of May 1 this year), in the 45 ships already delivered, and is well under way to proving its high reliability and low specific fuel consumption.

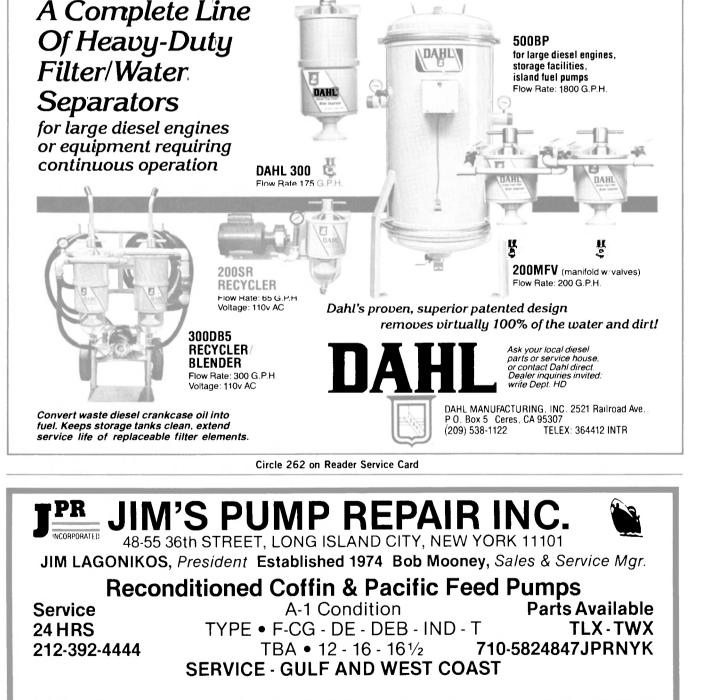
The outstanding fuel economy of RTA engines has been fully confirmed by the considerable testbed experience gained from 3,500 running hours in long-term optimization tests with 10 engines, which have been complemented by the more than 125 successful shop trials.

As a result, the RTA diesel en-

gine series is now able to offer even better optimum combinations of very low specific fuel consumption and low running speed that, together with the benefits derived from unique RTA design features, give: reduced brake specific fuel consumption from optimum engine tuning; better propulsive efficiency through lower engine speeds offered by the wider layout field; and closer optimization to ship requirements by increased overlap of the layout fields from the six RTA cylinder bore sizes.

The outstanding fuel economy of RTA engines can now be improved even further by incorporating the new Sulzer Efficiency Booster system. This recovers surplus exhaust gas energy and thereby directly raises engine brake thermal efficiency, up to a remarkable 53 percent maximum in the largestbore engines, corresponding to a minimum specific fuel consump-

(continued on page 38)



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#### **Diesel Power** Review—Sulzer

(continued from page 37)

tion of 117 grams per bhp hour for an RTA84 engine at 85-percent load, ISO-reference conditions. The exhaust energy available for conventional waste heat recovery is decreased slightly depending upon the individual rating. The overall result of the Efficiency Booster is additional fuel savings of up to 3 g/bhph.

The very latest generation of BBC high-efficiency turbochargers, type VTR-4A, has ample spare capacity for meeting the design requirements of today's RTA engines. The Sulzer Efficiency Booster thus uses a concept devised by Brown Boveri to recover surplus exhaust gas energy and feed it directly to the engine crankshaft through an intermediate transmission. The integral power takeoff unique to the RTA design is ideal for this concept, allowing the compact Efficiency Booster unit simply to be flange-mounted directly onto the engine.

Delivery of RTA engines with Efficiency Booster systems depends upon the availability of the new VTR-4A turbochargers and the new power turbine modules from Brown Boveri and its licensees. Sulzer expects that the Booster will be available for RTA engines that are due for shop test-

**MARINE GRO** 

Circle 191 on Reader Service Card

ing from January 1985 onwards.

The output range (mcr) of the RTA series runs from 3,720 bhp at 196 rpm for the 4-cylinder RTA34 to 54,000 bhp at 90 rpm for the 12cylinder RTA84.

For a free 26-page color brochure on the RTA engine series, circle the number above on the Reader Service Card in the back of this issue.

#### TRANSAMERICA DELAVAL

#### Circle 38 on Reader Service Card

Transamerica Delaval's Engine and Compressor Division in Oakland, Calif., designs and manufactures the Enterprise R and RV medium-speed diesel engines, which have proved themselves in hundreds of thousands of operating hours, powering vessels ranging from 1,000-foot Great Lakes ore carriers to offshore workboats.

The R4 series comprises 6- and 8-cylinder in-line engines and Vform engines with 12, 16, or 20 cylinders. The bore is 17 inches and the stroke 21 inches (432  $\times$ 533 mm), and the output ranges up to 677 bhp per cylinder.

The latest development in the Enterprise line of marine diesels is the R5. Operating at 514 rpm, the R5 produces 850 bhp per cylinder with a bmep of 275. Bore and stroke are the same as the R4. Through selective redevelopment and design advances in critical engine parts, the R5 has achieved, compared with the R4, a 40-percent increase in bhp per cylinder, 40 percent more bhp per square foot of installed space, and a 3.5percent decrease in fuel consumption.

The ability to burn heavy fuel oil reliably is paying off for a wide range of Enterprise-powered vessels. Three 36,500-dwt bulk carriers built by Levingston Shipbuilding for the Falcon Shipping Group are each powered by twin R4-V-12 direct-reversing engines, providing a total of 15,600 bhp. The ability to burn heavy residual fuels makes these unsubsidized vessels competitive with foreignflag bulk carriers.

Four Enterprise R4-V16 diesels power the two 33,600-dwt tankers built by Bath Iron Works for the Falcon Group. These ships are chartered to the Military Sealift Command. Their R4-V16s, each rated at 7,360 bhp, are designed to operate on various fuels including cheaper, heavier grades with viscosities up to 3,500 sec Redwood 1.

Transamerica Delaval has complemented its Enterprise diesel line by signing a licensee agreement with the Dutch engine manufacturer, Stork-Werksppor Diesel B.V. of Amsterdam. This agreement gives Transamerica the rights to the exclusive U.S. manufacture of the Enterprise/SWD TM 620 diesel. This engine, which operates at up to 430 rpm, is offered as a 9-cylinder in-line unit with an output of 16,650 bhp, and a V-configuration 12-cylinder unit rated at 22,200 bhp.

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Circle 283 on Reader Service Card

#### **VOLVO PENTA**

#### Circle 39 on Reader Service Card

Volvo Penta of America, Rockleigh, N.J., has introduced new configurations of its six-cylinder diesel engines. The new turbocharged/aftercooled version of the 5.48-liter six-cylinder engine is designated TAMD60C. Horsepower has been raised to 250 bhp at 2,500 rpm for the light-duty version, and 210 bhp at 2,500 for the medium-duty model. New this year is a continuous output rating of 177 bhp at 2,200 rpm.

The new Robert Bosch fuel injection pump is equipped with an aneroid smoke eliminator, and provides a specific fuel consumption of 156 grams per bhp hour at the 2,000-rpm continuous rating.

The latest configuration of Volvo's 6.73-liter, six-cylinder turbo/aftercooled engine is the TAMD70E, rated 300 bhp at 2,500 rpm. Also available is an intermediate rating of 270 bhp at 2,500 rpm, or 211 continuous bhp at 2,000 rpm. Both the TAMD60 and 70 are available with heat exchangers or in keel-cooled modes.

Higher horsepower with lower fuel consumption is the result of component redesign in the 9.6-liter TMD100C engine. A new turbocharger, in conjunction with a new injection pump and injectors, pistons, and liners, and a modified cylinder head results in 272 bhp at 2,000 rpm in the light-duty rating. The medium- and continuousduty ratings are 258 bhp and 238 bhp, respectively, at 1,800 rpm. Specific fuel consumption has been improved to 153 grams per bhp hour.

