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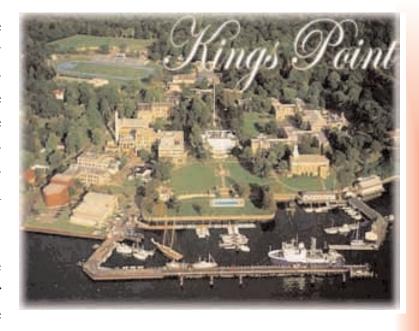
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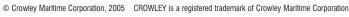


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The Index

Abaris Training
AIR Fertigung-Technologie GmbH & Co
Alaska Sea Grant Marine Advisory Program 34
Alfa Laval
Alliance Maritime & Safety34
American Missile Defense Agency (MDA)
American Pilots Association
American Roll-On Roll-Off Carrier
American Society of Naval Engineers (ASNE) 10 American Welding Society
Armstrong Marine Consulting
Austal Ships
AV Digital Productions34
Bath Iron Works
Bergesen DY ASA27
Blended Learning Techniques34
Boeing Company
Brown University
Calhoon MEBA Engineering School
Capt. Mac's School of Seamanship
Captain's Nautical Supplies, Inc
Carl Bro
Chantiers de l'Atlantique
Chapman School of Seamanship
Chengxi Shipyard
Climax Portable Machine Tools, Inc
C-MAR Group
Columbia University
Daewoo Shipbuilding & Marine Engineering Co. Ltd.
(DSME)12. 18. 27
Damen Shipyards
David Taylor Model Basin
Det Norski Veritas

Display Solutions	35
DM Consulting	
Dockwise Shipping	
Eurasia Center for Advanced Learning	
Evergreen International Services	
Excelerate Energy LP	
EXMAR	
Exxon Mobil	
Faculty of Maritime Studies, University of Rijeka	
Fisher Maritime	
Fleet Management	
Flensburger Schiffbau-Gesellschaft	
Fortitude Shipping Navigation SA	
Fremont Maritime Services	
Geest North Sea Line	
Germanischer Lloyd	
Global Maritime and Transportation School	
Graig Group	
Great Lakes International Marine Training Centre .	.JJ
Hägglunds North American	
Hanjin Heavy Industries & Construction18, 20,	
Hapag-Lloyd	
Holland & Knight	
Hyundai Heavy Industries	
DESS Maritime Centre (Subic)	
HI Marine United	
nmarsat	
nstitut maritime du Québec	
nternational Maritime Training	
nternational Ocean Institute	
ntership Navigation Training Center	.36
nt'l Program for Port Planning & Management	
Johns Hopkins University	
Kawasaki Shipbuilding	30
Kesson	.28
Kiewit Offshore Services	
Kongsharg Maritima	

Lloyd's Register (LR)
Maritime Smarts Inc
Massachusetts Institute of Technology (MIT) 1
Massachusetts Maritime Academy
Master Maritime LLC
Mitsubishi Heavy Industries
Aitsui Engineering & Shipbuilding18, 3
I/TU Friedrichshafen
VAACP
National Academy of Engineering
Naval Surface Warfare Center
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Norfolkline
Northrop Grumman
Offshore Services Company
P&) Nedlloyd B.V
Pacific Maritime Institute
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Primorsk Shipping Co. Ltd
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egs4yachts
Reserve Officers Association
Rhapsody Shipping SA
Rockstock University1
Rolls Royce
Royal Dirkzwager
Samsung Heavy Industries18, 2
Seattle Maritime Academy

Society of Naval Architects and Marine (SNAME)	10, 12 36
STX Shipbuilding	
The Marcantell Group, LLC	
The Maritime Institute of Technology &	
Studies (MITAGS)	
The University of Southern Mississippi	
THESI Consulting	
Tokyo LNG Tanker Co., Ltd	
Turkish Trucker Association	
U.S. Coast Guard Academy	10
U.S. Naval War College	
U.S. Navy	12, 13
U.S. Navy League	
United Services Organization (USO)	
United States Coast Guard (USCG)	
University of Alaska	
University of California-Berkeley	
University of Missouri	
University of Newcastle upon Tyne	
US Maritime Institute	
VDMA - Marine and Offshore Equipment	
Voith Turbo Marine	
VT Halter	
Wärtsilä	
Webb Institute	
Western Fire & Safety	
Westlawn Institute of Marine Technology	36



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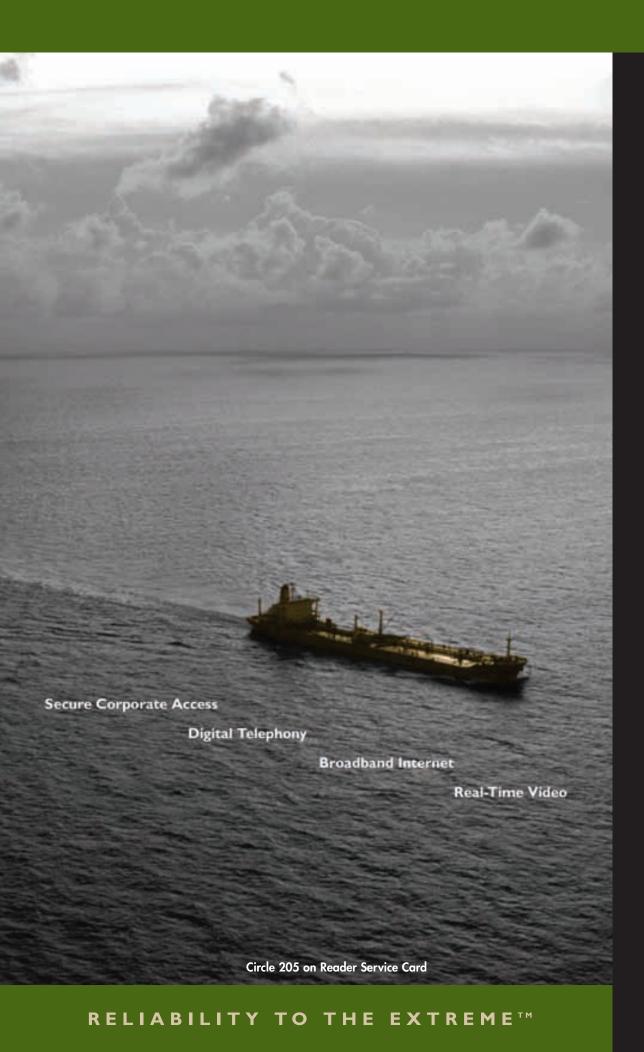








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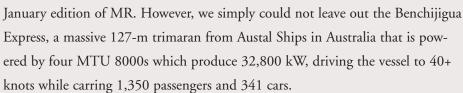


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Editor's Note

he annual selection of Great Ships of 2005 represents yet another milestone, as this edition features a record 25 ships produced around the globe. Sure to spark debate, the field of 25 is as impressive for it's sheer breadth as it is for the diversity of task.

Traditionally, passenger vessels are not included in this annual year end report, if for no other reason than Passenger Vessels are the feature focus of the



Size is also a factor in the selection of MSC Pamela, which to date is the world's largest containership, capable of transporting 9,200 TEU. While the dimensions (336.7 x 45.6 m) are indeed impressive, and the ship provides an amzaing 26 knot service speed via a MAN B&W 12K98MC0C engine producing 93,120 bhp, it is also chock full of minute engineering detail designed to ensure its safe and efficient voyage. Of the 25 vessels featured in this year's lineup, nine are of the container vessel class.

The efficient carriage of liquefied gas is without doubt a strong growth niche in the shipbuilding business, and the segment is represented well in this year's presentation of Great Ships with three vessels. Included is Gaz de France's new 74,000 cu. m. capacity ship, a ship which has opened a new technical chapter in LNG marine transportation with the incorporation of adual-fuel reciprocating engine/electric drive system. The ship is equipped with four, six-cylinder Wärtsilä 50DF dual-fuel engines, give a total power output of 22.8 MW.

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Byz R Juther





On the Cover: Pictured on this month's

- 6 The Index
- 10 Kramek to Lead SNAME
- 14 **Propulsion Update**
- 40
- Classifieds

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On the Cover



cover are a selection of "Great Ships" featured in this month's edition, starting on page 17.

- **Leading Off**
- USV Day Held in D.C.
- 37 **Buyer's Directory**
- **Ad Index**
- 41 Ship's Store

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Shipwrecked Turkey Now Safe for Christmas?



Same casualty, different outcome: The stuffed dog, above, seemed to fare the fall off a Southampton containship better than the distressed stuffed turkey, below!



C4, the consultancy arm of regs4yachts, has a broad range of expertise; from superyachts to shipwrecked turkeys. Recently a containership inbound to Southampton lost some containers overboard in bad weather. One was full of soft toys. As the container sank those toys brave enough struck out for the long swim to the beach. Some made it, some succumbed to the perils of the sea. C4 was instructed by insurers to ascertain the impact of the toys on the beach. Was the beach littered with expired shipwrecked toys, was a rescue mission required or was a rubbish skip more appropriate? C4 stormed onto the beaches at first light. The insurers were grateful for C4's liaison with the local authorities and its immediate, comprehensive no-nonsense report but not as grateful as a grinning dog, an overjoyed monkey and a turkey that were rescued from the pounding surf. Having recovered from the trauma of shipwreck the turkey made a full recovery only to be faced with the uncertainty that all turkeys face: Christmas!

Missile Defense System Transport

The world's largest heavy transport vessel the Blue Marlin of Dockwise Shipping in Breda, the Netherlands was tasked to carry the 30,000-ton U.S. missile defense system SBX (Sea-Based X-band Radar). After a successful loading operation at the Kiewit Offshore Services yard in Ingleside, Texas, the 76,410 dwt Blue Marlin

departed on Friday, November 18, late afternoon for her voyage to the Pacific via South America.

In order to save valuable time as well as for safety of the unit, the Boeing Company and the American Missile Defense Agency (MDA) made the decision to contract Dockwise for dry transport.

The SBX has a length of 389 ft. (121 m), a beam of 238 ft. (76 m) and a height of 252 ft. (86 m). The SBX is a unique combination of an advanced X-band radar mounted on a mobile, ocean-going platform that will become part of the U.S. Ballastic missile defense system, components of which are deployed throughout the coastal and island regions of the Pacific Ocean.



Cat (the "Meow" kind) Sails the Atlantic

When Emily the cat went missing a month ago, her owners looked for their wandering pet where she had ended up before — the local animal shelter. But last month they learned Emily sailed to France, according to an Associated Press report. Lesley McElhiney figures her cat went prowling around a paper warehouse near home and ended up in a cargo container that went by ship across the Atlantic Ocean and was



Illustration: John Guzma

trucked to Nancy, a city in northeastern France near the border with Germany. Employees at a French lamination company found her in the container, checked her tags and called Emily's veterinarian back in the U.S. The pet doctor faxed the cat's vaccination records to French authorities to help remove her from quarantine, but the family is wondering exactly how they will retrieve the pet. Emily will need a health certificate from France to return home, and she will have to go through quarantine again on entering the U.S.

(Source: The Associated Press)



USV Industry Day Held in Washington, D.C.

By Edward Lundquist

The U.S. Navy's Unmanned Surface Vehicle Industry Day, held at the Washington Navy Yard October 18-20, called for industry ideas and solutions to support the anti-submarine warfare (ASW) mission packages for the Littoral Combat Ship.

The conference was hosted by the Program Executive Office for Littoral and Mine Warfare. The service is requesting assistance from industry for research and development (R&D) of Unmanned Surface Vehicle (USV) for ASW applications.

"The Navy's goal is to procure up to four (prototype) USVs in the near term and as many as 52 USVs for ASW Mission Packages in the far term," said Capt. Walt Wright, Program manager for the LCS Mission Modules.

"We're seeking a single USV design to support all ASW mission systems," Wright said. "This will support a common USV effort for all LCS Mission Packages. Acquiring a USV for the LCS ASW Mission Package is a top-level requirement, according to Ken Michaud, assistant program manager for the ASW mission package. Industry has some flexibility, Michaud said. "Our Objective is to articulate the governments needs and to establish the hard and soft boundaries in the trade space that industry can balance to meet the Navy's near term needs in support of the ASW Mission Package."

The USV will be used for sensor mission systems. The three ASW systems currently being considered for application from USVs are the Unmanned Dipping Sonar (UDS); the Umanned Towed Array System (UTAS); and the Multi-Static Off-Board Source (MSOBS).

"Up to four prototype USVs will be procured under this contract," Michaud said. "The program plans to award a contract in January 2006 for two ASW USV prototypes with an option for two additional units. The first two units will

be required by March 2007. The option for two additional prototype units may be awarded by June 2006 for delivery by August 2007."

The Navy wants industry to focus on the platform and core control sensors and systems. The communication radio sets and host control stations will be government furnished equipment (GFE). The LCS and ASW Mission System Integration requirements define the trade Space. The Navy and industry will work together to identify requirements and best achieve the ASW mission capabilities, meeting or exceeding the requirements wherever possible. "We will provide industry trade space to meet the top level Requirements," Michaud said. "We're seeking a low risk solution."

The top level requirements and Request for Proposals ("Technology developments leading to demonstrations of improved capabilities in unmanned ground, sea surface, underwater, and air robotic systems" - Announcement num-

ber N66001-04-X-6001) are available online:

https://e-commerce.spawar.navy.mil/command/02/acq/navhome.nsf/homepage?re adform

"Innovative design in the trade space is required to balance USV requirements and LCS programmatic objectives within the available timeframe," said Chris. Hillenbrand, Unmanned Surface Vehicle Customer Advocate, USW Weapons and Vehicles Product Area.

According to program office officials, the LCS "sea frame" will be a major factor for mission module design. The mission packages must fit within the seaframe volume allocation. The davits must be able to lift the vehicles, and the systems must mate up to the standard interfaces. The communication links must utilize the VRC-99 radio to talk to the operator.

"We want to open up the USV's design to the greatest extent possible while still being bound by the LCS sea frame and ASW mission system's requirements," Hillenbrand said.

Moore Honored by **SNAME**

Arnold P. Moore, engineering vice president at Northrop Grumman Corporation's Ship Systems sector, received the 2005 William M. Kennedy Award from the Society of Naval Architects and Marine Engineers (SNAME). The award honors his outstanding service and contribution in the development of systems and planning for shipbuilding and ship repair. "Our company is fortunate to have someone with the expertise, ingenuity and impeccable leadership skills of Arnie Moore, planning and developing the shipbuilding platforms that will define the U.S. Navy and U.S. Coast Guard's future capabilities," said Philip Teel, president of Northrop Grumman Ship Systems. "Arnie's ability to manage extensive engineering resources across several different ship classes is a testament to his extensive knowledge of marine engineering and naval architecture. We join SNAME in congratulating him on his career achievements." Moore was recognized for the key planning and production control initiatives he has led over the past 23 years at Northrop Grumman Ship Systems. During his tenure with the shipyard he has held key leadership roles in the detail design of the Ticonderogaclass cruisers, the Wasp- and San Antonio-classes of amphibious assault ships, the Israeli Navy SA'AR 5 corvette, the Arleigh Burke-class destroyer and

the Coast Guard's national security cutter.

Voith Expands Marine Portfolio

Voith Turbo Marine entered into a commercial cooperation with AIR Fertigung-Technologie GmbH & Co. KG and aims to expand its portfolio in the market for marine propulsion systems made from CFK. Based in Hohen-(Mecklenburg Pomerania), AIR was founded in 1993 by employees of Rockstock University and has since then presented significant and internationally acclaimed developments in propeller technology both for ships' propulsion systems and wind power stations. The company currently produces Contur-Propellers made from fiber compound plastics, which automatically adjust the propeller pitch independent of the thrust coefficient, so that optimum propulsion efficiency is achieved across the entire load range of

Additionally, AIR works at the innovative drive concepts Inline Thruster and Vector-Prop, which will shortly be launched in the marketplace and have already attracted a high amount of attention from interested shipbuilders and owners. AIR CEO and company founder Dr. Dirk Büchler estimates that the annual sales planned in this context will amount to approximately two million Euro.

Bainbridge Commissioned



William Bainbridge was born on May 7, 1774 in Princeton, New Jersey. Bainbridge entered the merchant marine at the age of 15, and at 19, became a commander of a merchant ship. He married Miss Susan Hyleger, daughter of a merchant and granddaughter of the governor of St. Uestatia ,at the island of St Bartholomew in 1798. Bainbridge was given command of the schooner Retaliation with a rank of lieutenant-commander in 1798 by the Navy. In 1812, the United States went to war with Great Britain. Bainbridge was given command of the Constitution. On December 29, the Constitution engaged the HMS Java, badly damaged the Java with all her mast shot off. During this engagement, one of the fallen mast from the Java damaged the wheel of the Constitution. Bainbridge had her wheel removed and replaced with the wheel from the Java and sailed home. Commodore William Bainbridge on his return was awarded the Congressional Gold Medal. Bainbridge passed away on July 28 1833 from pneumonia and enterred in Christ Church in Philadelphia. Four previous ships were named after Bainbridge: The first, a 259 ton Brig, commissioned on December 16,1842. The second, the first destroyer DD-1 was commissioned on February 1903. The third was a Clemson Class Destroyer, DD-246 was commissioned February 1921 and the fourth, a Nuclear-Powered Guided Missile Cruiser DLGN/CGN 25 was commissioned October 6,1962. The new Aegis Guided Missile Destroyer- USS Bainbridge (DDG 96), an Arleigh Burke Class destroyer, is the 25th 'Best built" by Bath Iron Works, Bath Maine and the 46th of the class, was commissioned on November 12, 2005 at Port Everglades , Fla. Ms Susan Bainbridge Hay is the fifth "Susan Bainbridge" descended from and named after the wife of Commodore William Bainbridge. The USS Bainbridge (DDG96) first Commanding Officer is Commander John M. Dorey, USN.

