

SMM '88 – THE HAMBURG SHOW PREVIEW NAVAL TECHNOLOGY & SHIPBUILDING SEPTEMBER 1988 ISSUE





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ON THE COVER

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#### Officine Mariotti Yard To Perform Conversion For \$118.8 Million

The Genoa shipyard of Officine Mariotti recently received a 150 billion lire (about \$118.8 million) contract for the conversion of a container vessel into a luxury cruise ship.

The contract, awarded by Italian cruise operator Costa Cruises, calls for the conversion of the 15,932-grt Italia into a cruise ship for the Mediterranean market. The vessel will be renamed the Costa Marina and is expected to be delivered in April 1990. She will be deployed on seven-day cruises.

One of the appealing factors in the selection of the Italia for conversion to a cruise ship by Costa was her Pielstick propulsion plant. The vessel's primary propulsion plant, which consists of two 12-cylinder and two 16-cylinder Pielstick engines, produces a total output of 26,000 bhp and a speed of 23 knots. Costa required a 22-knot cruising speed for her vessel.

The Costa Marina will be owned by a newly established shareholding company called Mediterranean Cruise Lines, 55 percent controlled by Costa Crociere, and the rest by the ship supplier Zerbone Catering and the tourist operator Quiriconi.

The conversion is part of a major cruise line upgrading by Costa, which has spent more than \$450 million to modernize its fleet.

For free literature detailing the shipbuilding and repairing facilities and services of Officine Mariotti,

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#### MARITIME REPORTER and Engineering News

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No. 9

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September, 1988

#### Trinity Marine Group Awarded \$13-Million Jordanian Contract To Build Five Workboats

The Trinity Marine Group has been awarded an approximate \$13million contract for the construction of five workboats for the Jordan Ports Corporation of the Hashemite Kingdom of Jordan. The U.S. AID (Aid for Interna-

The U.S. AID (Aid for International Development) contract calls for construction of two 106-foot docking tugs, two 60-foot towboats and one 50-foot pilot boat.

John Dane III, president of the Trinity Marine Group, said construction of the four larger, all-steel boats has begun at Moss Point Marine, Inc., in Escatawpa, Miss. Equitable Shipyards, Inc., in New Orleans, La., is building the steel and aluminum pilot boat.

The docking tugs will work in the Gulf of Aqaba, helping to maneuver ships to anchorage and to and from piers. They will each be 106 feet 6 inches in length, with a 34-foot



molded breadth, and 16-foot molded depth. Each of the tugs will be powered

by two General Motors EMD-8-



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645F7BA engines developing a total of 3,200 bhp. They will be equipped with controllable pitch propellers inside steerable Kort-type nozzles. The tugs will also be equipped

The tugs will also be equipped with four 1,600-gpm water/foam fire monitors and each boat will have accommodations for a crew of eight.

The two 60-foot towboats will move barges and lighters to and from ships at anchorage, and tow barge-mounted derricks for loading and unloading ships and lighters. The towboats will also assist in docking ships, but will not be equipped with towing knees common to American towboats.

Each of the towboats will have a beam of 22 feet and a depth of 8.5 feet. They will be powered by two Cummins KT19-M diesel engines developing a total of 850 bhp. The pilot boat will have a 15-foot

The pilot boat will have a 15-foot beam and a 7-foot molded depth. She will transport ships' pilots to the Gulf of Aqaba.

The pilot boat will have a lightweight steel hull and an aluminum superstructure. She will be powered by two Detroit Diesel 8V71T diesel engines developing 349 hp each. The two tugs will be delivered nine months from contract finalization and the towboats and the pilot boat will be delivered six months after formal contract signing.

Mr. Dane said the contract also includes a two-year spare parts program and a training program for crew training in ship handling and maintenance.

For free literature completely describing the boatbuilding services offered by the Trinity Marine Group,

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#### \$4.1-Million Contract Won By Seacor To Support Naval Training Schools

Systems Engineering Associates Corporation (Seacor) has been awarded a \$4.1-million contract by the U.S. Navy to support naval training schools throughout the U.S. Under this four-year contract, Seacor provides technical and logistics services.



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#### It's Time To Prepare For MARPOL Compliance\*

\*Editor's Note: This exclusive article has been excerpted from a special report by **Peter P. Lombard**, president, American United Marine Corporation, and **Flemming D. Christensen**, A/S Vesta.

Starting December 31, 1988, the U.S. Coast Guard will begin enforcing Annex V of the Protocol of 1978 relating to the International Convention for the Prevention of Pollution by Ships, 1973, known as MAR-POL 73/78.

Known as "Regulations for the Prevention of Pollution by Garbage by Ships," it defines garbage to include victual, domestic and operational wastes and deals specifically with nonbiodegradable substances such as plastics.

In an article in its August 1, 1988 edition, *Time* reported that beaches around the world were being contaminated with industrial, human and hospital wastes. Large amounts of marine life are being killed as a direct or indirect result of man-generated pollution.

*Time* estimates that merchant fleets dump at least 450,000 plastic containers overboard per day. The U.S. Navy, in an effort to lower its plastic waste disposal, has canceled an order for 11 million plastic bags and is testing alternative methods for dealing with garbage and trash. Under Annex V of MARPOL 73/

Under Annex V of MARPOL 73/ 78, disposal into the sea is entirely prohibited for certain materials. These include all plastics such as synthetic ropes, nets, and garbage bags. These materials must not be discharged at any time, except for the purposes of securing the safety of the ship or saving life at sea.

Other items may be disposed of as far as possible from land, but not within certain minimum distances. These distances vary with the types of waste.

Certain sections of the sea, because of their particular oceanographical and ecological conditions, are designated as "special areas." Within these special areas, which include the Mediterranean, Black, Red and Baltic Seas and the gulf area located northwest of the line between Ras al Hadd and Ras al Festah, all waste disposal is entirely prohibited except for the discharge of food wastes, which must be dumped at least 12 nautical miles from the nearest land. In addition, movements are now underway to designate the Gulf of Mexico and other ocean sections as special areas, possibly after the rules go into effect at the end of this year.

A further provision of the regulations states that the disposal of any materials regulated by Annex V is prohibited from fixed or floating platforms engaged in the exploration, exploitation, and associated offshore processing of seabed mineral resources, and from all other ships when alongside of or within 500 meters of such platforms.

The implementation of Annex V is going to require some changes in the way most oceangoing vessels deal with their refuse. At present, three alternative

At present, three alternative (continued)



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September, 1988

#### MARPOL

#### (continued)

methods of dealing with the problem exist. These are: (1) onboard storage until the vessel reaches a port with disposal facilities; (2) compaction and storage until onshore disposal; and (3) incineration.

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Space requirements, problems of odor, insect control and general sanitation, make the first method, storage and shore disposal, unattractive. Additionally, problems may be encountered scheduling the necessary number of stops at ports with adequate disposal facilities.

Although the second method, trash compaction, partially solves

the problem of space requirements, it still requires the scheduling of stops at ports with disposal facilities.

Annex V provides that if wastes, such as foodstuffs, paper products, rags, glass, metal and similar refuse, have been comminuted or ground to the point where they will pass through a screen with openings no

**\*FIBERGLASS PRODUCTS\*** 



greater than 25 millimeters, the minimum distance from shore required for ocean discharge is reduced to three nautical miles. Also, food wastes which have been comminuted to 25 millimeters or less, can be discharged from floating or fixed platforms located more than 12 miles from land, and from other ships when alongside or within 500 meters of the platform.

In other words, simply reducing the particle size of refuse to 25 millimeters or less lowers the ship-toshore dumping limit from 12 to 3 miles.

However, the most efficient method of fulfilling the newest MARPOL requirements is through the use of an onboard incinerator. Vesta/Atlas incinerators, for example, all produce ash residues which meet Annex V requirements.

Incinerators are offered in a wide variety of models to meet every combination of requirements, depending on what type of materials are to be burned and how much.

Requirements for shipboard incinerators are governed by 46 CFR Part 63, and the safety requirements for them are found in 46 CFR 58 and 46 CFR 56. When purchasing an incinerator, it is important to ascertain that it meets all these requirements, and is so certified by the manufacturer.

While incinerators do require a moderately large initial investment for purchase and installation, they have the advantages of providing a completely reliable and efficient method for disposing of waste materials without any expenses for or dependence on disposal facilities in ports of call.

Modern incinerators, with their two-chamber design, produce no particulate emissions in the exhaust gases because of complete combustion during the retention in the second chamber. They can be shipped either as one-piece units, or knocked down for assembly onboard, simplifying retrofits on existing vessels.

A number of factors are important for evaluating the best methods for solving the waste disposal problem of each individual vessel. For example:

(1)*Type of power*—steam ships will be concerned with disposing of solid garbage and trash. Motor ships will have the same types of waste as the steam vessels with the addition of oil sludges, which require special techniques for holding and disposal.

(2) Use of vessel—the volume of the material to be disposed of will vary greatly depending on the use of the vessel—whether it carries passengers, freight, crude oil or liquid products, containerized cargoes, and other types.

(3)*Trade routes*—the routes followed by ships can have a big effect on disposal handling. Largely coastal operations, for example, have the disadvantage of never being far out enough to dump but also have the advantage of being always close to ports with disposal facilities. These vessels traveling through the MAR-POL "special areas" must be prepared to deal with the special prohibition in those areas.

(4)Business arrangements—the choice of disposal methods may be affected by the type of business arrangements of the vessel—such as whether it is in a fixed market, an open (spot) market, or a long-term charter arrangement. For example, some long-term charter agreements may specifically require incineration capabilities.

For determining the disposal capability required for a particular vessel, the following rule-of-thumb formulas are generally applied: (1)for solid waste—number of people on board multiplied by 3 equals the kilograms of solid waste per 24-hour period; (2)for sludge waste—engine capacity in kilowatts by 0.0024 by 24 equals the liters of sludge per 24-hour period, including lubricating oil.

For disposing of these wastes by incineration, the energy released is as follows: solid waste 3,200 kilocalories per kilogram; oil sludge 6,000 kilocalories per liter.

After these requirements values are computed, an incinerator is chosen which will handle the necessary kilocalories, while operating 12 hours in each 24-hour period. Steps toward installation of an

Steps toward installation of an incinerator which will result in full compliance with Annex V ordinarily proceed on a schedule similar to the following one:

(1) The vessel is surveyed (one to two days) and a location for the incinerator is chosen (usually in the engine room or, in case of space limitations, a self-contained, pre-wired and piped module is available for easy deck installation), and utilities connections are located.

(2) Development of drawings, which will be submitted to regulatoizations (ABS) (one to two weeks). These drawings will include: (a) the general arrangement of the incinerator installation; (b) diesel oil piping system, showing the connection points at the incinerator and the diesel oil supply point; (c) electrical system, showing the power supply and cable connections to the incinerator control panel; (d) exhaust gas piping for the incinerator, to either a common or independent stack; (e) foundation support; (f) detailed isometric drawing for diesel oil, elec-tric cabling, and exhaust stack; (g) detailed installation specification write-up, which can be used by owners, shipyards, riding crew, or installation operators; (h) complete electrical and mechanical bills of materials; and (i) one set of reproducible drawings.

(3) Installation by two men, in a matter of days.

(4) Commissioning and start-up in one day.

When these steps have been completed, shipowners and operators can be assured that they are capable of complying with all waste disposal regulations which are planned for the foreseeable future.

A special advantage of Vesta/ Atlas incinerators is that they are manufactured by both A/S Vesta, Copenhagen, and their subsidiary, Klinge Products, Inc., York, Pa., for fast local delivery both in Europe and the U.S. American United Marine Corporation, Saugus, Mass., in

September, 1988

the exclusive U.S. agent for A/S Vesta.

For a free copy of the special report by Peter P. Lombard and Flemming D. Christensen, as well as further information on waste disposal regulations and systems and on Vesta/Atlas systems,

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#### R.J. Bazzini Associates To Represent Advanced Control Systems

**Robert J. Bazzini,** P.E. of R.J. Bazzini Associates, a company that specializes in the application and sale of engineered equipment and systems, recently announced that his company has been named the representative of Advanced Control Systems, Incorporated, for the East Coast.

Advanced Control Systems designs and markets a boat operating system which has the capability of reducing diesel propulsion system operating costs.

For free literature describing the services of both R.J Bazzini Associates and Advanced Control Systems,

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#### Versatile Pacific Delivers \$80-Million Icebreaker 'Henry Larsen'

The Canadian Coast Guard recently took delivery of the Can\$97million (about \$80-million) icebreaker Henry Larsen, the largest of 12 icebreakers built so far by Versatile Pacific Shipyards Inc. of North

#### Vancouver.

The Henry Larsen has dimensions of about 327.5 feet overall length and 64.6 feet beam with a displacement of 8,290 tons at 23.7 feet draft. The vessel can accommodate a crew of 72, has a cruising range of 15,000 nautical miles, a cruising speed of 15.5 knots, and a total shaft horsepower of 12,000 kw through two propellers. Versatile Pacific is currently completing the definitive design of the proposed Can\$347-million (about \$284.5-million) Polar 8 icebreaker, which will be one of the largest icebreakers ever constructed.

For free literature giving full information on the facilities and capabilities of Versatile Pacific Shipyards,

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Emerling Named President TANO Marine Systems



R.W. Emerling

**R.W. (Pete) Emerling** has been named president of TANO Marine Systems, Inc., which designs and manufactures automation and control systems for military ships and industrial applications.

Mr. Emerling, who has been with TANO since its formation in 1972, is in charge of all sales, engineering, customer service and manufacturing personnel. He has served in a variety of engineering and executive positions while with the company.

Mr. Emerling is subcommittee co-chairman for the Shipbuilding Committee of the American Society for Testing and Materials. TANO Marine Automation Sys-

tems have been installed on more than 240 ships for the U.S. Navy, Coast Guard, Military Sealift Command and U.S. merchant marine. TANO Marine Systems, Inc. is a subsidiary of TANO Corporation. For more information and free lit-

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#### New Radars By Simrad Offer Desirable Selection —Literature Available

Simrad/Anritsu's new radars, according to the manufacturer, offer superior short range performance, and exceptional resolution and definition. They include the following selection.

The RA720UA (0.25 - 60 NM, 5 kw) and RA721UA (0.25 - 96 NM, 10 kw), which Simrad describes as compact, affordable and offering outstanding performance and reliability, have 12-inch monochrome displays.

The RA711CA (0.25 - 60 NM, 5 kw) and RA712CA (0.25 - 96 NM, 10 kw) have 11-inch color displays and boast a high level of performance.

The AR-C12A has a large 14-inch color display and a 10-kw transmitter combined with, according to Simrad, superior detection, extremely high resolution and definition.

All Simrad/Anritsu radars feature full function menus with self-test facilities, a high level of user programming ability, one-year parts and labor warranty, and the full support of Simrad's comprehensive dealer network.

For further information and free literature on radars by Simrad, Circle 18 on Reader Service Card

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The Leistritz five-rotor, single-flow screw pump on the left was specially designed to unload asphalt and #6 fuel oil from an ocean-going barge. The pump is one of two we designed and built for an East Coast barge operator. These pumps, each with a capacity of approximately 5000 BPH, are the largest of their type ever installed aboard a U.S. vessel.

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The entire pump assembly, including the column assembly and discharge head, is shown in the schematic at right.

# plus a full line of standard units.

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So whether you have a special pumping problem to be solved, or an application that a standard pump can handle, you can count on Leistritz for a pump design that will—without compromise—meet your exact pumping requirements. And at the same time, you'll get the quality, reliability and efficiency that Leistritz is known for.

To find out more about Leistritz pumps and services for the marine industry, call Sven Olson at 201-934-8262, or write Leistritz Corporation, 165 Chestnut Street, Allendale, New Jersey 07401.





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#### Ulstein Group Becoming A Major Force In Ship Equipment

Following amalgamation with the BMV Group (Bergens Mekaniske Verksteder A.S.), the Ulstein Group has become one of the largest companies in Norway producing equipment for ships. Ulstein has held a majority interest in BMV in recent years and has now considered it appropriate to combine the two groups. This means that the Ulstein Group, with over 2,000 employees, stands out as a central force in the sale of Norwegian ship design and equipment in international markets.

The company Ulstein International A.S. will be responsible for the marketing and sale of what will be one of Europe's broadest product ranges to ships from one supplier. This wealth of resources will provide the Ulstein Group with the increased investment potential throughout its 30 companies established in nine countries. Investment areas will include the sole remaining Norwegian-owned engine manufacturer Bergen Diesel, deck machinery, rudders, propellers, steering systems, tank systems and electronic remote control equipment. They will also include the extensive activities in the field of ship design car-



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ried out by three of these companies.

In recent years, the Ulstein Group has increased investment in the development of high-technology shipequipment and design. Greater resources have also been directed toward the development of service functions in the production companies.

Shipbuilding and repairing will continue to play a significant role in the activities of the Ulstein group through BMV Laksevag A/S in Bergen and Ulstein Hatlo A/S in Ulsteinvik and subsidiaries.

For more information and free literature on the Ulstein Group,

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#### Textron Marine Wins USCG Contract Worth \$2.3 Million

Textron Marine Systems (TMS), a division of Textron Inc., was awarded a \$2.3-million contract for the detail design and construction of a U.S. Coast Guard 47-foot prototype motor lifeboat, according to an announcement by company president John J. Kelly.

The contract also contains an option to order five additional motor lifeboats after completion of the prototype.

The all-aluminum motor lifeboats will be built at the TMS facility in New Orleans, La. Construction will begin early next year and completed in December 1989.

The Coast Guard plans to use the new motor lifeboats to replace 100 20-year-old lifeboats currently in service.

For free literature on the boatbuilding and designing services offered by TMS,

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#### Oregon Ports Group Offers New Eight-Page, Full-Color Brochure On Facilities

The Oregon Ports Group (OPG), comprised of four deepwater ports in Astoria, Coos Bay, Portland, and St. Helens, is offering a new eightpage, full-color brochure describing the facilities and capabilities of the four ports, as well as pointing up that as a group, they cooperate to assure a favorable business environment within Oregon for fabrication projects.

Describing the OPG as a marketing association supporting oil industry projects, the brochure states that the Oregon legislature recently rewrote key segments of the state electrical safety code to make it easier for Oregon ports to compete in fabricating oil modules destined for use on the Alaskan north slope.

Colorful maps and photographs accompany the descriptive material in the brochure.

For more information and a free copy of the brochure from the Oregon Ports Group,

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#### JJH Inc. Appoints Ismail Kizilkaya VP

**Richard R. Hopkins,** president of JJH Inc., recently announced the appointment of **Ismail (Chet) Kizilkaya** to the position of vice president. In his new capacity, Mr. **Kizilkaya** will be responsible for government business development and management of related corporate functions involving naval ship projects.

Mr. **Kizilkaya** brings to this position over 30 years of experience in naval and commercial ship design, of which the last 18 years have been dedicated to the engineering management and technical direction of various special projects.

#### \$7.8-Million Navy Contract Awarded E-Systems, Inc.

E-Systems, Inc., a major producer of defense electronic systems and products, was recently awarded a U.S. Navy contract valued at approximately \$7.8 million for production of AN/WSC-3 "Whiskey-3" shipboard radio terminals.

The contract was awarded by the Navy's Space and Naval Warfare Systems Command after a competitive procurement. The work will be performed by E-Systems Communications Manufacturing Division (CMD) in St. Petersburg, Fla.

(CMD) in St. Petersburg, Fla. The Whiskey-3 is a UHF transceiver used by the Navy for longhaul tactical communications via satellite, and for line-of-sight communications with other ships and aircraft. It is the U.S. Navy's standard UHF terminal and is currently in use by 17 allied navies.

For more information and free literature from E-Systems,

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#### Dixie Carriers To Build And Operate Barges For Norwegian Firm

Dixie Carriers, Inc., a subsidiary of Kirby Exploration Company, Inc., has entered into a multiyear agreement with Odfjell Westfal-Larsen Tankers of Bergen, Norway, for the construction and operation of three specialty tank barges.

The barges, to be constructed by Platzer Shipyard, Inc., Channelview, Texas, a quality builder of barges and other equipment for industrial use, will feature multigrade stainless steel cargo tanks with separate piping, pumping and vapor emission control systems. Furthermore, the barges will be equipped with closed gauging systems, separate ballast tanks and an innovative hydraulically driven deepwell pump system supplied by Frank Mohn A/S (Framo) of Bergen, Norway.

These special barges will be capable of safe and simultaneous handling and carriage of a wide variety of petrochemicals and other specialty bulk liquid products, including cargoes that presently move by truck and rail only.

Odfjell Westfal-Larsen Tankers (OWLT), a pioneer and leader in the ocean transportation of specialized petrochemicals, owns and operates one of the world's largest fleets of sophisticated chemical tankers involved in worldwide transportation.

As part of its cargo consolidation program, OWLT has contracted with Dixie to handle certain domestic transportation needs involving cargoes to and from OWL Tankers at its Baytank Marine Terminal on the Houston Ship Channel, thus saving costly port time for the ships. The Port of Houston serves as home port for OWLT's fleet of advanced chemical tankers.

Dixie, a marine transportation service company, transports liquid cargoes, primarily petrochemicals, on the inland waterways system. Dixie's other subsidiaries provide offshore transportation of both dry and liquid products, diesel repair and harbor services.

Joseph H. Pyne, president of

Dixie Carriers, stated that besides meeting the needs of OWLT, the new barges would enable his firm to compete in the specialty chemical handling market now dominated by the truck and rail industries.

The new barges will be ready for service during the first part of 1989. Dixie and OWLT are also presently in the process of converting existing barges to multigrade units which will be in service in late summer of this year.

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# PROPULSION UPDATE

Wartsila Engines Selected To Power 2 New Bulk Carriers And Re-Engine A Cargo Carrier



Lasco's new bulk carriers will be equipped with Wartsila Vasa 22/26 auxiliary engines. Pictured is a six-cylinder in-line version of the engine. Two new bulk carriers ordered by the principals of Lasco Shipping Co. of Portland will be equipped with Wartsila Diesel's Vasa 22/26 auxiliary engines. The 64,000-dwt vessels are under construction at Jiangnan shipyard in Shanghai.

shipyard in Shanghai. The contract includes three Wartsila Vasa 4R22/26 auxiliary engines per vessel, each developing 540 kw at 720 rpm. The auxiliaries will burn the same 380 cSt heavy fuel as the main engines. The auxiliary engines for the first vessel will be delivered in early 1989, and for the second, at the end of the same year.