Volvo's largest engine, the turbocharged and aftercooled 11.9-liter TAMD121C, has had a series of modifications that are designed to enhance its already substantial reputation for economy and longevity. The cylinder block has been reinforced in the liner ledge area to withstand higher outputs, while the crankshaft has been nitrided to resist fatigue. New cylinder heads with improved water flow support new injectors with improved spray patterns and higher pressures.

New pistons, liners, connecting rods, and turbocharger all contribute to the 121C's light-duty rating of 408 bhp at 2,000 rpm. Mediumand continuous-duty ratings are 387 bhp at 1,900 rpm and 367 bhp at 1,800 rpm. The engine uses 159 grams of fuel per bhp hour at the continuous rating.

A wide variety of transmissions and power takeoffs make both the TMD100C and the TAMD121C ideal power sources for fishing vessles or other boats where numerous PTOs are required.

#### WARTSILA

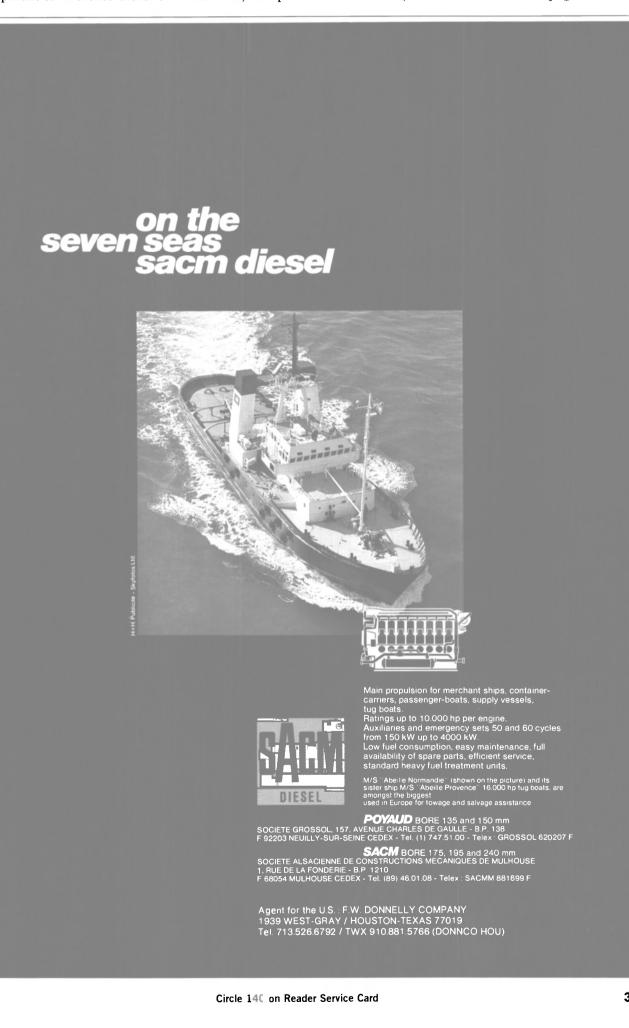
Circle 40 on Reader Service Card Wartsila Diesel, one of the world's leading manufacturers of medium-speed diesel engines, is

July 1, 1984

part of the Finnish Wartsila Group, with more than 17,000 employees and 35 production plants in five different countries.

Wartsila Diesel is made up of the main factory in Vasa, Finland; the Trollhattan factory in Sweden; and the newest factory, Wartsila Power Singapore in Singapore. The company specializes in purpose-designed, heavy-fuel diesel engines. The primary objective in product development is to create diesel engines with good economy and safe operation, even for the most demanding applications. As a result of these efforts, Wartsila today is a producer of two high-standard, medium-speed diesels designed and developed from the very beginning for the poorest quality fuels.

The heavy-fuel engine types are the Vasa 32 and Vasa 22HF, covering the output range of 800 to 9,060 bhp in the speed range from 720 to 1,200 rpm. The Vasa 22HF, with a bore of 220 mm and stroke of 240 mm, is manufactured as inline versions with four, six, or eight cylinders and V-form with 12 or 16 cylinders, covering the output range of 800 to 3,210 bhp at 1,000 rpm. The Vasa 32 has a bore of 320 mm and stroke of 350 mm, and covers the range of 2,010 to 9,060 bhp at 720 rpm. The inline version is built with four, six, eight, or nine cylinders, and the (continued on page 40)



#### **Diesel Power Review**—Wartsila

#### (continued on page 39)

V-form with 12, 16, or 18 cylinders. The main features of the Vasa engines are: starting, stopping, and running on heavy fuel over the entire load range, without any limitations; heavy fuel operation with the same safety and reliability as when operating on distillate

fuel; and total economy due to built-in serviceability, low fuel and lube oil costs, and low spare parts consumption.

Long-term service experience with the Wartsila heavy fuel engines has confirmed that the engines are capable of burning the lowest fuel qualities of the future. Today the entire Wartsila engine range can operate safely on fuel of up to 7,000 sec Redwood 1 at 100 F.

With more than 4,000 engines delivered to 45 countries, Wartsila Diesel has a great deal of experience for both main and auxiliary engines in a wide variety of applications. From passenger ferries, icebreakers, tankers, and fishing vessels to offshore rigs and supply vessels.

One of the most interesting U.S. installations with Wartsila engines is the semisubmersible drilling rig Henry Goodrich (MR/EN,



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(11/15/83), ordered by Sonat Offshore Drilling Company. This rig is capable of drilling in the most severe arctic conditions in water depths up to 10,000 feet. With four 12-cylinder Vasa 32 generating sets giving a total output of 23,400 bhp, it is one of the most powerful drilling rigs in the world. It is also one of the first rigs with the option for heavy fuel.

Wartsila Diesel is represented through its own subsidiaries and agents in 30 countries. The company's after-sales service is based on a worldwide network of trained specialists. Operators and maintenance engineers are trained onsite and at the Wartsila factories. Since 1980, Wartsila Diesel has been represented in the U.S. by Wartsila Power Inc., with offices in New Orleans, Houston, and New York. On the U.S. West Coast, the company is represented by Southwest Marine, Inc. of San Diego.

#### WAUKESHA

#### Circle 41 on Reader Service Card

Waukesha Engine Division of Dresser Industries, Waukesha, Wisc., has produced more than 40,000 horsepower of its new AT25 diesel since signing a license agreement with Sulzer Brothers Limited of Winterthur, Switzer-land, several years ago.

This production follows a multimillion-dollar capital investment in plant renovation and new machine tools to build these heavyduty, four-stroke, medium-speed diesels. They deliver from 1,140 to 4,800 bhp (metric) in in-line sixand eight-cylinder, and V-12 and V-16 cylinder configurations.

Waukesha's commitment to this product is also evident in the recently completed laboratory facilities built to accommodate the AT25. Here the engines are undergoing continued evaluation in an ongoing refinement program to increase output and maximize operating efficiency.

The AT25 is capable of operating on heavy, blended, and distillate fuels. This range is made possible through a design that incorporates oil-cooled injection nozzles, bore-cooled cylinder heads, exhaust value rotators, two-piece pistons, and turbocharger washing equipment.

A rugged yet compact engine, the AT25 is conservatively rated and offers excellent access to components for ease of service. Quickopening access covers are provided for such components as camshafts and mail bearings. A provision for fast removal of rocker arm covers facilitates valve adjustments. Water, lube oil, and fuel transfer pumps are located on the front of the engine for easy access. For maintenance, hydraulic tensioning of main bearing cap studs, cylinder head studs, and connecting rod studs insures precise preloading and cuts assembly time.

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A high degree of parts interchangeability among models assures ease of maintenance. All pistons, piston rings, connecting rods, cylinder heads, cylinder liners, injection pumps, and nozzles are completely interchangeable among all models offered. Other components such as main bearings, camshaft segments, and piping components are common to models the within in-line or vee configurations.

#### WICHMANN DIESEL

Circle 47 on Reader Service Card Wichmann Diesel, Inc., of Kenner, La., offers a line of fuel saving low speed diesels from 1,140 to 4,220 hp, with engine speeds from 300 to 475 rpm.