December 2005

Kramek Named President-Elect of SNAME

Marine Engineers (SNAME) named Robert E. Kramek president elect of the organization at its recent Annual Maritime Technology Conference & Expo in Houston, Texas. Kramek, President and Chief Operating Officer of ABS, one of the world's leading classification societies, will commence his term January 1, 2007, succeeding current SNAME President Dr. Roger H. Compton. Admiral Kramek is a former Commandant of the United States Coast Guard (USCG) from which he retired as a Four Star Admiral. "SNAME provides an essential forum for the exchange of ideas, information and innovation between naval architects and marine engineers in the United States," says Kramek. "It is also one of the foremost technical bodies in the world that works closely with its counterparts in the other leading maritime nations. The continuing challenge facing the leadership of the Society is to effectively align its focus with the needs of the maritime industry while at the same time best serving the immediate needs of its mem-

The Society of Naval Architects and bers." Admiral Robert E. Kramek graduated with honors from the United States Coast Guard (USCG) Academy with a B.S. in engineering in 1961 and attended postgraduate schools at the University of Michigan, Johns Hopkins University and the University of Alaska. He has received Master of Science Degrees in Naval Architecture and Marine Engineering, Mechanical Engineering and Engineering Management. He is a Fellow of the Society of Naval Architects and Marine Engineers (SNAME), a member of the American Society of Naval Engineers (ASNE), a member of the U.S. Navy League, and a life member of the Reserve Officers Association. Along with these memberships he serves on the Board of Trustees of the Webb Institute and the Board of Advisors for the University of Michigan's School of Engineering among many other professional commitments. Mr. Kramek also attended the U.S. Naval War College in Newport, Rhode Island, graduating with Highest Distinction. He completed the prestigious "Capstone" Program at the

National Defense University's Institute of Higher Defense Studies. He has been honored as a Distinguished Alumnus at the U.S. Coast Guard Academy, the U. S. Naval War College, and the University of Michigan. Mr. Kramek is a recipient of the Reserve Officers Association Minuteman Hall of Fame award, the NAACP Meritorious Service Award, and an Honorary Doctorate in Public Administration from the Massachusetts Maritime Academy.

Robert Kramek is a naval architect and marine engineer. He is a Fellow of the Society of Naval Architects and Marine Engineers (SNAME), a member of the American Society of Naval Engineers (ASNE), a member of the U.S. Navy League, and a life member of the Reserve Officers Association. Along with these memberships he serves on the Board of Trustees of the Webb Institute, the Board of Advisors for the University of Michigan's School of Engineering, the Board of Visitors of the Joint Military Intelligence College, the Houston Texas Council of the United Services Organization (USO), the



Advisory Board of the Navy League, and is a director of the Coast Guard Foundation and is a companion of the Naval Order. He has received numerous military awards including Distinguished Service medals from the Department of Defense, Transportation and the United States Coast Guard. He is also a recipient of the American Pilots Association Navigation Safety Award, the Seamen's Church Institute Distinguished Service Award, the U.S. Navy League Distinguished Service Award, the Society of the Naval Order Sea Service Award and was recently inducted into the United Nations Maritime Hall of Fame.



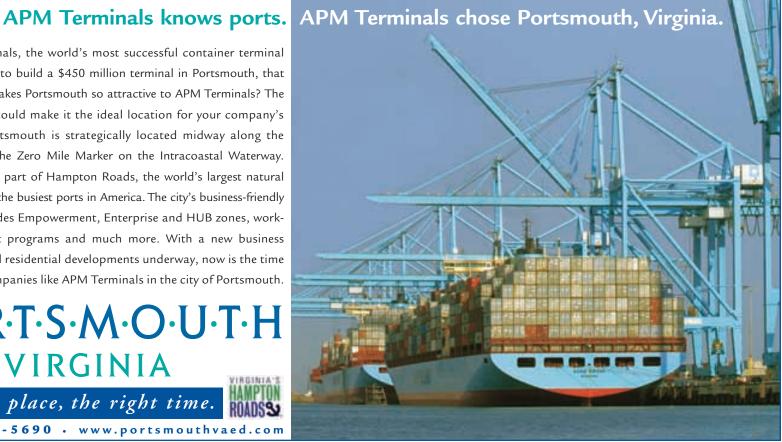
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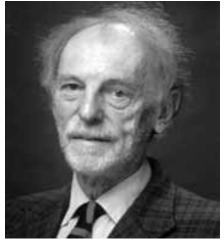


Wehausen, Leader in Marine Hydrodynamics, Dies

John V. Wehausen, professor emeritus of engineering science at the University of California, Berkeley, and one of the world's leading researchers in hydrodynamics, has died at the age of 92.

"Many of us in the marine academic field consider John Wehausen to be a pioneer in marine hydrodynamics," said Ronald Yeung, a UC Berkeley professor of mechanical engineering who chaired the campus's former Department of Naval Architecture and Offshore Engineering and considered Wehausen a mentor. "His background as an applied mathematician allowed him to set the framework for mathematical analysis of important ocean- and ship-related problems. This became increasingly important as practitioners sought to build offshore drilling systems that could reach depths of up to 2,000 meters and ships that could reach speeds over 50 knots yet survive the worst storms at sea."

Wehausen contributed original research in the areas of wave resistance, floating-system motions, ship maneuverability and ship-generated solitary waves. In 1960, he published one of his most influential works, the comprehensive review article "Surface Waves," coauthored by the late UC Berkeley professor Edmund V. Laitone. The article was originally published in the Encyclopedia of Physics and to this day is still used as an important resource for



understanding the dynamics of water waves. At UC Berkeley, Wehausen helped form the Department of Naval Architecture in 1958 with support from the Office of Naval Research. At the time, only three other U.S. institutions Massachusetts Institute Technology, the University of Michigan and the Webb Institute - offered accredited degree programs in naval architecture. The department eventually evolved in 1996 into a graduate group in ocean engineering within the Graduate Division. This fall, it became a major field of study within the UC Berkeley Department of Mechanical Engineering.

In 1937, Wehausen began his first teaching position as an instructor in mathematics at Brown University. He went on to hold other teaching positions at Columbia University and the University of Missouri from 1938 to 1944. During World War II, he worked for the U.S. Navy in operations analysis from 1944 to 1946 before joining the David Taylor Model Basin, a Navy research and development lab in Bethesda, Md. now known as the Hydromechanics Directorate at the Naval Surface Warfare Center.

His three-year tenure at the David Taylor Model Basin would prove formative. There, Wehausen met and was greatly influenced by renowned German ship hydrodynamicist Georg Weinblum. Wehausen's interest in water-wave theory and ship hydrodynamics can be traced to this time period.

Wehausen served as head of the Mechanics Branch of the federal Office of Naval Research from 1949 to 1950, and was then selected as executive editor of the journal Mathematical Reviews, a position he held from 1950 to 1956. In 1956, he was recruited by UC Berkeley, where he developed the graduate degree program in naval architecture. The rigorous curriculum would eventually become a model for similar programs around the world.

He retired from UC Berkeley in 1984, but remained active in research. He was a member of the National Academy of Engineering and a fellow of the Society of Naval Architects and Marine Engineers, which awarded him a Davidson Medal for outstanding scientific accomplishment in research.

ACR Electronics, Inmarsat Announce Agreement

ACR Electronics reached an agreement to sell more than 1,000 GlobalFix 406 EPIRBs (Emergency Position Indicating Radio Beacons) to Inmarsat.

Inmarsat has already announced the closure of Inmarsat E services on December 1, 2006, withdrawing the L-Band EPIRBs currently in service and replacing them with the new 406 MHz EPIRBs with GPS capability. The replacement program will commence January 1, 2006. ACR was selected to fulfill the contract, which may reach \$1.3 million.

Hägglunds Grows

John Duncan, President of Hägglunds North American operations said "We are currently enjoying remarkable growth and in response have created five new sales regions headed by newly appointed Regional Sales Managers. The new Regional Sales Managers are:

- Kevin Sexton, based in Allenton, Pa, will be responsible for New Jersey, Pennsylvania and New York.
- Jack Shepherd, based in Hartford, Conn., will be responsible for Connecticut, Rhode Island, Massachusetts, Vermont, New Hampshire and Maine.
- Shane Roden, based in Denver, Colo., will manage Colorado, Utah, Wyoming and Montana.
- Doug Clark, based in Edmonton, Alberta, will manage Alberta and Saskatchewan.
- Lars Lattstrom, based in Rock Hill, SC, will now be responsible for Delaware, Maryland, West Virginia, Virginia, and North and South Carolina. In addition, Gary Sauder has been selected to head Hagglunds Aftermarket Sales.

Exmar Orders LNG Ship

EXMAR confirmed a long-term charter party with Excelerate Energy LP, the liquefied natural gas shipper and marketers based in Woodlands, Texas, for another liquefied natural gas regasification vessel (LNGRV). The vessel will be built by Daewoo Shipbuilding & Marine Engineering Co. Ltd (DSME), and will be constructed incorporating the GTT membrane containment system together with Excelerate's Energy Bridge technology. It will have a capacity of approximately 150,900 cu. m., with delivery in the 2Q 2009.



ARC Reflags Two Ships For MSP Use

American Roll-On Roll-Off Carrier (ARC) conducted a ship naming ceremony to rename and reflag two Lloyd's Register-classed ships, enabling them to be used in the Maritime Security Program (MSP). The two ships are now named Integrity and Courage. Ed Waryas, Vice President of Marine Business



for Lloyd's Register North America attended the ceremony, as the ships' classification society played an important role in the process of renaming and reflagging

Marine Environmental Engineering Technology

Symposium - January 23-25, 2006

Common Issues, Common Solutions will focus on current and emerging environmental challenges impacting the ship operators from both the commercial and government sectors of the international maritime community. This is an opportunity for members (including engineers, operators, managers, and regulators) to exchange information regarding technology and management gaps and work toward solutions for today's, and tomorrow's, environmental challenges. For information, visit www.navalengineers.org/Events/MEET S2006

Alfa Laval Showcases **PureVent in Rotterdam**

Alfa Laval showcased its PureVent at the recent Europort 2005 exhibition in Rotterdam, a system that is designed to be an environmentally sound solution to clean crankcase gas.

Reducing emissions from ship fuel exhaust has been an environmental focus for the marine industry. Much less attention, however, has been given to the gas vented from the engine crankcase although it also represents an environmental concern.

To address this, Alfa Laval together with Wärtsilä have developed PureVent, a compact air separator that effectively removes oil mist from crankcase gases with 99 percent efficiency.

Circle 1 on Reader Service Card

K-Line Technology

The first Europort Maritime exhibition in Rotterdam played host to the latest developments in shipboard integration from Kongsberg Maritime. The new K-Line technology, officially launched earlier this year, consists of separate systems for Navigation (K-Automation (K-Chief), Bridge), Dynamic Positioning & Joystick (K-Pos), Prop and Thruster Control (K-

Thrust), Tank Gauging (K-Gauge) and Safety (K-Safe). Each system can be installed as a standalone sub-system or as a greater whole ship-wide network based vessel management system. The system has been designed to provide fully redundant operation of a

ship's major operating systems. If one area suffers downtime then the redundancy will provide operation as normal. The same graphical user interface (GUI) throughout the systems means that costs can be saved in operator training.

Circle 2 on Reader Service Card

ISPS Announcement Service

The Royal Dirkzwager ISPS application connects WebInfo, WebAgent and a specially designed terminal gate application to provide an integrated visitors' registration system. Potential vessel visitors can announce themselves in the WebInfo application, which sends the request to the agent.

After agent approval, the visitor's information is sent to the terminal gate application, where it interfaces with several access control systems. After the visitor's identity is verified, access is granted.

The application is designed to simplify ISPS port regulations and can interface with other applications or function as a solo system.

Circle 3 on Reader Service Card

PCL 600 Cutting Robot Line

The Robotic Profile Cutting Line (PCL) is designed to cut bulb flats, angle bars, T-bars and flat bars. Together with standard macros that cover the majority of production demands, the macro editing software enables the user to define individual new shapes. The machine can be connected to several CAD systems and can generate different kinds of management

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NEW YORK CITY DEPARTMENT OF TRANSPORTATION

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Overall responsibility for the marine engineering operations, routine maintenance, and shipyard repair activities. Assure vessels maintenance within the framework of a Safety Management System. Approve labor, materials, supplies, equipment and parts within vessel engine department operating budgets. Manage vessel regulatory compliance. Serve as technical advisor to COO on marine engineering matters and other duties as assigned by the Chief Operations Officer.

QUALIFICATIONS: Degree in Marine Engineering or a related field and five years of full-time satisfactory experience in the repair and maintenance of gasoline, diesel and diesel/electric engines/motors and auxiliary marine equipment including repair and maintenance of steel, aluminum and fiberglass vessels; eighteen months of which must have been in a supervisory or administrative capacity.

ADDITIONAL QUALIFICATIONS: A United States Coast Guard Engineering license required with license as a Chief Engineer preferred. Operating knowledge of all engine room operation and maintenance practices of a large marine operation. Shipyard contract management experience with an emphasis on regulatory agency compliance. Strong background in a Safety Management System environment. Experience in labor relations, negotiations and grievance resolution

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Circle 231 on Reader Service Card

December 2005 13

Cummins QSK19 Meets EPA Tier 2 Requirements

Cummins Marine introduced the QSK19 engine for marine propulsion and auxiliary applications. It is the first of a new line of Quantum System marine products from 19-60 liters of displacement. The entire Quantum System engine family features an in-cylinder combus-

tion process, designed to meet 2007 EPA Tier 2, European Union and CCNR Phase II emissions regulations

The QSK19, with ratings from 373-597 kW (500-800 bhp), is designed for high-hour, demanding applica-



Cummins QSK19

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tions such as towing, cargo and passenger transport, and fishing and ship's service power. The engine is Type Approved and meets the latest SOLAS requirements, and will be built and marinized at Cummins Industrial Center in Seymour, Indiana.

The engine features Cummins' Modular Common Rail Fuel System (MCRS), which is designed to allow multiple injection events to precisely control engine fueling. Quantum System electronics are driven by a CM 850 controller. Integrated information systems and panels help maximize engine efficiency and performance while providing diagnostic and prognostic data. A single connection in the customer interface box simplifies the link between the engine electronics and vessel systems.

A combination of features onboard the engine is designed to enhance reliability and durability as well as increase engine life. A single piece cast iron piston, hardened cylinder liners, and premium ceramic surfaced rings increase the life of the power cylinder. The elimination of injector load on the camshaft and overhead rocker levers reduces wear on these major components. Additionally, a robust marinization features a water cooled triple-wall exhaust manifold and turbocharger with a titanium compressor to ensure the engine performs in demanding marine environments. The exhaust system design provides the added benefit of improved fuel economy while eliminating potential exhaust leaks.

Minimal changes to the footprint, mounts, ratings and optional equipment from the current K and KV engines aim to ensure less complexity for new installations and repowers.

The engine sub-system enhancements require no added service. Additionally, Cummins Marine offers many alternatives to help reduce or eliminate maintenance and downtime; for example, the two-stage Fleetguard fuel filtration is designed to utilize larger elements for longer filter life; the Cummins Centinel Oil Management System is designed to increase oil change intervals by up to 4000 hours; and the Eliminator filter, which replaces disposable lube filters, has been scaled in size for the new QSK19 engine. Working together or individually, the Centinel and Elminator are designed to reduce the possibilities of oil contamination during oil-related service events; helping to balance the needs of the environment with the expectations of marine operators.

Circle 99 on Reader Service Card

Take Command of Your Career

My Time Is NOT Your Time

In the 1920s, Rudy Valle had a major hit with his recording of the song "My Time Is Your Time." Life was simpler then. After all, the dispute between the Julian calendar and the Gregorian calendar had been resolved some 200 years before. As mechanical clocks came into widespread use at about the same period, people started scheduling their days by reference to the clock, rather than the sun - hence the term "o'clock" when telling time. Time zones were officially established by international treaty in the 1880s. In the United States, time zone boundaries are designated by the Secretary of Transportation. The dates for daylight savings time are controlled by Congress (daylight seems to be the only thing these legislators can save). Timekeeping in general, as with so many other things, revolved around the sun. That changed with the arrival of the Atomic Age.

Scientists discovered that certain atoms vibrated with amazing consistency. Engineers started developing highly accurate clocks based not on a pendulum, but on these vibrating atoms. They soon discovered that there was a difference between these atomic clocks and the rotation of the Earth on its axis. It seems that, for a variety of reasons that are not germane to this article, the rotation of Earth is slowing down, although not consistently. It takes slightly longer today for the Earth to rotate 360 degrees on its axis (a full solar day) than it took on the same day last year. The difference is so slight that I, for one, did not notice. Mechanical clocks do not detect this slowing either. But atomic clocks do register the difference. In 1967, before the implications of the slow lengthening of the solar day were fully appreciated, the General Conference on Weights and Measures decided, in the interest of scientific accuracy, to change the definition of the second from "1/86,400 of a mean solar day" to "the duration of 9,192,631,770 periods of the radiation corresponding to the transition between the two hyperfine levels of the ground state of the cesium 133 atom." Soon, it was apparent that the atomic clocks and the Earth were getting out of synchronization. The process of adding leap seconds (generally at the end of various years) commenced in 1972. To date, 22 leap seconds have been added in an attempt to keep the atomic clocks and the Earth in sync. Why does, or should, the mariner care?

Because life is no longer simple.

Technologies that mariners have

grown to rely on themselves rely on atomic clocks to perform their missions. LORAN-C and especially the Global Positioning System (GPS) utilize atomic clocks to synchronize their highly

precise signals. These atomic clocks do clocks and Coordinated Universal Time not utilize leap seconds. LORAN-C

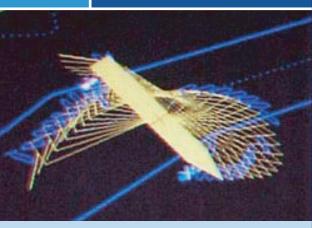
(UTC). GPS clocks are calibrated to clocks are calibrated to zero-hour on zero-hour on January 6, 1980. There is January 1, 1958. There is now a 22 sec- now a 13 second difference between ond difference between the LORAN-C GPS clocks and UTC. At the speed

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Circle 225 on Reader Service Card

15 December 2005

Government Update

ships normally travel, 13 seconds or even 22 seconds may not make a significant difference. But, these technologies, particularly GPS, are used for more than just keeping track of the position of ships. In addition, the technologies have become increasingly complex, leading to unintended and unanticipated consequences.