The Vasa 22/26 selected for the

Lasco Shipping vessels is a powerful new medium-speed auxiliary engine which is well-suited for power production in different types of vessels. Rigid design components combined with an optimized combustion process guarantees reliable and economical operation at all loads, even on the lowest grade heavy fuels.

on the lowest grade heavy fuels. The Vasa 22/26 has a cylinder bore of 220 mm and a piston stroke of 260 mm. The output range is 540-3,000 kw at speeds ranging from 720 to 1,100 rpm. The Vasa 22/26 is manufactured in 4-, 6-, and 8-cylinder in-line versions and 8-, 12-, and 16-cylinder V-versions.

The 7,500-dwt dry cargo carrier Rosadaniela, owned by Transpapel Naviera C.A. of Venezuela, will be refitted with new propulsion machinery. The vessel will have its existing main engine replaced with one eight-cylinder, 3,300-kw Wartsila Diesel heavy fuel engine type Vasa 32. It will also be fitted with a new reduction gear, a new CP-propeller and new remote control system. Wartsila Diesel will supply all the equipment and be in charge of both project planning and management. The vessel will be refitted by



The Rosadaniela will be refitted with a Wartsila Vasa 8R32 main engine with an output of 3,300 kw. Shown is an eight-cylinder Vasa 32 engine.

the Venezuelan company Tenaval C.A. at the Dianca shipyard in Puerto Cabello, Venezuela. Re-engining is scheduled for completion by the end of August of this year.

Wartsila Diesel is a leading designer and manufacturer of medium-speed fuel engines in the 500 to 16,000-kw range. The company also delivers complete propulsion packages for different vessel types and sizes.

For further information and free literature on Wartsila Diesel engines,

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#### **Korea Shipbuilding Delivering Six Tankers To Norwegian Owners**

Five years after they were or-dered, delivery by Korea Shipbuilding & Engineering Corp. (KSEC) of six advanced combination carriers worth \$171 million has begun to two Norwegian owners. KSEC said four of the 37,000-dwt products/ore/ bulk/oil carriers were built for Klavness Co. and two for Havtor Co.

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under contracts signed in 1983 for delivery in 1986.

When the original delivery time arrived, the Norwegian firms cited technical problems with the vessels and refused to accept delivery unless the price was cut. After long-running arbitration, KSEC reduced the price of each vessel by \$6 million.

Klaveness announced that with technical alterations, the six vessels will be able to trade as originally intended.

#### **Canadian Government To** Spend \$624.4 Million For 12 Minesweepers

Canadian Defense Minister Perrin Beatty recently announced plans to design and build 12 minesweeping vessels to fill a gap in Canada's aging naval fleet. The contract is valued at 750 million Canadian dollars (US\$624.4 million).

J.Y. Clarke, president of the Canadian Maritime Industries Association, said the project would provide a boost to medium-sized Canadian shipyards, which don't have the capacity to handle the larger frigate and submarine contracts. He estimated that 75 percent of the work could be done in Canada.

The vessels will be equipped with 40-millimeter Bofors guns and remote-control minehunting systems. They will be manned by the 3,000strong naval reserve which, under Canada's new policy is responsible for maritime coastal defense

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### SMM '88

# 13th Ship, Machinery & Marine Technology International Trade Fair Hamburg, West Germany, September 27-October 1

Today, more than ever before, the international shipping and shipbuilding industries are undergoing unprecedented change and evolution. In shipbuilding, offshore and marine technology, harbor and waterway construction, new technologies and new products are causing a revolution that will decide who will remain competitive now and in the future.

The 13th Ship, Machinery & Marine Technology International Trade Fair, SMM'88, will address this marine evolution when it opens September 27 at the Congress Centrum Hamburg, Hamburg, West Germany. With some 30,000 trade visitors expected to attend, SMM '88 will be one of the largest international events of its kind. The event is committed to bringing together top-level representatives of the companies that provide new technologies, products and services to the marine industry and the companies that utilize them. For five days, some 500 direct exhibitors from around the world will fill 12 exhibition halls with state-of-the-art products and services. The main exhibition sections are shipbuilding, oceangoing ships' propulsion systems, marine technology equipment, rudder and maneuvering systems and control, and measuring and regulating technology.

and regulating technology. However, SMM '88 will feature more than just new products and services. The event will present the full scope of the developments in the marine industry, including new solutions and technologies that represent potential progress and growth for the entire industry. All in all, SMM '88 will provide a comprehensive overview of the entire international market in the areas of shipbuilding, marine and offshore technology and port and waterway construction. Some of the topics covered in these categories will include:

marine architecture, shipyard equipment, ship machinery and equipment, safety on board, marine technology, development and consultancy services, harbor construction and equipment, and information and communication systems.

The International Shipping and Marine Technology Market exhibition has a successful record as an international meeting place for key decision-making industry representatives.

Last held in 1986, SMM '86 drew 765 exhibitors from 20 countries. Over 40 % of the attendees of SMM '86 came from abroad, indicating that the show has a high international profile. This year's show is expected to draw visitors from such countries as China, Korea, Taiwan, Singapore, Venezuela, the Soviet Union, the Netherlands, Norway, Finland, Poland, Brazil, Egypt, Bulgaria, Greece and the United States. According to Exhibition Survey SMM '86, about 31% of all the exhibitors made sales totaling in excess of a million deutsche marks at the event.

In addition to the various areas covered by SMM '88, this year the international port fair PORTEX '88, which will feature port and harbor equipment products and services, has been integrated into the event.

#### Marine Technology

Marine technology is one key theme of SMM '88. The marine offshore technology exhibits will be concentrated for the first time in one building—Hall 1, part of the complex of new halls in Hamburg. The exhibits include underwater equipment, ocean mining plant and equipment systems, stationary offshore plants and equipment and supply systems.

Marine technology is a field covering all the technical activities concerned with research into and the use and protection of the seas.

The importance of the presentation of West German R&D findings in marine technology is underlined by the demands of internationally renowned scientists such as Prof. **Konstantin Kokkinowrachos,** chairman of the German Committee for Marine Research and Marine Technology, for the intensification of national and international cooperation in the field, including that between universities and industry. A further keynote theme at SMM '88 will be information and exhibits concerned with scientific and technical cooperation with developing and newly industrializing countries aimed at an improved exploitation of the seas, i.e.—fishing and aquacultures or harvesting the proteinrich krills in the Antarctic.

The committee led by Professor Kokkinowrachos is also the organizer behind an SMM '88 con-gress entitled "Europe and the Sea—Marine Sciences and Technol-ogy in the 1990s." Whereas seaweed and eelgrass will only play a marginal role in the generation of power in the years to come, innovations from the field of offshore technology will increase in significance for other maritime areas. In this respect, particular attention should be paid to the research work being under-taken at Hamburg-based Harburg Technical University, which is one of the exhibitors at SMM '88. Harburg University is playing an important role in furthering the understanding of the complicated interrelationships between substances and of mechanical stress and the chemical effects of exposure to seawater.

Call effects of exposure to seawater. In addition, the International Congress on Ship's Technology (ICST '88) will be held in conjunction with SMM '88 on September 28. The theme of ICST '88 will be the "Contribution on the Economy and Safety in Ship Technology." Highlighting the congress will be a presentation by Dr. G.A. Lustgarten and K. Aeberli, Sulzer Brothers AG, Winterthur, on "Two-Stroke Diesel Engines for Cost-Effective Ship's Operation." Among the exhibitors at SMM '88

Among the exhibitors at SMM '88 will be Hamworthy Engineering, which will be occupying Stand 2052 in Hall 2. The company's Pumps and Compressors subsidiary will display its new ranges of air-cooled compressors and centrifugal pumps.

Diesel engine manufacturers MAN B&W Diesel and MAN Nutzfahrzeuge, Werk Nurnberg, will present their complete line of marine engines, turbochargers and services in Hall 6, Stand 6078. Complete engines and components, videos, slides and wall charts will be on display.

In Hall 7, at Stand 7001, Markishes Werk Halver (MWH), specialists in components connected with the exchange of gases in combustion engines, will present its latest program of inlet and exhaust valves, valve inserts, valve springs, valve guides, valve cages and valve rotators.

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Of particular interest to diesel engine users will be the company's patented Turnomat valve rotator, which ensures a definite valve rotation speed.

The latest developments in the Evac Vacuum Toilet System will be demonstrated at the stand of Triton Belco AG, the West German distributors for OY Wartsila AB Evac of Finland. Several working units will be on display, including the popular "silent" toilet, a toilet with Evac's

new electronic flushing control and the company's newest addition, the "toilet of the future."

At the stand of their West German subsidiary, ASEA-Hagglunds GmbH, Hagglunds Marine & Offshore AB will present their full range of deck crane technology. Low-profile versions of Hagglunds G2 and L2 type cranes will be on display, as well as the company's "hinged cab" wire-luffing cranes. An adajecent stand will display the hydraulic products of the Hagglunds Denison group of companies.

Liebherr-Werk Nenzing, another marine lifting equipment and crane specialist, will also be exhibiting at SMM '88. The company will present its production line of offshore cranes, including the North Seaproven BOS type and its series of ram luffing offshore cranes, RL type, with their low overall height (continued)



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#### SMM '88

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ICST '88 Conference Program "Contribution on the Economy and Safety in Ship Technology" 9:30 a.m.—Opening of the congress by Ernst A. Harm, chairman of "Verein der Schiffs-Ingenieure zu Hamburg eV." Introduction by Reinhard Mau, German-

ischer Lloyd. Lecture Group I—Moderator: W. Schottelndreyer, Association of German Shipown-

**10 a.m.**—"Emergent Shipping Marine Hull Insurance Judgement on Technical Risks, Underwriter's Point of View," by Captain **Fuchs**, Allianz Versicherung.

10:30 a.m.—"Ship's Safety Aspects," by J.A. Witt, Cabinet Council.

11 a.m.—"New Trends in Ship's Operation," by **G. Fischer,** Germanisher Lloyd. 11:30 a.m.—discussions and coffee break.

12:30 p.m.—"Optimized Power Output and Safe Propulsion Plant Operation—Discrepancy or Harmony?" by Eckhard Moeck and Siegfried Bludszuweit, author.

Lecture Group II—moderator: **G. Peters,** Hamburg Technical School. **1 p.m.**—lunch break.

2:30 p.m.—"The FRECON-Shaft-Generator and Frequency Converers for Electrical Drives—Two Examples to Produce and



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Consume Electric Energy Economically," by **Peter Andersen** and **Othmar Jakoby**, Siemens AG.

**3 p.m.**—"International Service of Ship's Plants," by **Gerd Lohmann,** Blohm & Voss AG.

3:30 p.m.—"Two-Stroke Diesel Engines for Cost-Effective Ship's Operation," by G.A. Lustgarten and K. Aerbeli, Sulzer Brothers AG.

7 p.m.—End of conference.

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#### Yugoslav Shipbuilding

#### (continued)

Split Shipbuilding is presently in the process of erecting a building berth with five turning slipways for the construction of vessels and offshore structures. The new berth is expected to be able to handle ships up to 1,050 feet long, 282 feet wide and weighing as much as 65,000 tons.

The concept of the turning slipway was developed by Split and the Faculty of Engineering and Shipbuilding, Zagreb and the Naval Institute, Zagreb, as a simple, economic solution for both side and longitudinal launching.

The Shoushone Spirit, a 100,000/ 110,000-dwt tanker being built for American owners, was recently launched at the Rijeka yard of 3. Maj Shipbuilding.

Intended for the carriage of crude oil of up to 10.5 tons/cubic meters specific gravity, the tanker was ordered by Teekay Shipping. She is 809-1/2 feet long, has a breadth of 139.3 feet, and draft of 47.3 feet.

The main propulsion engine for the tanker is a slow-speed, reversible, turbocharged Sulzer-3. Maj 5 RTA 72 diesel engine rated at 10,330 kw at 78 rpm. The engine is designed to operate on both diesel and heavy fuel up to 420 cSt at 50 degrees C (4,000 Redwood at 38 degrees C).

degrees C). The vessel will have a total of 16 cargo tanks and two slop tanks for the carriage of four segregated cargoes simultaneously. The cargo tanks will have a 98 percent capacity of 123,000 cubic meters.

The tanker was constructed in accordance with the rules of the Lloyd's Register of Shipping for the



A 110,000-dwt tanker under construction at 3. Maj's Rijeka yard. The ship is being built for Teekay Shipping.

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#### Lys Line Orders Second Paper Carrier From Titovo Shipyard

Simonsen & Slang's Lys Line of Norway recently ordered a second 3,400-dwt paper and forest products cargo carrier from the Yugoslavian shipyard Titovo Brodogradiliste, Kraljevica.

The cargo carrier will have a overall length of 295.2 feet, beam of 55.8 feet and draft of 19.2 feet and she will be specially designed for the needs of paper and forest products. The vessel is expected to be deliv-

ered in late 1989 or early 1990, while the first carrier is scheduled for a July 1989 delivery.

# PROPULSION UPDATE

#### 3.MAJ Diesel Works Builds First Sulzer RTA 72 Engine Ever

From the moment of its introduction into the market seven years ago, the RTA series of Sulzer marine diesel engines set new dimensions to operating economy and reliability, and maintenance.

In 1984, the so-called "-8 series" engines, covering cylinder bores of 380, 480, 680, 760, and 840 mm, with a stroke-to-bore ratio of about 2.9, were complemented by the "-2 series" engines covering cylinder bores of 520 and 620 mm, and of a higher stroke-to-bore ratio of 3.46.

During 1985, the demands from the market called for an increase in the maximum speed and output of the "-2 series" engines. This is also the time when a new engine type, the RTA 72, with a complementary bore size of 720 mm was introduced. In its design concept, the RTA 72 is fully in line with the previous engines of the "-2 series" which, among others, means it is available in versions of up to eight cylinders maximum.

Main performance data of the RTA 72 engine: Two-stroke, single-acting, slow-speed, turbocharged engine; Output range l,410-2,570 kw/cylinder; Speed range 66-91 rpm; stroke 2,500 mm; Cylinder bore 720; and Spec. fuel consumption at mcr 171 g/kwh.

Acceptance testing on the 5 RTA engine built by 3.MAJ, which has extensive experience in manufacturing RTA engines under license, were recently completed. The first engine of this bore size ever built in the world, it will be installed aboard a motor tanker. Its particular performance data are the following: output, 10,550 kw; speed, 78 rpm; and sfc at mcr, 169 g/kwh.

In addition to possible variations in combinations of output speed (determining the layout field), the flexibility offered by the RTA 72 engine-actually by all the RTA types—has been further extended to optional possibilities of installing: Two-stage air cooler, providing an excellent possibility of recovering waste heat energy removed through the compressed scavenge air (4.5 percent of engine output); Standard optional power take-off for the connection of an alternator to the main engine for ship's electrical power generation, which for this particular engine features up to 1,350 kw; and Standard optional efficiency-booster using recovered exhaust gas energy directly at the engine crankshaft for further fuel savings-with the 5RTA 72, the recovered energy can be as high as 800kw, which in terms of fuel consumption means a fuel saving of about 5.5 g/kwh.

Design features of the RTA 72 engine: Sturdy engine structure with low stresses and small deflections, consisting of bedplate, columns and cylinder block, pretensioned by vertical tie rods; Singlewall bedplate with integrated thrust block. Standardized, large surface main bearing shells; Robust Ashaped columns, assembled with stiffening plates or of monoblock design; Single cast iron cylinder jackets, bolted together to form a rigid cylinder block; Lamellar cast iron, bore-cooled cylinder liners with load-dependent cylinder lubrication; Solid, forged, bore-cooled cylinder covers with bolted-on exhaust valve cage; Camshaft gear drive housed in a special double column placed at the driving end; For larger bore engines, where required, balancers mounted on the engine; Injection pump and exhaust valve actuator combined in common units for two cylinders, each camshaft driven; and Constant-pressure turbocharging system (highly efficient uncooled turbochargers) with uniflow scavenging assisted by auxiliary blowers for low load operation. Possibility for in-service cleaning of charge air coolers.

Service Results—The exhaust valve, introduced at Sulzer as a novelty for two-stroke diesel engines, has fully justified the designers' assurances of the exhaust valve actually not being a novelty for Sulzer. The exhaust valve, positioned symmetrically, made of a top quality material (Nimonic), and operating at relatively low temperatures, has

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The first Sulzer RTA 72 engine ever built was recently completed by 3.MAJ Diesel Works, a division of 3.MAJ Associated Shipbuilding Industry.

demonstrated excellent service performance and proved to be an excellent solution (more than 12,000 hours of operations between repairs-regrinds).

As for the cylinder liner wear, according to the latest results reported from m/v Malinska (both the ships and the engine built by 3.MAJ) after 5,214 hours of operation, a wear of 0.004-0.008 mm/1,000 h has been measured which is a very good rate. It is to be added that the measuring has been carried out by Sulzer, who follows its field tests on this ship.

For free literature giving full information 3.MAJ Diesel Works,

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For more information and free literature on Sulzer

Circle 105 on Reader Service Card

#### Brian Rafferty Joins Ingram Barge Company

Brian E. Rafferty has joined Ingram Barge Company as marketing manager. In making the announcement, Les Sutton, president, noted that Mr. Rafferty will be responsible for the company's day-to-day marketing operations. Prior to joining Ingram, Mr. Raf-

Prior to joining Ingram, Mr. **Rafferty** was a marketing manager, in charge of South American Services, for Lykes Brothers Steamship Company, Inc. in New Orleans. He has also served as a systems analyst with Lykes Brothers.

Ingram Barge Company is a subsidiary of Ingram Industries Inc., headquartered in Nashville, Tenn. Ingram Industries Inc. is a privately held, diversified corporation engaged in inland marine barging and aggregate supply, consumer product distribution, coal production and sales, oil exploration and production, the manufacture of oil and gas wellhead equipment, and insurance.

#### Kelvin Hughes Successful At Posidonia Exhibition

Orders for radar systems valued in excess of \$620,000 were finalized by Kelvin Hughes Ltd., a subsidiary

September, 1988

of Smiths Industries PLC, during the Posidonia Exhibition in Pireas, Greece.

The orders for more than 20 ARPA-based radar systems were taken from 12 different shipowners. Most of these radar systems have been retrofitted to vessels in order to comply with the IMO Solas 1984 regulation for vessels between 15,000 and 20,000 GRT, which states that ARPA systems are to be fitted before September 1, 1988. The total sales of Kelvin Hughes ARPA radars into Greece so far this

year now exceeds 70 systems. Alan Eldret, the director of Kelvin Hughes Merchant Marine business, said: "The Posidonia Exhibitions have always been successful for Kelvin Hughes, but this year even more so. These orders are a result of having the right products for the marketplace with Radtrak and our new Concept range, and sustained effort by our local agent Elkime Ltd., working closely with our own salesmen. We believe Kelvin Hughes to be the major supplier of modern ARPA-based navigational radar systems into the Greek market." For more information and free literature on radar systems from Kevin Hughes,

Circle 62 on Reader Service Card



# ELECTRONICS UPDATE

### Harris Announces New Digital HF-SSB Radio System

Harris Corporation's Long Range Radio Division has developed a new, extremely compact HF radio system designed with advanced, digital signal processing techniques. The RF-5000 was introduced at the 42nd AFCEA international exhibition held recently in Washington. Also introduced was Harris's full line of state-of-the-art military communications equipment.

In a unit weighing only 15 pounds, the RF-5000 Series digital radio system provides built-in high-speed data modem, adaptive HF (ALE) frequency management, ECCM (frequency hopping), digitized voice and burst transmission capabilities, at a greatly reduced cost. Near-term product improvement plans include embedded voice encryption.

The tactical 20, 125, or 400-watt vehicular or fixed-station system features a common receiver-transmitter with optional plug-in communications system upgrade modules. The receiver-transmitter is



The RF-5000 Series digital HF-SSB radio system from Harris Corporation.

just 7 inches wide, 5.5 inches high, and 12.1 inches deep.

The RF-5000 Series radios can provide adaptive HF (ALE), ECCM, and high-speed modem waveforms in MIL-STD 188 standards. The programmable digital modem allows co-resident, new high-performance waveforms along with existing waveforms (such as FSK). This simplifies conversion to new equipment while maintaining interoperability with existing assets, a key concern in military planning today. A complete line of 20, 125, and 400-watt power amplifiers and fasttuning antenna couplers are available for applications in tactical vehicular and fixed-station communications networks.

Standard features include 1.6 to 30-MHz frequency coverage in 10 Hz steps; 99 preset channels; channel scanning; over-the-air or keypad programming; built-in test to the module level; and ruggedized, submersible construction.

A detachable front panel allows remote control up to 50 meters away. Multiple transmission waveforms and Forward Error Correc-

#### Jamesbury Expands Line Of Economical, Corrosion Resistant Vane Actuators

An expanded line of Jamesbury<sup>®</sup> vane actuators is now available for economical service for a wide range of automatic on-off valve applications. Addition of the V400 doubleacting model and V100 SR springreturn unit extends the vane's torque output capacity to 500 ft./ lbs. and 95 ft./lbs., respectively. The complete line now includes three double-acting models with torque output capabilities for operating Jamesbury Double-Seal<sup>®</sup> ball valves to 8 inches, and Wafer-Sphere<sup>®</sup> butterfly valves to 16 inches. Three spring-return models cover valve sizes up to 4 inches and 8 inches, tion (FEC) support 2400 baud operation for optimal performance in single-frequency or frequency-hopping mode. A Linear Predictive Code (LPC) module digitizes voice signals for transmission in an advanced ECCM environment.

Harris Corporation, Rochester, N.Y., is a \$2.1-billion supplier of information, communication and semiconductor systems, products and services to government and commercial markets worldwide.

For more information and free literature on the Harris HF-SSB Radio System,

Circle 102 on Reader Service Card

respectively.

According to Jamesbury, the thermoplastic polyester/stainless steel construction of these quarterturn actuators make them especially well-suited for use in virtually any corrosive and acidic environment. Compact, lightweight design allows their use in locations where space or piping support is limited.

The actuator consists of top and bottom symmetric housing, molded shaft/vane, three O-ring seals, and fasteners. Units have broad pressure/temperature ratings: maximum supply pressures to 125 psi, temperature range -20 degrees F to +140 degrees F.

For more information and free literature on Jamesbury vane actuators,

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# INTRODUCING THE EPOCH MARK II SERIES. A new era in product oil carrier design.

Hitachi Zosen has developed the EPOCH MARK II series which has a unique structure not found on conventional ship designs.

Revolutionary in concept, the MARK II incorporates a unidirectional girder system combined with a complete double hull structure.

While a ship's hull is customarily designed with a grillage of longitudinal and transverse members for strength, this system uses only longitudinal members in a double hull to provide sufficient strength.

This unidirectional girder system results in unprecedented structural simplicity and

completely flush surfaced cargo tank

interior. MARK II product oil carriers provide unrivaled advantages in performances over more conventional designs.