Wichmann states specific fuel consumption for their line of diesels is one of the lowest in the world. Simplicity of design reduces both planned and corrective maintenance. In addition, any necessary maintenance requires less time than with more complex propulsion systems.

All engines are two-stroke. Models are available for reduction gear application or as a complete system directly connected to a Wichmann controllable pitch propeller.

Of in-line design, models are available in four to 10 cylinder configurations. They are loop scavanged, have no exhaust valves, require only standard instrumentation and controls. Other common features include water cooling, direct injection and turbocharging.

Spare parts are interchangeable throughout the entire Wichmann engine line providing ease of maintenance and a minimum spare parts inventory.

Free literature is available describing all Wichmann diesel engine models.

#### YANMAR

#### Circle 48 on Reader Service Card

Yanmar Diesel Engine Company Ltd., of Osaka, Japan recently announced the formation of Yanmar Diesel Engine (U.S.A.), Inc., headquartered in Anaheim, Calif. The new company will be responsible for Yanmar's distributor-based and OEM engine marketing operations in the United States.

According to Tadao Yamaoka, president of Yanmar's worldwide operations, "The continued sales growth and expanded product lines geared to the U.S. market required a consolidation of our marketing and business operations in America."

With the establishment of Yanmar Diesel Engine (U.S.A.), the company's activities in the United States have been consolidated enabling Yanmar to provide close engineering, sales, service and parts support to their nationwide distributor-based sales and service network. The new company's cor-

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porate officers include Yoshiaki Shuji Yano, president, and Honda, executive vice president. Yanmar is best known as one of the world's leading manufacturers of small diesel engines. With capacities from five to 3,000 hp, the company now offers over 200 series of diesels for main and auxiliary power applications.

A series of four- and six-cylinder, naturally aspirated, turbocharged, and turbocharged/aftercooled engines with a power range from 80 bhp to 175 bhp was recently introduced. There are five models in this line, which is designed for vessels of more than 40 feet. The company has also introduced new 44-bhp and 55-bhp engines, the JHE series. The 12-cylinder 12T26 series engines have a power output range of 2,600 to 3,000 hp at 700 rpm.

Yanmar's line of marine auxiliaries are designed to save space in the engine room, while providing fuel-efficient auxiliary power. The company now has designed its own series of quiet, smooth-running diesel generator sets. Power generating capacities for Yanmar auxiliaries range from 2.4 kw to 2,000 kw.

Full color, illustrated brochures, including model details in tabular form, are available on Yanmar's full range of main and auxiliary marine diesel engines.

For the Deutz sales/service team nearest you, contact:

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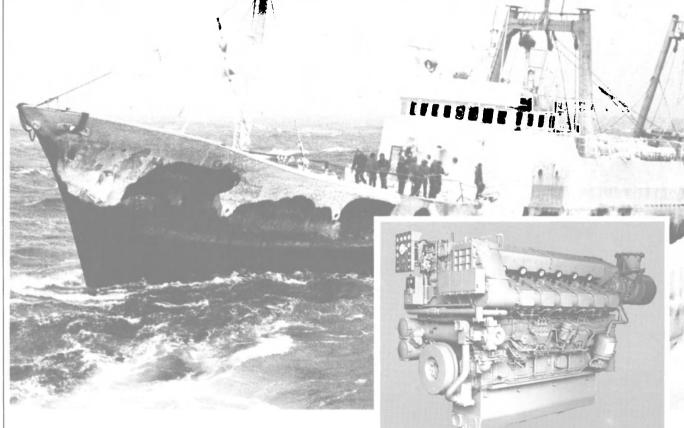
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Owners' remarks: "extremely smooth-running" "amazing fuel economy" "excellent service and parts availability"

"a real money-maker for us"

 Fisheries Products International Limited, St. John's, Nfld.

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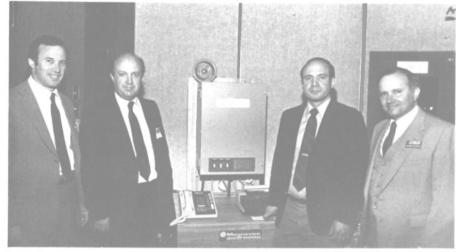


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P. A. Gaechter and Michael Etherington of Magnavox shown with Jack Provenzano and Gerald Gutman of Nav-Com Inc.

#### Integrated Marine Electronic Systems Nav-Com Inc., Seminar—Washington, D.C.

Proving that the sum of the parts is greater than the whole is by no means an easy task. Yet this challenge was successfully undertaken during a two day private seminar recently sponsored by Nav-Com Incorporated in Washington, D.C.

Combining a morning of technical sessions with an afternoon of live demonstrations, Nav-Com—a wholly owned subsidiary of the Magnavox Government and Industrial Electronics Company—detailed the advantages of integrated communication, navigation, cargo loading, ballast control, and vessel management information systems.

The premise which served as the basis for most of the presentations was that a combination of equipment and/or data, when properly integrated and displayed, would yield more accurate and usable information ... faster. This new information would, in turn, have a very positive effect on vessel operating efficiency and hence profitability.

#### COMNET: INTEGRATING INTERNAL & EXTERNAL COMMUNICATIONS

While shoreside managers have long recognized the need for fast, versatile communications inside the office and around the world, ships officers continue to survive with only a collection of marginal communication tools.

For many vessels, internal communications needs are served by sound powered telephones, handheld radios, perhaps a few hailing/ paging stations, possibly a watch alarm system and on some ships, the old voice tube. Not exactly state-of-the-art. More importantly, not very effective. It is hard to imagine that even today, using the ship's look-out to call the next watch is common practice!

External communications have greatly improved since the Marisat organization introduced satellite communications to the Maritime Industry in 1976. Unfortunately, even though the services of the Marisat system have been absorbed and greatly expanded by today's Inmarsat organization, full advantage hasn't been made of the system's total capability.

The Comnet system introduced by Nav-Com during EXPOSHIP NORTH AMERICA last March provides a complete integration of internal and external communications devices. In its most comprehensive configuration, COMNET includes an electronic telephone system to suit any required number of extensions and outside trunks, a call logger, digital facsimile transceiver, hailing/paging system, Displayphones, MX-211A Inmarsat terminal, and a BUSI-SHIP vessel management work station. COMNET allows all outgoing and incoming SATCOM calls, as well as inter-vessel calls, to be routed automatically without operator intervention.

Circle 1 on Reader Service Card

#### BUSISHIP: A FLEET MANAGEMENT INFORMATION SYSTEM

The BUSISHIP work station provided for live demonstration of medium speed data transmission through the MX 211A Inmarsat ship earth station. The work station was comprised of an IBM PC with 10 mega byte hard disk and digital cassette tape back-up, twelve inch monochrome video monitor, 120 character/second dot matrix printer, 256K read/write random access memory, 320 K mini-floppy disk and a 1200 BPS internal modem. To improve the IBM PC's suitability for shipboard operations, the unit was ruggedized by Nav-Com and mounted neatly to the work station desk using computer designed vibration isolators. Voltage and transient protection was supplied by an uninterruptable power supply.

Attendees were able to observe data flow from shore-to-ship and ship-to-shore by watching an IBM PC adjacent to the BUSISHIP work station which served as the "office station". A variety of "In-House" developed application software was also exhibited. The combination of all the hardware and software elements integrated into one system by Nav-Com and supported by the world-wide network of Magnavox Service Representatives provided a "one stop" solution to the communications problems troubling many of the attendees.

Circle 2 on Reader Service Card

In addition to their own integrated systems, several of Nav-Com's major principals were invited to give similar technical presentations.

#### AUTOLINK: AUTOMATED HF COMMUNICATIONS



Frank York (left) and Walter Kannapel (right) of Harris RF Communications.