The quest for greater and greater precision has led to greater and greater confusion. There are now multiple time scales in widespread use and most users don't know or advertise which time scale they are utilizing. The most utilized time scale based largely on the Earth's rotation is referred to as Greenwich Mean Time (GMT), but, since 1925, it is actually Universal Time (UT). The basic unit of atomic time is the International System (SI) second

(defined above). The atomic time scale based on the SI second is referred to as the International Atomic Time (TAI). The combined rotational-atomic time scale is referred to as the Coordinated Universal Time (UTC), which is the time scale in the widest use today. It combines the familiarity of the rotational time with the accuracy of atomic time. The problem, as discussed above, is the difference between the rotational and atomic times and solution, albeit not fully satisfactory, is the leap second.

When a leap second was added most recently (on December 31, 2003), some GPS receivers malfunctioned - displaying the time as 62:28:15. Another leap second is scheduled to be added on December 31, 2005. Hopefully, GPS receivers will be able to accommodate the event more smoothly this time.

Increasingly, GPS signals are incorporated into electronic navigation systems, automatic identification systems, and other intricate interactive systems. Failure to smoothly accommodate the leap second may lead to unexpected errors arising in some of the outputs of these systems. There is the potential, albeit remote, that an entire system may come down. One is reminded of the predicament of the USS YORKTOWN (CG-48). On September 21, 1997, this Aegis cruiser was in

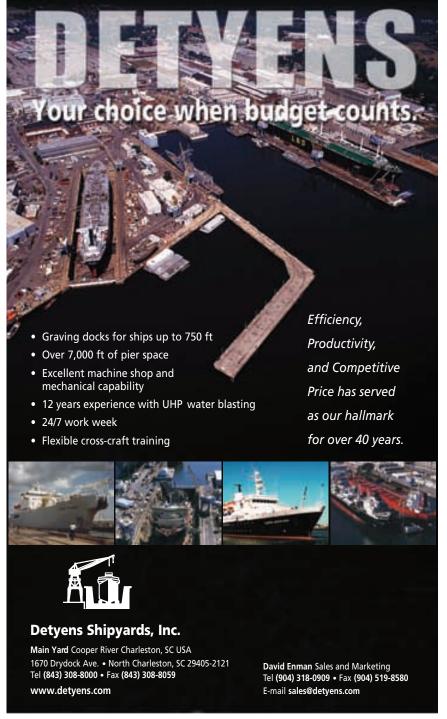
the North Atlantic on a solo cruise. A petty officer in the Engineering Department was placing a routine order for supplies, using the ship's computer system. While doing a simple math problem, he inadvertently inserted a zero as the divisor in an equation. Dividing by zero yields an infinite number. The computer, attempting the calculation as directed, crashed. The crash shut down all electronic, electrical, and propulsion systems on the ship, which became dead in the water for two hours and 45 minutes. The law of unintended consequences is, by definition, unpredictable and can come to the fore as systems become increasingly complex. A Swedish manufacturer of automatic identification system (AIS) transceivers has become afflicted. The company recently introduced two new models, which utilize UTC time for synchronizing transmissions. Knowing that a leap second would be added at the end of the year, the models were programmed to account for the change. Unfortunately, due apparently to a software mistake, the models now commence their transmissions in the middle of a time slot rather than at the beginning of the time slot. As a result, the transmissions use two time slots, rather than one. This creates the risk that the transmission may not be properly received by other AIS devices. There is also the risk that it will interfere with other AIS transmissions. The company is making software and



equipment upgrades available to eliminate the erroneous transmissions, which will self-correct when the leap second takes effect at midnight on December 31, 2005.

The legal consequences of these time problems is still unknown. If the problem is the result of a manufacturing problem caused by the equipment maker and the damages are limited to the piece of equipment itself, warranties (express or implied) will generally allow a purchaser to recover the costs of repair or replacement. Consequential damages, such as damages to equipment with which the failed product interacts, may be recoverable, depending on the circumstances. Recovery of more remote damages, such as a collision that may have been indirectly caused by failure of the equipment, will be difficult as foreseeability becomes harder to demonstrate. The best course of action is to exercise caution and increased vigilance. As UTC midnight on December 31, 2005 approaches, mariners should check their equipment to ensure that it is operating properly. The equipment should be checked again after the leap second has been inserted in order to ensure that all equipment properly accounted for the leap second and did not malfunction as a result of the inser-

Remember, the problem may arise in the least expected manner. It is much better to avoid problems than to have to deal with their consequences.



Circle 214 on Reader Service Card



Dennis L. Bryant, Senior Maritime Counsel at the law firm of Holland & Knight, Washington, D.C., is a contributing editor of MR/EN.

Maritime Reporter & Engineering News' annual presentation of "Great Ships" has again set a new benchmark, with 25 ships receiving the honor as a result of the rigorous process to identify and present ship's details. Nearly 40 percent (9 of 25) of the award winners this year are in the Container Vessel category, as technological innovation has mushroomed in this niche with the race to build the largest, fastest and most efficient containership. While size does matter in the case of MSC Pamela, currently the world's largest capacity containership, able to carry an incredible 9,200 TEU, sporting the world's largest marine diesel, an MAN B&W 12K98MC-C unit which generates 93,120 bhp, the small also prosper, as evidenced by the inclusion of the 812 TEU Geeststroom built by Damen.

RoPax Ferry

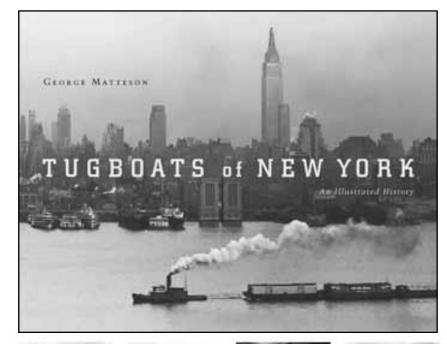
A new milestone in both high-speed ferry operations and in Australian lightweight shipbuilding technology was marked by the 2005 service debut of the 127-m trimaran Benchijigua Express. Demonstrating designer and builder Austal Ships' ability to marry technical innovation with production competitiveness and close attention to the practical requirements of operators, the vessel signified an advance in size, payload and power in the company's Auto Express ro-pax offering. The new multihull ferry confers a capability to maintain speeds of 40-knots with a capacity for 1,350 passengers and 341 cars, or 400 freight lane-meters plus 123 cars. The project was shaped by the vital competitive importance to contractual owner Lineas Fred Olsen of ensuring all-weather scheduling dependability on highspeed operations in the waters around the Canary Islands, prone to rough sea conditions, while meeting passengers' growing expectations as to ride quality. This led to the adoption of a hull configuration which departs from the norm, resulting in what is claimed to be the world's largest trimaran. Using a trimaran hull shape, effectively a stabilized monohull, has enabled the designers to separate the regulatory stability requirements from the seakeeping, comfort and desired motion requirements. The shipowner also required increased engine power without embracing gas turbine technology and its perceived higher operating costs.

Benchijigua Express has been allocated to the traffic from Los Cristianos, on Tenerife, to the islands of Gomera and La Palma. It was anticipated that the superior seakeeping performance of the trimaran would improve passenger comfort by up to 40 percent compared to Fred Olsen's existing fast ferries, and that the vessel would yield higher levels of operability in adverse weather conditions. The new addition to the fleet hoisted overall efficiency in terms of passenger capacity, deadweight and freight lane meters by around 35 percent. The most potent model of diesel engine ever offered by power systems supplier MTU Friedrichshafen, the Series 8000, is at the heart of the groundbreaking trimaran. The nomination of four 20cylinder, 8000 vee-type engines to power the ferry at laden service speeds of around 40-knots was a resounding endorsement of the German-developed, high-speed diesel in a target market. The installation provides an initial plant capacity of 32,800-kW, although the contractual agreement provides for rating increases in accordance with anticipated growth in transport volume on the intra-Canary Islands traffic.

The MTU plant is distributed between two separate engine rooms in the vessel's central hull, and drives a



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Circle 228 on Reader Service Card

December 2005

Page	Ship Name	Ship Type	Ship Owner	Ship Builder
17	Benchijigua Express	High-speed RoPax ferry	Lineas Fred Olsen	Austal Ships
18	MSC Pamela	Containership	MSC	Samsung Heavy Industries
18	Hatsu Shine	Containership	Hatsu Marine	Mitsubishi Heavy Industries
20	Nordwelle	Containership	Oldendorff	STX Shipbuilding
20	Colombo Express	Containership	Hapag Lloyd Container Line	Hyundai Heavy Industries
20	Savannah Express	Containership	NVA	Daewoo Shipbuilding & Marine Engineering
20	MSC Busan	Containership	Reederei Claus-Peter Offen	Hanjin Heavy Industries & Construction
22	CMA CGM Excellent	Containership	Reederei Rudolf Schepers	Hanjin Heavy Industries & Construction
24	P&O Nedlloyd Mondriaan	Containership	P&O Nedlloyd B.V.	IHI Marine United
24	Geeststroom	Container Carrier	Geest North Sea Line	Damen Shipyards
26	Gaz de France Energy	LNG	Gaz de France	Chantiers de l'Atlantique
26	Energy Advance	LNG	Tokyo LNG Tanker	Kawasaki Shipbuilding
27	LNG Enugu	LNG	Bergesen DY ASA	Daewoo Shipbuilding & Marine Engineering
28	Jeanne-Marie	LPG	Geogas Shipping S.A.	Daewoo Shipbuilding & Marine Engineering
28	Jean Anne	RoRo	The Pasha Group	VT Halter Marine
28	Saffety Ulusoy	RoRo	UND	Flensburger Schiffbau-Gesellschaft
28	Maersk Dunkerque	RoRo Passenger Ferry	Norfolkline/A.P Moller Group	Samsung Heavy Industries
28	British Cormorant	Tanker	BP Shipping	Samsung Heavy Industries
29	North Point	Tanker	Pietro Barbaro S.p.A.	STX Shipbuilding
30	Perseverance	Tanker	Transpetrol Service N.V.	STX Shipbuilding
30	Altair Trader	VLCC	Fortitude Shipping Navigation	Mitsui Engineering & Shipbuilding
30	Andromeda Voyager	VLCC	Kristen Navigation Inc.	Daewoo Shipbuilding & Marine Engineering
30	Universal Queen	VLCC	Hyundai Merchant Marine Co.	Hyundai Heavy Industries
31	Viktor Titov	Ice Classed Tanker	Primorsk Shipping Ltd.	Hyundai Heavy Industries
33	Spar Lyra	Handymax Bulk Carrier	Spar Shipping	Chengxi Shipyard







total of three Rolls-Royce Kamewa waterjets. The two prime movers in the aft machinery space are each coupled to a steerable, 125SII-type waterjet, while the two located in the forward engine room deliver their combined power to a 180BII-model, booster waterjet. The three drivelines use Renk transmissions, with lightweight composite shafts fitted between the waterjets and gearboxes and on the output shaft of the furthest forward engine. While the 20V8000 has a rated output of 8,200-kW, the understanding entered into between the contractual parties allows for an increase in unit power to 9,100-kW during the first quarter of 2006. The propulsive power concentration in the ferry would then amount to 36,400-kW. The design has been offered to the naval market from the outset at up to 9.000-kW.

Containerships

MSC Pamela is touted as the world's largest containership deployed in the Euro-Asian route. Measuring 336.7 x 45.6 m, the mammoth ship carries 9,200 TEU. Some key engineering design features for MSC Pamela includes its ability to load 10 tiers within the cargo hold. It has divided the wing ballast tanks into top and bottom separate tanks to solve the excessive stability problem that was typically experienced in large container vessels. Apart from the large loading capacity, MSC Pamela has a record in service speed of 26 knots, with the largest marine diesel - an MAN B&W 12K98MC-C unit with an MCR rating of 93,120 bhp (68,520 kW) at 104 rpm. The main cargo space comprise nine holds with eight holds forward and one aft ward of the machinery room. The vessel has a nine tier accommodation space located at the three-quarters aft directly above the machinery space. The height of each tier has been designed to facilitate the loading of

seventh tier containers on the No.5 hold, keeping in view of the visibility requirements IACS UI SC181.

Container capacity in the holds is 4,652 TEU, with either 4,058, or 4,526 TEU carried on deck, depending on whether stacks are six or seven tiers high.

Maximum stowage on deck is 18 rows of seven tiers, and in the holds 16 rows of 10 tiers. There shall be no restriction on the position of the high cube containers (i.e. flexible loading). Two hatch covers can load 45 ft. containers directly on top while others can load 45 ft. containers from the third tier on the hatch cover.

Lashing bridges to secure and access containers are fitted throughout the deck between the hatches. A total of 700 FEU self-contained air-cooled type reefer containers can be stowed second and third (near accommodation only) tier on the hatch cover. Dangerous goods can be loaded in holds 1 to 3, 5, 6 and on deck

To adjust the heel, No.5 and 6 wing water ballast tanks will be served as heeling tanks, using a heeling pump. Electric supply is from four STX MAN 3,000 kW diesel-driven sets in an arrangement controlled by a power management system.

Combining a highly circumspect approach to environmental issues with economies of scale, the design embodied by a new generation of Evergreen post-Panamax containerships found first form during the fall in the 7,024-TEU Hatsu Shine.

Testament to the longstanding relationship between the Taiwan-based organization and Mitsubishi Heavy Industries, Hatsu Shine leads a class of 10 entrusted to the Japanese builder's Kobe yard. She and the subsequent three vessels in the series have been assigned to Evergreen's U.K. subsidiary Hatsu Marine, while the remaining six newbuilds are presently slated for Evergreen International Services.

While the earlier E- and U- types of post-Panamax

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BP BRITISH CORMORANT



NORFOLKLINE MAERSK DUNKERQUE



3J-RASGAS LUSAIL

MSC PAMELA

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MSC PAMELA (9,200TEU Container ship) Samsung, who recently built a world's largest 9,200 TEU container vessel, continues to replace its own world record every year in building of large container vessels.

BP BRITISH CORMORANT (113,000 DWT Tanker)

It was the first in a six-ship double-hulled series of Aframax Tankers constructed for BP Shipping of the United Kingdom.

NORFOLKLINE MAERSK DUNKERQUE (Ro-Ro Passenger Ferry) The vessel has a capacity of 760 passengers, 120 freight vehicles and 200 cars. High speed performance, interior outfitting of high European standard, environment friendly systems, redundant propulsion and steering systems, low noise and vibration with comfort class notation.

3J-RASGAS LUSAIL 145,600 m3 LNG Carrier The Lusail has a record in service speed of 20.2 knots with Main Steam Turbine with an MCR rating of 39,500 SHP (29,040 kW) at 90 RPM. For good maneuverability, one(1) bow tunnel thruster of 2,500 kW (Kawasaki) and High performance rudder developed by Samsung is adopted.

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boxship, rated at 6,332-TEU and 5,364/5,652-TEU respectively, have made their mark on the incoming Sclass, the new breed is particularly distinguished in its incorporation of a range of technical features exceeding current and impending environmental criteria.

Over-and-above the compliance with international limits on NOx (oxides of nitrogen) exhaust emissions achieved with the potent Sulzer 10RTA96C prime mover and the auxiliary engines, all incorporating Wärtsilä's low-NOx technology, Hatsu Shine offers a 'cold-ironing' capability. Evergreen anticipates that many ports will follow Los Angeles' lead in requiring vessels to shut down shipboard diesel generators while in port, and switch to shoreside power.

The S-type employs a double-hull and affords increased protection to the fuel tanks through location within the transverse bulkhead spaces, thereby minimizing the risk of pollution or fire as a consequence of grounding or collision. A significant additional design move has been to provide separate tankage for low sulphur fuels, enabling fuel supply switchover when sailing in restricted areas such as the Baltic Sea.

A high capacity oily water separator enables the oil content of waste water to be cut to just 15-ppm (parts per million), and much larger than usual bilge oil separator holding tanks obviate the need for discharge when operating in sensitive areas, and maximize volumes that can be retained for ultimate removal to specialized facilities ashore. Similar arrangements have been made for sewage and so-called gray water, including that from the cargo hold bilges. The amount of water collected in the holds has become more of an issue with the advances in containership size.

With an overall length of 300-m and beam of 42.8-m, Hatsu Shine is able to carry 17 rows of containers across on deck and 15 rows across within the holds, and confers added flexibility through 839 reefer plugs for temperature-controlled boxes. The 10-cylinder RTA96C main engine develops 74,700-bhp (54,900-kW) to provide for a service speed of 25.3-knots, and was built by Mitsubishi under license from Wärtsilä.

M/V Nordwelle was built to a basis STX Shipbuilding design developed around what has become a popular size of 2,600 TEU Class Container Vessel. MacGregor lift away pontoon type hatch covers consist of three panels, each 40 ft. long. 1,634TEU containers can be stowed on hatch covers and upper deck with 12 rows. A 6.5ton Provision crane (3 m to 18.2 m) is installed on the same level of the E deck.

The propulsion machinery is comprised of a STX MAN B&W 8S70MC-C main engine producing 33,760 bhp (24,880 kW) at 91 rpm, driving a 7.8 m, fixed pitch propeller. The ship also features four diesel alternator sets and one Kawasaki 1,200 kW CPP bow thruster. To avoid vibration problems, the propeller is a highly skewed five blade unit, and was run through much model testing in parallel with various studies for design optimization. The ship's service speed is 22.4 knots at 90% MCR on the fully loaded draft.

The 8,600 TEU class containership Colombo Express, built at Hyundai Heavy Industries (HHI), was delivered to Hapag-Lloyd Container Line, Germany on March 30, 2005. The vessel is the first of eight 8,600 TEU container ships and has an overall length of 335 m, width of 42.8 m and depth of 24.5 m with a design draft of 13 m. The ship is powered by a HYUNDAI-B&W 12K98ME model, developing an

MCR of 68,640 kW at 94 rpm, driving the ship to a service speed of 25.2 knots with 20 percent sea margin without power take off. The Hyundai containership features a wide beam, a feature designed to ensure better stability when loading and unloading. The vessel is also designed to have superior propulsion efficiency against the various draft which will be caused by loading scheme. The vessel has nine holds, seven of which are arranged forward of the engine room (20 ft. container/30 bay) and two are backward (20 ft. container/10 bay) and a maximum of 15 rows and 9 tiers of containers can be stowed in the holds. Two air changes per hour are provided to No.1-4 hold in which dangerous cargoes of SOLAS classes 2 to 8 can be carried.