The EPOCH MARK II series is available in 40, 60 and 80 thousands dwt designs. And

has won the approval of leading classification societies (ABS, BV, LRS, NK, DNV). At present many worldwide patents are under application.

Hitachi Zosen is also expanding this new structural system for the development of combination cargo carriers such as PROBO or OBO carriers other than oil tankers.

The Superior Performance of the EPOCH M	ARK II Series:
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		Conventional	EPOCH MARK II	
Tank configuration				
Cargo/bailast segregat	ôn .	*	***	
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0.82 1166	ballast tank	**	**	
Cargo tank heating		*	***	
Cargo purity		*	***	
	cargo tank coating	*	***	
Maintenance	ballast tank coating	**	**	
	hull construction	*	***	
Calabi	crack free	**	***	
Safety	stranding & collision	*	***	



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#### **ARCO Alaska To Build** Nine Huge Modules In Port Of Portland

The director of construction and logistics for ARCO Alaska, **Jack Purl**, recently said that ARCO Alaska will construct nine huge Alas-kan oil field modules in the Port of Portland this fall as part of the company's "sealift" operation. The 1,500-ton modules will be built on a 240-acre site at the Port's shipyards on Swan Island.

Construction of the modules under the estimated \$20-million contract is expected to continue until July 1989, and the project is expected to generate between 400 and 500 jobs at its peak.

The modules will be about the size of 10- to 12-story buildings, Mr. Purl said—between 150 and 200 feet long, about 50 to 80 feet wide and between 80 and 100 feet tall.

The project is part of ARCO Alaska's annual sealift operation that has taken oil field equipment to Alaska's North Slope every year since 1975.

#### Marine Travelift Offers **50BFM Mobile Boat Hoist** —Literature Available

Marine Travelift, Inc. recently announced the development of a Model 50BFM, 50-ton-capacity mobile boat hoist, designed to "fill the gap" between the company's 35-and 70-ton-capacity units. The 50BFM features the "beam

forward" design which allows forward sling adjustment behind the front beam and permits more clear-ance and faster boat handling. The concept also allows exact positioning of front and rear slings to achieve precise load balance.

Marine Travelift's 50BFM was engineered to permit marinas to handle the larger boats in the industry, faster. Greater usable lifting heights are possible with direct con-nection of slings to sling blocks.

For complete details, prices and delivery information on the 50BFM or for complete design details and specifications on the complete line of Marine Travelift Mobile Boat Hoists with capacities from 15 to 500 tons.

Circle 60 on Reader Service Card

#### MarineSafety Providing Simulator Training **For Apprentice Pilots** —Literature Available

In the first program of its kind in the U.S., the California State Board of Pilot Commissioners has contracted with MarineSafety International to provide visual shiphandling simulator training for all apprentice pilots.

The first apprentice pilot course for the State Board of Phot Com missioners was held recently in the MarineSafety Shiphandling Simulator Training Complex in Newport, R.I. Five apprentice San Francisco pilots attended the eight-day course

September, 1988

which was specially designed to complement the pilot's apprentice program with the bar pilots. Ship maneuvers were conducted in a computer model of San Francisco Bay and the Oakland area and in a generic area especially designed to provide challenging maneuvering and docking problems.

The purpose of the simulator training is to accelerate the learning gained from "hands-on" experience. Using the simulators, the Marine

Safety instructors can control conditions such as weather and traffic and create emergency conditions which might occur only once in a pilot's lifetime.

The eight-day training program includes training modules (a module consists of instruction, simulator exercises and critique) such as entering a harbor, port approaches, piloting in restricted visibility, use of automated radar plotters, handling in narrow channels, working

with tugs, docking and emergencies.

MarineSafety, a wholly owned subsidiary of FlightSafety International, provides shiphandling training for the U.S. Navy and commercial shipping companies, using si-mulators at Kings Point, N.Y. and Newport, R.I.

For free literature giving complete information on courses offered by MarineSafety International, Circle 41 on Reader Service Card





Forty years ago we developed the oil-pressure concept for use in cylindrical shaft couplings and the first SKF OK Coupling was fitted to the M/S Skogaholm in 1945. To date, we have supplied more than 15,000 OK Couplings for marine and heavy engineering applications throughout the world.

Later, we developed the Supergrip bolt, a hydraulically tensioned, expandable fitted bolt which is also based on the oilpressure concept. We have supplied more than 5,000 Supergrip bolts for marine and other applications where reliability and speed in demounting and refitting of flange couplings are at a premium.

There is always a risk that good products are copied. Unfortunately, many users have paid a high price to discover that copies do not always measure up to the performance of the genuine product. As a result, most shipowners, power stations and other users specify genuine OK Couplings and Supergrip bolts. Often, our service program is also a key factor in the decision to select our couplings and bolts. Whether your vessel is docked at Shanghai, Hamburg or San Francisco, we can be on the spot within 24 hours. We are represented by SKF's global sales and service network so, whatever your port of call, we are always near at hand.

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#### **Damaged Navy Frigate Transported From Gulf** By Heavylift Ship

The mine-damaged U.S. Navy fri-gate USS Samuel B. Roberts (FFG-58) was recently loaded onto the heavylift vessel Mighty Servant 2 at Dubai, United Arab Emirates, for transport back to the U.S. for repairs.

According to Dutch company Wijsmuller Transport, who operates the Mighty Servant 2, the U.S. Navy selected dry transport of the frigate because of the method's safety and speed. Because of the severe hull damage sustained by the frigate when she struck a mine in the Persian Gulf, a wet tow would have been risky. On board the Mighty Servant 2, the keel of the USS Samuel B. Roberts is completely sup-

battering forces of the sea.

Following her loading, welders se-cured the USS Samuel B. Roberts to the deck of the Mighty Servant 2 by seafastenings, so that the vessel would not shift during the 7,800 nautical mile voyage.

During the voyage, the Mighty Servant 2 will provide the frigate with water and electricity, so that the frigate's 40-man crew can per-

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ported and she is not exposed to the form some maintenance during the

trip. Wijsmuller operates a fleet of eight semisubmersible heavylift vessels and has extensive experience in transporting large, heavy and awkward cargoes such as drill rigs, dredging equipment, floating plants, etc.

For free literature detailing Wijsmuller's services.

Circle 63 on Reader Service Card

**New BFGoodrich Plant** Now Manufacturing **Cutless Brand Bearings** 

# From Concept to Reality



30

Circle 201 on Reader Service Card

LQMoffitt's Robert Gilson, director of sales and marketing, with 14-inch I.D. Cutless bearings produced at new BFGoodrich plant in Wilmington, N.C.

Cutless® brand bearings and related marine products marketed by LQMoffitt, Inc. are now in full pro-duction at the new BFGoodrich facility in Wilmington, N.C.

The manufacturing operations for these products were relocated from Akron, Ohio, to the Wilmington plant for improved service to LQMoffitt customers, advanced facility capabilities, and increased production area.

Among the Cutless bearings pro-duced and shipped are 14-inch I/D full-molded brass-shell bearings slated for installation on a national and international oceangoing tugboat

LQMoffitt is a subsidiary of BFGoodrich and the exclusive marketing arm for its marine industry products. Sales offices for LQMoffitt remain at the company's Akron headquarters.

For additional information and free literature,

Circle 28 on Reader Service Card

#### CRSA, Hyundai Sign **Steamship Service Pact**

The Columbia River Shippers Association (CRSA), Portland, Ore., and Hyundai Merchant Marine, Seoul, South Korea, have signed a steamship service contract that will bring containerized import cargoes from the Far East by ship to Portland at reduced rates for local husi nesses.

The contract is the first executed by the CRSA with a steamship line. The agreement provides for Hyundai to carry to Portland a minimum of 500 forty-foot containers between July 1, 1988 and February 28, 1989.



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The Teleflex Remote Mechanical Valve Actuator (RMVA) has proven its dependability in cruel environments aboard naval vessels.

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### **U.S. NAVY SHIP REPAIR AND MODERNIZATION**

Review of a Major Forecast and Appraisal of Business Opportunities Available to Equipment Manufacturers and Ship Repair Firms

#### By Dr. James R. McCaul, President International Maritime Associates, Inc.

Over the next ten years the U.S. Navy will spend more than \$50 billion on ship repair and modernization. Logical concerns are where these dollars will be spent, what portion will be earmarked for specific geographical areas, how much will flow through commercial shipyards, how much will be spent on equipment replacement and upgrade, etc.

A new IMA study addresses these issues and provides a ten-year forecast (1989-1998) of scheduled ship maintenance, overhauls and emergent repairs. Also in the report is a five-year (1984-1988) analysis of market share for firms involved in Navy ship and equipment repair.

The guided-missile frigale USS Curtis (FFG-38). US Navy Photo. Navy Maintenance Practices Forecasting ship maintenance and modernization requires an understanding of the Navy's four basic ship maintenance strategies: regular overhaul cycle, engineered/extended operating cycle, phased maintenance and progressive maintenance.

**Regular overhaul cycle**— Traditional Navy maintenance strategy has been to schedule periodic, lengthy ship overhauls during which repairs and planned alterations are accomplished. A typical cycle is approximately 36 months between major overhauls. The overhaul takes 8 to 12 months.

Of the 505 active ships in the fleet as of December 1987, only 21 continue to adhere to this traditional maintenance strategy. The Navy plans to completely drop this pattern of maintenance once the 21 ships are retired.

**Éngineered operating cycle**—This strategy was introduced in 1974 for ballistic missile submarines. The objective was to match submarine overhaul intervals to a length compatible with new long life reactor cores. Finding it successful, the EOC concept was extended to surface ships in the late 1970's. Under EOC maintenance, overhauls are scheduled at intervals as great as 15 years. Between overhauls, intermittent depot level availabilities are scheduled which last 2 to 4 months' duration.

As of December 1987, 283 of the 505 active Navy ships were placed in an EOC maintenance cycle.

**Phased maintenance**—This maintenance strategy was first employed in the late 1970's. Initially it

was used for the Atlantic fleet combat stores ships. The concept has now been extended to additional classes and as of December 1987 covered 141 of the 505 active ships in the fleet.

The general idea of phased maintenance is to perform short, frequent phased maintenance availabilities (PMAs) in place of regular lengthy overhauls. Ships are generally scheduled for PMAs of 2 to 4 months' duration of 15- to 18-month intervals. The work is generally ac-

(continued)



September, 1988

# U.S. NAVY

#### (continued)

complished under multiship, multiyear contracts where one contractor is responsible for a particular group of ships.

Progressive maintenance— In the 1970s the Navy initiated a new ship logistics concept which emphasizes performing maintenance and repair at intermediate and depot level activities. The guided missile frigate (FFG 7), hy-drofoil patrol boat (PHM 1) and Trident submarine (SSBN 726) have been designed with this maintenance concept as an objective. Crew size has been minimized and equipment is designed for component removal and replacement.

For the FFG 7 class, a prescribed set of maintenance actions are to be

performed at intermediate maintenance availabilities (IMAs) and selected restriced availabilities (SRAs). IMAs are scheduled at sixmonth intervals, with three weeks planned for maintenance work. SRAs are to be scheduled every two years, lasting about four weeks. Every ten years a major modernization is scheduled.

#### **Spending Pattern for** Maintenance and Modernization

Navy spending for ship maintenance and modernization has increased from about \$1.6 billion in 1975 to \$5.6 billion in 1987. Taking into account the growth in fleet size, average maintenance expenditure per ship has grown from \$2.3 million per year to \$7.8 million per year

during this period. Average modernization expenditure has increased from \$.9 million to \$2.5 million per ship/year.

Budget pressures have recently created a buildup in deferred maintenance. The clearest evidence is the decline in maintenance and modernization expenditure per ship over the past four years. In 1985 the Navy spent an average of \$11.4 million per ship for maintenance and modernization. This figure is projected to be \$8.5 million in 1988 and \$8.7 million in 1989.

Exhibit 1 gives the details for maintenance and modernization expenditures from 1975 through 1989. Despite the recent dip, the long-

term trend in ship maintenance and modernization expenditures is clearly upward. Deferred mainte-

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Exhibit 1—Trend in Maintenance & Modernization Budget

			(\$ in milli	ions)			
	MAINT.	MOD.	TOTAL	# of SHIPS	MAINT.	Average per Ship MOD.	TOTAL
FY75	\$1,140.5	\$ 434.5	\$1,575.0	496	\$2.299	\$0.876	\$ 3.175
FY76	1,490.5	569.8	2,060.3	484	3.080	1.177	4.257
FY77	1,903.4	669.2	2,572.6	477	3.990	1.403	5.393
FY78	2,563.5	545.2	3.108.7	468	5.478	1.165	6.643
FY79	2,508.9	772.3	3,281.2	473	5.304	1.633	6.937
FY80	2.642.5	763.1	3,405.6	479	5.517	1.593	7.110
FY81	3,195.0	952.7	4,147.7	491	6.507	1.940	8.448
FY82	3,632.3	932.8	4.565.1	513	7.081	1.818	8.899
FY83	4,201.2	896.6	5.097.8	513	8.189	1.748	9.937
FY84	4.214.7	1.086.5	5,301.2	523	8.059	2.077	10.136
FY85	4,779.6	1,397.7	6.177.3	542	8.818	2.579	11,397
FY86	4,179.7	1,398.6	5.578.3	540	7.740	2.590	10.330
FY87	4,244,4	1.344.7	5,589.1	546	7.774	2.463	10.236
FY88 (est)	3.632.0	1.024.4	4,656.4	545	6.660	1.880	8.544
FY89 (est)	3,747.4	1.077.0	4.824.4	553	6.776	1.950	8.724
	0,,, +/.+	2,077.0	.,32		5		

Exhibit 2-Projected Number of Ships in an Illustrative Homeport

89 90 91 92 93 94 95 96 Year 88 Ship Type 1 1 1 1 1 1 1 CG 16/26 1 1 2 1 2 4 3 4 1 1 1 3 3 3 3 3 CG-47 CV 3 3 3 1 1 1 1 1 1 1 CVN 1 2 3 2 2 2 2 3 1 2 DD-963 2 4 4 3 З 2 3 DDG 2/37 1 1 2 \_\_\_\_\_4 1 **DDG-51** FF-1037 4 4 4 4 4 4 4 FF-1052 FFG-1 12 9 12 12 9 9 9 9 9 FFG-7 MCM 1 1 1 1 1 \_\_\_\_\_3 2 2 мнс 2 2 2 2 3 3 2 MSO 28 28 28 29 33 31 29 27 29 Total— Exhibit 3—Projected Work Starts for Ships Stationed at the Illustrative Homeport

	Work	SRA	PMA	DSRA	DPMA	ROH	EDSRA
Ship Type							
AD		_		1	—	1	—
CG 16/26		1	—	—	_		_
CG-47		8	_	3	_	3	_
CV		1		_	—	1	_
CVN		1	_	1	_	—	_
DD-963		6		2	_	2	_
DDG 2/37		_	8	_	3	—	
DDG-51		4		1	_	1	_
FF-1037			3	—	_	_	
FF-1052		12	—	4	—	4	_
FFG-1		_	—	—	—	—	_
FFG-7		21		18	—	_	9
MCM		2	—	1	_	1	—
MHC		2	—	2	—	2	_
MSO		3		_	—		_
Total—		61	11	33	3	15	9

nance can only be deferred so long. Eventually ships and/or equipment will fail in operation. There is no doubt that Navy ship maintenance and modernization is a long-term growth market-which should interest many firms.

#### **Forecast Procedure**

IMA's new report segregates work into captive and regional markets. Captive work includes scheduled availabilities and emergent jobs which the Navy generally restricts to performance in the homeport area. This includes most short term availabilities lasting less than six months. Regional work includes overhauls and other availabilities exceeding six months' duration which are generally bid coastwide.

To project the size of individual markets, IMA first projected the number of ships in each class to be homeported at specific locations over each of the next ten years. Then using the scheduled maintenance pattern for each ship, IMA projected the number of short- and long-term maintenance availabilities during the ten-year forecast period. These availabilities were then converted to revenues based on a history of completed contract prices for various types of work. Various assumptions were tested in the forecast procedure.

#### **Illustrative Results**

Exhibit 2 shows IMA's projection of the number of ships to be homeported in an illustrative major East Coast location. The figures for 1988 are the number of ships actually at the location as of July 1988. Future figures take into account the number of ships to be added or deleted from the homeport over the next ten years. Some deletions are ships scheduled for retirement. Other deletions are ships scheduled for transfer to other homeports as part of the strategic homeport concept. In estimating the ships to be added, IMA took into account the delivery schedule for ships now on order and ships planned for funding over the next five years.

Captive business-Exhibit 3 shows the number of scheduled job starts attributable to the ships at this location. As shown, we estimate a total of 61 SRAs, 11 PMAs, 33 DSRAs and 3 DPMAs to be generated by the ships in this homeport. This work is generally captive to the local area—provided there is sufficient competition for the contracts. In addition there is a base of emergent work—also captive to the local area-which has been estimated in the report.

**Regional business**—Overhauls of Navy ships are open to coastwide competition. This regional market has been estimated for both the Atlantic/Gulf and Pacific coasts. Both a projection of overhaul job starts and revenues associated with this work are provided in IMA's report.

Other business—Separate from the above, IMA has projected the number of job starts and associated revenues over the period

Maritime Reporter/Engineering News

AD

1989-1998 from overhaul and repair of MSC ships, the RRF fleet and Navy service craft. Both MSC and RRF work tend to be regionally competitive. Navy service craft maintenance and repair tend to be captive to a local area.

#### Market Share

IMA's report provides a complete tabulation of Navy ship repair and marine equipment repair contracts over the past five years. The data are arranged by contractor and show the value of the initial contract and subsequent modifications/ change orders. Market share percentages are calculated for each of the five years—showing each contractor's percentage of the market.

#### Significance of the Information

The ten-year forecast will be useful in long-term business planning. Ship repair firms can identify future business for which there will be only local competition vs. business for which competition will be coastwide. Equipment manufacturers can identify the number of maintenance and modernization availabilities by ship type. Both ship repair firms and equipment manufacturers can assess their market share over the past five years.

The full report is available for \$550. It can be ordered by contacting International Maritime Associates, Inc., 835 New Hampshire Ave., NW, Washington, DC 20037, telephone (202) 333-8501; fax (202) 333-8504. Telephone orders will be accepted.

#### **Major Navy Contracts**

The following special section highlights the latest U.S. Navy contract awards for shipbuilding, ship repair and maintenance, shipboard communications, weapons, etc. The section covers contracts awarded between the dates of June 6 and July 7, 1988. For contracts prior to these dates, refer to the Naval Technology & Shipbuilding Supplement in the July issue of MR/EN.

#### June 6

**General Ship Corporation,** East Boston, Mass., was awarded a **\$7,487,452** firmfixed-price contract for Extending Drydocking Phase Maintenance Fixed (EDPMF) availability for USS Glover (FF-1098). Work will be completed in April 1989. The Naval Sea Systems Command, Washington D.C., is the contracting activity (N00024-85-H-8157).

#### June 9

General Dynamics Corporation, Electric Boat Division, Groton, Conn., was awarded a **\$26,573,880** modification to a previously awarded contract for the AN/BSY-1(V) combat system and the retractable bow planes on SSNs 754, 755 and 757. Work will be completed February 28, 1990. The Supervisor of Shipbuilding, Conversion and Repair, Groton, Conn., is the contracting activity (N00024-84-C-2063).

General Dynamics Corporation, Electric Boat Division, Groton, Conn., was awarded a \$55,826,120 modification to a previously awarded contract for the AN/BSY-1(V) combat system and the retractable bow planes on SSNs 751 and 752. Work will be

September, 1988

completed February 28, 1990. The Supervisor of Shipbuilding, Conversion and Repair, Groton, Conn., is the contracting activity (N00024-83-C-2039).

#### June 10

Newport News Shipbuilding, Newport News, Va., was awarded a \$612,000,000 fixed-price-incentive contract for two SSN-688 class submarines. Work will be completed in August 1993. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-2195). Northwest Marine Iron Works, Portland, Ore., was awarded a **\$4,775,510** firm-fixedprice contract for the overhaul and drydocking of USNS Kawishiwi (T-AO-146), a Military Sealift Command oiler. The Military Sealift Command, Pacific, is the contracting authority (N00033-85-H-0307).