Harris RF Communications introduced their RF-7100 Series Adaptive Communications System, marketed by the trade name AUTOLINK. Properly described as an HF radio with the ease of operation normally associated with satellite communications, the RF-7100 eliminates the need for a skilled operator to deal with the problems of propagation and congested channel conditions. The system features a microprocessorcontrolled HF Radio Set designed to provide Automatic HF Link Establishment through the combined use of Receive Channel Scan, Selective Call, Link Quality Analysis and Radio Control techniques. To establish a link, the operator merely presses the CALL button. enters the desired selective call Adaptive Controller automatically selects the best channel.

Though not presently accepted by the FCC for maritime use, AU-TOLINK is currently available for a variety of applications including point-to-point communication systems, tactical HF network broadcasts and computer-controlled frequency management systems.

Circle 3 on Reader Service Card

#### COLOR GRAPHIC DISPLAYS



Roy Thompson (left) and James Atteridge (right) of Furuno.

Furuno's name has become synonomous with excellence in the marine electronics industry. For the last seven years, the National Marine Electronics Association has consistently bestowed Furuno products with honors. Their qualifications made them an excellent choice to address the advent of color graphic displays in marine electronics. Furuno offers a full line of color radars, sounders, current indicators, sonars and plotters.

Furuno's GD-2000 color video plotter attracted a great deal of on-lookers during the demonstration portion of the program. The unit features all the benefits of active color radar and Loran/Sat-Nav or Omega navigation systems combined on a single, high brightness 14 inch CRT. On one screen you can see a radar picture where the colors indicate returned echo strength, plus an electronic video plot of your navigation system input. Any chart area from  $1.4 \times 1.0$ to  $138 \times 102$  miles can be displayed.

In keeping with the program's concentration on the usefulness of integrated systems, Furuno was quick to reiterate their company's commitment to providing as much information as possible on compact, easy-to-read displays. All of their navigation aids are designed to facilitate easy interface with one another.

twelve inch monochrome video monitor, 120 character/second dot matrix printer, 256K read/write random access memory, 320 K mini-floppy disk and a 1200 BPS sis and Radio Control techniques. To establish a link, the operator merely presses the CALL button, enters the desired selective call number, followed by ENTER. The desired selective call number, followed by ENTER. The sis and expanded

**Maritime Reporter/Engineering News** 

scales, outputs from up to five other sounders or sonars, plus ship's speed and Sat-Nav or Loran position. Comprehensive information displayed at a single, centralized location, and in a format that is easier to use.

As an added inducement, attendees were advised that many Furuno products are offered on the G.S.A. schedule (contract number GS00K8401S0401) which provides "most favored customer" pricing to the Government sector.

Circle 4 on Reader Service Card

#### **INTEGRATED CARGO** LOADING & BALLAST CONTROL



Walter Perlowski, Nav-Com, Inc., (left) and Runol Ohlsson, Kockumation AB, (right).

Kockumation of Malmo, Sweden is one of the world's leading innovators and producers in the field of automated marine equipment. Systems solutions are a key concept at Kockumation.

The presentation given by Kockumation at the Nav-Com Seminar centered around the NLM 200 level-gauging system. The NLM 200 provides the flexibility to choose the best sensor for each application. There is virtually no limit to the different types of sensors that may be required. A tailor-made, automated system is developed for each type of ship.

Level-gauging in cargo tanks is highly specialized. Sensors vary widely with the commodities being carried. For example, aboard chemical tankers, sensors in contact with cargoes are made of stainless steel. Performance must be independent of viscosity, temperature, foaming surfaces and reflectivity to provide maximum safety. Aboard crude oil or product carriers, Kockumation offers a Magnetic Float Gauge. This new technique is rugged enough to operate during tank washing and at sea without being damaged. In the miscellaneous vessel service tanks, a variety of pressure transmitters are used to sense levels of fuel oil, lube oil, freshwater and ballast.

The NLM 200 video display units

July 1, 1984

at various points aboard ship. The clearly laid out panels provide continuous analogue information at up to 100 levels, along with alpha-numerical information on levels, temperatures, alarm weights, volumes and other vital data. All indicated levels can be corrected for trim and list at the push of a button.

For maximum safety and convenience, all tank levels can be transmitted to the Loadmaster B24 for on-line calculation of the vessel's stress and stability. By incorporating control of valves and pumps, the system can be ex-tended to an integrated Cargo Handling System.

For those vessel operators wishing to employ Kockumation's expertise in calculating stress and stability but not wanting to purchase a dedicated loading instrument, Kockumation is now offering software for use with Nav-Com's BUSISHIP work station. The combination of two major marine electronics companies strengths provides a versatile, multi-purpose vessel management system which can be supported around the world!

Circle 5 on Reader Service Card

#### **BOWDITCH NAVIGATOR**



Thomas King Jr., Bowditch Navigation Systems, Gary Franza, Nav-Com, Inc. and a representative of the U.S. Coast Guard (Left to right).

Introduced as one of the most significant advances in navigation, this automatic visual positioning aid does offer some unique capabilities. The Bowditch Navigator provides the bridge team with a continuous automatic display of the vessel's position on a standard nautical chart. As an integrated navigation system, the watch officer can select an operating mode of Loran, Satellite, Omega, Decca or Dead Reckoning and the vessel's position will be updated by that mode's incoming data.

The visual display of ship's position on the nautical chart is derived from an optical projection of a "microchart" onto the unit's

are compact for easy positioning viewing screen. An extremely precise XY mechanism positions the microchart behind a cross hair on the view screen which represents the "own ship" position. These microcharts are permanently mounted in durable cassettes and are selected for a specific coverage area and scale in the same manner as a corresponding paper chart.

Passage planning features include manual entry of bearing fixes, waypoint sailing, and navigational hazard markings. If desired, course to steer information can be provided to an autopilot.

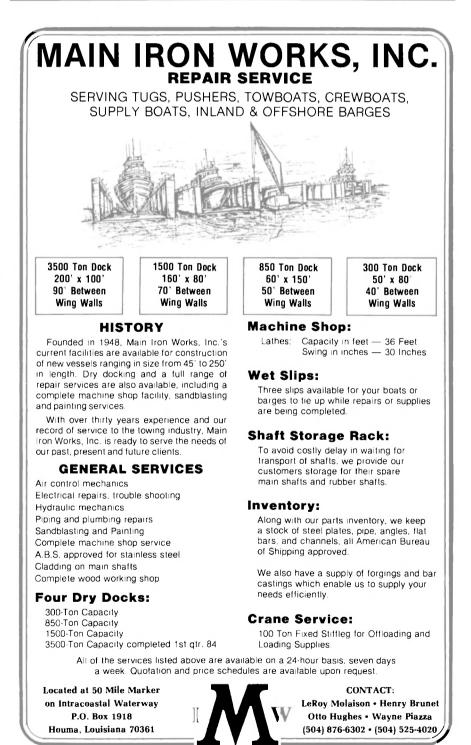
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#### SUMMARY OF CURRENT SYSTEMS PROJECTS