The containership is girderless type and can carry the maximum 15 rows in holds and 17 rows on deck of containers. Total TEU capacity is 8,606 of which 3,887 TEU are in holds and 4,719 TEU are on deck, with 730 FEU reefer sockets provided. Pontoon type hatch covers close the nine holds. Each hatch cover is made up of three panels with maximum panel weights kept below 40 tons to suit handling by port cranes. The vessel is arranged to carry 20, 40 and 45 ft. containers, with recessed open hold for 20 ft. containers arranged at aft mooring deck. Cargo holds are provided with 40 ft./20 ft. fixed cell guide. Athwartship lashing bridges for 40 and 45 ft. containers are arranged with necessary fittings so that containers on hatch cover/stool on upper deck can be lashed up to 5/6 tiers.

The containership is provided with both optimum section profile of rudder and tip-raked propeller to reduce cavitation. For durability of outside shell, tin-free self-polishing anti-fouling paint of five-year lifetime and ICCP is applied to the vessel. The vessel is classed and registered as GL +100A5,E, Container Ship, +MC, AUT, IW, NAV-OC, SOLAS II-2 REG. 19.

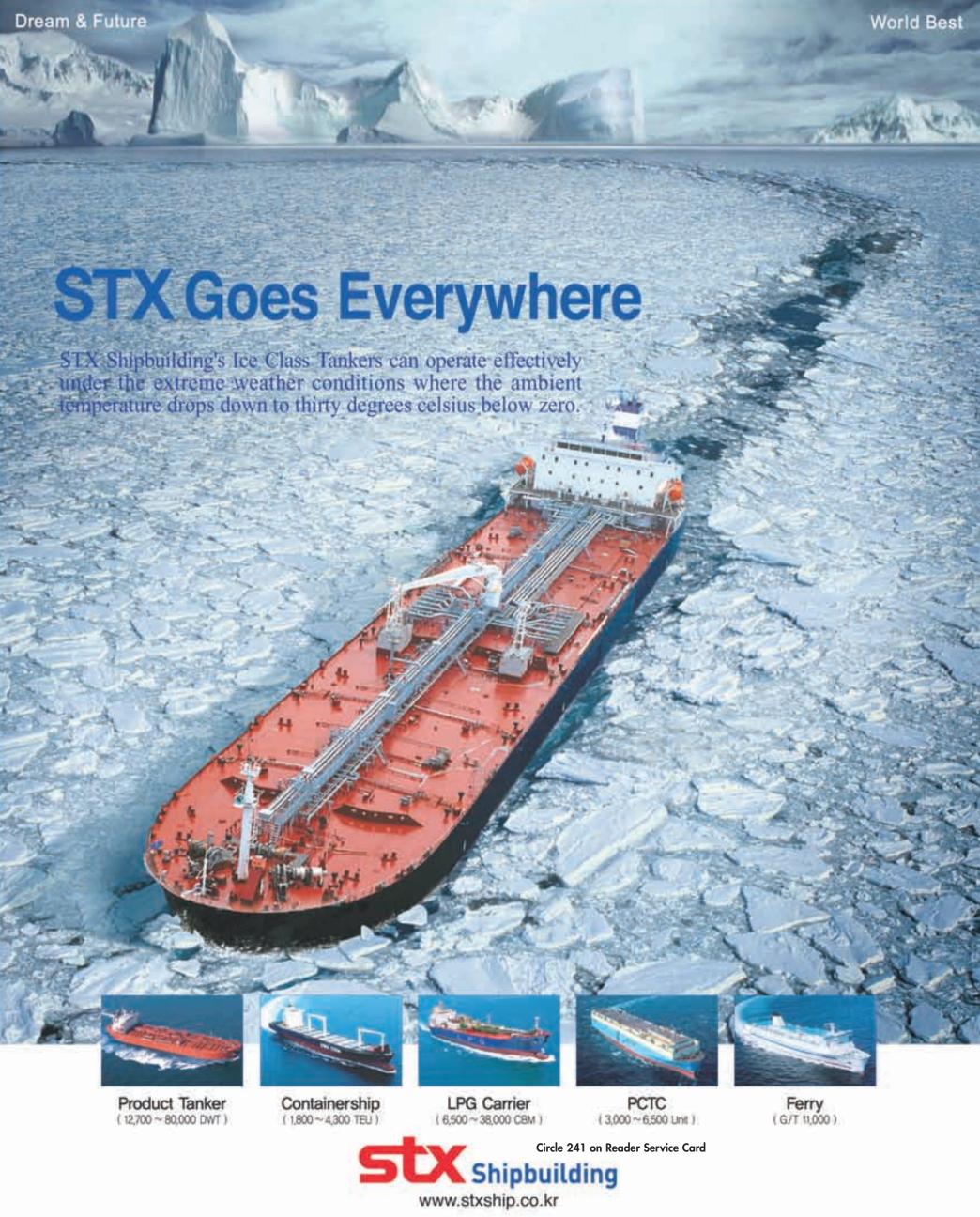
The 8,400 TEU Savannah Express was designed as double skinned construction in way of cargo holds except No.1 hold.

It is fully welded flush deck type with forecastle and has a raked stem with bulbous bow, a transom stern, a full spade rudder and a fixed pitch propeller directly driven by a B&W 12K98ME-C engine with MCR output of 93,360 PS at 94 rpm.

Savannah Express is designed to carry 8,400 TEU containers including 700 FEU reefer containers. 45 ft. containers on hatch cover are arranged from the third tier on deck. The number of loadable containers with 14 tons /TEU is approx. 6,680 TEU at the scantling draft of 14.5 m. The vessel was designed to exchange ballast water by flow through method for wing ballast tanks and pump in-pump out method for double bottom ballast tanks.

MSC Busan is the fourth in a series of nine 8,100TEU container ships, the largest ever built by Hanjin. This Super Post-panamax container vessel is built with DAM construction method which was developed and applied for the first time in the world to such large scale shipbuilding, a process designed to overcome the physical hindrance of 300 m dock length. At the final stage of hull erection, a DAM is applied to the joint area of the bow section and main hull, allowing two parts to be assembled together while ship afloat in the dock.

MSC Busan is 325 m long with a beam of 42.8 m and full load draft of 14.5 m. Its service speed on its 13-m design draft is 25.96 knots at 90 percent MCR with a



20 percent sea margin. Its maximum cruising range is 22,000 nautical miles and its maximum carrying capability of container is 8,089 TEU.

This vessel is designed as raked stem with bulbous bow, transom stern without curvature and flush deck with forecastle. The main hull structure - which consist of deck, side shell, longitudinal framing system, and E/R double bottom - except fore and aft ends of hull, have been longitudinally and/or transversely framed. All accommodation space, including navigation-bridge and propulsion machinery space, have been located semi-aft, but vibration and noise is designed in order to avoid resonance, for the duel benefit of the comfort of the crew and for the long life of the ship's equipment. Accommodations are provided for 28 officers and crew, including six for a Suez-canal crew.

Main propulsion is provided by one NSD 12RTA 96C-B, two stroke single acting airless injection, crosshead, direct reversible, turbocharged type, with a maximum power of 93,360 PS at 102 rpm and service power of 84,024 PS at 98.5 rpm.

Of the 8,089 TEU, 3,852 TEU are situated in holds,

with 4,237 TEU on deck. There are 550 FEU reefer sockets provided. There is a maximum of 15 rows with 9 tiers containers can be loaded in 8 holds, and 17 rows with 7 tiers containers to be carried on hatch covers.

Cell guides have been provided for 40 ft containers (40' x 8' x 8'-6") in every hold and 20 ft. containers (20' x 8' x 8'-6") have been stored inside of 40 ft container cell guides. The ship can have 26,100 cu. m. of ballast water, 10,900 cu. m. of heavy fuel oil, 490 cu. m. of diesel oil, and 360 cu. m. of fresh water.

The ship has been constructed under the special supervision of and according to the full requirements and recommendation of the Classification Society Germanischer Lloyd and is designed +100A5 "Container Ship", "SOLAS ?-2, Reg.19", +MC, AUT, IW, BWM-F.

Also from Hanjin comes the CMA CGM Excellent, a 212 x 32.2 m containership, with a full load draft of 12 m. Its service speed on its 10.8 m design draft is 22.66 knots at 90 percent MCR with 15 percent sea margin, and its maximum cruising range is 15,000 nautical miles and its maximum carrying capa-

bility of container is 3,398 TEU. This vessel is designed as raked stem with bulbous bow, transom stern without curvature and flush deck with forecastle. The main hull structure consist of deck, side shell, longitudinal framing system, and E/R double bottom, except fore and aft ends of hull have been longitudinally and/or transversely framed.

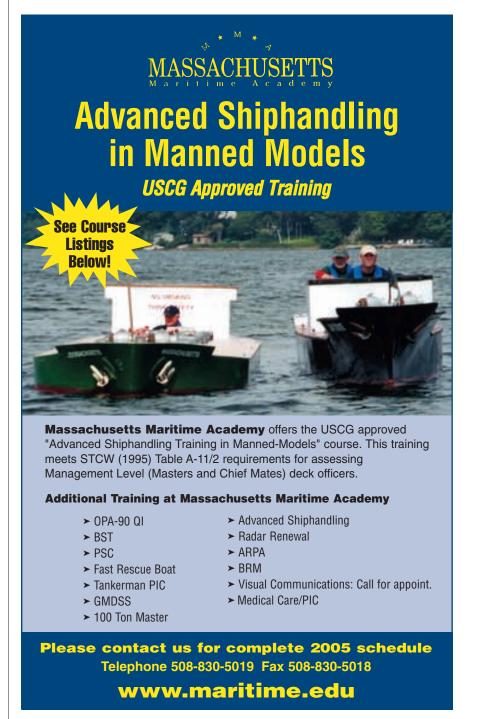
All accommodation space including navigation-bridge and propulsion machinery space have been located semi-aft, but vibration and noise is designed in order to avoid resonance, for the comfort of he crew and for the long life of ship's equipment. Comfortable accommodations are provided for 25 officers and crew, including six Suez canal crew.

The main propulsion is provided by a single MAN B&W 8K80MC-C, two stroke single acting airless injection, crosshead, direct reversible, turbocharged type, with a maximum power of 28,880 kW at 104 rpm and service power of 25,992 kW at 100.4 rpm.

Fully 3,398 TEU containers of 1,399 TEU are housed in the hold, and 1,999 TEU on deck, can be loaded on the vessel and beside the 300 FEU reefer sockets pro-







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vided. There is a maximum of 11 rows with seven tiers containers that can be loaded in six holds, and 13 rows with six tiers containers to be carried on hatch covers.

Cell guides have been provided for 40 ft. containers (40 x 8 x 8.5 ft.) in every hold except No. 1. bay and 20 ft. containers (20 x 8 x 8.5 ft.) have been stored

inside of 40 ft. container cell guides.

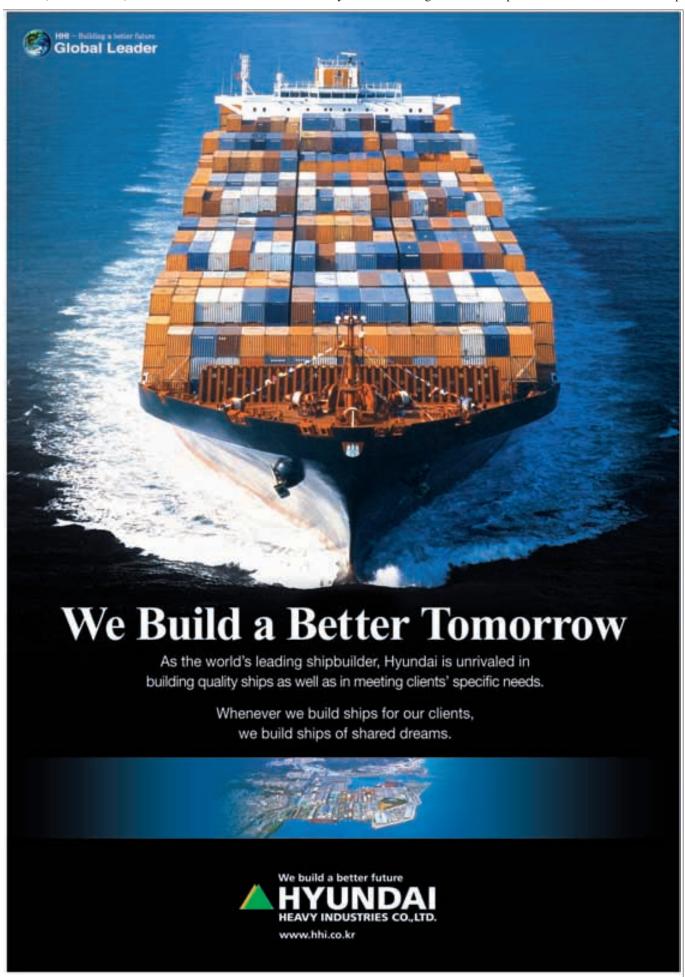
The ship can carry 13,320 cu. m. of ballast water, 3,540 cu. m. of heavy fuel oil, 210 cu. m. of diesel oil, and 210 cu. m. of fresh water. It has been built under the special supervision of and according to the full requirements and recommendation of the Classification Society Germanischer Lloyd and is designed

+100A5 "Container Ship", "SOLAS ?-2, Reg.19", +MC, AUT, IW.

IHI Marine United Inc. delivered the 7,500 TEU containership P&O Nedlloyd Mondriaan to P&O Nedlloyd
B.V. through Reederei Blue Star GmbH
at its Kure Shipyard. The P&O
Nedlloyd Mondriaan is a new generation of post Panamax size containership

and features larger capacity and good stability, installation of common rail electronically-controlled DU-Sulzer 12RT-flex 96C high power engine, a hull form for efficient speed and good fuel consumption, about 700 reefer container receptacles, lashing bridges for simple and secure lashing of on-deck containers, and integrated bridge system with one-man operation design. In order to realize good propulsion performance, economical operation and good maneuverability of the ship, IHIMU has designed the ship with technical/engineering know-how, CFD analysis, 3-D/FEM ship model analysis, walk-through simulation and apparatus installation simulation CIM system, Ajisai, which IHIMU originally developed.

Last in the container vessel class, certainly not least. Geeststroom. Geest North Sea Line has taken a significant step forward in its plans to expand its intermodal door-todoor capacity with the introduction into service of Geeststroom, the first of two 812 TEU containerships that were ordered in 2003 from the Damen Shipyards Group by the German shipowner Jorg Kopping. More than twice the size of the largest ship in the Geest fleet, it is employed on Geest's routes between Rotterdam and Tilbury and Rotterdam and Hull. Geeststroom and her sister, Geestdijk, due for delivery in April 2005, have been built specifically for long-term charter to the Dutch shortsea and intermodal specialist. Designed to meet Geest's particular requirement for a vessel able to carry a full load of 45 ft. pallet-wide containers or a mix of 45 footers plus heavy 20 ft. tanks and 30 ft. bulk containers, the two ships were constructed by Damen Shipyards Galatz in Romania. Geest is committed to the expansion of European shortsea shipping and, in particular, to greater use of intermodal options including rail and inland waterway transport in Europe. However, to be competitive with 13.6m road trailers, the company had to replace its entire container fleet with 45 ft. palletwide containers. Until this vessel was delivered, no-one had built a containership specifically designed around the 45ft box and so any vessel we have chartered has always been a compromise. Geeststroom has changed that. The owner, Mr. Kopping, said "Geest is not only interested in 45ft containers. Many of its quay-to-quay customers are NVOs with shippers' owned equipment operating tanks and dry bulk units. Consequently, Geest also required a ship with a good deadweight able to accommodate heavy 20 ft. and 30 ft. containers."



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LNG/LPG

As the final bastion of steam turbine propulsion in mercantile shipping, the boom in the LNG carrier sector has not only given a fillip to the Japanese producers of such specialist plant, but has also sparked the uptake of alternative powering solutions. The recent entry

into service of the first LNG tanker installed with a dual-fuel electric propulsion system, and the nomination of the concept for a clutch of subsequently-contracted, larger gas carriers, are likely to have forever altered the established order in deepsea LNG carrier powering. Steam turbine systems

have monopolized large, single-screw LNG carrier propulsion over the past four decades due to factors of reliability, familiarity and the ease with which the boilers in such installations can use the gas boil-off which continuously emanates from the LNG cargo. Mitsubishi and Kawasaki have both

augmented their offering with steam turbines suited to a new generation of higher capacity LNGCs. However, technological advances in main engines and innovation in propulsion systems, coupled with growing ship size and evolving trade requirements, draught limitation implications for hull and propeller design, and heightened expectations as to unit cost efficiency and operating flexibility, have prompted shipowners to consider new options.

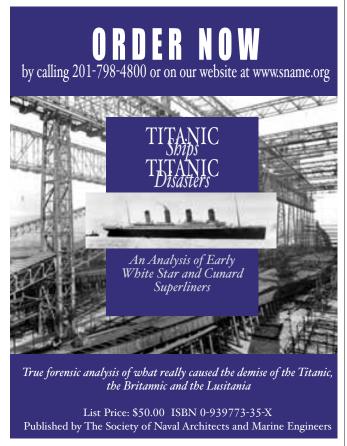
The 74,000-cu. m. Gaz de France Energy, which was recently completed by Chantiers de l'Atlantique and phased into service carrying Algerian gas to France, has opened a new technical chapter in LNG marine transportation. It is the first LNGC to incorporate dualfuel reciprocating engine, electric-drive system, and has also given form to GTT's CS1 membrane cargo containment technique, offering improved qualities and operating advantages and reduced costs compared with earlier systems. Both the propulsion concept and CSI cargo system have also been specified for two vessels of 153,500-cu. m. ordered from Chantiers de l'Atlantique. Gaz de France energy is equipped with four six-cylinder Wärtsilä 50DF dualfuel engines, giving a total power output of 22.8-MW, and driving gensets delivering electrical energy to a pair of Alstom propulsion motors and all other shipboard consumers. The follow-on, larger newbuilds, Provalys and Gaselys, will each have three 12-cylinder 50DF dual-fuel engines plus one six-cylinder model, giving a power concentration of 39.9-MW.