Halter Marine Incorporated, New Orleans, La., was awarded a **\$20,879,116** contract for one (AGOR-23) oceanographic research ship. Work will be performed in Escatawpa, Miss., and is expected to be completed December 1, 1990. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-

#### 2223).

June 13

Atlantic Dry Dock Corporation, Fort George Island, Fla., was awarded a \$8,747,000 firm-fixed-price contract for Extended Drydocking Selected Restricted Availability (EDSRA) for USS Samuel Eliot Morison (FFG-13). Work will be completed May 1, 1989. The Naval Sea Systems Command, Washington, D.C., is the contracting

(continued)



# U.S. NAVY



#### CURRENT NAVY & COAST GUARD VESSELS UNDER CONTRACT AT U.S. YARDS

#### (As of July 1988)

			(As of J	uly 1988)		
SHIPYARD Navy Designation	NAME	APPROX. CONTRACT \$	EST. DELIVERY	SHIPYARD Navy Designation NAME	APPROX. Contract \$	EST. DELIVERY
Avondale Shipyards						
T-AO-193	. Walter S. Diehl	116,000,000	8/88	LHD-2	402,494,000	4/92
T-AO-194	John Ericsson	97,500,000	2/90	LHD-3	378,685,000⁴	1/93
Т-АО-196	Kanawha	95,025,000	11/90	DD-963 & DDG-993 Class	14,100,000 <sup>1</sup>	3/93
Т-АО-195		101,000,000	5/89	Intermarine USA		
Т-АО-197	Pecos	100,633,789	3/90	MHC-51 Osprey	20,926,936	4/91
T-AO-187 Class		109,600,000	9/91 <sup>®</sup>			
LSD-44		166,000,000	8/88	Lockheed-Gulfport		
LSD-45		153,400,000	2/89	LCAC (2)	24,800,000	88
LSD-46		153,400,000	4/89	LCAC (7)	115,586,281	
LSD-47		150,000,000	11/89	LCAC	31,759,154°	90
LSD-48		150,000,000	5/90	Lockheed-Seattle		
LSD-49	unnamed	157,400,000	11/93	LCAC (7) unnamed	115,586,251	6/91
Bath Iron Works				LCU (Army-7) unnamed	26,000,000	• / • -
CG-58	Philippine Sea	252,800,000	1/89		20,000,000	
CG-60		191,800,000	9/89	Lockheed-Savannah		
CG-61		191,800,000	12/89	LCUs (Army-12)		7/88-11/89
CG-63	Cowpens	193,300,000	4/90	Maninatta Manina		
CG-64		193,300,000	11/90	Marinette Marine	46 000 000	0 /00
CG-67		236,041,276	4/92	MCM-2 Defender	46,000,000	8/88
CG-70		226,123,977	6/93	MCM-4 Champion	42,000,000	12/88
DDG-51		321,000,000	7/90	MCM-7	51,848,816	10/89
DDG-53		189,900,000	7/92	McDermott Inc.		
DDG-51 Class		22,600,000 <sup>1</sup>	5/92	SWATH T-AGOS-19	25,424,347	2/90
DDG-51 Class	—	23,100,000	5/89	YTT 8 & 9	21,700,000	
Bethlehem-Sparrows Point				YTT 10	10,913,817	5/90
T-AGS-39	Maury	66,000,000	8/88	NASSCO		
T-AGS-40		66,000,000	2/89	AOE-6 Supply	290,097,944	4/91
			_,		250,057,544	4/ 51
Bollinger Shipyard				Newport News Shipbuilding		
WPB (16)	unnamed	99,306,516	2/90	CVN-72	1,550,000,000	12/89
General Dynamics-Electric Boa	t			CVN-73 George Washington	1,550,000,000	12/91
SSN-752		280,100,000	10/88	CVN-74	3,700,000,000	96
SSN-754		324,500,000	2/89	CVN-75		98
SSN-755		324,500,000	6/89	SSN-688 Class	22,000,000'	10/88
SSN-757		283,000,000	10/89	SSN-723 Oklahoma City	225,100,000	5/88
SSN-760		258,166,750	2/90	SSN-750 Newport News	278,000,000	8/88
SSN-761		258,166,750	6/90	SSN-753 Albany	319,000,000	7/89
SSN-762		258,166,750	10/90	SSN-756 Scranton	259,833,000	9/89
SSN-763	unnamed	258,166,750	2/91	SSN-758 Asheville	259,833,333	1/90
SSN-688 Class		347,400,000	4/93	SSN-759unnamed	259,833,333	6/90
SSBN-738-740	—	42,000,000	12/933	SSN-760	55,000,000	
SSN-21 Class	—	28,900,000 <sup>3</sup>		SSN-764unnamed	257,118,500	2/91
SSBN-734	Tennessee	523,700,000	12/88	SSN-765 unnamed	257,118,500	5/91
SSBN-735	. Pennsylvania	531,600,000	8/89	SSN-766unnamed	257,118,500	8/91
SSBN-736	unnamed	500,870,000	4/90	SSN-767 unnamed	257,118,500	11/91
SSBN-737	unnamed	616,400,000	12/90	SSN-688 Class (2)	612,000	0.004
SSBN-738	unnamed	674,100,000	12/91	SSN-21 Class	325,000,0007	2/94
SSBN-739	unnamed	615,000,000	12/92	SSN-21 Class	28,900,003³	
SSBN-734 Class		48,400,000 <sup>3</sup>	12/88	Pennsylvania Shipbuilding		
SSBN-740	unnamed	644,000,000	7/94	T-AO-191	111,000,000	10/88
Halter Marine				T-AO-192	111,000,000	5/89
T-AGOS-13	Adventurous	14,250,000	8/88	Peterson Builders		
T-AGOS-14		14,250,000	12/88	MCM-3	57.900.000	7/88
T-AGOS-15		13,844,067	3/89	MCM-5 Guardian	57,900,000	6/89
T-AGOS-16		14,031,914	7/89	MCM-5 Guardian MCM-6 Devastator	48,287,461	8/89
T-AGOS-17	Intrepid	14,031,914	11/89	MCM-8	48,287,461	
T-AGOS-18		14,031,914	3/90		40,207,401	6/90
T-AGOR-23		20,900,000		Robert E. Derecktor Shipyard		
				WMEC-911 Forward	30,160,000	9/88
Ingalls Shipbuilding			a .a-	WMEC-912	30,160,000	5/89
CG-57			8/88	WMEC-913 Mohawk	30,160,000	5/89
CG-59		325,500,000	10/88	TB (Army-2)	16,500,000	89
CG-62		238,600,000	6/89	Tacoma Boatbuilding		
CG-65		242,600,000	11/90	T-AGOS-11 Audacious	9,295,000	6/89
CG-66		193,980,662	10/91	T-AGOS-12 Addactods	9,295,000	10/89
CG-68		163,980,664	4/92	Bold	9,290,000	10/09
CG-69, 71, 72 & 73		769,142,667	1/94	Textron Marine		
CG-47 Class		215,982,000	1/94	LCAC-13-24 (12)	187,000,000	89/-6/91
CG-47 Class		44,128,775	10,100	LCAC	4,760,374 <sup>2</sup>	9/88
CG-47 Class		3,608,809	10/89	Todd Davida Can Dadua		
DDG-52		162,149,000	9/91	Todd Pacific-San Pedro	06 100 000	11 /00
LHD-1		1,365,700,000	3/89	FFG-61	96,100,000	11/88
Footpotoo, 1. Lood yord comics	a contract: 2 Engine	ring and technical car	icor contract	2 Design contract: 4 Contains \$26 million for advar		

Footnotes: 1. Lead yard services contract; 2. Engineering and technical services contract. 3. Design contract; 4. Contains \$26 million for advanced procurement of material for LHD-4; 5. Yard planning services; 6. Long lead procurement; 7. Detail design contract; 8. Contains options for one T-AO in FYs 89, 90 & 91.

**KEY TO NAVY DESIGNATIONS** 

AOE Fast Combat Support Ship CG Guided Missile Cruiser CVN Aircraft Carrier, Nuclear DDG Guided Missile Destroyer FFG Guided Missile Frigate LCAC Landing Craft, Air Cushion *Assigned to Military Sealift Command tCoast Guard	LCU Landing Craft, Utility LHD Amphibious Transport Dock LSD Dock Landing Ship LSV Logistic Support Vehicle	MHC Mine Hunter, Coastal MSH Mine Hunter SSBN Ballistic Missile Sub, Nuclear SSN Submarine, Nuclear SWCM Special Warfare Craft, Medium T-AGOS Ocean Surveillance Ship*	T-AO Oiler*
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# U.S. NAVY

#### CURRENT NAVY, COAST GUARD & MARAD OVERHAUL, REPAIR & CONVERSION CONTRACTS AT U.S. SHIPYARDS

CURRENT	NAVY, COAST GU	ARD & MA	RAD OVER		<b>KEPAIK</b> uly 1988)
SHIPYARD	SHIP	TYPE OF WORK	\$VALUE	СОМР	SHIPYAR
Alabama Dry Dock Atlantic Dry Dock	USS Lexington (AVT-16) USS Underwood	PM DSRA	10,131,466 7,466,000	8/90 8/88	Southwes
Avondale Shipyards	(LSD-36) USS Boone (FFG-28) USS John J. Hall	SRA DSRA	9.998.452 11,170,581	7/88 9/88	
Bath Iron Works	(FFG-32) USS Radford (DD-968) 4 USCG cutters	ROH ROH	20.700.000 117.452.000	5/89 89	
	USS Koelsch (FF-1049) USS Redstone	OH DD & OH	12,000,000 5,429,704	8/88 9/88	
Bender Shipbuilding & Repair	(T-AGM-20)				
Braswell Shipyards	USNS Neosho (T-AO-143)	DD & OH REP	7.366.392	8/88 9/88	
Charlester Nevel Shinward	USNS Vega (T-AK-286)	ОН	112.058.684	3/90	
Charleston Naval Shipyard	USS Andrew Jackson (SSBN-619)	он	120,928,007	3/89	Tacoma B
	USS Woodrow Wilson (SSBN-624)	REF	19.673.812	8/89	Tampa Sh Todd-Seat
	USS Henry L. Stimson (SSBN-655) & USS Mariano J. Vallejo (SSBN-658)	REF	19,075,812	0/09	Todd-San USCG-Cur
Colonna's Shipyards	USS Richard E. Byrd	DSRA	4,280,000	7/88	0000-00
Continental Maritime	(DDG-23) USS Lang (FF-1060)	PMA	3,200,000	10/88	
	USS Hoel (DDG-13) USS Rentz (FFG-46)	PM DSRA	4,500,000 4,400,000	9/88 12/88	Legend:
DMI Shipyard	MSB-1	ROH	41,057,000	_	ability; E
General Ship Corporation	USS Stephen W. Groves (FFG-29)	EDSRA	10.969.490	7/88	MODIF-M nance; P
Houston Ship Repair	Mount Washington (NDRF)	REP	549.000	5/88	REP-Rep
Ingalls Shipbuilding	USS Stark (FFG-31) USS Wisconsin (BB-64) USS Richmond K. Turner (CG-20)	REP MOD ROH	28,700,000 221,768,170 28,780,830	8/88 10/88 8/88	SRA-Sele
	USS San Jacinto (CG-56)	PSA	7,000.000	10/88	-
Jonathan Shipyard Long Beach Naval Yard	USS Saginaw LPH Class Ships	PM PM	9.900,000 8.096,132	6/90 10/90	
Metro Machine	Atlantic Fleet LPDs USS Bowen (FF-1079)	Р <b>М</b> ОН	5.334.400 6.900.000	8/91	
	USS John King (DDG-3) USS Claude V.	DSRA	3.089.604	9/88	The USS C
Moon Engineering	Ricketts (DDG-5) USS Conynham	DSRA REP	4,100,000 1,484,444	10/88	recentl
NASSCO	(DDG-17) 4 LSTs	РМ	3,500.000	90	the Pa the Ing
MA3300	3 LSTs	MAINT	5,858,543	_	Litton
Newport News Shipbuilding	USS Elliott (DD-967) USS Pittsburgh	ROH SRA	27.779.349 7.055.300	9/88 7/88	Prin
	(SSN-720) USS Enterprise	он	34,277,751	9/88	ny was Repres
	(CVN-65) USS Newport News	PSA	3,400,000	1/89	Mississ Distric
	(SSN-750) Surface Ship	REP	48,095,123	7/89	was ch
	Support Barge USS Oklahoma City	PSA	3.367.692	_	sponso The
	(SSN-723) USS Key West	PSA	38,000,000	12/88	cruiser LM250
	(SSN-722) USS George C.	REF	11.172.200	10/88	equipp
	Marshall (SSBN-654) USS Lewis & Clark	REF	10.751,500	7/88	ment, ship a
	(SSBN-644) USS Jacksonville (SSN-69		8,000,000	8/88	world.
Norfolk Naval Yard	USS Baton Rouge (SSN-689)	SRA	5,462,494	10/88	The with th
Norfolk Shipbuilding	USS Memphis (SSN-691) AO-178, 179 & 186	SRA PM	8.486,562 38,900.000	10/88	
	USS Lawrence (DDG-4) Mormacsea &	REP UPG	4.966.666 7.973,482	_	
Northwest Marine Iron Works	Mormacsea & Mormacsaga (RRF) USS Anchorage	ROH	15,300.000	11/88	
Northwest Marine Iron Works	(LSD-36) USNS Kawashiwi	DD & OH	4,775,510		
	(T-AO-146) USS Okinawa (LPH-3)	ROH	14.091,106	1/89	
Pennsylvania Shipbuilding	USS Patterson (FF-1061)	РМ	5-10 mil/yr.	91	
Philadelphia Navy Yard	USS Independence (CV-62)	SLEP	240,000,000	_	
Portsmouth Naval Yard	USS Kamehameha (SSBN-642)	ROH	112,100,000	11/88	4
	USS Albuquerque (SSN-706) & USS Philadelphia	SRA	11,416,336	11/88	L
Puget Sound Naval Yard	(SSN-690) USS Nimitz (CVN-68) USS Alexander Hamilton	REP & OH ROH	110.713.798	89 11/88	
Robert E. Derecktor	(SSBN-617) USS Connole	ROH	2,500,000		
Service Engineering	(FFG-12) USNS Spica (T-AFS-9)	ОН	10,700,000	_	The USS Pascago
	AE-29, -32-34	РМ	4.154,000	89	class be

SHIPYARD	SHIP	TYPE OF WORK	\$VALUE	COMP
Southwest Marine	USS Dubuque (LPD-8)	он	10.000,000	_
	USS O'Brien (DD-975)	REP & UPG	2,300,000	11/89
	USS Jarrett (FFG-33)	EDSRA	12,900,000	10/89
	USS George Philip (FFG-12)	EDSRA	10,758,483	4/89
	USS Tripoli (LPH-10)	PMA	3,036,390	7/88
	USS Wichita (AOR-1)	REP	41,600,000	_
	& USS Kansas (AOR-3)			
	USS Pluck (MSO-464)	SRA	1,041,000	_
	LST-1185, -1186	ОН	35,000,000	87-89
	& 1191			
	USS Okinawa (LPH-3)	ROH	16,114,285	7/88
	USS Durham (LKA-114)	DD	7,611,149	7/88
	USS Anchorage (LSD-36)	ROH	15,048,870	11/88
	USS Stein (FF-1065)	ROH	9,148,194	10/88
Tacoma Boatbuilding	USNS Hayes (T-AG-195)	CONV	33,878,232	3/90
Tampa Shipyards	T-ACS-7 & 8	CONV	43,158,333	10/88
Todd-Seattle	USS Camden (AOE-2)	REP	12,643,642	7/88
	8 WHECs	ОН	234,903,000	2/91
Todd-San Pedro	USS Crommelin (FFG-37)	REP ⅅ	4,200,000	9/88
USCG-Curtis Bay	14 buoy tenders	SLEP	8,500,000	_
-	16 WMECs	MAINT	—	_

Legend: CONV-Conversion; DEACT-Deactivation; DSRA-Docking Selected Restricted Availability; EDSTRA-Extended Docking Selected Restricted Availability; MAINT-Maintenance; MODIF-Moficiation; MMA-Major Maintenance Availability; OH-Overhaul; PM-Phased Maintenance; PMA-Phased Maintenance Availability; PSA-post-Shakedown Availability; REF-refit; REP-Repair; ROH-Reglar Overhaul; SER-Service; SLEP-Service Life Extension Program; SRA-Selected Restricted Availability; UPG-Upgrade.

#### Ingalls Shipbuilding Christens U.S. Navy Cruiser Chancellorsville

The Aegis guided missile cruiser USS Chancellorsville (CG-62) was recently christened at ceremonies at the Pascagoula, Miss., shipyard of the Ingalls Shipbuilding division of Litton Industries.

Principal speaker for the ceremony was the Hon. **Trent Lott**, U.S. Representative from Pascagoula, Mississippi's Fifth Congressional District. **Mrs. Edward H. Martin** was chosen by the Navy as the ship's sponsor.

The 567-foot, 9,500-ton Aegis cruiser is powered by four GE LM2500 marine gas turbines and is equipped with Aegis combat equipment, the most advanced surface ship air defense system in the world.

The Chancellorsville is equipped with the MK 41 vertical launching system, a multiwarfare missile launching system capable of firing missiles against air, surface and underwater threats.

Currently in its 50th year of shipbuilding, Ingalls was chosen as the lead builder for five of the latest classes of Navy surface combatants.

Since 1975, Ingalls has delivered 50 major warships into the Navy's fleet, including eight Aegis cruisers. As lead shipbuilder of the Aegis cruiser program, Ingalls has been contracted to build a total of 19 of the 27 cruisers Congress has authorized for construction since 1978.

For free literature detailing the shipbuilding facilities and services of Ingalls,

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The USS Chancellorsville (CG-62) is guided to an outfitting berth at Ingalls Shipbuilding, Pascagoula, Miss. The amphibious assault ship USS Wasp (LHD-1), the lead ship of a new class being built by Ingalls, is in the background.

#### **Major Navy Contracts**

#### (continued)

activity (N00024-85-H-8111).

E.R. Paul Company, Walnut, Calif., was awarded a \$5,641,731 firm-fixed-price contract to purchase and install two package type steam boilers for use in testing steamdriven naval shipboard machinery and devices. The contract also contains provisions for training. Work will be performed in Puget Sound, Wash. (75 percent), and Pearl Harbor, Hawaii (25 percent), and is expected to be completed late in 1989. The Naval Regional Contracting Center, Washington, D.C., is the contracting activity (N00600-88-C-0366).

#### June 17

Avondale Industries Incorporated, Shipyards Division, New Orleans, La., was awarded a \$157,411,537 fixed-price-incentive contract for design and construction of LSD-49, the lead ship of the LSD-41 (cargo variant) class, and the associated technical manuals, training, Coordinated Ships Al-lowance List (COSAL) material, studies, services and drawings. Work will be completed in November 1993. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-2048).

MagneTek ALS, Anaheim, Calif., was awarded a \$28,626,300 firm-fixed-price contract for the MK-84 solid state frequency converter production program for CG-69, CG-70, CG-71, CG-72 and CG-73. Work will be completed in December 1990. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-5141).

Automar I Corporation, Washington, D.C., was awarded a \$43,154,906 firmfixed-price contract including options for the charter of MV American Eagle, a rollon/roll-off dry cargo ship that will be used to transport Department of Defense cargo. The contract performance period is 17 months with two 17-month options. The ship will be delivered at a mutually agreeable date on or before November 3, 1988. The Military Sealift Command, Washington, D.C., is the contracting activity (N00033-88-C-1117).

#### June 20

Avondale Industries Incorporated, Shipyards Division, New Orleans, La., was awarded a \$109,646,935 fixed-price contract for one T-AO-187 class ship with options for one ship per year in fiscal years 1989, 1990 and 1991. Work will be completed in September 1991. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-2050).

#### June 21

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lerrous

Alaska Tug and Salvage Incorporated, (continued on page 47)

#### Hampton Roads SNAME Discusses **Improving Producibility Of American Fast Attack Submarines**

At a recent dinner meeting of the Hampton Roads Section of The Society of Naval Architects and Marine Engineers, Lt. Comdr. Blaine **R. Brucker** presented a talk on "Seawolf Producibility" to members and guests gathered at Fisherman's Wharf in Hampton, Va.

Commander Brucker, USN, currently serves as Producibility Manager of PMS350, the Seawolf Advanced Submarine Acquisition Program Office at NavSea. In this position, he is responsible for coordinating the deliverable product of the design yards participating in the

detail design of the Seawolf. The U.S. Navy's Seawolf Advanced Submarine Program is vitally interested in improving the producibility of the next generation of American attack submarines. This program is an important milestone on the road to modernization of the shipbuilding industry through the infusion of new technology. The Seawolf Program has accepted the role of providing leadership in the drive to produce affordable submarines into the 21st century. Newport News Shipbuilding, Electric Boat Division, and NavSea have teamed to improve the efficiency of construction through new technology.

The Seawolf design approach includes putting forth a major effort to present a design that supports the implementation of technology and captures the necessary attributes for efficient construction of this new class of attack submarine. Commander Brucker provided an overview of these challenges in the implementation of a producibility program for the next class of fast attack submarines.



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### THE LATEST ADVANCEMENTS IN PROPULSION SYSTEMS FOR TODAY'S NAVIES

Some of the most powerful, technologically advanced propulsion systems ever assembled are the driving hearts of today's fast, sleek, maneuverable naval combatants and support vessels. Many new classes of cruisers, destroyers, fri-gates, corvettes and other warships and support craft of the United States Navy, as well as the world's navies, are equipped with improved main and cruise engines, propellers and gears. Major naval equipment manufacturers are constantly improving their propulsion system products and components in an effort to provide the international naval market with the most durable, quietest, most powerful and most fuel-efficient propulsion systems.

This article offers a brief review of some of the latest propulsion systems that are in use by the world's naval fleets.

Technical reports, product literature and brochures are available free of charge from the manufacturers included in this review. If you would like additional information, just circle the appropriate Reader Service Number(s) on the postpaid card bound into the back of this issue. See the table at the end of this review for the proper Reader Service Number for each manufacturer.

#### ENGINES

When the Ticonderoga Class Aegis guided-missile cruiser USS Leyte Gulf was recently commissioned, she became the 100th U.S. Navy ship to be powered by GE LM2500 marine gas turbine engines. Powered by four LM2500s, the Leyte Gulf (CG-55) is cable of speeds in excess of 30 knots.

The LM2500 has been selected by the U.S. Navy and 16 other navies around the world for propulsion applications aboard such vessels as patrol hydrofoil missileships, guidedmissile frigates, Spruance (DDG-963) and Kidd (DDG-993) Class destrovers and the new Arleigh Burke (DDG-51) Class destroyers.

During the first quarter of this year, GE's Marine & Industrial Engines & Services Division, Cincinnati, Ohio, received an order for 12 LM2500 marine modules for the next group of Canadian Patrol Frigates. There were naval orders for 22 LM2500s in 1987.

One of the division's latest orders is from the Naval Sea Systems Command on behalf of the Portugese Navy for six LM2500 marine gas turbines.

The turbines will be used in con-

40

junction with MTU diesel engines in a CODOG (Combined Diesel or Gas Turbine) machinery arrangement to provide power for three MEKO 200 frigates of the Vasco da Gama Class.

The Marine & Industrial Division of GE also recently celebrated the launching of the first LM500-powered naval ship—a Standard Flex 300 fiberglass multipurpose surveillance/minesweeping craft christened by the Royal Danish Navy.

Called the Flyvenfisken, the 177foot ship is powered by an LM500 CODAG (Combined Diesel and Gas Turbine) arrangement, which couples the 6,000-shp LM500 with two 2,700-bhp MTU 16V396 diesel engines driving three propellers.

The Allison Gas Turbines Division of GM is another large supplier of marine gas turbine engines to international navies. Allison 570-KF marine gas turbines were selected in a COGOG (Combined Gas Turbine or Gas Turbine) by the Royal Canadian Navy for cruise power for their 5,000-ton Tribal Class destroyers. Allison's 570-KF's are also being used to boost propulsion aboard the Swedish Navy's Spica III Stockholm Class fast patrol boats. In this application, the drive system uses a singular stage epicyclic reduction gear and a 15-degree V-drive to turn a CP propeller. The 320-ton ghp hull vessel has a boost speed of 38 knots.

The British Royal Navy selected Paxman Valenta 12RP200CZ power modules, each having a continuous power output of 1.3 MW 440/600 V, three-phase, 60Hz at 1,200 rpm, to provide power for the propulsion systems for their antisubmarine frigate. The units will be utilized in a CODLAG (Combined Diesel Elec-tric and Gas Turbine) propulsion system.

A CODOG (Combined Diesel or Gas Turbine) plant featuring twin Rolls-Royce Spey SM1C turbines will be used in the Royal Dutch Navy's new M-Class frigates.