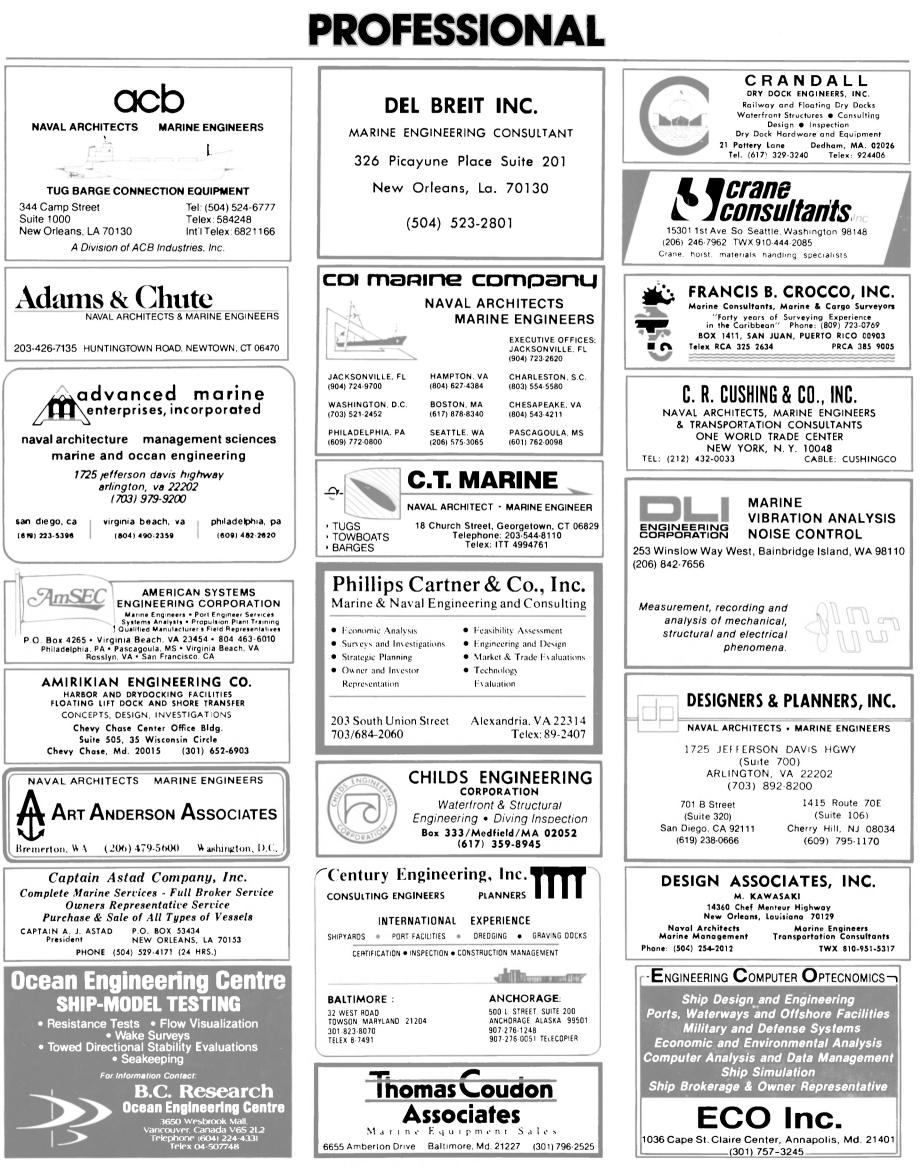
As a summary to the technical session, Nav-Com re-emphasized the benefits of integrated systems by describing several projects for which their engineering services had been contracted. Their most recent project involved the most sophisticated yacht ever built in the United States. Reading from an equipment list five pages long, nearly every element discussed during the seminar was included onboard the motor yacht "Grand Cru". In addition, a vessel monitoring system will check over 260 points throughout the vessel.

Jack Provenzano, Nav-Com's executive vice president and director of engineering, stated that the vessel could be operated, safely and efficiently by a crew of one. Attendance of the seminar ex-

ceeded one hundred people with an equal split between the public and private sectors. The audience included senior executives from the U.S. Coast Guard, Federal Communications Commission, Department of Navy, U.S. Army Corps of Engineers, National Oceanographic and Atmospheric Administration, several naval architects, shipyards, and major merchant fleet operators.



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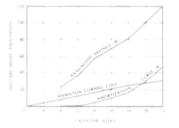
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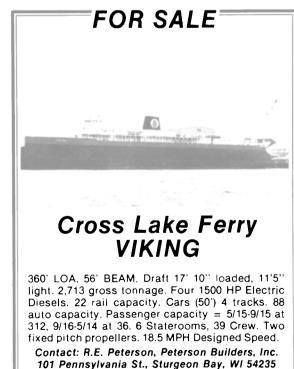
Strong contacts with shipyards, architects and government personnel along with ability to provide technical assistance will be a major consideration. If you or your company qualify, forward resume or particulars to:

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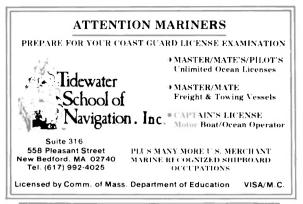
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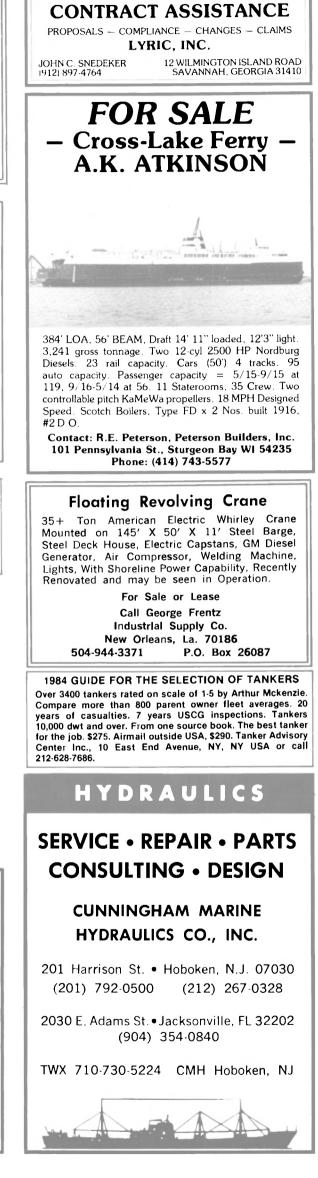
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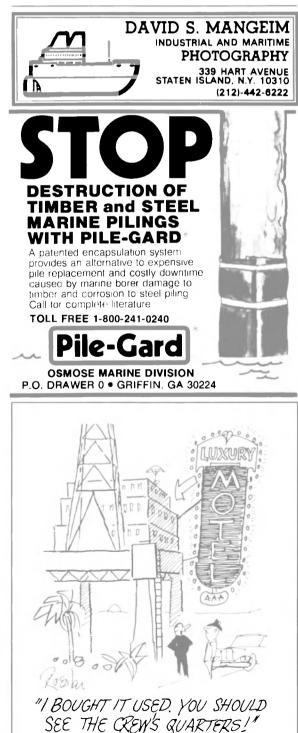
Oceaneering International has been awarded four new offshore drilling rig support contracts. Dual Hydra remotely operated vehicle systems (ROVs) will be utilized to provide the full range of drilling support work tasks for Marathon Australia on the Sedco 600; Occidental U.K. on the Ocean Liberator; Cultus Pacific New Zealand on the Benreoch; and Elf Aquitaine Australia on the Diamond M. Epoch.

Five other systems are also on contract, and with the new contracts, all nine Dual Hydra systems are working. They are working in the Americas, United Kingdom and Asia Pacific regions.

Oceaneering with its affiliate companies, is the world's largest contractor providing total underwater, offshore survey, engineering and inspection services to the worldwide oil and gas industry. The company operates from 52 offices in 21 countries and has corporate headquarters in Houston.

For further information,

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## Fast Navy Supply Ship Capella Dedicated At Pennsylvania Shipbuilding

The first of the U.S. Navy's new class of fast supply ships, the USNS Capella, was dedicated recently at the Pennsylvania Shipbuilding Company's yard in Chester, Pa. U.S. Senator **Arlen Specter** (R-PA), was the keynote speaker; his wife, Philadelphia Councilwoman **Joan Specter**, dedicated the ship. Rear Adm. **Warren C. Hamm**, USN, Deputy Commander, Military Sealift Command, also spoke at the ceremony.

The dedication ceremony began with an invocation and concluded with the traditional breaking of a bottle of champagne on the ship's bow. Shipyard employees and their families attended, as did many local residents and invited guests.

The Capella is one of the Navy's largest and fastest auxiliary ships. With an overall length of 946 feet, beam of 105 feet 6 inches, depth of 66 feet  $7\frac{1}{2}$  inches, and draft of 36 feet 8 inches, the 24,000-dwt vessel is powered by a General Electric/Foster Wheeler steam turbine plant of 120,000 shp that gives her a service speed in excess of 33 knots. She carries tanks, armored personnel carriers, helicopters, and other wheeled equipment for an armored division of the U.S. Army. In one typical arrangement, she will carry 122 M-1 tanks, 183 hel-icopters of various sizes, and other assorted wheeled equipment.