Kawasaki **Shipbuilding** Corporation delivered **Energy** Advance, a large LNG carrier with LNG carrying capacity of 145,000 cu. m., to Tokyo LNG Tanker Co., Ltd. Kawasaki developed the LNG carrier of this class, which can visit any LNG terminal ports worldwide, with similar dimensions to the conventional 130,000 cu. m. class. The carrier is the fourth newbuilding of the 145,000 cu. m. class and second delivery to Tokyo LNG Tanker. The four LNG cargo tanks are of the independent spherical MOSS type. The heat insulation is the Kawasaki panel system that demonstrates a high heat insulation effect. This insulation system maintains the boil off gas rate at approximately 0.1% a day. The cargo tanks are installed inside the compartment built with double side shells and double bottom to ensure safety so that the cargo tanks are not damaged directly. The wheelhouse is equipped with advanced integrated navigation equipment, which has improved ship opera-





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tion. Windows around the wheelhouse provide a panoramic view of 360 degrees, allowing one-man operation during oceangoing navigation.

Cargo-handling operation is carried out at the cargo-handling room located in front of the accommodation quarters, where the Kawasaki IMCS (integrated Management Control System) is installed for monitoring and controlling the cargo handling operation as well as monitoring engine conditions. The Kawasaki IMCS is very easy to use since it was developed by incorporating experience and suggestions from many operators.

The 145,700 cu. m. Liquefied Natural Gas (LNG) Carrier LNG Enugu, which Bergesen DY ASA ordered to DSME for the world-wide transporting LNG, is registered in Bermuda and was delivered on October 28, 2005. The ship is designed and constructed to meet the requirement of Lloyd's Register (LR) with the class notation +100A1, Liquefied Gas Tanker, Ship type 2G, Methane in Membrane tanks, Maximum vapor pressure 0.25 bar, Minimum temperature -163 oC, ShipRight (SDA) *IWS, LI, +LMC, UMS. NAV1, IBS with descriptive notes "Pt. Higher Tensile, ETA, ShipRight (FDA, CM, BWMP(S), SCM, TCM). LNG Enugu has a continuous upper-deck with aft sunken deck, a raked stem with bulbous bow, a bow thruster, a semi-balanced rudder and fixed pitch propeller driven by marine steam turbine. Four cargo tanks are designed as GTT membrane type (GT No 96 E-2 system) and are designed to keep the LNG at -163 oC under the condition of maximum daily boil-off rate less than 0.15% of fully loaded cargo volume. Primary/secondary barriers of 36 percent nickel-steel alloy (Invar, 0.7mm thickness), which have a low thermal expansion coefficient, are installed in cargo tanks and plywood boxes filled with expanded perlite are used for the primary/secondary insulation.

Through the cargo tank length, underdeck passageways are arranged port and starboard in trunk space and also center passageway (pipe duct) with trolley system is arranged in the double bottom. These passages are used as pipe & cable passages and for inspection/maintenance. A six-tier deckhouse located aft provides accommodation for 40, including Suez crews. The vibration levels in living areas are designed especially low at normal operating condition.

Cargo handling systems are designed to be capable of loading or discharging the LNG using eight cargo pumps with capacity of 1,650 cu. m./h and four stripping/spray pumps.

Liquefied cargo handling equipments such as two sets of main cargo pumps, one set of spray/stripping pump, one set of capacitance type level gauge including back-up capacitance type top/bottom sensor and one set of float type

level gauge are fitted in tripod mast construction which forms a complete assembly unit per cargo tank by incorporating all outfittings and piping in cargo tanks. Vapor cargo handling equipments such as two high duty compressors, two low duty compressors, one main vaporizer, one forcing vaporizer

and two boil-off/warm-up heater are arranged in cargo machinery room which is effectively arranged so as to be readily accessible, easy operation and maintenance.

The main propulsion unit is a Cross compound steam turbine (MCR: 33,700 PS x 86 RPM) with high pressure tur-



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bine and low pressure turbine, double reduction gear, main condenser including astern turbine. Two sets of dual fuel burning main boilers to supply the steam for main turbine, turbo generator, main feed water pump and other steam driven machinery are designed to be capable of burning of heavy fuel oil and also gas fuel by the low duty compressor through boil-off/warm-up heater for the use of boil-off gas.

The 78.6K LPG Carrier Jeanne-Marie was designed for the transportation of liquefied gases such as propane, butane and a mixture of propane and butane. It has a continuous upper deck with aft sunken deck, a raked stem with bulbous bow, a transom stern, a semi-balanced rudder and a fixed pitch propeller directly driven by a slow speed diesel engine. It was built to have four independent self-supporting prismatic cargo tanks which was designed for a maximum vapor pressure of 0.25 bar, a minimum temperature of -48 °C and a maximum cargo specific gravity of 0.61. The cargo handling system consists of four externally insulated cargo tanks, loading/discharging and cargo reliquefaction system capable of handling two grade of refrigerated cargoes simultaneously. The engine room is separated from cargo spaces by means of fuel oil tanks.

RoRo

Jean Anne, is the U.S.' first American Flagged, Jones Act compliant Pure Car Truck Carrier (PCTC). At 579 ft. long and a beam of 102 ft., the vessel is one-half as long as a nuclear aircraft carrier and almost as wide. The vessel can carry up to 4,000 cars on her 10 car decks and has three hoistable decks to carry Over High and Wide (OHW) vehicles such as busses, 18-wheelers and even military vehicles such as M-1 tanks. The OHW vehicles enter the ship on a 100-ton ramp on the aft end of the ship while autos enter from lighter ramps on the sides of the Jean Anne. VT Halter Marine, Pascagoula, Miss built the \$60 million vessel. The building of the ship is quite a milestone for the company, not only because of the Jean Anne's size and complexity, but problems encountered along the way including a bankruptcy. A sidebar is included detailing the building process.

The vessel is owned by The Pasha Group, Corte Madera, Calif. and will be operated by Pasha and Strong Vessel Operators, Stamford, Conn. Jean Anne will be on a route between San Diego, Calif. and three ports in the Hawaiian Islands. With a top speed of 20 knots, the vessel can make a round trip in two weeks including loading in San Diego, unloading and loading in three Hawaiian Island ports and return. The vessel has a huge amount of space as her 13,000 deadweight tons testify. Inside the vessel is a lot like being in a 10-story parking garage only this garage travels at 20 knots. Propulsion power for the vessel comes from a MAN B&W 7S50MC-C slow speed diesel supplying 14,825 hp at 127 RPM. A 72-ft. shaft connects the engine output to a LIPS 226-in. diameter propeller. The main engine occupies part of the aft end of the second, third and fourth decks. Three MAN B & W 6L23/30H engines power 920 kW generators and there is a fourth emergency generator rated at 170 kW located on the 11th deck. Both LIPS bow and stern thrusters are a part of the propulsion package to aid in maneuvering such a large ship. To get 4,300 cars, or fewer cars and OHW vehicles requires every square

in. of the garage, even the ramps that connect the decks have parked cars when the vessel is full. All but the top or 11th deck is reserved for auto transport. The top deck has a large enclosed space near the bow for such varied purposes as crew staterooms, lounge, refrigerated and dry space for food, galley, mess and a hospital.

Flensburger Schiffbau-Gesellschaft (FSG) has emerged as one of the world's most prolific producers of large RoRo vessels. The latest trailership deliveries to UN RoRo express the strong link forged between FSG and the Turkish operator. Assigned to the service connecting northern Italy with the Istanbul area, the 29,000-gt Saffet Ulusoy and Marmara are the first pair in a new class of four freight carriers of 3,735 lane-meters, representing the third series of RoRos ordered from Flensburg for UN's eastern Mediterranean mainline traffic. UN Ro-Ro has made its name in the trailership sector, having created a direct channel for Turkish trade with western Europe, by offering Turkish hauliers an alternative to the overland route through Bulgaria and Serbia.

Although built to the same main dimensions as the Und Ege series delivered years ago, the Saffet Ulusoy class signifies a further increase in payload to 3,735 lane-meters, mainly through provision for additional trailers on the weatherdeck. The design also denotes an anticipative approach towards developments in trailer weights. UND was founded by the Turkish Trucker Association 12 years ago, at a time when all transports went by the Balkan states on land routes to Central-Europe. Due to the political instabilities and risks involved on the transport routes, however, UND became one of the first shipping companies to implement the "From Road to Sea" concept. Daily services with the very efficient Flensburger RoRo-Freight Ferries from Istanbul to Trieste were the result. Today the company transports on its ferries in average 200,000 trucks a year.

Samsung in September delivered Maersk Dunkurque, the first new generation RoRo passenger ferry of three vessels for Norfolkline. The vessel was specially designed for operation between Dover and Dunkerque through the English Channel.

The new vessel has a capacity for 780 passengers, up to 200 cars and 120 freight vehicles. New features include separate loading decks for freight and private cars and exclusive facilities, also on separate decks for tourist passengers and freight drivers.

The vessel is built to meet the highest environmenstandards and fulfill Lloyds Registers Environmental Protection notation: no visible smoke from any engines, low noise and vibration impact with satisfaction of PCAC notation. The vessel is equipped with an environmentally friendly waste disposal system and additional protection around the oil tanks in order to avoid possible oil leaks. Furthermore, the vessel is especially applied redundancy design concept of PSMR & ICC on propulsion & control system with separate subdivision of each M/E, A/E and steering gear. Three fixed decks (No. 3, 4, 5) are used for vehicles. Vehicle access of each deck is over bow and stern with total providing 2,900 lane meters for trailers and 200 private cars. The lanes are 3.3 m wide with 4.9 m clear height for trailer on deck 3 and deck 4 and 2.4m clear height for private car on deck 5. Dangerous cargoes are loaded on forward and aft open

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deck of deck 3. Public spaces were designed with a grade of European high standards by steen Friis Design and the interior outfitting work was carried out by Kesson. For accommodating passengers, deck 6 provides main public spaces with various types of lounges, cinema, shop and 402 seats of large free flow restaurant. Deck 7 provides reception counter and 135 seats of bistro, bistro lounge, VIP lounge and Business center. For the use of truck drivers, separate public spaces are offered with 100 seats of trucker's restaurant, 80 seats of trucker's TV lounge and sleeping room with comfortable reclining seats. For the use of crews, the luxurious accommodation facilities and public spaces are arranged to the separate area on deck 7. Total seven (7) lifts are fitted to get the separate traffic flow for passenger, trucker, crew and service.

The hull form was developed by utilizing Samsung's own model basin facilities and verified by MARIN. Trial results arrived in 26 knots of service

speed and it is the fastest speed among the Channel operating Ro-Ro passenger ferry.

Tankers

British Cormorant is the first in a six-ship, double-hulled series of **Aframax Tankers constructed for BP** Shipping by Samsung Heavy Industries. The ship incorporates a number of technical features to ensure high levels of environmental protection and high performance. The main features are Ice Class hull form, improved strength, improved service lifetime for coatings by increased paint specification. The hull structure has been designed in accordance with the requirements of ABS Safehull and LRs ShipRight(SDA, FDA, CM). FEA for the hull structures has been carried out for the different loading conditions as recommended by the Class. Ice Class 1A for hull strengthening and propulsion system is applied according to New Finnish-Swedish ICE class Rule and

FMA Rules and Guidelines. The fatigue life of the hull structure has been designed for a period of not less than 40 years. The Structural Quality of the hull structure has been maintained with the use of higher tensile steel to 45 percent of the total hull structural steel weight. The vortex generator including local reinforcement in the hull, deckhouse and casing is installed for the improvement of vibration. British Cormorant is powered by an MAN B&W 7S60MC-C engine developing (MCR) 15,820 kW (21,490 bhp) at 105 rpm. The service speed is 15.4 knots at main engine output of 14,230 kW (19,340 bhp) including 15 percent power margin.

The ship has a total of 12 cargo oil tanks with a combined capacity of 121,200 cu. m. at 98 percent loading. In addition, there are two slop tanks fully coated in tar epoxy with a capacity of 3,700 cu. m. The cargo pumping system allows for a maximum discharge rate of 8,400 cu. m./hr. The maximum loading rate is 10,200 cu. m./hr. Three grades of

oil can be handled simultaneously through a two-valve segregation arrangement. All cargo tanks are fitted with radar type level gauging system and various fixed gas warning devices monitoring hydrocarbon gas levels in tanks, pump room and ballast spaces. All tanks are remotely monitored from the cargo control room.

STX Shipbuilding developed an advanced 51K product oil tanker — North Point — for North Atlantic trading route with six pairs of cargo tanks, one pair of slop tank and one residue tank and delivered it to the Pietro Barbaro S.P.A in Italy on May 24, 2005. The Italian-flagged vessel is classed by Registro Italiano Navale with the Ice class 1A and ice-strengthened. It is in compliance with the marine environmental and safety criteria for industry vessels in Exxon Mobil affiliate service.

North Point is laid out a single-deck and forecastle, and features a double hull structure. Transverse bulkheads on stools are corrugated, and there are no





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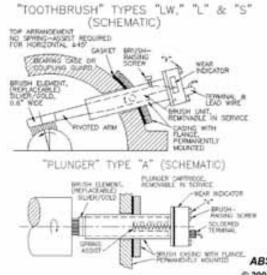
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- ➤ Systems certified to Dew Point of -70°F / -56.6°C, purities to 99% N2, and all major third party societies
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December 2005 29











structural obstacles inside of cargo tanks. Deck beams are arranged externally on top of the cambered deck, the tanks present a flush internal surface. The side and bottom in the double hull are given water ballast and all heavy fuel bunkers are surrounded by cofferdam. North Point is designed primarily to carry oil products, crude oil and IMO Type III chemicals. More than 200 commodities, including Sodium hydroxide solution, can be loaded in cargo tanks which are coated with 300 microns of phenolic epoxy. The piping system have six cargo segregations, with 12 cargo tanks connected with a hydraulic motor driven, submerged pump rated at 600 cu. m./hr. Two slop tanks are served by two 300 cu. m./hr. pumps. Water ballast capacity is 23,461 cu. m., carried in tanks coated with a light colored tar free epoxy, and handled by two 750 cu. m./hr. hydraulic submerged pumps. The ship is fitted with a STX-MAN B&W, type 6S60MC-C direct reversible, single acting two stroke exhaust gas turbocharged and air cooled cross head diesel engine, with an output of MCR 13,560 kW at 105 rpm, driving a fixed pitch propeller for a fully loaded service speed of 16.62 knots at 75% MCR with 15% sea margin. Three sets of diesel-driven alternators powered by STX built diesel engines supply the electrical power. The steam is generated by a 18,000 kg/h Aalborg oil-fired boiler, and a 1,200 kg/h composite boiler. Control of the vessel is from either engine control room or wheelhouse, using a STX/Lyngso Marine bridge system.

STX strengthened to achieved the first DNV Ice Class 1A notation of panamax product oil tanker. Perseverance is noteworthy for the inclusion in the specification of the requirements of DNV Ice Class 1A notation for navigation in ice, necessitating specific consideration of hull form, structure and the propulsion system, and of the adoption of a -20 degree ambient temperature basis. For hull construction, higher tensile steel having 32 kg/?, 36 kg/? minimum yield stress is used for the hull structural members including the Ice Class region.

This Vessel applied the completely enclosed navigation deck to voyage on iced sea.

Perseverance has been constructed to endure 25 years fatigue life time with a double hull forming common side and center double bottom water ballast tanks, and she has a cargo space divided into 15 tanks (six port + six starboard, two slop tanks and one residue tank) by a centerline and eight transverse bulkheads. This vessel can carry four different (16.5%, 16.5%, 33%, 33%) cargoes with double segregation without any restriction for loading condition in regard to shear forces and bending moments.

In addition, pure Epoxy paint is coated for all the cargo tanks including slop and residue tanks. The cargo handling system is designed based on the individual cargo oil pumping system. The cargo oil pumping system is of submerged high pressure hydraulically driven pump in each cargo tank, slop tank and residue tank, with each of a capacity 900 cu. m./hr., 300 cu. m./hr., 100 cu. m./hr.

Loading and discharging is accomplished through a deck manifold at midships P&S. All cargo tanks are heated by heat exchanger on deck which are branched from the one steam supply main line and one drain main line on the upper deck. Those heating systems are capable to heat main cargo tank from 44°C to 66°C in 96 hours, slop and residue tank from 33°C to

66°C in 24 hours. For cleaning purposes, each a tank cleaning machine in cargo tanks which are connected by tank cleaning main line on upper deck is fitted with butterfly valve, capable of using either sea/fresh water.

Mitsui Engineering & Shipbuilding Co., Ltd. (MES) delivered the 299,985 VLCC Altair Trader for Fortitude Shipping Navigation SA of Panama at the Chiba Works. Although MES delivered two Malaccamax VLCCs two years ago, the Altair Trader is designed with the new hull form called the Mitsui Malacca Doublemax. Both the deadweight and the cargo tank capacity are maximized for efficient transport of crude oil of typical specific gravity.

The owner and MES have anticipated that the double hull construction will become mandatory for bunker tanks in the future IMO rules, so that the double hull of the bunker has been implemented for the vessel. Thus marine pollution prevention is fully considered in the hull construction together with double hulls for the cargo tanks. Moreover, the vessel equips the MIPD-Wing (Mitsui Integrated Propeller Boss with Wing), which is a newly developed device to improve propeller propulsion efficiency. The service speed and fuel oil consumption efficiency have been improved together with both advanced bow and stern forms. The main engine adopts the electronic-control lubrication system for engine cylinders to decrease ship operation costs, and the steam turbo generating system is also employed, which recovers thermal energy from the exhaust gas of the main engine.