In addition, the Japanese Navy's Dawn Mist, the lead ship in a new class of 4,200-ton full load destroyers, will be powered by a Spey COĞAG system consisting of four Kawasaki-RR Spey turbines with a

total power output of 54,000 shp. Stewart & Stevenson Services, Inc., Houston, Texas, was awarded a \$21.2-million U.S. Navy contract to supply fifteen 2,500-kw gas turbinepowered generator sets. The equipment will provide ship's service power for five Ticonderoga Class (CG-47) Class Aegis cruisers being built for the Navv.

Previously, Stewart & Stevenson Services had been awarded the con-



tract to deliver 66 generator sets for the first 22 Aegis cruisers.

Steam turbines, widely used in nuclear propulsion applications, such as in the case of the Nimitz Class aircraft carriers, can be found in use aboard the U.S. Navy's 58,000-ton Iowa Class battleships. Both the battleships Iowa and Missouri are powered by a propulsion plant consisting of eight boilers and four GE geared steam turbines. GE Naval & Drive Turbine Systems supplies advanced steam propulsion and ships service turbine generator systems to U.S. Navy vessels ranging in size from the largest aircraft carriers to the smallest auxiliary ships.

The USS Wasp (LHD-1), the lead ship of the Navy's newest amphi-bious assault ship, has a power plant which uses two Westinghouse steam turbines, developing a combined 70,000 shp, with two Combustion Engineering boilers, to drive the ship at speeds of more than 20 knots.

Two of U.S. Navy's newest classes of ships feature Colt-Pielstick diesel engine propulsion. Landing Ship Dock (LSD) vessels, with full load displacements of 15,745 tons, are equipped with four medium-speed Colt-Pielstick diesel engines for a total ship's horsepower of 33,000. Additionally, each of the Navy's Henry J. Kaiser Class (T-AO-187) oilers are powered by two 10-cylinder PC4.2 Colt-Pielstick diesel engines manufactured by the Fair-banks Morse Division of Colt Industries Inc. The big diesels are capable

Photo: USS Oliver H. Perry FFG-7, built by Bath Iron Works.

of burning heavy fuels up to 3,500 sec Redwood at 100 degrees F. The fuel rate guarantee is 136 grams/ metric horsepower hour.

On board another U.S. Navy support vessel, the new AOE-6 Class Fast Combat Support Ship, five Caterpillar 3608 diesel generator sets will provide 2,500 kw each, totaling 12,500 kw. Caterpillar has a 20-engine contract with National Steel Shipbuilding Company (NAS-SCO), which is building the lead ship of the class. Caterpillar will deliver the first five gensets for the lead ship in early 1989.

The recently launched mine countermeasure ship USS Devastator (MCM-6) is powered by four 600-hp Isotta Fraschini diesel engines and is fitted with two 200-hp Hansome Electric motors. For maneuverability, the Devastator is equipped with a 350-hp Omnithruster bowthruster, which is connected to a GE drive motor. Her electric power is furnished by three 60-Hz. 375-kw Tech Systems generators.

With their acquisition of Isotta Fraschini, Fincantieri's Engine Division can now offer a power range of engines which extends from 200 hp to 40.000 hp.

Fincantieri's GMT model A230-20 diesels, rated at 3,900 hp at 1,200 rpm, are used aboard the Italian Navy's Lupo Class frigates for cruis-

#### (continued)
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• Chevron AW Hydraulic Oils for gears, compressors, and hydraulic systems.

• Chevron NL Gear Compounds for heavily loaded reverse and reduction gears.

• Chevron Marine Oil 220X for stern tube bearings and open cranks on steam engines.

• Chevron Ultra - Duty, Pinion Grease MS, Dura - Lith Grease EP, and Polyurea EP Greases for bearings, couplings, gears, and deck hardware.



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> John Mezakowski Finish Lathe Operator Lynn, Massachusetts

Fifty millionths of an inch. That's 1/60th the diameter of a human hair. That's the kind of precise tolerance dedicated GE people like John meet daily in the manufacture of advanced gears for the U.S. Navy. High power density hardened and ground gears that are smaller, lighter and quieter than conventional units. Gears for GE propulsion systems that power sophisticated submarines, aircraft carriers, destroyers and other vessels. This dedication to accuracy is the reason GE has been the principal supplier of fully integrated propulsion systems to the U.S. Navy for over 75 years. It's the reason we're aboard nearly every class of ship from the smallest auxiliary to the largest super carrier. Our superior quality gives America's fleet the technical edge to move faster, run quieter, perform more efficiently and cruise longer between overhauls.

Propulsion quality is very real to John. He depended on it while in the Navy, and now his son does aboard a GE powered sub. Of quality, John says, "We make the best gears and propulsion systems because we have the right people and equipment to do the job. While many of the people who work at Gear Plant today



grew up hearing about GE from their dads who worked here, others were drawn by our reputation. Most of them have around 15 years of experience, too. That's what makes this place work. Besides, the Company spent over \$25 million so we would have the best manufacturing and test equipment here in Lynn. And that's not just my opinion. Customers tell us our plant is the best equipped in the world. That really means something!"

Committed GE men and women like John work hard to give the Navy the most advanced technology, the highest quality, the lowest cost and on-time delivery. They intend to carry-on this Proud Tradition of leadership as they work to advance the U.S. Navy mission into the 21st Century.

**GE People:** Qualified, Committed, Proud

GE Naval & Drive Turbine Systems



### Naval Propulsion Systems

### (continued)

ing power. GMT engines have also been used for cruise propulsion in Italian Maestrale Class frigates and Animoso Class destroyers.

Sulzer Brothers engines are on a wide variety of naval auxiliary vessels and research ships. For example, Argentina's naval auxiliary vessel Cabo San Antonio is equipped with four Sulzer 6ZH40 diesel engines. aboard Island Class patrol boats for the U.S. Coast Guard. The engines, which develop 2.880 bhp each at

Additionally, 5RTA76 series engines with PTO were installed on the 615-foot T-5 tankers built by Tampa Shipyards. Bombardier Inc. of Montreal,

which purchased Alco Power Inc. in 1984, supplied 42 Paxman Valenta engines to Bollinger Machine Shop & Shipvard Inc., for installation

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aboard Island Class patrol boats for the U.S. Coast Guard. The engines, which develop 2,880 bhp each at 1,500 rpm, will be used as main propulsion on the patrol boats. The engines will drive through ZF reverse/reduction gears. Electrical power for each craft is provided by two 99-kw generators driven by Caterpillar 3304T diesels.

engines to Bollinger Machine Shop Deutz MWM has begun deliver-& Shipyard Inc., for installation ing 24 self-contained generating sets of 850 kw each to the Canadian Navy for their new patrol frigates. Deutz MWM sold 32 sets of an almost identical configuration to the German Navy for use aboard their F-122 Bremen Class frigates.

Diesel engine manufacturer Krupp MaK, which has more than 100 years' experience in naval equipment, offers a number of medium-speed, four-stroke heavy fuel engines in the output range from 740 to 9,900 kw (1,000-13,500 hp).

For example, Krupp MaK offers the heavy-fuel engines M453C and the M332, both of which boost low fuel consumption. The company reports that both engines feature excellent ratio of maximum to mean piston pressures, but moderate, and therefore, safe, operational values.

The U.S. Coast Guard awarded a \$9.2-million contract to the Electro-Motive Division (EMD) of General Motors for 32 propulsion engines, as part of an ongoing program to modernize existing Coast Guard vessels which are being used throughout the coastal waters and the Great Lakes.

EMD propulsion was also selected to power the U.S. Army's newest logistic support vessels (LSVs). Each 273-foot LSV is powered by two EMD 16-1645-E2 diesel engines to speeds of about 12 knots.

The 270-foot Medium Endurance Coast Guard Cutters under construction at Robert E. Derecktor Shipyards in Middletown, R.I., are each powered by a pair of 3,500-hp Alco diesel engines to speeds of about 19.5 knots. The ship's service electricity is provided by two 475kw Caterpillar gensets.

### **Smaller Military Vessels**

Within the past year, each of a series of seven Spanish Customs Service patrol boats were fitted with a pair of Deutz MWM TBD 234 V-12 diesel engines. Rated at 1,000 hp each, the engines directly drive Riva Calzoni IRC 41 DL waterjets to propel the 47-foot craft to speeds of about 54 knots. The engines extremely low fuel consumption allows the vessels to operate for long periods of time and in greater sea radius.

Cummins 4BT3.9-M turbocharged four-cylinder diesel engines power Zodiac Hurricane rigid inflatible boats (RIBs) employed by the Canadian Coast Guard. Each of the 3.9-liter Cummins B Series diesels develop 100 horsepower at 2,500 rpm. The boats, which cruise at a speed of 14 knots, are propelled by a Parker waterjet propulsion system. The U.S. Coast Guard and Navy are both testing Cummins 6BT- and 4BT-powered Hurricane RIB demonstrators and a prototype.

MonArk Boat delivered a 28-foot search/rescue patrol boat to the U.S. Coast Guard, which is powered by twin Volvo Diesel AQAD41/290 engines, each rated for 200 hp at 3,800 rpm. The all-aluminum craft, which features a semi-V planing hull, can obtain speeds in excess of 38 knots.

The U.S. Navy's 135-foot landing craft utility (LCU) vessels, which

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displace about 404 tons at full load, are powered by two Detroit Diesel 12V71TI diesel engines that develop a total of 850 shp.

Detroit Diesel engines also power two Halter Marine-built Ecuadorian Navy patrol boats. The 44-foot drug interdiction boats are each fitted with two military rated Detroit Diesel 8V71TI diesels driving through Twin Disc 509 down angle gears which give the boats a service speedof 26 knots.

Danish Osprey 55 Class fast offshore patrol boats delivered last year by Danyard, are each powered by two MAN B&W Diesel 12V 23/50 diesel engines, supplied by Alpha Diesel of Frederikshavn, Denmark, with 23VO20 reduction gears, controllable-pitch propeller equipment and Alphatronic remote control. The craft can reach speeds of more than 20 knots.

Twin MAN B&W D2840 LE diesel engines rated at 635 hp at 2,300 rpm power PT Class patrol boats built by Singapore Shipbuilding and Engineering for the Government of Brunei Darussalam for the Royal Brunei Police Force. The 48-foot craft can obtain speeds of about 33 knots.

Tempest Marine-built USCG fast coastal interceptors are powered by a pair of turbocharged and aftercooled Caterpillar 3208T diesel engines, which produce a combined 750 hp at 2,800 rpm. The craft are fitted with Twin Disc reduction gearing and Record propellers and can obtain speeds in excess of 43 knots.

### **PROPELLERS, THRUSTERS** & WATERJETS

One of the leading suppliers of controllable-pitch propellers to the U.S. Navy is the Bird-Johnson Company, Walpole, Mass. Bird-Johnson propellers have been selected for the Arleigh Burke, the lead ship of the new class of Navy Aegis destroyers, aboard Ticonderoga Class cruisers, Henry J. Kaiser Class oilers, Landing Ship Dock vessels and Mine Countermeasure Ships.

Last year, Bird-Johnson was selected to supply two 23-foot, sixbladed propellers for the lead ship of the AOE-6 Class Fast Combat Support Ships.

West Germany's Schaffran Propeller Lehne & Co. manufactures CP and monobloc propellers of 3,000 to 7,000 mm to their own designs for all kinds of vessels. One example of a military installation is aboard the FRG Coast Guard patrol boat Falshoft, which is equipped with a three-bladed, 1,200-mm Schaffran CP propeller.

A number of international navies, including the Italian, Venezuelan, Peruvian and Iraqi, use Lips CP and reverse pitch propellers. One of the latest U.S. Navy installations is on the Wasp (LHD-1), the lead ship of the amphibious assault class.

Schottel propulsion systemsrudderpropellers, thrusters and jets—are in use in naval fleets all over the world. The firm manufac-

September, 1988

tures over 20 different types of equipment. The vessel is under con-Schottel Rudderpropellers, a combined steering/propulsion unit, covering a power range of 15-5,000 kw (20-7,000 hp). The units are rotable through a full 360 degrees, proving propulsive steering in any direction. Over 19,000 Schottel propulsion units are in use worldwide.

Another new U.S. Navy class ship, the MHC-51 coastal minehunter Osprey, will reportedly feature Voith-Schneider propulsion struction at Intermarine USA's Savannah, Ga., yard.

Sulzer-Escher Wyss five-bladed CP and reverse pitch propellers are featured on the FRG's Bremen Class frigates, as well as on a number of Canadian, Indonesian, Saudi Arabian and South Korean naval ships.

Three new U.S. Navy Torpedo Test Craft being built by McDermott Shipyard, Amelia, La., will be

equipped with Omnithruster hydrojet maneuvering and propulsion systems. The YTTs, -9, -10 and -11, will be fitted with 350-hp Omnithruster Mark II hydrojet Model JT 700TDs. The hydrojet units will offer the craft precise handling, position keeping and automatic heading

In addition, the recently launched USS Devastator (MCM-6) is fur-

(continued)



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### **Naval Propulsion Systems**

### (continued)

nished with a 350-hp Omnithruster bowthruster for precise handling and maneuverability.

Michigan Wheel's Towmaster Nozzle/Rudder System, with its triple-rudder design, offers excellent maneuverability and turning efficiency. The Towmaster System has been proven in over 100 applications. Ulstein Trading Ltd. A/S of Norway has developed the High Lift Rudder, with a bulbous leading edge, active flap and vane elements, offers excellent steering ability at high-speed ship operation. South Korean Donghae Class cor-

vettes are equipped with KaMeWa CP and reverse-pitch propellers.

### GE'ARS

Cincinnati Gear Company, Cin-

cinnati, Ohio, supplied huge carburized and hardened and precision ground gears for the U.S. Navy's Ts, AO-187 Class oiler program, as well as supplying Textron Marine Systems with eight gas turbine-powered gearboxes and 24 couplings and clutches for the LCAC program underway at the yard. The lead ship of the AOE-6 Class will also feature Cincinnati Gear equipment—two dual input locked train reduction gears incorporating a hydraulic reversing coupling.



Four Inhauma Class corvettes built for the Brazilian Navy by A.M.R.J. Rio de Janeiro are equipped with Renk reduction gears. Renk also supplied the reduction gearing for some of the FRG's Bremen Class F122 frigates. Another Navy supplier, Falk, of-

Another Navy supplier, Falk, offers the RW Series of marine drives. The series features high-efficiency gears, long bearing life and simplified maintenance.

The COGAG propulsion system aboard the destroyer Arleigh Burke includes GE reduction gearing. Over the past few years, GE has invested more than \$25.5 million in its advanced hardened and ground gear facility at Lynn, Mass., and now has one of the world's finest gear facilities in the world. The complex is dedicated to the design, manufacture and test of superior and hardened and ground Navy gears.

Two other major suppliers of reduction gearing to the international naval market are Westinghouse and Western Gear. Westinghouse reduction gears are aboard the amphibious assault ship Wasp, as well as Spruance and Kidd Class destroyers and Ticonderoga Class cruisers.

Western Gear has supplied reduction gears for both the Oliver Hazard Perry Class (FFG-7) and Adelaide Class (Australian) frigates.

Reader Service Numbers For Manufacturers In This Review					
Manufacturers	Reader Service #				
Engines					
Alco / Bombardier Allison Gas Turbines Caterpillar Colt-Pielstick (FM) Combustion Engineer Cummins Detroit Diesel Deutz MWM EMD (GM) GE Gas Turbines GE Steam Turbines GMT Isotta Fraschini Krupp MaK MAN B&W MTU Rolls-Royce Stewart & Stevenson Sulzer Volvo Penta Westinghouse Steam	67 68 69 70 71 72 73 73 74 75 76 77 78 77 78 79 80 80 81 81 82 83 84 85				
Propellers & Thruste	rs				
Bird-Johnson KaMeWa Lips Michigan Wheel Omnithruster Record	87 88 90 91 92 93 94 95 94 95 96 97				
Cincinnati Gear Falk GE Gear Renk Twin Disc Western Gear					

Maritime Reporter/Engineering News

### **Major Navy Contracts**

### (continued)

Tukwila, Wash., was awarded a **\$7,455,559** firm-fixed-rate, indefinite quantity, indefinite delivery contract for intermodal transportation of containerized and bulkbreak cargo between Seattle, Wash., and the Naval Air Station, Adak, Alaska. The contract performance period is 24 months and will begin July 1, 1988, and end June 30, 1990. The Military Sealift Command, Washington, D.C., is the contracting authority (N00033-88-D-8503).

Amclyde Engineering Products, Saint Paul, Minn., was awarded a **\$9,281,467** firm-fixed-price contract to construct a refueling crane at Portsmouth Naval Shipyard, Kittery, Maine. Work is expected to be completed in February 1991. The Naval Facilities Engineering Command, Northern Division, Philadelphia, Pa., is the contracting activity (N62472-85-C-1460).

Charleston Naval Shipyard, Charleston, S.C., was the successful offeror in a competitive program between public and private sector shipyards for the Extended Refit Period (ERP) for USS James Madison (SSBN-627). The ERP is being assigned on a firm-fixed-price basis. The price for this effort is **\$10,128,650**. Work will be completed in December 1989. The Naval Sea Systems Command, Washington, D.C., is the requiring activity.

### June 22

General Electric Company, Government Electronic Systems Division, Syracuse, N.Y., was awarded a \$33,300,000 modification to a previously awarded cost-plusincentive-fee contract for MK-116 Mod 7 antisubmarine warfare control system computer software for DDG-52, DDG-53, DDG-54, CG-65, CG-66, CG-67 and CG-68. Work will be completed in February 1991. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-84-C-6362).

Sealift Tankships Incorporated, Oyster Bay, N.Y., was awarded a **\$24,443,030** firmfixed-price contract including options for the time charter of the MV Noble Star, a multipurpose breakbulk ship. The contract performance period is 17 months with two 17-month options. The ship will be delivered at a mutually agreeable date between January 9th and 13th, 1989. The Military Sealift Command, Washington, D.C., is the contracting authority (N00033-88-R-1102).

### June 27

**Unisys Corporation,** Great Neck, N.Y., was awarded a **\$9,288,170** fixed-price contract for refurbishment services for AN/SPG-55B radars. Work will be completed in May 1989. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N000024-88-C-5648).

Martin Marietta Aero and Naval Systems, Baltimore, Maryland, was awarded a \$6,650,000 modification to a previously awarded cost-plus-fixed-fee contract for technical engineering services in support of the MK-41 vertical launching system. Work will be completed October 31, 1988. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-86-C-5417).

### June 30

Newport News Shipbuilding and Dry Dock Company, Newport News, Va., was awarded a **\$2,949,631,605** modification to existing contract N00024-88-C-2055 to provide for the construction of CVN-74 and CVN-75. The new total target price of this fixed-price incentive contract is **\$3,674,000,000**. Work will be completed in June 1998. The Naval Sea Systems Command, Washington, D.C., is the contracting activity.

General Dynamics Corporation, Electric Boat Division, Groton, Conn., was awarded a \$347,400,000 fixed-price-incentive contract for one SSN-688 class submarine. Work will be completed in April 1993. The

Circle 273 on Reader Service Card  $\Rightarrow$ 

Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-2196).

The General Instrument Corporation, Government Systems Division, N.Y., New York, is being awarded a \$3,600,000 contract to upgrade two existing sonar systems aboard USNS Silas Bent and USNS Kane. The contract also provides for a shorebased system for improved communications and data processing. Work will be performed in Westwood, Mass. (80 percent), and Narrangansett, R.I. (20 percent), and is expected to be completed in 1989. The Office of Naval Research, Washington, D.C., is the contracting activity (N00014-88-C-6020).

### July 1

**General Electric Company,** Syracuse, N.Y., was awarded a **\$278,161,093** firmfixed-price contract for 14 AN/SQQ-89 surface ASW combat systems for CG, DD and FFG class ships. Work will be performed in Syracuse, N.Y. (56 percent); Portsmouth, R.I. (13 percent); Glen Burnie, Md. (12 percent); Baltimore, Md. (5 percent); Morrestown, N.J. (5 percent); Minneapolis, Minne (5 percent); Glendale, Calif. (2 percent); and Boston, Mass. (2 percent), and is expected to be completed in December 1991. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-88-C-6219).

General Dynamics Corporation, Valley Systems Division, Rancho Cucamonga, Calif., was awarded a \$40,838,750 modification to a previously awarded cost-plusincentive-fee contract for final acceptance

### (continued)



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### **Major Navy Contracts**

### (continued)

test equipment for the rolling airframe missile. Work will be completed November 30, 1990. This contract combines purchases for the U.S. Navy (50 percent) and for the Federal Republic of Germany (50 percent) under the existing Memorandum of Under-standing. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-85-C-5350).

Loral Systems Group, Goodyear Aero-space Division, Akron, Ohio, was awarded a \$21,626,225 modification to a previously awarded firm-fixed-price contract for ordnance alteration (ORDALT) Mod 0/1 kits for MK 60 CAPTOR underwater mines. Work will be completed in December 1990. The Naval Sea Systems Command, Washington. D.C., is the contracting activity (N00024-86-C-6097).

Martin Marietta Aero and Naval Systems, Baltimore, Md., was awarded a \$3,367,884 modification to a previously awarded costplus-fixed-fee contract for materials and services for the MK 41 Vertical Launching System (VLS) life cycle support facility. Work will be performed in Ventura, Calif., and is expected to be completed September 30, 1988. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-85-5526)

FMC Corporation, Naval Systems Division, Minneapolis, Minn., was awarded a \$5,049,986 modification to a previously awarded cost-plus-fixed-fee contract for material and engineering services in support of the MK 41 Vertical Launch System. Work will be completed September 30, 1988. The Naval Sea Systems Command, Washington, D.C., is the contracting activity (N00024-86-C-5442)

General Dynamics Corporation, Electric Boat Division, Groton, Conn., was awarded a \$41,970,000 cost-plus-fixed-fee contract for design agent services for SSBNs 738, 739 and 740. Work will be completed in December 1993. The Naval Sea Systems Command, Washington, D.C., is the con-tracting activity (N00024-88-C-2148). July 6

National Projects Incorporated, Boise, Idaho, was awarded a \$33,012,777 firmfixed-price contract for the construction of a ship support complex at the Naval Station, Pascagoula, Miss. Work is expected to be completed in September 1990. The Naval Facilities Engineering Command, Southern Division, Charleston, S.C., is the contracting activity (N62467-86-C-0292).

July 7 Vessel Charters Incorporated, New York.

PX-6-7

N.Y., was awarded a \$22,237,611 firmfixed-price contract with options for the time charter of SS American Trojan. The ship will be used as part of the Navy's Afloat Prepositioning Force. The contract period is 17 months with two 17-month options and will be delivered between January 9th and 13th, 1989. The Military Sealift Command, Washington, D.C., is the contracting authority (N00033-88-C-1142).