Helicopters can land on and take off from two landing pads on the topmost deck, and can be stored in the space below it. Tanks and wheeled vehicles are loaded through a special door on each side of the ship. Each door is fitted with a 73- by 20-foot folding ramp that has a design capacity of 65 tons. These doors give access to 185,000 square feet of stowage area distributed over four decks that are connected by internal ramps.

The heavy duty, 35-ton cranes are fitted amidships to handle loads over the side of the ship, and two more, each of 50 tons capacity, are fitted aft for the same purpose and to serve four cargo holds that are arranged to carry both standard 20-foot and 35-foot containers and up to eight Sea Sheds—open-frame cargo-carrying devices, 35 by 25 by 8 feet—that fit into the same space as three standard containers and are designed to carry outside and extra-heavy (up to 70 tons) loads. Each pair of cranes can also be worked in tandem to provide 70-ton lifts.

The Capella and her sister ships will be independent of port facilities, and can load and unload directly from or to floating causeways, barges, or other ships—a flexibility that can be extremely valuable in an emergency.

The Capella was built by Rotterdam Dockyard in the Netherlands in 1972 as the Sea-Land McLean. She was the first of a revolutionary new class of eight large containerships, known as SL-7s, built in Europe for Sea-Land Service, Inc. for operation in the U.S. foreign trade. At the time, these ships were the largest pure containerships ever built, with a capacity of 1,096 thirty-five foot boxes. What made them unique, however, was their speed. At 33 knots, they could cross the Atlantic in four days and operate a twoweek sailing schedule comfortably. They are still the fastest commercial cargo ships of any size or type ever built.

The Capella and three sister ships-Algol, Antares, and Bellatrix—will be operated for the Military Sealift Command by Sea-Land Service under a three-year \$19.7million contract just awarded by the Navy. Under the contract, Sea-Land will man, operate, and maintain the ships in a reduced operating status with a minimum crew aboard. Two of the vessels will be based at Jacksonville, Fla.; the other two will be berthed in Violet, La. They will be placed in full operating status for 30 days a year for training and exercises purposes.

Sea-Land sold the eight SL-7s to the Navy in 1982 for a total of \$271 million. The other four are currently being converted into fast supply ships, and are scheduled to be redelivered to the Navy between October 1985 and March 1986.

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Maritime Reporter/Engineering News

## **BUYERS DIRECTORY**

This directory section is an editorial feature published in every issue for the convenience of the readers of MARITIME REPORTER/Engineering News. A quick-reference readers' guide, it includes the names and addresses of the world's lead-ing manufacturers and suppliers of all types of marine macninery, equipment, supplies and services. A listing is provided, at no cost for one year in all 24 issues, only to companies with continuing advertising programs in this publication, whether an advertisement appears in every issue or not. Because it is an editorial service, unpaid and not part of the advertisers contract, MR/EN assumes no responsibility for errors. If you are interested in having your company listed in this Buyers Directory Section, contact John C. O'Malley at (212) 689-3266.

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TX 75061 Samson Ocean Systems, Inc., 99 High Street, Boston, Mass. 02110 NAME PLATES—BRONZE—ALUMINUM Duramax Metals, Inc., 2401 Wesley Street, Portsmouth, VA 23707 NAVAL ARCHITECTS, MARINE ENGINEERS, SURVEYORS Adams & Chute, Huntingtown Road, Newtown, CT 06470 Advanced Marine Enterprises, Inc., 1725 Jefferson Davis Highway (Suite 1300), Arlington, VA 22202

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21401

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Hoffman Maritime Consultants Inc., P.O. Box 186, Glen Head, NY 11545
Intramarine, Inc., P.O. Box 53043, Jacksonville, FL 32201
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Henschel Corp., 9 Hoyt Drive, Newburyport, MA 01950 Hose McCann Telephone Company, Inc., 9 Smith Street, Englewood, NJ

Japan Radio Co., Ltd., Akasaka Twin Tower (Main), 17-22 Akasaka 2-

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Kongsberg Vapentabrikk, Norcontrol Division, P.O. Box 145, Horten 3191, Norway Krupp Atlas-Elektronik, 1453 Pinewood St., Rahway, NJ 07065 Lorain Electronics Corp., 2307 Leavitt Rd., Lorain, OH 44052 Magnum Distributors Inc., 1000 S. Dixie Hwy. #3, Pompano Beach, FL 33060

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Nav-Com, Inc., 9 Brandywine Drive, Deer Park, NY 11729
Navidyne Corp., 11824 Fishing Point Drive, Newport News, VA 23606
Perko Inc. (Lights), P.O. Box 6400D, Miami, FL 33164
Racal-Decca Marine, Inc., 4200 23rd Avenue West, Seattle, WA 98199
Radiar Devices, Inc., 2955 Merced Street, San Leandro, CA 94577
Radiar Devices, Inc., 2955 Merced Street, San Leandro, CA 94577
Radiar Devices, Inc., 6033 South Loop East, Houston, TX 77033
Raytheon Marine Co., 676 Island Pond Rood, Manchester, N.H. 03103
Raytheon Ocean Systems Company, Westminster Park, Risho Avenue, East Providence, RI 02914
Rivertronics, P.O. Box 247, Godfrey, IL 62035
Robertson Auto Pilot, 400 Oser Ave., Hauppauge, NY 11738
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Servo Corporation of America, 111 New South Road, Hicksville, NY 11802
Simrad, Inc., 2008 N.W. Market St., Suite 600, Seattle, WA 98107
Sperry Corporation, Great Neck, NY 11020
Standard Communications, P.O. Box 92151, Los Angeles, CA 90099
Texas Instruments, Inc., P.O. Box 405, 3438, Lewisville, TX 75067
DILS—Marine—Additives

OllS—Marine—Additives Gulf Oil Company—U.S. (Domestic Oils), 909 Fannin Street, Houston, TX

77001 Gulf Oil, New York District Sales Office (Domestic), 433 Hackensock Ave-nue, Hackensack, NJ 07601 Gulf Oil Trading Co., 535 Madison Ave., New York, NY 10022 Mobil Oil Corp., 150 East 42 Street, New York, NY 10017 Shell Oil Co., 1 Shell Plaza, Houston, Texas 77002 Texaco, Inc. (International Marine), 135 East 42nd St., N.Y., N.Y. 10017 OIL/WATER SEPARATORS Alfa Laval, Inc., Dept. MR-2, 2115 Linwood Ave., Fort Lee, NJ 07024 Biospherics Incorporated, 5001 Forbes Blvd., Lanham, MD 20801 Bulterworth Inc. (USA), 3721 Lapas Dr., P.O. Box 18312, Houston, TX 77223-9989

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Centrico, Inc. (Westfalia Separators), 100 Fairway Court, Northvale, NJ 07647

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MO 63111 Phoenix Oil Refiner Co., Inc., 330 Hill Ave., Nashville, TN 37210 **PAINTS—CCATINGS—CORROSION CONTROL** American Abrasive Metals, 460 Coit Street, Irvington, NJ 07111 Ameron, 4700 Ramona Blvd., Monterey Pak, CA 91754 Argo Marine, 140 Franklin St., New York, NY 10013 Bareco, 6910 East 14th St., Tulsa, OK 74112 A.W. Chesterton Co., Middlesex Industrial Park, Rt. 93, Stoneham, MA 02180 MO 63111

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CLEMCO, P.O. Box 7680, San Francisco, CA 94120
"CONSOL" manufactured by Contact Paint & Chemical Co. Inc., 200 S. Franklintown Rd., Baltimore, MD 21223
Dampney Company, Inc., 85 Paris St., Everett, MA 02149
Devoe Marine Coatings Co., P.O. Box 7600, Louisville, KY 40207
Drew Ameroid Marine, One Drew Chemical Plaza, Boonton, NJ 07005
El Dupont De Nemours & Co., Inc., Nemours Bldg. Rm. N-2504-2, Wilmington, DE 19898
Esgaord, Box 2698, Lafayette, LA 70502
Eureka Chemical Company, 234 Lawrence Avenue, So. San Francisco, CA 94080
Glidden Coatings & Resins, Architectural & Maintenance, 925 Euclid Ave.,