Andromeda Voyager. What is unusual and innovative about this VLCC? The vessel has a fully welded upper deck with aft sunken deck, a raked stem with bulbous bow, a transom stern with open water type stern frame, a semi-balanced rudder and a fixed pitch propeller directly driven by a B&W 6S90MC-C engine with MCR output of 40,000 PS at 76 rpm.

It is built with four longitudinal bulkheads and transverse bulkheads to have five pairs of side cargo tanks, five center cargo tanks, two slop tanks and wing and double bottom tanks for water ballast.

Design fatigue life at critical connections of hull structure shall generally be 30 years in accordance with the requirement of ABS. In addition, the design fatigue life for only longitudinal stiffener's end connections in cargo area shall be 40 years in compliance with ABS Safehull Phase A requirement. The Vessel is capable of carrying and handling three grade of crude oil simultaneously with double valve segregation.

The 309,000 dwt VLCC Universal Queen built at Hyundai Heavy Industries Co., Ltd. (HHI) was delivered to Hyundai Merchant Marine Co., Ltd (HMM), South Korea on November 11, 2005.

The ship has one continuous freeboard deck from stem to stern with sunken deck-type stern deck, transverse bulkheads and four (4) longitudinal bulkheads in way of the cargo space. Special attention has been paid to the ship's maneuverability resulting in a large rudder being fitted. Universal Queen is designed to carry three grades of cargo simultaneously, handled by three steam turbine cargo pumps, each delivering 5,000 cu. m./hr. and housed in a pump room at the forward of engine room. The cargo and ballast valve's control systems are hydraulic medium pressure.

The cargo and ballast control systems of the ship are electro-hydraulically operated. Cargo control and

monitoring covers ullage measurement, operation of pumps, inert gas systems with manual control also available. Radar beam type level gauges have been fitted to cargo tanks, with electro pneumatic type level gauges used in the ballast tanks.

The ship has five center cargo oil tanks, five pairs of side cargo oil tanks, one pair of slop tanks and water ballast tanks surrounding cargo oil tanks. Double bottom and double hull construction are throughout cargo oil tanks with longitudinal framing. The vessel is equipped with an advanced navigation system which supports integrated bridge operations of the ship such

as route planing, maneuvering for collision and grounding avoidance and navigation monitoring. The vessel measures 333 m long, with a width of 60 m and depth of 29.6 m and a design draft of 20.5 m. It is powered by a Hyundai-Sulzer 7RTA84T-D main engine with an MCR output of 28,720 kW at 76 rpm, enabling it to sail at a service speed of 15.6 knots. Electric power is supplied by three main diesel generators with an output of 1,050 kW and one 300 kW emergency generator. The ship is classed by DNV, +1A1, Tanker for Oil ESP, Nauticus (Newbuilding), EQ, VCS-2 and KR of Shipping registered as + KRS 1-Oil Tanker,

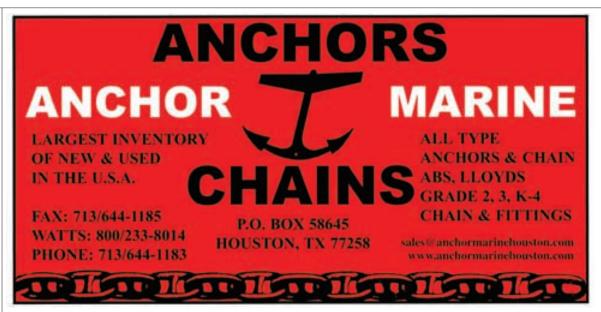
ESP, +KRM 1-UMA, IGS, COW.

The 100,000 DWT Ice Classed Viktor Titov, built at Hyundai Heavy Industries Co., Ltd. (HHI), was delivered to Primorsk Shipping Co., Ltd. on November 14, 2005. The Viktor Titov is a new type of ice classed vessel, energy-saving high grade Aframax tanker and the third of Sakhaline I project's five new Aframax (three ships for Primorsk, two ships for Sovcomplot).

The Viktor Titov has adopted a new hull form, optimized to operate in both ice and open sea, and 42 m breadth to achieve lower sea margin in rough seas. In addition, the vessel has adopted electronically operat-



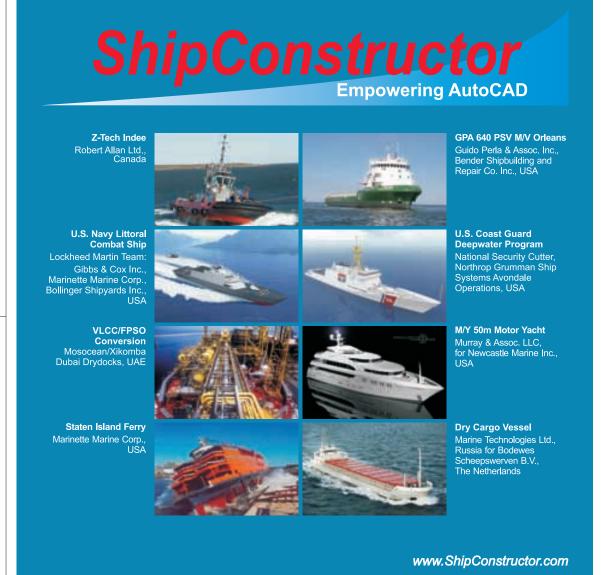




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December 2005

ed main engine together with controllable pitch propeller to improve maneuverability and efficiency in ice operation. Structural design of the Viktor Titov is focused to take into consideration operation in ice by performing structural analysis (cargo

hold/fore-end hold structure fine mesh analysis, detail secondary members' fine mesh analysis) and vibration analysis (hull vibration analysis, Transv. web vibration analysis) through the entire ship range. Bow impact analysis and fatigue strength analysis were also carried out. The hull design of the ship satisfies DNV rule fully, and DNV's CSA-1 structural strength and fatigue strength notations. In addition, the ship has adopted DAT-30 notation to cope with the harsh weather in Sakhalin area.

Viktor Titov is adopting advanced

cargo handling called "Computerized Cargo Control System" which supports a one-man cargo operation. This system presents the simultaneous conveniences of safety, integrated monitoring and control throughout the whole loading/discharging operation cycle by means of the latest technologies. The ship has 12 cargo oil tanks with a total capacity of 117,000 cu. m. or 721,130 barrels at 98 percent, and two slop tanks fully coated with anti-abrasive epoxy with a total capacity of 2,300 cu. m. or 14,176 barrels at 98 percent. The cargo pumping system allows maximum unloading rate of 7,500 cu. m./hr. with three main cargo pumps and a maximum loading rate of approximately 9,000 cu. m./hr. through the cargo manifolds. The ship also is equipped with bow mooring and loading system. Horizontal fixed coupling bow loading system with slipway is applied to get any drip of oil at the sea.

The ship is equipped with the fixed gas warning systems which are continuously monitoring for hydrocarbon gases both in pump room and ballast spaces, and O2 + H2O in pump room, with safety functions relayed to bridge. For monitoring the discharge of oily water, one Seil Ceres, S-3000 type monitor which complies with MARPOL requirements is installed and controlled from the cargo control room. The Viktor Titov is adopting the machinery fixed vibration monitoring system for essential rotating machinery. The vessel also has adopted the Ice Impact Monitoring system which is capable of monitoring loads in the bow structure of the tanker resulting from ice impacts at both the loaded and ballast water lines. The data acquisition is installed to measure and compute the stress at critical point in the structure in harmony with the underlying assumptions of the ships Ice Passport. The system capable of calculation and displaying, on computer workstation on the bridge, the associated instantaneous ice impact loads and provided data recording, alarm, trend and predictive features. Viktor Titov is powered by a sevencylinder, turbo-charged, Hyundai-B&W 7S60ME-C main engine, electronically controlled type, developing an MCR of 22,300 bhp at 105 rpm and a NCR of 20,070 bhp at 101.4 rpm, enabling a service speed of 15.2 knots. The main engine is arranged for operation on heavy fuel oil with a maximum viscosity of 700 cSt and drives a four-bladed 7.4 m, controllable pitch propeller.

The ship is classed +1A1, Tanker for Oil ESP, NAUTICUS(Newbuilding), E0, VCS-2, ICE-IA for Hull ICE-IC for others(FMA), DAT(-30), Bow Loading, SPM, HL, CLEAN.



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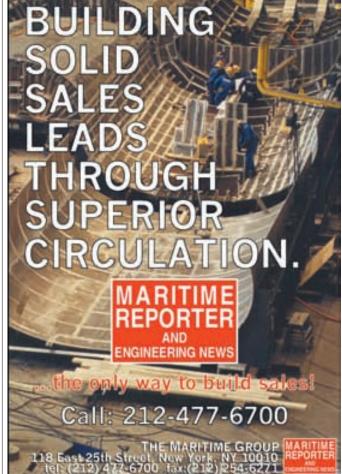
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Bulk Carrier--Handymax

Truly a 'maid-of-all-work' for the deepsea commodity trades, the 53,000-dwt Spar Lyra brought the innovative Diamond 53 bulk carrier concept to reality during the early stages of 2005, combining added-value in design with keenly competitive acquisition costs. Subsequent tranches of orders sealed during the year have lifted the newbuild sales tally for the double-hull, handymax type to 35, involving yards in China, Vietnam and India, while the Diamond program has been given further dimension through the development of a 34,000-dwt version for the handysize market. Conceived by the UKbased Graig Group and the Danish naval architecture and marine engineering consultancy Carl Bro, the Diamond 53 has broken new ground in bulkship design, combining an omniscient

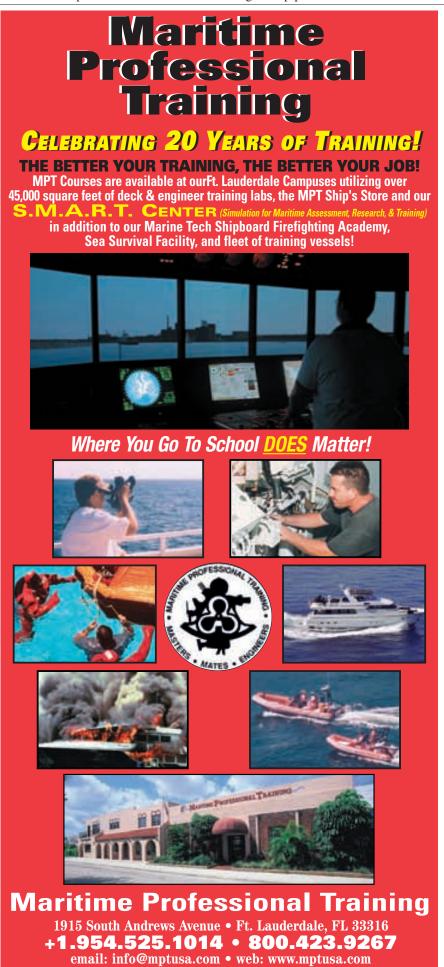
approach to trading needs, future regulatory requirements and through-life maintenance, with intended construction in low-cost, internationally-emergent shipbuilding areas. Even in the absence of any mandatory requirement for a double-hull, the Diamond solution offers compelling long-term benefits to fleet operators. Spar Lyra leads a long series of Diamond 53s from Chengxi Shipyard, China, eight of which are to the account of the Bergen-based operator Spar Shipping. Bulker specialist Spar has secured long-term, 'blue chip' charters against all eight newbuilds, and has assigned technical management and manning of the vessels to Fleet Management of Hong Kong.

Built to a Panamax breadth of 32.26-m and a length overall of approximately 190-m, the Diamond 53 offers a total grain-equivalent cargo volume of 65,700-cu. m. in five flush-sided holds. The hatchways are exceptionally wide for a handymax bulker, and the holds are plumbed by four 36-t Tsuji deck cranes. The design was prepared following extensive consultation with Det Norske Veritas over structural and regulatory issues, and with key operational input from Graig, so as to ensure a balance between technical needs and commercially practical requirements. Compared with a conventional handymax bulker,

employing a single-skin, side shell structure, the Diamond's double hull dispenses with exposed side frames in the cargo holds. A flush face is accordingly presented to the cargo, making for ease of discharge and cleaning, and promising significantly lower inspection and maintenance costs. A strong and robust structure is implicit in the double-hull

configuration, which forms a second barrier to accidental water ingress. High-tensile steel usage has been strictly limited, giving a clear orientation to mild steel in the interests of long-term integrity. Fire main, hydraulic and compressed air piping and valves, together with electric cables, are protected in a wing tank pipe duct in the Diamond 53

design, rather than being located on the weatherdeck, as in conventional bulkers. Ballast, stripping and bilge piping and valves are positioned in a double bottom pipe duct, rather than being submerged in double bottom ballast tanks. Power is via a MAN B&W two-stroke diesel, 6S50MC-C type, producing 9,480-kW for a laden service speed of 14 knots.







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Great Ships of 2005 • EQUIPMENT LISTS

Viktor Titov Main Particul	lars
Length, o.a.	247 m
Length, b.p.	234 m
Breadth, molded	42 m
Depth, molded	21.6 m
Draft, design molded	14.5 m
Draft, scantling molded	14.5 m
Gross tonnage	60,430
Net tonnage	28,500
Deadweight at design draft	100,800
Deadweight at scant. draft	100,800
	ndai-B&W 7S60ME-C
	300 bhp at 105 rpm
NCR 20,0	170 BHPat101.4 rpm
Propeller	7.4 m
Speed (15% sea margin)	15.2knots
Model test Hyundai Maritin	
Flag	Cyprus
Cargo capacity	117,000 cu. m.
Heavy oil	3,000 cu. m.
Diesel oil	300 cu. m.
Water ballast	46,000 cu. m
Daily fuel (main engine)	59.5 tons/day
Classification DNV, +1A	I, Tanker for Oil ESP,
NAUTICUS (Newbuilding), E	
Hull ICE-1C for others (FMA)), Bow Loading, SPM,
HL,CLEAN	200/
% high-tensile steel	approx. 30%
Alternators Hyuno Boilers	dai-HIMSEN 7H21/32
Mooring equipment Rolls	Aalborg Industries
Bridge control	6 Suez/Repair crew) Hyundai Kongsberg
Fire detection system	Consilium
Integrated bridge system	
Incinerator Hyundai Marine A	
Sewage plant	Jonghap
ochage plant	Jonghup
Universal Queen Main Pa	rticulars
Length o.a.	333 m
Length b.p.	324 m
Breadth (molded)	60 m
Depth (molded)	29.6 m
Scantling draft (molded)	21 m
Design draft (molded)	20.5 m
Model test Hyundai Maritin	ne Research Institute
Flag	Panama
DUCT III	

		- 1
	Main Particulars	F
Length o.a.	333 m	1
Length b.p.	324 m	
Breadth (molded)	60 m	
Depth (molded)	29.6 m	(
Scantling draft (mo		١
Design draft (mold		ŀ
	lai Maritime Research Institute	,
Flag	Panama	[
DWT, scantling	309,400	
DWT, design	300,100	F
	5.6 knots at 86.8% MCR with	
15% sea margin		ı
Cargo capacity	353,181 cu. m.	F
Heavy oil	10,149 cu. m.	(
Diesel oil	600 cu. m.	Į
Water ballast	105,782 cu. m.	Į
Daily fuel consump		E
ClassificationDNV -	+1A1, Tanker for Oil ESP, NAU-	[
	ng), EQ, VCS-2 and KR of	[
	d as +KRS 1-Oil Tanker, ESP,	[
+KRM, 1-UMA, IGS		(
% high-tensile stee		[
Main engine	Hyundai-Sulzer 7RTA84T-D	[
Output	28,720 kw x 76 rpm at MCR	;
Output 2 Propeller	24,934 kw x 72.5 rpm at NCR four blade. 10 m	1
		F
Boilers Hyundai F Hose handling crar		, [
	t10 x Rolls-Royce Marine Korea	١
Cargo tanks	Number: 15+2 slop tanks	(
	arried 3 grades of crude oil	È
Cargo Pumps	Hyundai-MHI	Ē
Cargo control syst		'
	30 (plus 6 Suez/Repair crew)	[
Bridge control syst		Ì
Fire detection syst		,
	systems, cargo tank deck NK	í
	system, engine room Kashiwa	(
Radars	JRC	Ì
Causana	3110	,

Sewage plant	Jongnap
Andromeda Voyager Main Particula Flag	Greece
Class Length, (o.a) Length, (b.p.)	ABS 333 m 320 m

Breadth, (molded)	60 m
Depth, (molded)	30.5 m
Draft, (designed)	21 m
Draft, (scantling)	22.6
GT	160,000 grt
DWT, (at design draft)	292,600
DWT, (at scantling draft)	320,500
Speed (90% MCR, 15% SM)	16.2 knots
Accommodation 7 tiers in	
Main engines	B&W 6S90MC-C
Total installed power MCR: 2	
Auxiliary engines	3x Wartsila 8L20C
Propellers	FPP
Generators 3 sets of Diesel	
Deck machinery 10 sets inc	
Coatings Anti-abrasive epoxy	e epoxy (Cargo TKs)
Cargo pumps	3 x 5,500 cu. m./h
	140 mTH (S.W.base)
Radars	X and S band
rtuuui 3	A ullu 3 ballu

Depth Sounders 2 sets of Transducer 1 x MF/HF. 1 set x VHF Auto Pilot 1 set of adaptive type 2 v DGP A1, A2 and A3 B, C & mini-M type GMDSS SatCom Boilers 2 x 40,000 kg/h Mooring equipment mooring rope (42mm dia, X 275 m x 20 sets, steel wire 85% for tubular type Heat exchangers and 90% for plate type Direct-on-line starting type Steering control ol Adaptive type Air handling unit = 1 set x 100%, A/C

Condensing unit = 2 sets x 70%, each 2 sets x 36P 1 set x 6P + 4 sets x 18P Lifeboats Liferafts Davits Hinged gravity ytpe High expansion foam system Waste management 1 set of Incinerator (approx. 1,000,000 kcal/h) Tank Capacities(100 percent full) Cargo Tanks including slop tanks 355,000 cu. m.
Water Ballast Tanks 102,000 cu. m.