### **Ryan Marine Delivers Towed Array Barge** To U.S. Navy

Ryan Marine, Inc. of Port Bienville, Miss., recently delivered to the U.S. Navy a Towed Array Support Barge to be utilized at the Trident Refit facility at Kingsbay, Ga.

Ryan Marine has been in operation for over two years in the Pearlington, Miss., area performing repair work on both government and commercial vessels.

The Navy-Trident project represents the first government new construction job performed by Ryan.

The 40-acre shipyard is conveniently located adjacent to the Gulf Intracoastal Waterway as well as being in close proximity to both the Port of New Orleans and the Port of Gulfport, Miss.

For free literature giving full details on Ryan Marine,

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### **U.S. Navy Torpedo Boats** To Use Omnithruster **Hydrojet Systems**

According to Omnithruster Inc. president Charles M. Aker, three new U.S. Navy YTT Class torpedo and mine testing vessels will be equipped with Omnithruster hydrojet maneuvering and propulsion systems

McDermott Shipyard, Amelia, La., has contracted for Omnithruster Mark II hydrojet Model JT700TDs for YTTs -9, -10 and -11, which are under construction at the yard. The 350-hp units are equipped

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with a microprocessor-based 1200A control system.

YTTs, which have a length of 185 feet, 45-foot beam and draft of 12 feet, are used to test underwater ordnance at the Naval Undersea Test Facilities and recover the spent torpedoes for further testing.

"A prime necessity for this application is precise maneuvering, position keeping and automatic heading control," stated Mr. Aker.

As an industry leader, Omnithruster has created a number of innovative and future-oriented designs and products to improve the overall efficiency and reliability of marine transportation, including lower-acoustical noise systems for both military and non-tactical commercial vessels. Omnithruster also produces specialized ice management systems for polar class highperformance ships.

Omnithruster hydrojet maneuvering and propulsion systems operate efficiently whether the vessel is in light ship conditions or deepdrafted and while underway or when station-keeping. Systems are currently installed in many vessel types from tugs, barges and fishing boats to icebreakers, large cruise liners, minesweepers, tankers, research, seismic, and hydrographic vessels.

For free literature detailing the features and applications of Omnithruster systems,

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### Moss Point Delivers Third Of Four Logistic Support Vessels To U.S. Army

Moss Point Marine, Inc., Escatawpa, Miss., has delivered the General Brehon B. Somervell, the third of four 273-foot logistic support vessels (LSV) being built for the U.S. Army in a \$40.8-million contract.

The Army contract is being administered by the U.S. Navy and its Supervisor of Shipbuilding, Conversion, and Repair (SUPSHIPS) in Pascagoula, Miss.

Speaking at the ship's christening, **James B. Emahiser**, the Army's first program executive officer for troop support said: "This new generation of logistics support vessel will enable the Army to fulfill its logistics-over-the-shore (LOTS) mission by providing a ship which is not dependent upon external cranes nor port facilities. ... Its ramps, fore and aft, will provide drive-through capabilities, facilitating the transport of containerized, bulkbreak, and roll-on/roll-off cargoes from ship-to-shore at ... the world's ports and unimproved beaches."

The all-steel Somervell is 273 feet long, with a 60-foot beam, and 16foot 5-inch depth. Her two General Motors EMD-16-645-E2 diesel engines can propel the ship at approximately 12 knots, and she can transport between 900 and 2,000 short tons of cargo with a range of over 5,500 nautical miles. Crews will consist of six officers and 24 enlisted men.

The supply ship is named in honor of Army General **Brehon B.** 

September, 1988

**Somervell,** who was head of the Army Service Forces during World War II which provided most of the logistics support for troops overseas. While on detached service, he served as chief of the Works Progress Administration (WPA) in New York City, and supervised various projects, including the construction of La Guardia Airport. Another of his construction projects included the building of the Pentagon in 1940.

Mr. Emahiser said the General

Somervell will be assigned to the 604th Transportation Detachment, Washington Army National Guard in Tacoma. The ship will be used throughout the Northwest Pacific to support the 9th Infantry Division (motorized), I Corps, and the Washington and Alaskan National Guard. The vessel will also participate in joint exercises with British and Canadian forces.

Moss Point Marine, Inc. is part of the Trinity Marine Group which is owned by Trinity Industries, Inc. of Dallas, Texas. Other members of the shipbuilding group are Halter Marine, Inc., with shipyards in Moss Point, Miss., and Lockport, La., Equitable Shipyards, Inc., with facilities in New Orleans, and Madisonville, La., and Gretna Machine and Iron Works, Inc., Harvey, La. For free literature giving full in-

formation of the facilities and capabilities of Moss Point Marine,

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Harold M. Thibodeaux (left), president, Con-Tech Power Systems, Inc., and Gerry Thomas, sales engineer, Siemens Energy & Automation, Inc., dockside of the U.S. Army's LSV-4, built by Moss Point Marine, Inc., New Orleans, La.

## Con-Tech Supplies Siemens Electrical Control Components For Logistic Support Vessels

Con-Tech Power Systems of Pearlington, Miss., marked a significant milestone, when it was selected to supply the entire list of electrical control components required for the Logistic Support Vessel (LSV) construction program at Moss Point Marine, Inc., New Orleans, La.

The selection of Con-Tech as the sole supplier of the entire electrical component package is significant because it is rare that one manufacturer produces the wide variety of controls necessary to outfit a ship of an LSV's size, 274 feet overall length, and then be able to supply the equipment at a competitive price.

Similar in design to World War II landing craft, LSVs have RO/RO cargo capability with a wide variety of systems powered and operated electrically—from the bow loading ramp to the steering gear at the stern.

Michael Roberts, president of MTR Design Consultants, Metarie, La., was assigned the critical job of designing the major electrical and control systems on board the LSVs. Mr. Roberts put together a package consisting of the electrical I-inline diagrams and load specifications for the main and auxiliary generators, electrical distribution panels and the various horsepower ratings of the servo control motors on the board the vessel. The package was then sent out for bids to certain suppliers who are familiar with this kind of project. After reviewing the bids, Moss Point and MTR selected Con-Tech.

"When we reviewed the bids," said Mr. Roberts, "we decided to go with Con-Tech because they offered the low bid and all the switching, distribution and control components were specified from a single, well-known manufacturer—Siemens."

Harold Thibodeaux, president of Con-Tech, said, "Working with MTR to develop the necessary circuitry and controls diagrams came first. The next step was to procure the equipment from Siemens, then assemble the equipment within our facility. We then apply our expertise and technology to the already existing Siemens technology and put together a marine package."

Con-Tech was contracted to develop and supply materials and equipment in three general categories—a ship service switchboard design, a complete listing of components, as well as the components themselves.

Generator control consists of a main generator motor control panel with a manual paralleling capability, and a distribution switchboard with over 40 molded case circuit breakers. A separate control panel and switchboard for the emergency generator was also constructed by Con-Tech.

A five-section motor control center handles power and reduced-voltage distribution to the various individual motor starter controls. Approximately 20 reduced-voltage, single- and three-phase starters activate the steering gear, ventilation equipment, air compressors and many other systems on board the vessels.

Mr. Thibodeaux said the success of this project was due in part to the benefits realized from sourcing controls from a single supplier. "First of all, our bid situation was greatly enhanced because we were able to source from one supplier. Secondly, the cooperation from Gerry Thomas, Siemens sales engineer, also went a long way in providing us with the numbers we needed to win the contract."

For free literature detailing the full line of Siemens electrical control components offered by Con-Tech Power Systems,

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### Pacific Ship Awarded Maintenance Contract For Aircraft Carriers

Pacific Ship Repair & Fabrication, Inc., a San Diego ship repair company, has been awarded a oneyear contract to provide maintenance, upkeep and repair for aircraft carriers homeported in San Diego, Calif.

The indefinite quality contract will initially be funded by the Naval Sea Systems Command for \$1,416,429, which is 5 percent of the firm's winning proposal price of \$28,328,585.

### Technology Applications Awarded \$10-Million HM&E Contract

Technology Applications, Inc. (TAI), Norfolk, Va., a professional and technical services firm, has been awarded a \$10-million, threeyear contract by the Naval Supply Center in Norfolk to provide engineering and technical support services for Hull, Mechanical, and Electrical (HM&E) systems/equipment on Atlantic Fleet ships for the Naval Sea Support Center, Atlantic (CENLANT). TAI's Engineering and Industrial Support Division has provided similar services to the Navy since 1985.



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IMA has just published a 220 page detailed guide to the new Navy technology program. It provides details for 204 specific development areas—giving past and future funding levels, current contractors, future direction, etc. A four year directory of major engineering and development contracts is provided. Names and phone numbers for key technical personnel in 13 Navy activities are included.

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### MacKay Communications Wins U.S. Navy YTT-9

### **Electronic Package**

MacKay Communications, Inc. of Raleigh, N.C., has been awarded a subcontract to supply the electronic equipment and perform a turn-key installation on the U.S. Navy Torpedo Test Craft (YTT-9) to be delivered to the Naval Undersea Weapons Engineering Station.

MacKay has contracted with McDermott Inc., shipyard operations of Amelia, La., to provide and install the communication/navigation/positioning system. They will also perform a complete EMI survey and control plan.

MacKay's Military Maintenance and Repair Group, based in Jacksonville, Fla., will be the installing activity, managed from the Elizabeth, N.J., headquarters.

For free literature giving information on MacKay Communications,

Circle 44 on Reader Service Card

### Blohm & Voss Yard Wins \$26.4-Million Contract To Lengthen Ferry

The Hamburg yard of Blohm & Voss has been awarded a \$26.4-million contract to lengthen and convert the 6,800-grt ferry Peter Wessel for Larvik Line.

Under the contract, Blohm & Voss will lengthen the ferry by about 74 feet, as well as modernize the entire vessel.

### Jamesbury Corp. Acquires Hammel Dahl, Inc. —Literature Available

Jamesbury Corp. recently announced that it has purchased all the outstanding shares of Hammel Dahl, Inc., of Warwick, R.I. Hammel Dahl is a manufacturer of process control valves for the chemical processing, power, air separation, and related industries. It employs approximately 130 people.

In a joint statement, officials of both companies stated that Jamesbury, which has owned 30 percent of the shares in Hammel Dahl for the past five years, plans to expand the business through its worldwide sales and marketing network. The acquisition also broadens the product lines Jamesbury presently offers to its diverse markets.

A Jamesbury spokesman stated that the acquisition is not expected to have any impact on employment levels in its Worcester and Shrewsbury plants.

Jamesbury, a subsidiary of Combustion Engineering, Inc. of Stamford, Conn., is a leading manufacturer of valves, actuators and associated controls.

For more information and free literature,

Circle 117 on Reader Service Card

Circle 295 on Reader Service Card >>

### MMA Seeks Executive Secretary

The Marine Machinery Association (MMA), Washington, D.C., has announced that the organization has reluctantly accepted the resignation of Mr. **Dan Marangiello**, executive director. Mr. **Marangiello** is leaving MMA to devote full time to his own business interests. He was the founding executive

director of MMA and an officer since the organization's inception in 1984.

The MMA membership now consists of 70 of the world's leading and largest manufacturers of marine equipment. All are major long-time suppliers to the U.S. Navy, as well as the Coast Guard, Military Sealift Command, the Corps of Engineers and the commercial marine sector.

full time to his own business interests. He was the founding executive Navy to insure the continuing sup-

ply of dependable, quality equipment and spare parts, and to effect economies and help resolve supply, maintenance and repair problems whenever possible.

Those interested in the part-time position of executive secretary of the MMA or in more information regarding membership in the MMA may contact: Marine Machinery Association, 1700 K Street, N.W., Suite 903, Washington, D.C. 20006.



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Allied Fibers stand up to the most punishing abuse in every marine rope application: fishing, towing, mooring, docking and anchoring.

Expect the unexpected from Allied Fibers—the best wet workers you can get.



### New Product Tanker Group Formed By Norwegians

A new product tanker shipping group has been formed in Norway by the shipping company Erling H. Samuelsens Rederi A/S of Koppange, and Oslo-based Fearnley Finans (Prosjekt) A/S.

Two ships have been purchased by the group, the Wind Spirit and Wind Splendour, for a price of \$11 million to \$13 million each. The vessels were built in Finland in 1977. The new shipping group will be

The new shipping group will be managed by Wind Tankers A/S. Wind Product Tankers A/S, a new operating company, will be responsible for marketing the two vessels. The new group plans to have as

The new group plans to have as many as eight product tankers in its fleet by the end of this year. As part of the Norwegian International Ships Registry, the first two ships will fly the Norwegian flag.



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ELECTRONICS UPDATE

## Sperry Marine's New Rascar Wins Wide Type-Approval Acceptance

Sperry Marine's new Rascar series of rasterscan radar/ARPAs with touchscreen control have received type-approval certification from regulatory agencies in the United Kingdom (DOT), West Germany (DHI), the Netherlands (PTT), and the U.S. (FCC), Rascar product marketing manager **Bruce Angus** recently announced.

In addition to the main Rascar systems, the "soft" Interswitch control and the flexible Adaptive interface have also been type-approved. The latter permits a Rascar display with touchscreen control to operate as a stand-along ARPA display when interfaced with another manufacturer's radar.

Sperry Marine, a subsidiary of Newport News Shipbuilding Company, has shipped more than 100 Rascar systems to date and, with an additional order-book in excess of 100 systems, the widest acceptance by users and regulatory agencies is being realized.

Rascar is currently undergoing type-approval tests in Italy (RINa), Poland (PRS), East Germany (DRSK), Romania (RNR), and Japan (JG). Further Rascar typeapprovals are planned to suit the schedules of other national authorities.

Mr. Angus commented that the unsolicited favorable reaction to

### USCG Opens Door To Commercial Emergency Towing

In an action not necessarily connected with the recent Public Hearings on emergency towing, the Coast Guard's publishing of a Final Rule, effective September 15, 1988, states that anyone wanting to engage in towing of disabled boats for financial consideration will be able to do so. The only requirement is to have a Coast Guard license of any level, and an endorsement on that license for "Assistance Towing."

and an endorsement on that license for "Assistance Towing." "Assistance Towing" is defined in the Code of Federal Regulations as "towing a disabled vessel for consideration."

This could mean using your own boat to bring in a disabled sailboat stuck on a sandbar, or a motorboat that ran out of gas, and charging for the service.

To qualify, one must hold a license (motorboat operator, Ocean operator, master or mate) and pass a written examination based on assistance towing safety, equipment and procedures.

In order to meet the demand for this endorsement, Sea School has announced a series of one-day (or



According to Rascar product marketing manager **Bruce Angus**, Sperry Marine's new Rascar not only meets customers' wishes for aesthetics and ergonomics, it provides one of the best overall performances of any commercial radar available.

Rascar by approval agencies and by first-time Rascar users has demonstrated how simple it is to learn and operate this new radar with ARPA. For further information and free literature on Sperry Marine's new Rascar series of rasterscan radar/ARPAs,

Circle 103 on Reader Service Card

two evening) prep courses to cover this specialized towing exam. For more information on this Final Rule, call the License Information Hotline toll free at (1-800) 237-8663.

### OMSA Chief Mayberry To Retire In October

Capt. William Mayberry, who directed the Offshore Marine Service Association (OMSA) for nearly 15 years, will retire from his post on October 31.

**Richard Currence,** chairman of the board of the national trade organization of offshore vessel operators and suppliers, said a search has begun for a successor to Captain **Mayberry**.

Captain **Mayberry** joined OMSA as its first executive director after having served 26 years in the U.S. Coast Guard. Last year, the board of directors changed his title to president.

ÔMSA promotes the goals and interests of companies providing support to all phases of offshore oil, mineral, construction, and pipelaying industries. Its offices are located at 1440 Canal Street, Suite 1709, New Orleans, La. 70112.

Maritime Reporter/Engineering News

### Seebeckwerft Receives \$38.9-Million Order To Build Rail Ferry

Seebeckwerft of Bremerhaven, West Germany, recently received a DM65-million (\$38.9-million) order from the Railship Group to build a 10,000-dwt rail/freight ferry. She is the third ferry of this type to be ordered by Railship from Seebeckwerft over the last few years.

The vessel, the Railship III, which is expected to be delivered in February 1990, will be powered by two Wartsila Diesel 9R46 engines rated at 8,145 kw at 450 rpm and will have two auxiliary 4R32 Wartsila diesel engines which produce 1,620 kw. The ferry will be about 622 feet long, with a molded breadth of 71 feet and service draft of 19 feet. She will be equipped with about 2,000 meters of rail track on three decks and will be of similar design as Railship II, which was built by Seebeckwerft and delivered in 1984 to the Railship Group. The lower decks of the vessel will be designed for carriage of dangerous cargoes.

The ferry will be used for service between Travemunde, West Germany, and Hanko, Finland.

For free literature on the shipbuilding, converting and repairing

services of Seebeckwerft, Circle 115 on Reader Service Card

GE Wins \$32.3-Million Addition To Navy Contract

A \$32.3-million addition to a Navy contract was recently announced by General Electric Co. The original contract was for Trident submarine communications equipment.

### Autodata Division Of Acurex Expands Data Acquisition Capabilities

The MDAS 7000 Data Acquisition System, recently acquired by the Autodata Division of Acurex Corporation from TransEra Corporation of Provo, Utah, combines high-speed acquisition rates, large channel capacity, and extensive process analysis capability at an affordable price.

The MDAS 7000 is highly modular and can be configured for almost any application. There are over 30 I/O cards that include standard analog and digital plus antialiasing, thermocouple, RTD, bridge, relay outputs and stepper motor control. There are three standard communication interfaces, RS-232, RS-422 and GPIB (IEEE-488).

Using the Motorola 68000 M processor, operating at 10 mHz, and a high-speed D/A converter, scanning speeds of 200,000 samples/sec are possible, with a single channel burst mode of 625,000 samples/second.

The MDAS 7000 offers disk and tape drive options that store acquired data directly in a streaming mode. This allows uninterrupted acquisition of large quantities of data

Circle 304 on Reader Service Card →

at the fastest possible rates. The onboard mass storage of data can be in the form of DOS compatible floppy disks, up to 80 megabytes of hard disk, and/or digital tape. Two MBytes of on-board RAM is also available. The raw or reduced data can be directly sent to a graphic display, plotter or host computer.

A powerful software language, TBASIC, is available to simplify data manipulation and signal analysis. This special engineering BASIC was developed for MDAS and is especially useful in developing custom application software. TBASIC offers extensive graphic routines and computational capabilities to make easy work of data analysis. TBASIC's integrated GPIB syntax makes intelligent instrument control easy. It also supports all the popular 3rd party IEEE-488 controller cards.

The addition of this product line expands Autodata's current data acquisition capabilities into industrial testing laboratories as well as auto-motive, aerospace, and research testing environments.

For additional technical information and free literature,

Circle 116 on Reader Service Card



### Watercom Announces New And Expanded Subscriber Service

Representatives of Waterway Communications Systems, Inc. (Watercom®) and International Telecharge, Inc., Dallas, Texas, recently announced that a contract between the two organizations has been signed. ITI will provide Watercom telephone subscribers with operator-assisted long distance services.

Watercom is the only directdialed Automatic Marine Telephone System (AMTS) serving the inland marine industry. Watercom already provides direct dial telecommunications services to commercial vessels operating along 4,000 miles of inland waterways, including the Ohio, Illinois, and Mississippi rivers and the Gulf Intracoastal Waterway. Other capabilities of the system include fax transmission and data services.

With the ITI service, Watercom subscribers will now be able to charge calls to all Bell calling cards, VISA, MasterCard, American Express, Discover, Carte Blanche, or Diners Club credit cards or call collect.

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mark of Waterway Communications Systems, Inc.

For more information and free literature,

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### Shipbuilding & Metal Fabrication Conference Set For October 4-5

The Shipbuilding and Metal Fabrication Technology Conference will be held on October 4-5, 1988 at the Radisson Hotel Hampton in Hampton, Va.

The conference, sponsored by the American Welding Society and their Tidewater Section, will focus on new materials and technologies in the shipbuilding and metal fabrication industries.

Geared for design engineers, materials specialists, welding and industrial engineers, tank fabricators, manufacturing supervisors, QA and QC personnel, marine engineers and naval personnel, the conference will address four major areas of change in shipbuilding and metal fabrication technology: new methods of construction/fabrication; new materials in shipbuilding and fabrication; process and control innovations in construction and fabrication; and future directions of welding and metal fabrication markets worldwide.

For further information, contact: the AWS Education Department, American Welding Society, 550 N.W. LeJeune, P.O. Box 351040, Miami, Fla. 33135; or telephone: 1-800-443-9353.

### Matrix Desalination Offers Free Literature On 'Gold Series' Watermakers

Matrix Desalination, Inc. of Ft. Lauderdale, Fla., is offering free literature on their 'Gold Series'™ watermakers which are designed and built for applications where reliability is essential.

Matrix Gold Series watermakers are ideal for charter yachts, cruise ships, merchant and naval vessels, hotel resorts, basically wherever breakdowns and a lack of fresh water cannot be tolerated.

Matrix Desalination's technical staff in Florida is comprised of merchant and naval engineers, with the director of engineering being a licensed chief engineer who has in excess of 25 years of service in British nuclear submarines. The company's design and construction department knows firsthand what is required for producing potable water at sea.

For more information and a free copy of the literature on the Gold Series of watermakers from Matrix Desalination,

Circle 37 on Reader Service Card

Maritime Reporter/Engineering News

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### Sal Berté Forms Saber Communications —Literature Available

Sal Berté recently announced the formation of Saber Communications, a Houston-based company that will specialize in the representation of high-quality products for marine dealers in both the commercial and pleasure-craft marketplaces. In addition, the company will offer marketing and technical consultant services on a national basis

Saber Communications has already established a Telemarketing Division whose day-to-day operations are run by Mr. Berte's sons Carl and Sal Jr., offering automatic Telemarketing services, a product called Telehold which solves the customer-on-hold problems, and as a WaynePaging franchisee, offering Paging equipment with voice mail and toll-free 800 services.

Mr. Berte is presently vice president of NMEA, and on the board of directors of RTCM. He was formerly general sales manager with Ra-dio-Holland USA, B.V., and director of marketing for the Communications Systems Division of North American Philips, and brings over 20 years of high-tech communications and marine electronic experience to Saber. He has successfully created and operated nationwide networks of over 200 dealers for both former companies.

For more information and free literature on Saber Communications,

Circle 50 on Reader Service Card

### **Trinity Marine Expands Ship-Repair Capabilities** With 2,000-Ton Drydock

The Trinity Marine Group, New Orleans, La., has expanded its shiprepair and conversion capabilities with the addition of a 2,000-ton,

162-foot floating drydock. John Dane III, president of the Trinity Marine Group, said the dock's length, and 59-1/2-foot distance between wingwalls, provide the capacity to accommodate a wide range of vessels up to 250 feet.