Glidden Coatings & Resins, Architectural & Maintenance, 925 Euclid Ave., Cleveland, OH 44115 Grow Group, Inc., 200 Park Ave., New York, NY 10017 Hempel Marine Paints, Inc., Foot of Currie Ave., Wallington, NJ 07057, 2425 Fountainview, Suite 340, Houston, TX 77057, P.O. Box 10265, New Orleans, LA 70181

Orleans, LA 70181 International Paint Company, Inc., 2270 Morris Avenue, Union, NJ 07083 Jaegle Paint Co., Inc., 1912 Darby Rd., Havertown, PA 19083 Jotun Marine Coatings Inc., 840 Key Hwy., Baltimare, MD 21230 Magnus Maritec International Inc., 150 Roosevelt PL, P.O. Box 150, Pali-sades Park, NJ 07650 Norton Chemplast, 309–150 Dey Rd., Wayne, NJ 07470 Palmer Products Inc., P.O. Box 8, Worcester, PA 19490 Pile-Gard\* Manufactured by Osmose-Marine Div., P.O. Drawer 0, Griffin, GA 30224

GA 30224

GA 30224 Products Research & Chemical Corp., 5454 San Fernando Rd., Glendale, CA 91203 Seaguard, 4030 Seaguard Ave., Portsmouth, VA 23705 Selby, Battersby & Company, 5220 Whiby Avenue, Philadelphia, PA 19143 Sermatech International, 4401 SermeTel Dr., Moss Point, MS 39563 ETPOLETIM CIRPLICE

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45043 Avondale Shipyards, Inc., P.O. Box 52080, New Orleans, Lo. 70150 Bergen Diesel Inc., 2110 1–10 Service Rd., Kenner, LA 70062 Bird Johnson Company, 110 Norfolk St., Walpole, Mass. 02081 Bombardier, 1051 Dickson, Montreal, Quebec, Canada H1N 2H7 Burmeister & Wain Alpha Diesel AS, DK-1400 Copenhagen K, Denm Capitol Gears, 349 N. Hamline Ave., St. Paul, Mn. 55104 Caterpillar Engine Division, 100 N.E. Adams, Peoria, IL 61629 Cincinnati Gear Co., 5657 Wooster Pike, Cincinnati, OH 45227 Colt Industries Inc. (Fairbanks Morse Engine Div.), 701 Lawton Avenue, Beloit, WI 53511

Columbian Bronze Corporation, 216 No. Main Street, Freeport, NY 11520 Combustion Engineering, Inc., Windsor, Connecticut 06095 Daihatsu Diesel (USA) Inc., 180 Adams Ave., Hauppauge, NY 11788

Deutz Corp., 7585 Ponce de Leon Circle, Atlanta, GA 30340 Diesel Marine International, Ltd., c/o NORSHIPCO, P.O. Box 2100. Nor-folk, VA 23501

Elliott Company, 1809 Sheridan Ave., Springfield, OH 45505 General Electric Co., Diesel Power Products, 2901 E. Lake Rd., Erie, PA 16531

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KaMeWa, P.O. Box 1010, S-68101, Kristinehamn, Sweden
KaMeWa, P.O. Box 1010, S-68101, Kristinehamn, Sweden
KaMeWa, 1800 West Loop So., Suite 1620, Houston, TX 77027
Krupp Mak Diesels, Inc., 4329-330 JF Paolo Center, Glenview, IL 60025
Lips Propellers, 3617 Koppens Way, Chesapeake, VA 23323
Lufkin Industries, Inc., P.O. Box 749, Lufkin, TX 75901
M.A.N.-B&W Diesel, 2, Ostervei, DK-4960 Holeby, Denmark
MTU of North America, One E. Putnam Ave., Greenwich, CT 06830; 10450
Corporate Dr., Sugarland, TX 77478; 2945 Railroad Ave., Morgan City, LA 70203; 180 Nickerson St., Seattle, WA 98109; 1730 Lynn St., Arlington, VA 22209

VA 22209 MWM-Murphy Diesel, 12 Greenway Plaza, Suite 1100, Houston, TX 77046 Mopeco Products, Inc., 20 Vesey St., New York, NY 10007 Maritime Industries Ltd., 6307 Laurel St. Burnaby, B.C., Canada V5B3B3 Michigan Wheel, 1501 Buchanan Ave., S.W., Grand Rapids, MI 49507 Notional Marine Service Louisiana, Inc., 222 Bayou Rd., Belle Chasse, LA 70037

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Turbine Specialties/Gulf Coast, Inc., 1900 Industrial Blvd., Harvey, LA

Votto Schneider America, 159 Great Neck Rd., .Ste 200, Great Neck, NY

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Vaith Schneider America, 159 Great Neck Rd., Ste 200, Great Neck, NY 11021
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WABCO Fluid Power, on American-Standard Company, 1953 Mercer Rd., Lexington, KY 40505
Wartsila Power Inc., 5132 Toravella Rd., P.O. Box 868, Marrero, LA 70072
Wakesha Engine Division, Waukesha, WI 53187
Welco Industries, Inc., 9027 Shell Rd., Cincinnati, OH 45236
ZF of North America, Inc., 0227 Schell Rd., Cincinnati, OH 45236
ZF of North America, Inc., 0225 Commercial Avenue, Northbrook, IL 60062
ZF of North America, Inc., 0401ve Power Corporation, P.O. Box 365. Mineola, NY 11501
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Jim's Pump Repair, 48-55 36th St., Long Island City, NY 11101
Megator Corporation, 562 Alpha Drive, Pittsburgh, PA 15238
Penco Div./Hudson Engineering Co., One World Trade Center, Suite 3000, New York, NY 10048
Sims Pump Valve Co., Inc., 1314 Park Ave., Hoboken, NJ 07030
Transamerica Delaval, Pyramid Pump Div., P.O. Box 447, Monroe, NC 28110
Vita Mativator Company, 200 West 20th St., New York, NY 10011

Vita Motivator Company, 200 West 20th St., New York, NY 10011 Warren Pumps Division, Bridges Avenue, Warren, MA 01083 Wilden Pump & Engineering Co., 22060 Van Buren St., P.O. Box 845, Col-ton, CA 92324

Wilden Pump & Engineering Co., 22060 Van Buren St., P.O. Box 845, Colton, CA 92324
REFRIGERATION—Refrigerant Valves
Bailey Refrigeration Co., Inc., 74 Sullivan St., Brooklyn, N.Y. 11231
Port Refrigeration Div., 157 Perry St., New York, NY 10014
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ROPE—Manila—Nylon—Hawsers—Fibers
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DuPont Co., KEVLAR Aramid Fiber, Room G-15465, Wilmington, DE 19898
Norton Chemplast, 309-150 Dey Rd., Wayne, NJ 07470
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Tubbs Cardage Company, P.O. Box 769, Orange, CA 92666
Wall Industries, Inc., P.O. Box 560, Elkin, NC 28621
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Marine Drive Systems, S19, Raritan Center, Edison, NJ 08817
Robertson, 135 Fort Lee Rd., Leonia, NJ 07605
SAFETY EQUIPMENT
Wormald Fire Systems, One Stonton St., Marinette, WI 54143

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SCUTTLES/MANHOLES Mock Manufacturing Inc., 777 Rutland Rd., Brooklyn, NY 11203 SHAFT SEALS, REVOLUTION INDICATOR EQUIPMENT Bird-Johnson Co., 100 Norfolk St., Wolpole, MA 02081 Crone Packing Company, 435 Regina Dr., Clarksburg, MD 20734 EG&G Seolol, Engineered Products Div., Marine Products Group, Warwick, RI 07888