Heavy Fuel Oil Tanks including 8,500 cu. m. sett. and serv. Tanks Diesel Oil Tanks including ett. and serv. Tanks resh Water Tanks 370 cu m 600 cu. m.

Singapore

Perseverance Main Particulars

		ombabore
Class		DNV
Length, o.a.		228 m
Length, b.p.		219 m
Breadth, molded		32.24 m
Depth, molded		20.3 m
Draft, designed		12.22 m
Draft, scantling		14.25 m
GT		42,661
DWT, at design draft		60,042
DWT, at scantling draft	ft	73,788
Speed		16.35 knots
Main engines	MAN B&V	7 7 7 7 7 7 7 7 7 7 7 9 7 9 7 9 9 9 9 9
Total installed power	15,820	bhp @ 105 rpm
Propellers	FPP	7.2 m diameter
Deck machinery	2 x Windl	ass, 6 x Mooring
Winch, Cargo Crane		
Cargo control Hydraul	lic Valve, F	emote Control
Ballast control Hydrau	ılic Valve, I	Remote Control
Radars		3 x Furuno

(FAR-2835S, FAR-2825, FR-2125) Furuno FE-700 Denth Sounders Furuno Yokogawa Furuno GP-90 GMDSS Furuno RC-1800F AIS Furuno FA-100 Weatherfax Furuno FAX-210 Inmarsat-C/Felcom-15 Consilium C316 85,771.5 cu. m.

Water Ballast Tanks 30.415.7cu, m including peak tanks Heavy Fuel Oil Tanks including

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Flag Class RINA Length, o.a. 183 m Length, b.p. Breadth, molded 173.9 m 32 2 m Depth, molded Draft, designed 19.1 m 11 m 13.27 Draft, scantling DWT, at design draft 39,209 DWT, at scantling draft 50.921 16.62 knots MAN B&W 6S60MC (MK7) 18,420 bhp @105 rpm Total installed power Propellers FPP, 6.8 m diameter Bow Thrusters KTE-Nakashima STX-Lyngso Windlass, Mooring Winches, Engine controls Deck machinery Cargo Crane

Cargo pumps 12 sets, submerged centrifugal, 600 cu. m./hr. Radars Sperry Bridge Master E Depth Sounders Sperry ES5 100 C.Plath VHSC/G-TMC Auto Pilot Sperry LMX420 Sailor UAIS1900 Weatherfax JRC JAX-9A SatCom Sailor Inmarsat-C. Nera Inmarsat F77 Fire detection system Saracom Type: T2000
Tank Capacities (100% full) 54,063 cu. m.
Water Ballast Tanks including 23,461.3 cu. m.

peak tanks Heavy Fuel Oil Tanks including 1,289.6 cu. m. sett. and serv. tanks Diesel Oil Tanks including 186.1 cu. m. sett. and serv. tanks Fresh Water Tanks

251.5 m Length, o.a. Length, b.p. Breadth, molded 239.0 m 43 8 m Depth. molded Draft, designed Draft, scantling 99,942.9 DWT at design draft DWT at scantling draft 113.781.7 15.4 knots (90% MCR) 7S60MC-0 21,490 bhp Lyngso Marine DMS-2100 Engine controls Coatings International Paint Sperry Marine Bridge Master E Radars Depth Sounders Furuno FF-701 Sperry Marine Navinilot-4000 Auto Pilot AIS GPS GMDSS Furuno FA-100 Leica MX-420 Ships Electronic HT4550

Maersk Dunkerque Main Particulars LR +100A1, RoRo Cargo and Classification Passenger Ship, IWS, EP(BGPR) + LMC, UMS, CCS, ICC, NAV1, IBS, IFP, PSMR, PCAC2,2 Descriptive notes: ShipRight (FDA, SDA, CM), SERS, SCM, LI Length, o.a. Length, b.p. Breadth, molded

Fire detection system Consilium Marine CS3000

NERA Saturn BM Class1

SatCom-B

Classification

172 m 28.4 m Depth molded 9 70 m Draft, designed
Draft, scantling
DWT at design draft 6.75 m 6.90 m 6,160 tons DWT at scantling draft) 6,740 tons Gross tonnage 36.000 gt Vehicle Capacity total 2 900 Jane mete

(120 trailer + 200 private cars) 26 knots with 15% sea margin MAN B&W 8L 48/60 B x 4 sets Main engines Total installed power 38,400 kW Propeller, Material Rolls-Royce CPP, 5.4 m diamete Engine remote controls Rolls-Royce Bearings Kemel Radars, Maker Furuno Echo Sounde FMR Furuno Furuno **GMDSS** Furuno SatCom Sea Link Mooring equipment Hvdralift-BLM 780 Passenger nsilium Marine AB Alfa Laval Heat exchangers

Saffety Ulusov Main Particular 193 m Breadth Draft 2 x 8.100 kW Main engine power Crew Service speed Trailer 21.5 knots 255 Trailer (each 13.6 m long) 3,735 m

Fassmer

Radars

Sewage plant

Lifeboats

Designer Samsung Heavy Industries Delivery Date July 15 2005 Classification GL 336.7 m 321 m 45.6 m Length, o.a. Length, b.p. Breadth, molded 27.2 m Depth, molded Draft, designed 13 m 15 m Draft, scantling DWT at design draft DWT (at scantling draft) 83 200 mt Main engines 12K98MC-C 93.120 bhp x 104 rpm Total installed power Bow Thrusters Kawasaki 3,000 kW Generators 4 x 2.750 kW Coatings Tin Free SPC Anti-Fouling Paint
Ballast control system Pleiger Fareast
Radars 2x Furuno (FAR-2827W, FAR-2837SW) Auto Pilot Furuno FA-100 AIS 2 x Furuno GP90 2 x Furuno RC-1800F 2 x Furuno RC-1800F 2 x Inmarsat-C (Furuno/Felcom15), Inmarsat F-77 (Furuno/Felcom70), Inmarsat Mini-M (Furuno/Saracom)

Classification Mooring equipment
Fire extinguishing systems
Fire detection system Rolls-Royce NK SARACOM AZCUE pumps Motor starters Lifeboats Beihai Liferafts Viking

Hatsu Shine Main Particular 300 m Draft, service 14.2 m Corresponding deadweight 78,200 t Capacity 7.024 TEU Sulzer 10RTA960 54.900 kW (74, Service speed 25.3 knots

Flag Cyprus Length, o.a. Length, b.p. 210 m 198.8 m Breadth, molded 30.1 m 16.7 m Depth, molded Draft, designed 11.5 m Draft, scantling 26 611 34,741 34,741 DWT, at scantling draft MAN B&W 8S70MC-C (MK7) Main engines 33.760 bhp @ 91 rpm Total installed nower Propellers FPP 7.8 m diam Bow Thrusters Anti heeling system Computer Controlled Cargo control system

Control Radars 2 x JRC (JMA-9932SA, JMA-9922-9XA) Auto Pilot DGPS SatCom Tokimec JRC JLR-7700MKII Inmarsat-C, Model JUE-750 Fire detection system Tank Capacities (100% full) Consilium CS3004 48.554.7 cu. m. Water Ballast Tanks including peak tanks Heavy Fuel Oil Tanks including 9.465.6 cu. m 4.005.9 cu. m. sett. and serv. tanks

Ballast control system Hydraulic Valve Remote

159.3 cu. m. sett, and serv, tanks Fresh Water Tanks 274 2 cu m Colombo Express Main Particulars 335 m Length, o.a. Length, b.p. 319 m Breadth (molded) 42.8 m Depth (molded) 24.5 m

Diesel Oil Tanks including

Design draft
Scantling draft
DWT at design draft 13 m 14.6 m 84,500 mt DWT at scantling draft 103,800 mt Germany Classification Model test Hyundai Maritime Research Institute Speed (90% MCR with 20% sm) Container capacity 25.2 knots 8,606 10,600 cu. m. Heavy oil Diesel oil 500 cu. m. 24,800 cu. m. Water ballast Fuel Consumption, main engines 248.8 tons/day approx. 60% Hyundai-B&W 12K98ME % high-tensile steel Main engine 8,640 kW x 94 rpm at MCR Output Propeller 6 blade, 9.1 m diameter Main engine driven alternators SAM Electronics/Thyrister Converter Type

Boiler Mooring equipment VKK Hatlapa MacGregor Hatch covers Pleiger Far East 30 (+6 Suez Canal/Repair crew) Ballast control Complement Bowthruster 2 500 kW SAM Electronics Bridge control system Consilium Fire detection Fire extinguishing

SAM Electroics

Hamworthy

Mooring equipment

Class 332 m Length, (o.a)

317.2 m ength, (b.p.) Breadth, (molded) 43.2 m Depth. (molded) 24.5 m Draft, (designed) 13 m Draft, (scantling) 14.5 m GT DWT, (at design draft) DWT, (at scantling draft) 107.500 Speed 24.5 knots Accommodation ACCOMINIOUS ACCOMI Generators 4 sets x Diesel Generator (3,000 kW. each), 1 set x Emergency DG(550 kW) Deck machinery 12 x winches, electro-hydraulic, high-pressure type Ballast control system Behrens Pumpen 1 set x X-band & 1 set x S-band Radars Depth Sounders 1 set x MF/HF, 2 sets x VHF Radios Auto Pilot 2 cate v DGPS GPS A1, A2 and A3
INMERSET type F & standard C type GMDSS SatCom Boilers 1 x Auxiliary (6,000 kg/h) 1 x Exhaust-gas (5,500 kg/h) Fire extinguishing systems
CO2
Heat exchangers Tubular type & Plate type
A/C Air-handling unit: 1 set x 100%,
Condensing unit: 2 sets x 65%
Lifeboats 2 sets x 32P, conventional type
Liferafts 4 sets x 16P, 1set x 6P
Macta management Silvage purifying system Waste management Sludge purifying system

Tank Canacities(100 percent full) Water Ballast Tanks including peak tanks Heavy Fuel Oil Tanks including 11,000 sett. and serv. Tanks Diesel Oil Tanks including sett. and serv. Tanks 300 400

MSC Busan Main Particulars

September 28, 2005 Delivery Classification Germanischer Lloyd Length, (o.a.) Length, (b.p.) Breadth, (molded) 324.8 m 309 2 m 24.6 m Depth, (molded) Draft, (designed) Draft, (scantling) 14.5 m DWT (at design draft)
DWT (at scantling draft) 87 570 dwt 105,010 dwt 25.96 knots w NSD 12RTA96C-B Speed (90% MCR, 20% SM) Main engines Total installed power 93,360 ps x 102 rpm (90% MCR) Row Thrusters Generators Hyundai/HFC 5712 - 14K - SB Coatings Ballast control system

Radars Furuno S-BAND RADAR FAR-2837S-36AF, X-BAND RADAR FAR-2827-24AF Furuno/FF-700 Depth Sounders Yokogawa/PT-500AA-P-K4T Furuno/FA-100 Furuno DGPS/GP90D x 2sets GMDSS Furuno/GMDSS CONSOLE RC-1800T(FS-5000) Furuno / VHF FM-8500 x 2SFTS Furuno / SATCOM-C FELCOM-15 x 2sets Furuno / NAVTEX NX-500

Furuno / SATCOM-F FELCOM70 SatCom Classification 100A5 "Container Ship", SOLAS ?-2, Reg.19, +MC, AUT, IW, BWM-F

Mooring equipment
Fire extinguishing systems Fire detection system Fire detection system SARACOM / T2000

CMA CGM Excellent Main Particulars October 20, 2005 Germanischer Lloyd Length, (o.a.) 222.5m Length, (b.p.) Breadth, (molded) 212 m 32.2m Depth, (molded)
Draft, (designed)
Draft, (scantling) 19 3m 36,900 dwt DWT (at design draft) DWT (at scantling draft) Speed (90% MCR, 15% SM) 44.100 dwt 22.66 knots Main engines MAN-B&W 8K 80MCC
Total installed power28,880 kW x 104 rpm (MCR)
Bow Thrusters Brunvoll MAN B&W 8L23/30H Generators Engine controls HYUNDAI Blohm + Voss Bearings Bedrings
Coatings: HEMFLE
Ballast control system Behrens 500 cu. m./h
RadarsFuruno/ S-BAND RADAR FAR-2837S-36AF,
X-BAND RADAR FAR-2827-24AF
Furuno/ FE-700 Furuno/ FE-700 Tokimec/ PR-6414A-DW-SS2 Auto Pilot AIS Furuno / FA-100 Furuno DGPS / GP90D x 2sets Furuno/ GMDSS CONSOLE RC-1800T(FS-2570) Furuno/ VHF FM-8800S x 2SETS GMDSS Furuno/ SATCOM-C FELCOM-15 x 2sets Furuno/ NAVTEX NX-700 om Furuno/SATCOMF FELCOM70 Furuno/SATCOMF FELCOM70 Germanischer Lloyd, + 100A5 "Container Ship", SOLAS ?-2, Reg.19, +MC, AUT, IW SatCom

Fire extinguishing systems Saracom / T2000 Fire detection system Heat exchangers Donghwa Entec

LNG Enugu Main Particul BERMUDA 285.4 m Length, (o.a) Length, (b.p.) Breadth, (molded) 274.4 m 43.4 m Depth. (molded) 26 m 11.35 m 12.35 m 97,561 Draft, (designed) Draft, (scantling) DWT. (at design draft) 73.000 DWT, (at scantling draft) 83,060 Speed 19.75 knots
Accommodation 6 tiers
Main engines Marine Steam Turbine
Total installed power MCR: 33,700 PS x 86 rpm Propellers Fixed Pitch Propeller Bow Thruster Electro motor driven Anti heeling system 2 sets x 2 650 PS 2 windlasses, 9 mooring winches, 30 x 15 m/min Coatings Ballast tanks: Tar free epoxy 2 x 400 mid 8x 1.650 cu. m./h x 145 mlc Cargo pumps Cargo control Ballast control Radars Integrated automatic system
Integrated automatic system
X and S band
1 set MF/HF, 3 sets VHF Radios **GPS** 2 sets x DGPS GMDSS A1. A2 and A3 Plotters INS & FCDIS (2) x 57,500 kg/h Universal roller fairlead, Mooring equipment Closed chock, Bollard Fire extinguishing systems High expansion foam High pressure, single duct and central heating/cooling system

2 sets x 60 persons, totally enclosed type Liferafts 6 sets x 20 persons, 1 set x 6 persons Firefighting CO2 Tank Capacities (100 percent full)
Cargo Tanks
Water Ballast Tanks including 145 000 54.500 peak tanks Heavy Fuel Oil Tanks including 3.700 sett, and serv. Tanks Diesel Oil Tanks including 300 Fresh Water Tanks 300

French Flag Length, (o.a) 224 5 m 213 m 36 m 22.3 m Length, (b.p.) Breadth, (molded) Depth, (molded) Draft, (designed) 11.3 m Draft, (scantling) 11 7 m approx. 46.600 (international GT DWT, (at design draft)
DWT, (at scantling draft) 49,950 52,950 17.3 knots Speed Accommodation 6 tiers Sulzer 7RTA62U-B x 1 set Main engines Total nower MCR: 21.770 PS x 115 rpr 3 sets x 1,180 kW Fixed pitch propeller 2-windlass/mooring winch, Propellers Deck machinery 8-mooring winch(20x 15 tons) Coatings ballast tanks: tar free epoxy 2 x 400 mig one(1) long shafted multi-stage Cargo pumps

centrifugal pump per each tank half Radars Depth Sounders 1 set x MF/H **GMDSS** A1. A2 and A3 Plotters INS and ECDIS B & C type SatCom Boilers Fire extinguishing systems Conventional type Fire detection system Lifeboats 2 sets x 36 persons Liferafts 4 sets x 18 persons, 1 set x 6 persons hinged gravity type CO2 Firefighting

Benchijigua Express Main Particulars 126.7 m Length o.a. Capacity, passengers 1.350 Capacity, RoRo 341 cars, or 400 freight lane meters plus 123 cars

Main engines 4 x MTU 20V8000 diesels Power Speed 40+ knots

190 m

Spar Lyra Main Particula Length b.p.