Trinity also operates a 4,000-ton, 160-foot drydock with 120 feet between wingwalls at its Equitable Shipyards, Inc., facility in New Orleans.

The latest drydock can be utilized at any of the group's six shipyards.

In addition to the Equitable/New Orleans facility, the Trinity Marine Group includes Equitable's Madisonville, La., yard; Halter Marine Inc., shipyards in Moss Point, Miss., and Lockport, Miss.; Moss Point Marine, Inc., Escatawpa, Miss.; and Gretna Machine & Iron Works, Inc., Harvey, La.

For free literature describing the shipbuilding, ship-repair and conversion services offered by the Trinity Marine Group,

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### September, 1988

### \$40-Million Order Won By AESA For 140,000-Dwt Oil Tanker For CNN

An option to build a second 140,000-dwt oil tanker at the Puerto Real yard of Astilleros Espanoles SA has been taken up by Nacionale de Navegacion (CNN), bringing to five the number of Suezmax tankers on order at the state-owned facility lion in southern Spain.

The 899-foot-long by 141-foot vessel will be equipped with Burmeister & Wain main machinery developing 18,300 bhp and a service speed of 14 knots. Astilleros Espanoles said the engineroom would be fully automated and the ship would operate with a crew of 18.

The price of the new tanker is expected to be upwards of \$40 mil-

Construction of the new tanker provides a further 750,000 manhours of work for Puerto Real, which will be working at full capacity by next year.

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ELA-VAL (

### 14-Page Leslie Catalog Features G-Series Valves, Regulators

The Super G-Series of pressure reducing valves and temperature regulators from Leslie Controls, Inc. is described in a new full-color 14page catalog now available.

The Super G-Series is a family of valves combining the simplicity of a self-contained regulator with the performance of more sophisticated control systems. Only two moving parts in the valve body assures minimum maintenance.

The literature features photos and schematic drawings, operational information, performance and material specifications and ordering information.

For more information and free copies of the 14-page catalog from Leslie Controls,

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The 564-foot by 78.7-foot Monterey will operate as a luxury cruise vessel in the interisland Hawaiian cruise market.

## Wartsila Completes Conversion And Refurbishment Of S/S Monterey To Luxury-Class Cruise Liner

Wartsila Marine Industries has completed the conversion and refurbishment of the S/S Monterey at its Turku Repair Yard, and the vessel has been re-delivered to her owners, Aloha Pacific Cruises, Alexandria, Va.

The 564-foot-long Monterey will transit via Kristiansand, Norway, where it will be bunkered for the Atlantic crossing to Bethlehem Steel Corporation's Sparrows Point yard in Maryland, for installation of new stabilizers.

The Monterey was originally built by Bethlehem Steel at Sparrows Point in 1952 as the first of five Mariner-type cargo vessels. As required by the Jones Act,

As required by the Jones Act, structural steel work in connection with the conversion has been given to U.S. yards and the outfitting and interior work was done in Finland.

After the conversion, the vessel

### KOS Announces Corporate Changes

Thomas P. Tatham, managing director of Braspertise, Limited (Braspertise) a United Kingdom firm, and Joe W. Key, president of Key Ocean Services, Inc. (KOS), a Texas corporation, jointly announced recently that Braspertise will fulfill the present pollution prevention rules and regulations.

The work included refurbishing the old passenger cabins, addition of 127 new cabins and 22 crew cabins, and extension of public room and technical systems to serve the increased number of passengers. A new conference center, veranda lounge, pool area with jacuzzis, lounge and other amenities have been added, and other public rooms were completely renewed. Also, the latest navigation and communication equipment was installed.

After a cruise around the U.S. coast to Hawaii, the Monterey will start operating in the interisland Hawaiian cruise market.

For literature containing full information on the facilities and capabilities of Wartsila Marine,

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has become a major investor in KOS. KOS will own and lease storage tankers and floating production, storage and offloading (FFPSO) units and market their proprietary Uni-Turret Mooring System and High Pressure Multi-Product Fluid Swivel.

For more information and free literature.

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**GULF MAMMOTH**—The world's largest offshore drilling jacket, Bullwinkle, was recently launched and moved through the Port of Corpus Christi. When the deck and drilling units are installed, the 50,000-ton Bullwinkle will stand 1,615 feet above the seafloor—161 feet higher than the Sear's Tower in Chicago, the world's tallest building. She was built by Gulf Marine Fabricators, Corpus Christi, for Shell Offshore Inc. for use in the Green Canyon section of the Gulf of Mexico.

Maritime Reporter/Engineering News



## New Propeller Boss Cap Fins Provide Significant Improvement In Efficiency

A result of concentrated research effort for the past two years, Propeller Boss Cap Fins (PBCF) are said to show significant economic features for all vessels. To date, research for improving propeller efficiency due to vortexes in the slipstream of the propeller has concentrated on the loss of efficiency due to the propeller tip vor-

Photo showing the process of pouring visible chemical dyestuff.

tex. There have been many designs and devices tested for reducing this effect.

Until recently, very little research has concentrated on the efficiency loss due to the propeller hub or boss. Theoretical calculations for propeller performance which includes the influence of the hub have only recently become possible.

influence of the hub have only recently become possible. The result of joint research efforts by Mitsui OSK Lines Ltd., West Japan Fluid Engineering Laboratory Co. Ltd., and Mikado Propeller Co. Ltd. since September 1986, PBCF is designed to decrease the induced resistance due to the vortexes generated by the boss cap. PBCF is a simple device, having

the same number of fins attached to





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N 8 (

### **Propeller Boss Cap Fins**

### (continued)

peller open water model tests have shown gains in efficiency of 3 percent to 7 percent and resistance/ self-propulsion tests conducted on a 6-meter model indicated gains of 2 percent to 5 percent. A graphical summary of the model tests are shown in Fig. 1.

IRI GROUP

Speed trials conducted in September 1987 for the Mercury Ace, a 44,979-grt car carrier of Mitsui OSK Lines Ltd., fitted with PBCF, demonstrated a real ship efficiency improvement of 4 percent. Trials were conducted simultaneously with a like sister ship without PBCF. Fig. 2 shows the graphical results of these trials.

effect on maneuverability.

As PBCF controls the flow behind the propeller-it has little dependence on the hull form like other energy-saving devices. As a result, PBCF is effective on ships of any type. PCBF is said to be especially effective for high-speed ships with a high propeller pitch ratio.

Smaller and lighter than conven-On-ship trials have also shown tional energy-saving devices set that installation of PBCF has no around the propeller, PBCF can

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also be manufactured at low cost. The investment can be recovered in as little as one year.

An important feature is that in-stallation of PBCF can be per-formed in a very short period of time for a new ship under construction or a ship in operation. Installation simply requires the removal and replacement of the propeller boss cap with PBCF. With a ship in drydock, this can be accomplished in only four to five hours. The added weight also has an insignificant effect on shaft alignment and bearing loads.



PBCF has the same number of fins attached to the boss cap as that of the ship's propeller. Installation simply requires the removal and replacement of the propeller boss cap with PBCF.

Since January of this year, PBCF has been fitted on over 23 ships of several types. All are said to have experienced significant increases in propulsion efficiency ranging from 3.2 percent to 6.7 percent. The average increase in efficiency has been 4.2 percent

For more information and a copy of the technical paper on the development of PBCF

Circle 8 on Reader Service Card

### AWO Reelects Knight **Chairman Of The Board**

The American Waterways Operators, an Arlington, Va.-based trade association, recently announced that Arthur M. Knight, executive director of Reinauer Industries of Newark, N.J., has been reelected chairman of the board of directors.

Maritime Reporter/Engineering News

folds are cooled by sea water. Engine compartments were insulated at the deck and bulkheads to reduce noise.

Electronics aboard the Phoenix III include a Regency Model 7200 VHF/ADF, Furuno FCV-661 depth finder, LC-90 loran, and FCR-904 radar; Si-Tex DT-2 depth sounder; and a Federal PA-300M siren.

One mission of the boat will be to speed rafts to passengers who evacuate downed airplanes into the water. The boat carries 20 MRP-10S Switlik rescue platform type inflatable rafts on forward and aft decks.

Munson designed and built a trailer capable of launching the boat in salt water. The three-axle trailer is galvanized and its bearings and brakes are salt-water corrosion resistant.

For free literature on the boatbuilding services offered by Munson,

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### New Joint Venture Formed For China's International Maritime Exhibition

The Cahners Exposition Group (CEG) and the Seatrade Organisation recently announced the formation of a joint venture company to organize China's international maritime exhibition, "Marintec China" and "Marintec Offshore China," which has been held in Shanghai every two years since 1981. The event is held in cooperation with the Shanghai Society of Naval Architecture & Marine Engineering (SNAME).

CEG's and Seatrade's extensive worldwide network of offices and agents will combine to promote and develop the scope of the event internationally and in China.

A major international conference will take place at the same time as the exhibition, bringing together a wide range of sea transportation experts from the business as well as the technical communities.

The Seatrade Organisation has its own strong links with the People's Republic of China and publishes the Chinese language magazine "Maritime China" in association with the China Ocean Shipping Company, and with the support of the Ministry of Communications.

Marintec China and Marintec Offshore China will next be held at the Shanghai Exhibition Centre, People's Republic of China, from November 28 to December 2, 1989.

For further information, contact **Tony Nash**, The Seatrade Organisation, Fairfax House, Causton Road, Colchester CO1 1RJ, United Kingdom, phone 0206 45121, telex 98517 DISOP G, fax (0206) 45190.

### Nola Centurion Opens Fabrication Facility In Braithwaite, La.

With contracts totaling more than \$2.5 million, Nola Centurion

Fabricators, a division of Nola Fleet Management, Inc., recently announced the opening of its Braithwaite, La., fabrication facility.

From their 30-acre site at Mile 80.7 on the Mississippi River, Nola Centurion offers services ranging from sophisticated inspection techniques for repair to engineering and fabrication for commercial and industrial projects, and launching of vessels or offshore rig assemblies up to 250 feet. One current contract includes the complete refurbishing of 112 barges of a 515-barge fleet operated by Forest Lines, Inc. of New Orleans. "Even though we're located on the river, we don't want people to think we're limited to marine construction," said **Joe Martin**, vice-president of operations. "We support a wide range of industries—petrochemical, marine, and commercial construction. We perform maintenance, fabrication and construction projects throughout the river parishes. Our facilities allow us to transport by rail and truck as well as by the river."

Past contracts for the petrochemical industry have included maintenance, fabrication and construction work.

For free literature describing the complete services offered by Nola Fleet Management,

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# **ELECTRONICS** UPDATE

## **New Low-Cost Weather Chart Recorder From Alden Doubles As Computer Printer**

Alden Electronics, Inc., Westborough, Mass., recently announced the introduction of the Alden Faxmate<sup>™</sup> Weather Chart Recorder. The Faxmate is one of the lowestcost recorders of its type on the market.

According to Armand Bouchard, Faxmate product manager, "Alden is introducing the Faxmate to provide an economical means for all mariners to be able to acquire vital weather and oceanographic charts while underway. As an added bonus, the Faxmate can double as a printer for an IBM PC or compatible computer, since it features a standard Centronics interface."

Designed to operate with any HF or ham radio, the Faxmate provides mariners with surface analyses charts which show current locations of storms as well as prognoses which predict the indicated speed and direction of these storms. Many transmit sites now broadcast sea surface temperature, mixed layer depth and the location of warm and cold water eddies which are so helpful in locating various species of fish.

The Faxmate complements Al-den's current line of Marinefax recorders which have won the coveted National Marine Electronics Association Award for reliability and



The low-cost Alden Faxmate Weather Chart Recorder doubles as a printer for onboard computer

performance for the last eight consecutive years.

For further information and free literature on Alden's Marinefax recorders.

Circle 9 on Reader Service Card

### Northwest Marine Gets \$4.8-Million Contract To Drydock MSC Oiler

Northwest Marine Iron Works, Portland, Ore., was recently awarded a \$4,775,510 contract by the U.S. Navy's Military Sealift Command (MSC) to perform the drydocking and maintenance overhaul of the fleet oiler USNS Kawishiwi (T-AO-146).

## **Raytheon Marine Introduces** A Combination Loran With Raster Scan Plotter

Raytheon has introduced a combination Loran with Raster Scan Plotter. According to the company, Raytheon's new Rayplot 700 and 700L Raster Scan Loran/Plotters make it easy to plot and tract a vessel's location and route on ultrabright, 7-inch electronic charts. And, the company reports, Ray-plot's high-capacity memory cards enhance its electronic charts with land areas "shaded" to clearly differentiate between land and water.

The credit-card-sized ROM or RAM cards (Read Only Memory/ Random Access Memory) slip into the front of the Rayplot display units. ROM Chart Cards (4,000 points of memory) provide electronic charts digitized from NOAA charts. Readily available for all ar-eas having Loran-C coverage, they show shorelines, landmarks, and navigation aids. The RAM Store/ Recall Cards (4,100 point memory capacity) let operators modify and save charts which are customized with event marks, waypoints, and other important navigation data. In addition, an internal memory of 4,100 points consists of four groups of event/destination marks with up to 500 points each, plus 100 points for waypoint memory. Five-year lithium batteries provide memory backup.

The Rayplot is available as a plotter only (Rayplot 70000 or plotter with built-in Loran-C receiver (Rayplot 700L).

Raytheon's Rayplot 700 and 700L have passed Raytheon's tough environmental tests for shock, vibration,



Raytheon Rayplot 700L Raster Scan Loran/Plotter.

temperature extremes, and resistance to corrosion. Installation of these compact units is simple. They can be mounted on table-top, bulk-head or overhead, in any protected area not exposed to rain or water spray. Raytheon offers a two year limited parts warranty with one year free labor from its worldwide service network.

For more information and free literature from Raytheon Marine Company,

Circle 106 on Reader Service Card

### **Houston Marine Services Acquires Economy Boat's Gulf Coast Operation**

Houston Marine Services, Inc. (HMS) of Houston, Texas, recently announced it has purchased the operating assets of Economy Boat





24814 SSH

Circle 317 on Reader Service Card

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### NEW PUMPS – MARINE TYPE

- NEW PUMPS MARINE TYPE
   (2) Worthington Horizontal Centrifugal 1400 GPM at 110' head.
   (1) Worthington, 1200 GPM at 235' head.
   (3) Aurora, 2500 GPM at 155' head, Type 411
   (2) Ingersoll Rand Horizontal Centrifugal 300 GPM at 30' head.
   (2) Ingersoll Rand, 120 gPM at 185' head, Type 3x1/3x8.
   (2) Vertical Centrifugal, 60 GPM at 60' head, Type 1/%x1x6.
   (4) Delaval Type Positive Displacement 96 GPM at 400 PSI.
   (1) Krogh Vertical Centrifugal, Non-Clog 3000 GPM at 40' head.
   (4) Ingersoll Rand, 500 GPM at 100' head, Type 3x7 ALS.
   (2) Worthington Horizontal Centrifugal 1200 GPM at 70' head.
   (2) Worthington Horizontal Centrifugal 1200 GPM at 70' head.
   (2) Duricon Pumps, 150 GPM at 235' head, Type 3x1½.
   (2) Durimet Pumps, 20 GPM at 20' head.

### (3) Goulds Pumps, 570 GPM at 160' head.

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C2) Stell 36<sup>(1)</sup> Pratt Triton XL year 181 Serial #7-05911-2 50# Rubber Seat 134°F Body A-36 Seat A-240 w/316 edge service - PCP suction isolation 46<sup>(1)</sup> Flange 12<sup>(1)</sup> F/F 42-3/4<sup>(1)</sup> B/C 2<sup>1</sup>/c<sup>(1)</sup> Flange (32) 1-5/8<sup>(1)</sup> Bohs ACTUATOR: Limitorque Type H Size 2BD Order 3A3067B Serial 318630 Rat-100.0 Valve B47257 betchel 1.25 Pos A .33HP 230/460V

(3) Bronze BIF wafer-type 28% Model 0652 Design 120# 150°F Ser #M-50919-3 1980 32%\* Flange 6-1/8\* F/F Limitorque Type SMB Size-00 Order 2011244 #310482 Valves 90635-13 Rat-94.0 Type H

Size 3BC 460 volt.

(2) 24'' Butterly Bronze Watter-type BIF Model 0652 Des 150# 150°F Serial #N-50902-5 1980 28'' Flange 7'' F/F Limitorque SMB Size-000 Rat-100.0 Order 3D1131A Valve 90642-13 Ser. #312777 460 volt

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### High-Performance Ropes Described In New Catalog From Samson Ocean Systems

A new 16-page catalog and price list from Samson includes construction and technical data on 19 different high-performance ropes for use by utilities in various applications.

Major products include high-strength, lowstretch and enhanced abrasion-resistance ropes using the new high-modulus fibers, Samthane protective coatings and Parallay braid designs for maximum strength-to-weight ratios and cost efficiency.

In addition to complete specification tables for the various types of rope, the catalog contains a listing of the characteristics and recommended use for each

For more information and free literature from Samson Ocean Systems,

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### Devoe Marine And Devoe Napko Coatings Divisions Merge As Devoe Coatings Company

Grow Group, Inc. of New York, N.Y., recently announced the merger of Devoe Marine Coatings Co. Division and Devoe Napko Protective Coatings Division. The new company will be known as Devoe Coatings Company.

In making the announcement at a meeting of 150 Devoe sales representatives, **Joseph M. Quinn**, Group vice president of Grow Group and president and chief executive officer of Devoe Coatings Company, said: "As Devoe Coatings Company we will be better equipped to continue our growth in the supply of high-performance paints and coatings to the marine, industrial and offshore industries on a worldwide basis. The combined product line, sales force, technical service representation and distribution network will increase the high-quality service our customers have come to expect from Devoe." Making the launch of a dynamic growth program targeted at the industrial maintenance market, Mr. Quinn told the audience that Devoe industrial coatings will soon be made available through Devoe retail stores in selected geographical areas across the country.

**Robert H. Osmer** has been appointed executive vice president and chief operating officer for Devoe Coatings Company. Andrew R. House, formerly vice president and general manager of Devoe Napko Protective Coatings Division, has been promoted to vice presidentmarketing for Devoe Coatings Company.

Devoe Coatings Company is a division of Grow Group, Inc., one of the nation's leading producers of specialty chemical coatings and paints.

For more information and free literature,

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Munson Delivers Cummins Triple Engine, Hamilton Jet Boat For Lake Erie Use



Cummins diesel engines, each coupled with Hamilton waterjet for safe operation in the shallow debris-strewn waters on the eastern end of Lake Erie. Munson Manufacturing Inc. of Edmonds,

The 36-foot patrol/rescue boat CX50 is powered by three

Wash., recently delivered a new 36-foot patrol/ rescue boat, designated the CX50, to the Sheriff's Department of Chautauqua County in western New York.

The 17,000-pound boat—light for its size—is equipped with Cummins's latest model 6BTA5.9-M diesels and Hamilton's newest model 27l waterjet propulsion units for safe operation in shallow, debris-strewn waters. Each of the three turbocharged, aftercooled in-line, six-cylinder diesels develops 250 horsepower at 2,600 rpm. Each waterjet unit has a thrust of up to 2,600 pounds.

The 12-foot-beam boat is fully equipped with a dive ladder and platform, tow post, overnight cabin with galley and marine head and an array of electronic equipment, including a radar unit and Loran-C radio navigation unit. Fuel capacity totals 250 gallons and fresh water capacity, 30 gallons.

The CX50 will be placed into rigorous service. The patrol/rescue boat will be assigned to patrolling 30 miles of Lake Erie coastline, where Coast Guard vessels usually are unavailable as a first line of defense against storms as well as illegal drugs. Another primary mission is boating law enforcement. The boat will be based at Dunkirk, on Lake Erie.

For free literature giving complete information on Cummins diesel engines,

Circle 36 on Reader Service Card

For more information and free literature on the shipbuilding facilities of Munson Manufacturing,

Circle 30 on Reader Service Card

Maritime Reporter/Engineering News

### Intercon Receives MarAd **Go-Ahead For Additional** Four Twin Cargo Cranes

Intercontinental Engineering-Manufacturing Corporation (Intercon) recently received notice from the Maritime Administration to proceed with the manufacture of four pedestal-type, twin cargo cranes. The option follows the initial contract requirement for six twin cranes presently in process.

Singlely operated, each crane is rated at 30 long tons at 121-foot outreach, and 60 long tons at 121-foot outreach when operated in dual (two single cranes teamed) mode. All functions of the twin cargo cranes are electrohydraulically powered.

One shipset of twin cranes will be installed aboard the Navy's auxiliary craneship T-ACS 9, with the remaining shipset on T-ACS 10. Contract completion is scheduled for December 1989.

For free literature giving full information on products manufactured by Intercon,

Circle 55 on Reader Service Card

### Sembawang Shipyard Wins \$7.3-Million Contract

Sembawang Shipyard Limited has won a major S\$15-million (about \$7.3 million) contract to reconstruct and refurbish a complete accommodation unit of a supertanker

The contract to rebuild the 239,435-dwt Liberian registered tanker S/T Rova was awarded to Sembawang Shipyard by Olaya Shipping Corporation.

For free literature giving details on the facilities and capabilities of Sembawang Shipyard,

Circle 53 on Reader Service Card

### **Call For Papers** For Conference On **Advanced Marine Systems**

The Intersociety Advanced Marine Vehicles Conference and Exhibit, which will be held June 5-8, 1989 at the Hyatt Regency Hotel in Crystal City, Washington, D.C., is soliciting unclassified abstracts and papers on a wide range of topics related to advanced marine systems.

The conference and exhibit provides a forum for technologists, potential commercial and industrial users, military planners, regulators and operators to exchange and discuss new ideas in the field of advanced marine systems.

Papers are being solicited for the following topics: mission and application scenarios; advanced monohull systems; air cushion systems, SWATH vehicles; seaplanes; subsurface vehicles and ROVs; wing-inground-effect vehicles; hydrofoils; surface effect ships; planing hulls; hybrid and nonconventional craft; competition marine craft; multi-hull craft; design methodologies; sea-

September, 1988

testing facilities and techniques; atsea launch and recovery techniques; institutional and regulatory issues; and AMV operations and econom-

One session will be devoted to a student paper competition. Prizes of \$200, \$100 and \$50 will be awarded for first, second and third place. There will also be a poster session for brief project reports and stracts, which should be between

based space launch systems; AMV a film video viewing of the latest operations and testing.

Some of the major societies involved in the conference include: The Society of Naval Architects and Marine Engineers; the American Society of Naval Engineers; the U.S. Hovercraft Society; the Wingship Society; and the Canadian Air Cushion Technology Society.