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Total Transportation Systems (International) A/S, Bjornegarden, P.O. Box 248, N 5201, Os, Norway

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Holland Arsenole Triestino-San Marco Shipyard, Trieste, Italy, U.S. Rep: Marine Technologies & Brokerage, 33 Rector St., New York, NY 10006 Asmar Shipyards Co., Astilleros y Maestranzs de la Armada, Prat 856. Piso 14, Casilla 150-V, Valpariso, Chile, S.A. Astilleros Balboa, S.A., c/o Jackson Marine Corp., 17 Battery Place. New York, NY 10004 Atlantic Dry Dock, P.O. Box 276, Ft. George Island, Jacksonville, FL 32226 Atlantic Marine Inc., P.O. Box 138, Ft. George Island, Jacksonville, FL 32226

32226

32226 Avondale Shipyards, Inc., P.O. Box 52080, New Orleans, La. 70150 Bath Iron Works Corp., 700 Washington St., Bath, ME 04530 Bay Shipbuilding Corp., 605 North 3rd Ave., Sturgeon Bay, WI 54235 Bender Shipbuilding & Repair Co., Inc., P.O. Box 42, Mobile, AL 36601 Bethlehem Steel Corp., Martin Tower, Bethlehem, PA 18018 Blohm & Voss Company, 55 Morris Avenue, Springfield, NJ 07081 Burmeister & Wain Skibsvaerft A/S, P.O. Box 2122, Refshaleoen-1015 Co-penhagen K-Denmark

penhagen K-Denmark Burrard Yarrows Corporation, P.O. Box 86099, North Vancouver, B.C.,

Canada Caneco Shipyard, Rua Carlos Seidl, 714, Caju, 20.931, Rio de Janeiro, RJ, Brazil

Cantieri Navali Riuniti, Via Cipro, 11, 16100 Genova, Italy Carrington Slipways Pty. Ltd., Old Punt Rd., Tomago NSW Australia 2322 Conrad Industries, P.O. Box 790, Morgan City, La. 70380 Curocao Drydock Company Inc., 26 Broadway, Suite 741, New York, NY 10004

Daewoo International (America) Corp., 437 Madison Ave., New York, NY 10022

Daewoo International (America) Corp., 459 Madisuli Ave., New York, Nr. 10022
Daewoo Shipbuilding & Heavy Machinery Ltd., Ayangri, Changsung-PO, Koje-Kun, Kyungnom, Korea
Davie Shipbuilding Ltd., P.O. Box 130, Levis, Quebec, Canada G6V6N7
Dorbyl Ltd., Military Road, 1 Industrial Sites, West Bank, 5201 East London, Republic of South Africa
Dravo Marine Equipment Company, Neville Island, Pittsburgh, PA 15225
Dubai Drydocks, P.O. Box 8988, Dubai, United Arab Emirates—U.S.A. Agents: Keppel Marine Agencies Inc., 26 Broadway, New York, NY 10004, 6240 Richmond Ave., Houston, TX 77057
Eastern Marine, I.C., P.O. Box 8001, New Orleans, LA 70182
FMC Carp., Marine & Rail Equipment Div., 4700 N.W. Front Ave., Portland, Oregon 97208
Far East Levingston Shipbuilding Ltd., 31 Shipyard Rd., Jurong Town, Singapore 2262
Genstar Marine, 10 Pemberton Ave., No. Vancouver, B.C., Canada V7P

Ge star Marine, 10 Pemberton Ave., No. Vancouver, B.C., Canada V7P

Genstar Marine, 10 Pemberton Ave., No. Vancouver, B.C., Canada V7P 2R1
Gladding-Hearn Shipbuilding Corp., 1 Riverside Ave., Somerset, MA 02725
Golten Marine, Inc., 60 Van Brunt St., Brooklyn, NY 11231
HBC Barge, Inc., Grant Building, Pittsburgh, PA 15219
Halter Marine, Inc., P.O. Box 29266, New Orleans, LA 70189
Hobken Shipyards, Inc., 1301 Hudson St., Hobken, NJ 07030
Hong Kong United Dockyards Lid., P.O. Box 534, Kowloon Central Post Office, Kowloon, Hong Kong
Hyundai Mipo Dockyard Lid., 456 Cheonha-Dong, Ulsan, Korea
I.N.M.A. S.p.A., 19100 La Spezla, v. le S. Bartolomeo 362, Italy
Jakobson Shipyard Inc., P.O. Box 329, Oyster Bay, NY 11771
Jeffboat, Inc., Jeffersonville, Ind. 47130
Keppel Shipyard Limited, 325 Telok Blangah Road, P.O. Box 2169, Singapore 0409
Koch Ellis Barge & Ship Service, P.O. Box 9130, Westwego, LA 70094
Kone Corp., P.O. Box 6, SF-05801, Hyvinkaa, Finland
Leevac Corporation, P.O. Box 2607, Morgan City, LA 70381
Paul Lindenau GmbH. & Co., Schiffswerft u. Maschinenfabrik, D-2300 Kiel-Friedrichsort, West Germany
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   Elliott Manufacturing Co., Inc. (Remote Valve Operating Equipment), P.O. Box 773, Binghamton, NY 13902
   Hayward Marine Products, 900 Farmount Avenue, Elizabeth, NJ 07207
   Jamesbury Corp., 640 Lincaln Street, Warcester, MA 01605
   Marine Moisture Control Co., 60 Inip Dr., Inwood, N.Y. 11696
   Metropolitan Plumbing Supply Corp., 50-09 Second Street, Long Island City, NY 11101
   Newmans Inc., 7500 E. Reading Pl., Tulsa, OK 74101
   Pittsburgh Brass Manufacturing, Sandy Hill Rd., R.D. 6 Box 387-A, Irwin, PA 15642
   Stacev/Feiterolf Corp., P.O. Box 103, Skippack, PA 19474

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  Stacev/Fetterolf Corp., P.O. Box 103, Skippack. PA 19474
  Stacev/Fetterolf Corp., P.O. Box 10326, Birmingham, AL 35202
  Tate Temco, Inc., 1941 Lansdowne Road, Baltimore, MD 21227
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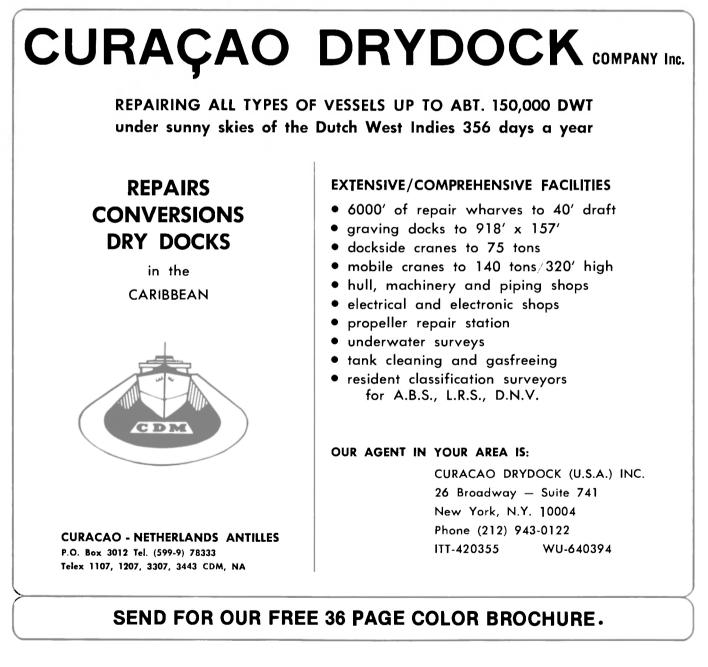
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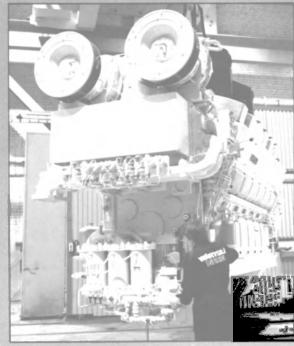
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