183.25 m 32.26 m Breadth, molded Depth. molded 17.5 m Draught, scantling
Deadweight, all-told
Deadweight, cargo capacity 12.5 m 53.000 dwt 31,000 gt Gross tonnage 65,700 cu m Cargo volume(grain) No. of holds Deck cranes 4 x 36t Main engine power Speed, at 12.5m scantling draft Speed, at 6.1m ballast draft 9.480 kW DNV

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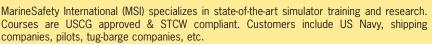
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ACR Electronics Inc., 5757 Ravenswood Rd., Ft. Lauderdale
FL 33310-5247
LC. Doane, P.O. Box 975, Essex, CT 06426

Maritime Associates, P.O. BOX 1788, Crystal Bay, NV 89402, 775-832-2422, 775-832-2424, maritimeas@charter.net

LINE & NET CUTTERS

Spurs Marine, 201 S.W. 33rd St., Ft. Lauderdale, FL 33315

LUBRICANTS/LUBRICATION SYSTEMSBenjamin R. Vickers & Sons Ltd., Airedale Mills, 6 Clarence Road, Leeds, W. Yorkshire LS10 IND, UK

MACHINERY MAINTENANCE, REPAIR &

Mackay Communications, 2721 Discovery Dr., Raleigh, NC 27616-1851

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Schottel GMBH & Co. KG, Mainzer Str 99 , D-56322-Spay/Rhine,

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onseal Flooring, 928 Fast 238th Street, Carson, CA 90745

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Hatteland Display, Bogstadveien, 19, , N-0355 Oslo, Norway Jotron Electronics, Box 85 , NO-328OT Jodalyng Norge, Norway Marine Electronic Solutions, 1522 Crabapple Cove, Jacksonville FL 32225

Reson Inc., 100 Lopez Road, Goleta, CA 93117 Saab Marine Electronics, Box 13045, 402 5Goteborg, Sweden

MONITORING

Martek Marine Ltd., Century Business Park Manvers Way, Rotherham, South Yorkshire 560 5DA, UK

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Tidewater Skanska, Inc., PO Box 57, Norfolk, VA 23501, 757-547-2153, 757-547-4806,

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rman Supply, P.O. Box 596, Wilmington, CA 90748

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MARINE POWER PLANT SYSTEMS Auramarine Ltd., Box 849 , FI-20101 Turku, Finland

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Michael J. Erland, 7001 Flewllyn Rd, Ottawa, Ontario K2S 1B6, Prime Mover Controls, 3600 Gilmore Way, Burnaby, BC V5G

4R8, Canada Reson Inc., 100 Lopez Road, Goleta, CA 93117

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Sea Ark Marine, P.O. Box 210, Monticello, AR 71655-0210

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Barnt, Lavis, & Associates, inic., 900 Filicine Filiy, Sulie 203, Severna park, MD 21146 Bay Engineering, 253 N. First Ave., Sturgeon Bay, WI 54235 BMT Fleet Technology, 311 Legget Dr, Kanata, ON K2K 1ZB,

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Groton, CT 06340

JMS Naval Architects & Salvage Engineers, 1084 Shennecossett Rd., Groton, CT 06340, 860-448-4850, 860-448-4857, jms@jmsnet.com, Contact: Blake Powell, VP, www.imsnet.com

John J. McMullen Associates, 4300 King St., Suite 400, Alexander, יה בכטעב
John W. Gilbert Associates, 75 Terry Drive, Suite 200, Hingham, MA 02043

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VUYK Engineering, P.O. Box 204, , 9700 AE Groningen,

Washburn Doughty, P.O. Box 296, E. Boothbay, ME 04544

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ComNav Marine Ltd., 13511 Crestwood Pl., Ste 15 15, Richmond, BC V6V 2G1, Canada

D & B Technologies, 1458 OCEAN SHORE BLVD #132, ORMOND BEACH. FL 32176-3613

Nauticast AG, Mariahilfer Strasse 50/211, A-1070 Vienna, Austria

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tmorgan@jesse-wallace.com RAMCO Manufacturing Co., 365 Carnegie Ave., Kenilworth, NJ

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Cummins Marine, 4500 Leeds Ave., Ste 301, Charleston, SC
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CWF Hamilton Co., P.O. Box 709, Christchurch, New Zealand
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Man B&W Diesel, 17 State St., NY, NY 10004
Man B&W Diesel A/S, Telglholmsgade 41, Copenhagen SV DK-

Man B&W Diesel AG, Stadtbachstrasse 1, Augsberg D-86153,

Maneco Products 91 Willenbrock Rd Unit B Oxford CT 06478
Markisches Werk Halver Gmbh, Box 1355, Halver D-58543,

Napier Turbochargers, P.O. Box 1, Waterside , South Lincoln LN5 7FD, UK LN5 7FD, UK
Nya Berg Propulsion AB, Box 1005, 430 90 Ockero, Sweden
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Niladelphia Resins, P.O. Box 309, Montgomeryville, PA 18936
Rolls-Royce Commercial Marine, 10255 Richmond Ave., Ste
101, Houston, TX 77042
Schottle GMBH & Co. KG, Mainzer Str 99, D-56322-

Spay/Rhine, Germany Ultra Dynamics Marine, LLC. (UltraJet), 1110A Claycraft Road,

Columbus, Url 43:29 Voith Schiffstechnik GMBH & Co., P.O. Box 2011, 89510 Heidenheim, Germany Wartsila Corporation, Box 244, FI-65101 Vasa, Finland Wartsila Lips, 3617 Koppens Way, Chesapeake, VA 23323 ZF Marine Group , Ehlerst. 50, 88046 Friedrichshafen, Germany

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BC V6V 6T3, Canada Lalizas SA, 21 Haidariou St., 545 Piraeus, Greece

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Walport USA . 39-5A Dover Rd South, Toms River, NJ 08757

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TFalvo@seawave.com Stratos , Donovan Business Park, St. Johns, NL Canada A1C

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LSI Lockmaster Security, 1044 S. Main Street, Nicolasville, KY

Smiths Detection, 30 Hook Mountain Road PO Box 410, Pine Brook, NJ 07058, 973 830-2131, 973-830-2200, susan.cooper@smithsdetection.com, Contact:

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Canada

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HALIFAX SHIPYARD, 3099 BARRINGTON ST, HALIFAX, NS,

Manitowoc Marine Group, 1600 Ely St., Marinette, WI 54143-Mark Van Schaick BV, Nieuwe Waterwegstraat, 3115 HE Mark van Schack by, Nieuwe Waterwegshaat, 3 15 Fe
Schiedam, Harbour 535/Port Of Rotterdam, Netherlands
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BAYONNE, NJ 07002

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United Marine Enterprises Inc., P.O. Box 22077, Beaumont, TX

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Austal USA, 100 Dunlap Dr., Mobile, AL 36633
Blount Marine, 461 Water St., Warren, RI 02885
Bollinger Lockport & Larose, P.O. Box 250, Lockport, LA 70374
Curacao Drydock Co., Box 3012, Wilmestad, Curacao,
Netherlands Antilles
Damen Shipyards, P.O. Box 1 Gorinchem, 4200AA Holland,
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Detvens Shipyards Inc., 1670 Drydock Ave., Bldg 236, North Detyens Shipparus Inc., 16.5 2 - ., Charleston, SC 29450 Fincantieri Canterieri Navali Italiani Spa, Merchant Shipbuilding

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United Defense, 1525 Wilson Blvd., Ste 700, Arlington, VA 22209-2444

United Marine Enterprises Inc., P.O. Box 22077, Beaumont, TX

VT Halter, PO Box 3029, Gulfport, MS 39505 Washburn Doughty, P.O. Box 296, E. Boothbay, ME 04544

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NY 11371 Maritime Institute of Technology, 5700 Hammonds Ferry Rd., Linthicum Heights, MD 21090 Poseidon Simulation AS, Box 89, NO-8370 Leknes, Norway Transas Marine Overseas Ltd., 12 Obukhovskoy, Oboroni, St. Petersburg 193019, Russian Federation

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Pipeline Communications and Technology, Inc., 2800 Woodlawn
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ational Maritime Training, 910 SE 17th St., Ste 200, Fort Lauderdale, FL 33316

LSI Lockmaster Security, 1044 S. Main Street, Nicolasville, KY

40356 Massachusetts Maritime Academy, 101 Academy Drive, Buzzards Bay, MA 02532

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Maritech, LLC, 100 Powermill Rd., Acton, MA 01725

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www.coastalmarineequipment

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Smith Berger Marine, 7915 10th Ave. S., Seattle, WA 98108
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54880 Timberland Equipment Ltd & Almon Johnson, 459

Industrial Ave., Woodstock, ON N4S 7Z2, Canada

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sales@coastalmarineequipment.com, Contact:

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Canada

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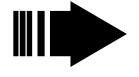


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Page	Advertiser	Product	R/S#	Page	Advertiser	Product	R/S#
6	Abb Turbocharger Systems AG	turbochargers	246	34	Mack Boring & Parts Co.	pumps & generators	224
32	AGMarine	autopilots	200	35	Marine Safety Consultants/Tidev School of Navigation, Inc.	water training and consulting	248
31	Allied Shipbuilders Ltd.	deck machinery	201	15	Marine Safety International	training and research	225
31	Anchor Marine	anchors and chains	202	35	Maritime Institute of Technology	<i>,</i> &	
26	Barco Simulation	display systems	203		Graduate Studies and Pacific Maritime Institute	maritime training	247
5	Caprock Communications	satellite communications	205	33	Maritime Professional Training	maritime training	226
33	Capsante/Technofibre	lifeboat and davit maintenance	206	22	Massachusetts Maritime Academy	training and education	227
10	City of Portsmouth	economic development	207	14	Military Sealift Command	employment N	NRSC
7	Climax Portable Machine Tools, Inc.	. portable machine tools	208	4	Motor-Services Hugo Stamp Inc.	diesel engine spare parts	229
31	Coastal Marine Equipment, Inc.	deck machinery	209	14	Nabrico Marine Products	deck machinery	230
32	Cospolich Refrigeration	refrigeration	215	13	New York City Dept. of Transportation	employment	231
12	COTECMAR	shipyard	210	17	NYU Press	publishers	228
3	Crowley Maritime Corporation	marine logistics/transportation	211	2	Orkot Marine	bearings	232
32	CSD North America	pipe and cable sealing systems	212	27	Panametrics-NDT	ultrasonic thickness gauges	233
23	Daewoo Shipbuilding & Marine Engineering Co., Ltd.	shipbuilder	213	19	Samsung Heavy Industries Co., Ltd.	. shipbuilder	234
16	Detyens Shipyard, Inc.	shipyard	214	27	Sasakura	fresh water generators	235
35	DM Consulting	conferences, training	246	31	ShipConstructor	CAD/CAM	236
29	Generon IGS	nitrogen generators	216	29	Simplex Americas, LLC	stern tube and shaft seals	237
25	Hanjin Heavy Industries & Construction Co., Ltd.	shipbuilder	217	11	Smiths Detection	portable detection equipment	238
24	Hyundai Heavy Industries Co., Ltd.	shipbuilder	218	26	SNAME	design/engineering publications	239
26	Imes, Inc.	lifeboat and crane testing	219	29	Sohre Turbomachinery	grounding and earthing brushes	3 240
13	In-Place Machining	crankshaft repair	220	21	STX Shipbuilding	shipbuilder	241
C2	Japan Radio Co., Ltd.	communications	221	26	Superior Energies, Inc.	insulation manufacturers	242
8	L3 Communications	AIS systems	222	1	USMMA	maritime transportation school	243
31	Mack Boring & Parts Co.	pumps & generators	223	22	Western Fire & Safety Co., Inc.	fire extinguishers	244
				C4	Wooster Hydrostatics	Hydrostatic repairs	245

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manufacturs remotely mounted, centrally monitored vision systems utilizing a combination of leading edge Thermal Imaging, Generation III Light Intensification, Ultra-low Light, and Color Camera Technologies.

Circle 101



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units to generator sets, Cat Marine offers a complete line of systems. ACERT Technology is the product of \$500M investment structured on broadest product, application and manufacturing base in the industry.

Circle 102



Cole Hersee

Cole Hersee introduces its Recessed Toggle Switch for marine applications. It is comprised of a

standard toggle switch centered at the bottom of a plated steel bowl measuring .892 in. deep. This new design prevents accidental actuation of the switch by passengers.

Circle 103



Deep Develoment

Recording high resolution video in environments is what Viperfish digital recorders have been designed for. Available for applications such as rugged top side, battery operated and underwater recording --Viperfish Digital Recorders are designed on a powerful digital platform that records non-multiplexed, high resolution video.

Circle 104



Northern Lights

New York Water Taxi implements
Northern Light's M33C Commercial Diesel Generators. With each M33C, there is a naturally aspirated four-cylinder Lugger diesel engine that provides the torque and efficiency commercial operators require.

Circle 105



Mack Boring

Mack Boring & Parts Company has established a Commercial Marine Sales Divi-

sion. The new division will distribute large-bore commercial marine engines from Mitsubishi, servicing Maine to North Carolina. Mack Boring will carry and service Mitsubishi engines ranging from 400 hp to 2,000 hp.

Circle 106



Mid-West Instru-

ment introduces its new Model 123 Differential Pressure Gauge. This new gauge uses the same sensing and output method as the Model 120. Like the Model 120, the Model 123 is available in aluminum or 316/316L stainless steel bodies, 316 S.S. springs and internal parts, and a

wide variety of elastomers.

Circle 107



Desmond Stephan

The performance of the Swirl-Off tool is dependent on the power it receives from your disc sander, grinder, polisher, or drill motor. The higher the RPM the faster the material will be removed. The tool will give its performance when a disc sander with speeds from 1500 to 4000 rpm are

Circle 108



Peck & Hale

Peck & Hale is a designer and manufacturer of cargo securing systems for the Defense and

Transportation industries. Peck & Hale offers a comprehensive service for the design, supply, refurbishment and replacement of equipment for all types of cargo securing

Circle 109



Redwise

Redwise Maritime Services of Baarn, the Netherlands, provides a top quality take-

over, sail-over, hand-over service for virtually every type of vessel, wherever you need it picked up or delivered. In addition to ship delivery, Redwise is also active as a specialist recruitment agency for mariners operating.

Circle 110



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waterjet maneuvering systems. Its unique patented designs, which provide diverse maneuverability and auxiliary propulsion, have been the installation choice on vessels worldwide.

Circle 111



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containment and cleanup equipment, marine security and force protection/security barriers, consumable supplies and ancillary equipment for oil & hazardous materials spills. The products team supports international and domestic clients.

Circle 112



Smith Hamm

Througout their fabrication and welding facilities, their machine shop and supply division, Smith Hamm is experienced in all

phases of petroleum, chemical, plant, marine and offhore work.

Circle 113



Totem

Totem Plus is introducing its new DNV certified Personal Computer-

Totem PC TPC 1.2 Totem PC is a PC compatible computer system designed to be used in maritime environment. The computer is based on Intel computer technology and incorporate Intel 856G chipset.

Circle 114



HBM

The new one-piece steel P2V pressure transmitter from HBM is aimed at users needing reliability combined with accuracy. The design of the P2V is similar to HBM's Blueline series because the monolithic measuring body eliminates welded seams and clamped connections connecting to the measurement medium.

Circle 115



Enmet

Enmet's Spectrum SP with internal pump and a uniquely designed sample

head was developed to meet these demanding requirements. Spectrum SP features a backlit digital display, dual-level alarms and a rechargeable battery.

Circle 16



DieselCraft

Dieselcraft Fluid Engineering of Auburn, Ca. has developed a new

Two Stage Diesel Fuel Purification System. Stage one is a high-speed centrifuge separator that removes 99.9% of water and 95% of solid contaminants in diesel fuel. Stage two will address degradation, oxidation and repolymerization in fuel.

Circle 117



VingCard

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Dania office stocks a complete range of TrioVing and VingCard traditional products. Contact our Sales Manager at: marinesales.usa@vingcard.com for further information.

Circle 118



Netwave

NetWave Systems introduced its NW-4000 series of Com-

pact Voyage Data Recorders. This VDR concept was developed in a co-maker ship between several manufacturers, making use of so Digital Signal Processors, within networked microprocessor architecture.

Circle 119



Mastervolt

Mastervolt has introduced the new Whisper 8 and 10

kVA generator sets which bridge the gab between the popular 6 kVA and the 12 kVA Ultra. The newly developed sound shields make the generators run quietly. The advanced DDC system, the Digital Diesel Control, are delivered as standard with the generator sets.

Circle 120



ASA/Jensen

ASA/Jensen Marine's Voyager Observation System can be utilized

as a way to keep watch over the engine room or sleeping quarters. Using the system to for potential fire hazards is becoming is a way to stay informed of the boat's inner workings. As another option, the observation system can also be used as a security system.

Circle 121



MEDC

MEDC launched a new range of heavy duty control stations and terminal

boxes for use in potentially explosive atmospheres. The new range comprises of various Control stations and Terminal boxes manufactured in both Stainless steel and GRP with a full range of pushbuttons, indicator lights, rotary switches among other options.

Circle 122



Graco

Graco has introduced a data recording kit designed to record critical appli-

cation information on its Reactor proportioning system. The kit records the volume of material sprayed, target and actual A and B pressures, primary temperatures of the A and B components as well as hose temperature.

Circle 123



Ecom

The ecom i.roc x 10-Ex is a compact, industrial PDA

based on a Pocket PC. It features three modes of communication-integrated WLAN 802.11b, Bluetooth and IrDA infrared port. Three different versions of the i.roc x 10-Ex meet the diverse needs and requirements of industry for exareas or unclassified areas.

Circle 124



, AE Light

AE Light introduced the 14W HID Power

Light. The model PL14, 14W Power Light is a personal search-light. It produces 800+ lumens of true white light in a compact beam. Smaller and lighter than the 24W Power Light (PL24), this new model can be used for law enforcement, border patrol, search & rescue, andmaritime interdiction

Circle 125

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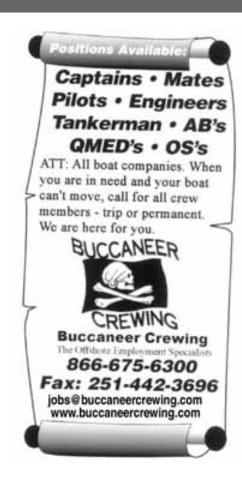
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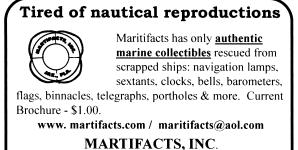
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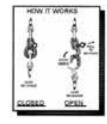
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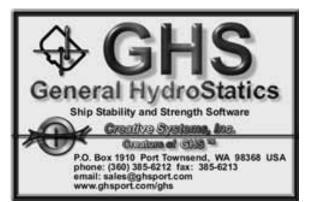


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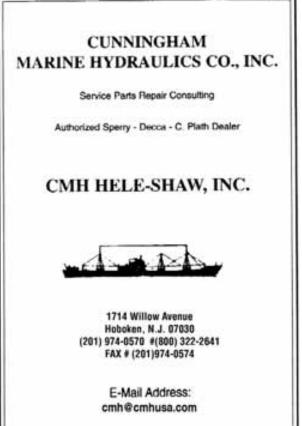
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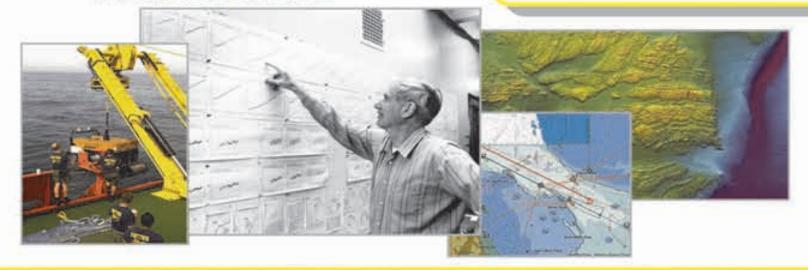
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