The deadline for submitting ab-

200-400 words, is October 29, 1988. Abstracts should include paper title, principle author, organization, address and telephone number. Notice of acceptance will be issued on November 30, 1988, with final manuscript due March 17, 1989.

Abstracts should be sent to: H. Weiland, Intersociety Advanced Marine Vehicles Conference, Conference Committee, P.O. Box 1071, Mercer Island, Wash. 98040.

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## PROPULSION UPDATE

## Propulsion Plant Debut For MAN B&W's Mini-Bore, Two-Stroke Diesel Engine

### Free Brochure Available

The recent seagoing debut of MAN B&W Diesel's S26MC twostroke design—plus a growing order backlog—suggest that there is a strong market for what is reportedly the world's smallest low-speed crosshead engine in the small-tomedium oceangoing, coastal and inland ship propulsion market.

The 260-mm bore/980-mm stroke engine was released last year to extend the economic and technical merits of MAN B&W's MC twostroke program for ships which were previously restricted to four-stroke, medium-speed geared machinery. The S26MC range encompasses four to eight-cylinder models, which offer outputs ranging from 700 kw (950 bhp) to 2,920 kw (3,970 bhp) at speeds of 250 rpm or less, allowing direct-coupling to the propeller. The overall operational advan-

The overall operational advantages of the new model—including high reliability, low maintenance demands and impressive fuel economy on low grade bunkers—have attracted Asian and European owners. Interest has intensified with the entry into service of the first S26MC marine installation—a six-cylinder model powering the Japanese 126-TEU feeder containership, the Rokku Maru.

The 6S26MC engine installed aboard the 239-foot containership, which was subcontracted to Hanshin Diesel by MAN B&W licensee Kawasaki, develops 2,185 kw (2,970



bhp) at 250 rpm and is directly coupled to a CP propeller for a design speed of 14.3 knots.

Both the shipowner, Marui Kauin, and shipbuilder, Yamanaka Shipyard, reported that the engine performed well during sea trials with the use of heavy fuel with a 0.9963 specific gravity and 165 cSt viscosity. Very little smoke was observed under all maneuvering conditions, and none at all at full load. Low noise and vibration levels notable features of the design—also confirmed expectations. Open inspection of the engine revealed no

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The Japanese feeder containership Rokku Maru features the first MAN B&W S26MC diesel engine installation.

signs of piston ring sticking or shavn, Denmark. The initial development goals have been comforta-

The debut marine installation will provide a convenient practical testbed for longer term monitoring of the S26MC engine on heavy fuel. The operational integrity and performance of the design have already been well proven by the six-cylinder prototype after over a year of exhaustive testing at MAN B&W Alpha Diesel's factory in Frederik-

### Yarrow Wins U.K. Frigates Order Worth \$538.5 Million

The U.K.'s Yarrow Shipbuilders recently won an order to build three more Type-23 frigates for the Royal Navy. The order for a fourth ship will be held over until next year when another batch of new vessels will be announced.

Each ship is about 10 million pounds (\$17 million) cheaper than the average of three earlier Type-23s ordered in 1986, bringing the price to about 105 million pounds per vessel (\$179.5 million).

The three new Duke-class ships the Iron Duke, Monmouth and Montrose—follow four other Type-23s already under construction, three at Yarrow.

The number of new frigates of all types now on order for the Navy is now 10. Type-23 is the main antisubmarine ship envisaged for service over the next decades.

Plans call for the government to order two new frigates next year, two in 1990, three more in 1991, and again the following year. This will ensure that aging ships are replaced and the escort force of about 50 is maintained.

For free literature giving details on the facilities and capabilities of Yarrow Shipbuilders,



shavn, Denmark. The initial development goals have been comfortably met within the engine's potential margins. The prototype 6S26MC engine is now available for sale.

For a free brochure detailing the features and applications of the S26MC engine from MAN B&W Diesel,

Circle 110 on Reader Service Card

### Kiene Diesel Offers Free Literature On Cylinder Pressure Indicator K-100

Kiene Diesel Accessories, Inc. of Addison, Ill., is offering free literature on their cylinder pressure indicator K-100 for reading firing and compression pressures on gas or diesel engines.

The patented K-100 utilizes the "trapped pressure" principle, whereby cylinder pressure is "trapped" within a chamber and the pressure read directly and conveniently on a high-quality bourdon gauge. This field-proven concept reduces the moving part of the indicator to a single lightweight, hightemperature resistance valve, thus eliminating springs, counters, pistons and other operating problems.

The literature contains ordering information on the Model K-100 cylinder pressure indicator, as well as Model K-101 and Model K-107. Also discussed are V-line indicator valves for two or four-stroke/cycle gas or diesel engines.

For more information and free copies of the literature from Kiene Diesel,

Circle 34 on Reader Service Card

### Daewoo's Okpo Shipyard Delivers Pan Ocean's Fourth Car Carrier

Daewoo's Okpo shipyard recently delivered Pan Ocean Shipping Co.'s fourth car carrier, the Auto Diana.

The last of the 5,700-car-capacity vessels ordered by Pan Ocean at the South Korean shipyard two years ago, the newly built car carrier will be put into service on the north American and European route to carry South Korea's export cars.

Other vessels delivered to Pan Ocean this year include the Auto Atlas and Auto Benner in March, and the Auto Champ in June.

Maritime Reporter/Engineering News



September, 1988





### New Satellite Communications System From Comsat Selected For Blue Riband Competition

Comsat Technology Products, Inc. recently announced that its MCS-9120 Satellite Communications Terminal has been selected for use aboard the Gentry/Continental's Proud Bird the U.S. competitor in the upcoming challenge for the Blue Riband of the Atlantic.

This will be the first time a maritime satellite communications terminal (Satcom) has been used at continuous high-speeds (averaging 45 knots per hour), as the Gentry/Continental's Proud Bird attempts to break the record for trans-Atlantic crossings. Throughout the running, the MSC-9120 will provide voice telex and fax transmissions enabling the crew to keep abreast of weather updates and progress reports.

Comsat's MCS-9120 is one of the smallest, lightest, maritime satellite communications terminals available. It provides instantaneous, private, direct-dial, voice, data, facsimile, and telex communications through the worldwide Inmarsat satellite network.

Inmarsat is an international cooperative comprised of approximately 50 member countries that oversees operation of its global satellite system. All communication to and from the Satcom passes through a designated Inmarsat satellite and Coast Earth Station which provides access to the international Telex and Telephone networks.

The MCS-9120 is a third generation marine

satellite communications (Satcom) system. Comsat developed and introduced the first Satcom to the marine community more than 12 years ago. Comsat Technology Products, Inc. is a wholly owned subsidiary of the Comsat Corporation.

For more information and free literature from Comsat Technology Products,

Circle 26 on Reader Service Card

### Samson Sold To Management Group—Will Focus On Expanding Use Of High Performance Ropes

Enserch Corporation of Dallas, Texas, has sold its wholly owned subsidiary, Samson Ocean Systems, Inc., to the company's management group of **Stephen Swiackey**, president and chief operating officer; **Charles E. Smith**, vice president of sales and marketing; and **Daniel Dally**, vice president of finance. This group represents 35 years of combined service in the cordage industry, and has been in position for three years.

The offshore energy business of Samson, located in Coatbridge, Scotland, was recently sold to Bridon Fibres PLC of England. The offshore operation designed and manufactured fiber rope mooring systems for the offshore loading of oil tankers.

According to president **Swiackey**, Samson will now concentrate its engineering, manufacturing and sales on expanding the high performance cordage and rope markets it has developed and served in the U.S. and Canada, including



hardware, housewares, commercial fishing, pleasure boating, power transmission and distribution, commercial marine and Department of Defense requirements. This includes the use of recently developed higher tenacity fibers which can be made into ropes with up to 10 times the strength of steel, making it possible to expand applications of synthetic fiber strength members. Current projects include micro-braids for artificial ligaments, zero-stretch halyards for sailboats, higher strength mooring lines for ships and improved net and lead lines for commercial fishing.

For additional information and free literature,

Circle 27 on Reader Service Card

### Seaward International Delivers 34 Sea Guard Marine Fenders To U.S. Naval Station In Florida

Seaward International, Inc., Clearbrook, Va., recently announced that it has completed the manufacture, testing and delivery of thirty-four 7-foot-diameter by 14-foot-long Sea Guard<sup>®</sup> marine fenders for installation at the U.S. Naval Station in Mayport, Fla.

In 1982, Seaward supplied the base with twenty 6- by 12-foot Sea Guard fenders for use in protecting the relatively thin-skinned hulls of the new FFG-class ships being homeported at Mayport. These original fenders provided outstanding performance. As a result, the naval station has systematically been upgrading the fendering at all of its piers and wharves with foamfilled fendering. The recent order brings the total number of Seaward fenders at the base to over 130 fenders.

In late 1987, Ed Waters & Sons Contracting Co., Inc., a Jacksonville, Fla.-based marine construction company, was awarded a contract by the U.S. Navy for the removal and replacement of the existing fender system at four berths on Pier D located at the Mayport Naval Station. Seaward delivered the 34 large fenders within 90 days after the contract award, and the project was completed in less than one-half the allocated contract time. All normal daily port operations were conducted without disruption.

The Sea Guard fenders supplied for this project were manufactured by Seaward International to the U.S. Navy specifications which were developed largely based on the design and performance of the standard Sea Guard marine fender product line. Seaward manufactures and supplies a wide range of marine fenders and flotation equipment to the Navy and commercial marine industries.

For further information on Seaward's other fendering and flotations products,

Circle 24 on Reader Service Card

### Woods Hole To Award Contract On Competitive Bid Basis To Pre-Qualified Contractors

The Woods Hole Oceanographic Institution is planning the overhaul and refit of two oceanographic research vessels, the Melville and the Knorr. The scope of work includes lengthening, repowering, propulsion replacement, and general overhaul commencing on or about November 1988 for the first ship and July 1989 for the second ship. The ships presently have a length between perpendiculars of 220 feet, 46-foot beam, 16-foot draft, and are of 2,200 long tons displacement. Work is to be done by a qualified shipyard in the contiguous U.S.

An award will be on a competitive bid basis to pre-qualified contractors. Shipyards desiring to qualify should address letters of interest to: Purchasing Manager, Woods Hole Oceanographic Institution, Woods Hole, Mass. 02543, phone (617) 538-1400, telex 951679.

September, 1988



### FOR MORE INFORMATION ON EQUIPMENT AND SERVICES ADVERTISED IN THIS ISSUE

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### **Standard Communications Introduces New Marine Radio And Loud Hailer**

"The most water-resistant radio and hailer on the market today" is how Standard Communications describes the new Horizon Infinity VHF marine radio and the LF10 loud hailer

The 25-watt Horizon Infinity, in addition to being extremely waterresistant, incorporates an ultra-sensitive Gasfet receiver and more advanced scanning, programming and features including an LCD display that is easier to read in sunlight. It also has a built-in intercom, PA and includes all U.S., International and Canadian channels.

Standard's Horizon LF10 loud hailer has an output of 30 watts of power and features listen-back, four fog horns, a four-station intercom and other alarm signals. Attractive optional-nush mount systems are available for both units.

For free literature containing additional information on the new Horizon Infinity or LF10 loud hailer, Circle 42 on Reader Service Card

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ial service provided for th	ne convenience of our readers.	

**EQUIPMENT CIRCLE** 

/SERVICE NO.

## **Reduce Emissions & Fuel Costs Extend Component Life Reduce Maintenance Costs** — By —

**Ceramic Coating Diesel Engine Combustion Components** 



### **Tidewater Marine Acquires** Three Vessels In Exchange For Common Stock

Tidewater Inc.'s marine division, Tidewater Marine Service, has completed an agreement to purchase three utility vessels from Bollinger Machine Shop & Shipyard, Inc. of Lockport, La., and two of its affiliated companies.

The three 800-horsepower, 105foot utility vessels built in 1980 were acquired in exchange for 168,000 shares of Tidewater Inc. common stock, bringing the company's total shares of common stock outstanding to 22,452,047. Bollinger is a major builder of vessels for the offshore oil and gas industry, as well as the U.S. Navy and U.S. Coast Guard.

The vessels are currently being

Marine's "small boat" division in the U.S. Gulf of Mexico, according to Tidewater Marine president Richard M. Currence. "This division has experienced substantial progress, more than doubling in size since its inception in late 1987. We anticipate further fleet expansion if current trends continue," Mr. Currence said.

He added that this is the compareadied for service in Tidewater ny's third vessel package purchase in eight months.

Tidewater Inc. owns and operates one of the largest fleets of vessels supporting the international offshore oil and gas industry.

### Spliethoff's Places \$87.3-Million Order For Six Cargo Ships

Dutch ship operator Spliethoff's Bevrachtingskantoor has placed an \$87.3-million order in the Netherlands for the construction of six 10,000-dwt multipurpose cargo vessels.

Four of the vessels will be built by Tille Scheepsbouw at the Frisian yard. The other two vessels will be built by Verolme Heusden.

The vessels are expected to be delivered between October 1989 and April 1990.

### Swiss Firm Of Eckold AG **Offers Free Literature** On 'Press-Joining'



The photo shows an Eckold mobile tool for press-joining air ducts.

Eckold AG of Trimmis, Switzerland, is offering free literature on"press-joining," an advanced method of connecting metal sheets, profile sections and components. These can be of either the same or different materials and up to a maximum combined thickness of 5 mm (0.200 inches).

Press-joining requires no heat and no auxiliary materials. Echold says you can forget about rivets, screws, nuts and bolts when connecting light-gaged metal parts, thus saving time and money while also avoiding fumes, surface damage and distortion of the material. All it needs is a hydraulic unit to drive one of the mobile tools which have various throat depths to enable you to press-join air duct parts or other metal components on construction sites or in the shop.

Eckold can also supply tools and stationary machines for multiple joints in a single work cycle.

Press-joining is said to be fast, simple, reliable and easy to inspect. For free detailed literature from Eckold,

### Circle 23 on Reader Service Card

 For literature on Aeroquip products, circle the appropriate number of the reader service card: Hose & Fittings—Circle 121; T-J Cylinders-Circle 122; Teflon Hose-Circle 123; Quick-disconnect Couplings-Circle 124

Maritime Reporter/Engineering News

## Security at sea is using **Aeroquip products before you** leave the dock



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**Consult Aeroquip** for your application.

### Marine Hose and Fittings

Aeroquip's FC300 AQP hose now has NAVSEA approval. FC300 hose has been engineered for demanding hightemperature shipboard applications and is available with a complete selection of fittings. FC300 exceeds SAE 100R5 specifications.

**Request Catalog 306** 

### T<sub>f</sub>J <sup>™</sup> Cylinders

Series TG hydraulic cylinders are fully approved by the American Bureau of



**Request Bulletin 4120** 

### **Convoluted Teflon\* Hose**



from  $-65^{\circ}F$  to  $+400^{\circ}F$ . \*Teflon is a DuPont trademark **Request Catalog 306**  **Quick-Disconnect Couplings** Aeroquip of-



new Deluge Coupling for fire quenching applications in rocket launching chambers. Couplings are available in steel, stainless, and brass in diameters up to 11/2" and with pressure ratings to 10,000 psi. **Request Bulletin 258B** 

### Aeroquip products meet strict MIL, NAVSEA, and USCG specifications, and are available through a worldwide network of distributors.

Our Marine/Military Customer Service Group is a team of experienced professionals who speak your language. For assistance, call them at 419-238-1190. Aeroquip Corporation, 300 South

East Avenue, Jackson, MI 49203-1972.

For literature call 800-982-0030.





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# **BUYERS DIRECTORY**

This directory section is an editorial feature published in every issue for the convenience of the readers of MARITIME REPORTER/Engineering News. A quick-reference readers' guide, it includes the names and addresses of the world's leading manufacturers and suppliers of all types of marine machinery, equipment, supplies and services. A listing is provided, at no cost for one year in all issues, only to companies with continuing advertising programs in this publication, whether an advertisement appears in every issue or not. Because it is an editorial service, unpaid and not part of the advertisers contract, MR/EN assumes no responsibility for errors. If you are interested in having your company listed in this Buyers Directory Section, contact John C. O'Malley at (212) 477-6700.

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- BALLAST
- Genstar Stone Products, Executive Plaza IV, Hunt Valley, MD 21031 Mineral Research & Recovery Inc., 4565 S. Palo Verde, Ste 203, Tucson AZ 85714
- **BARGE BUILDING**
- HBC Barge, Brownsville PA 15417 BARGES—Leasing McDonough Marine Service, P.O. Box 1825, Parkersburg WV 26101
- McDonough Marine Service, P.O. Box 1825, Parkersburg WV 26101 BASKET STRAINERS Riley-Beaird, P.O. Box 31115, Shreveport, LA 71130 BEARINGS—Rubber, Metallic, Non-Metallic Johnson Rubber Co., Duramax Marine Div., 16025 Johnson St., Middlefield, OH 44062 Kahlenberg Bros. Co., P.O. Box 358, Two Rivers, WI 54241
- Kingsbury Inc., 10385 Drummond Rd, Philadelphia PA 19154 Lucian Q. Moffitt, Inc., P.O. Box 1415, Akron, OH 44309 Waukesha Bearings Corp., P.O. Box 798, Waukesha, WI 53186
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- Marketec, Inc., 27 Bowers Lane, Chatham NJ 07928

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- BROKERS
- CORERS Captain Astad Company, Inc., P.O. Box 350486, Ft Lauderdale FL 33335; P.O. Box 1093, Houma, LA 70360 Bergeron & Associates, P.O. Box 726, Chalmette LA 70044 Jack Faulkner Inc., 2419 Caddy Lane, P.O. Box 371, Flossmoor IL 60422 Mowbray's Tug & Barge Sales Corp., 35 De Hart St., Morristown NJ 07960 Ocean Marine Brokerage Services, P.O. Box 1257, Port Canaveral, FL 32927 32927
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- M.E.K. Equipment, P. O. Box 2357, Newport News VA 23602

- M.E.K. Equipment, P. O. Box 2357, Newport News VA 23602
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  Morgan Crane Co., Inc. (Hiab SeaCranes and QMC Trident, Ferrari, Fassi marine cranes), 1009 E. Chestnut Ave., Santa Ana CA 92701
  CARGO HANDLING SYSTEM
  Saab Tank Control, 201 W. Passaic St., Rochelle Park NJ 07662
  Skarpenord A/S, US Agent: American United Marine Corp., 5 Broadway, Rte 1, Saugus MA 01906
  CASTINGS/FORGINGS
  NKS Industria Pesada, Grupo Industrial, Reforma 404, 14th floor, Mexico
- NKS Industria Pesada, Grupo Industrial, Reforma 404, 14th floor, Mexico D.F. 06600 MEXICO D.P. 00000 MEARCO CHAIN Baldt Inc., P.O. Box 350, Chester PA 19106 Milligan Marine Supply Inc., 5832 Harvey Wilson, Houston TX 77020 CHOCKING COMPOUND Dhiledelphia Parise Corp., 130 Commerce Dr., Montgomeryville, PA 1

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- Imo-Delaval, Inc., Gems Sensors Division, One Cowles Rd., Plainville CT 06062
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- NAMCO Controls, 7567 Tyler Blvd, Mentor OH 44060
- Teleflex Inc., 771 First Ave., King of Prossia, PA 19406 Valmet Automation A.S., P.O. Bax 130, N-3430, Spikkestad, Norway WABCO, 1953 Mercer Rd., Lexington KY 40511 CRANES—HOISTS—DERRICKS—WHIRLEYS

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  The Crosby Group, Inc., P.O. Box 3128, Tulsa OK 74101
  Del Gavio Marine Hydraulics Inc., 207 W. Central Ave., Maywood NJ 07607
  telex: 132610 DELMARINE
  Marine Travelift, Inc., 49 E. Yew St., Sturgeon Bay, WI 54235
  Morgan Crane Co., Inc. (Hiab SeaCranes and GMC Trident, Ferrari, Fassi marine cranes), 1009 E Chestnut Ave., Santa Ana CA 92701
  J.D. Neuhaus, Hebezeuge, D5810, Witten Heven, West Germany
  Pettibone-Tiffin Corp., 235 Miami St., Tiffin, OH 44883
  DECK MACHINERY Cargo Handling Equipment
  Braden Carco Gearmatic, P.O. Box 547, Broken Arrow, OK 74013
  Gearmatic—see 'Braden Carco Gearmatic' above.
  Markey Machinery Co., Inc., 79 S. Horton St., Seattle, WA 98134
  McElroy Machine & Mfg. Co., Inc., P.O. Box 4455, Biloxi MS 39535
  Morgan Crane Co., 1009 E Chestnut Ave., Santa Ana CA 92701
  DIESEL ACCESSORIES—CYLINDER LINERS
  Acurex Corporation, Autodata Division, 555 Clyde Ave., P.O. Box 7042, Mountain View, CA 94039
  Colt Industries Inc. Fairbanks Morse Engine Div. 701 Lawton Ave., Beloit, WI Colt Industries Inc. Fairbanks Morse Engine Div. 701 Lawton Ave., Beloit, WI
- 53511 Diesel America Inc., 5217 River Rd., New Orleans LA 70123
- Diesel America Inc., 5217 Kiver Rd., New Orleans LA 70123
   FCS Inc., 22 Main St., Center Brook CT 06409
   General Thermodynamics Corporation, 210 South Meadow Road, P.O. Box 1105, Plymouth, MA 02360
   Kiene Diesel Accessories, 325 S. Fairbanks St., P.O. Box 386, Addison IL 60101
- 60101 DIESEL ENGINE --- Spare Parts & Repair
- Bergen Diesel A/S, P.O. Box 924, N-5001 Bergen NORWAY Bergen Diesel Inc., 2701 Delaware Ave., Kenner LA 70062 Chrome Locomotives, P.O. Box 197, Silvis IL 61282
- Colt Industries Inc. Fairbanks Morse Engine Div. 701 Lawton Ave., Beloit, WI Cummins Engine Co., Inc., Mail Code 40642, Box 3005 Columbus, IN 47202
- 3005
- September, 1988

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- Republic of Germany MAN B&W Diesel, 50 Broadway, 18th Fl., New York, NY 10004 Markisches Werk GmbH, P.O. Box 1442, D-5884 Halver 1, Federal Republic

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Aero Nav Laboratories, Inc., 14-29 112 St., College Point, NY 11356 American Professional Captains Association, P.O. Box 350398, Ft. Lauderdale

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Capt. H.L. Olsen, Marine Surveyors Company, P.O. Box 283, Port Jefferson

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Q.E.D. Systems Inc., 4646 Witchduck Rd., Virginia Beach, VA 23455

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