December 2002

MARITIME REPORTER

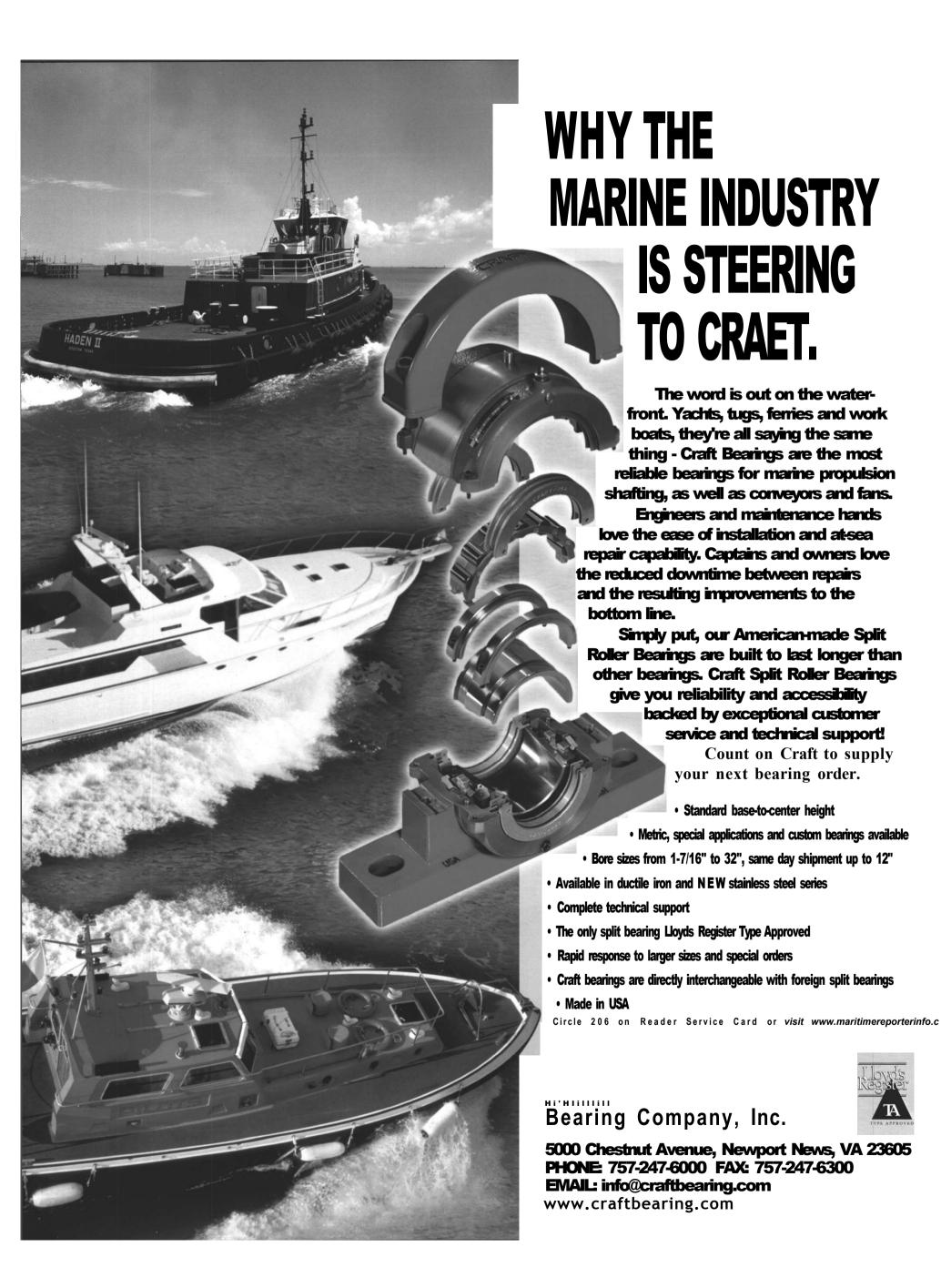
AND ENGINEERING NEWS

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There are many Great Ships of 2002, but

DAT's Incredible

ZAR investigates Ultra discusses what it real Investment in Design Government Update • TBT Phase Out • Electronics Update



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Contents

A Loss of Prestige

The break up and sinking of the tanker Prestige has the marine industry facing some tough choices.

13 Signed, Sealed, Delivered ... Unsure?

President Bush has signed the Maritime Transportation Security Act. Dennis Bryant reasons that the new measure could put the U.S. out of step with other nations with regard to maritime security.

> - By Dennis L. Bryant, Senior Maritime Counsel, Haight Gardner Holland & Knight

19 Big & Efficient, Redefined

IZAR has intensified its research efforts to create a broader business platform in the energy market, and is talking about its Ultra Large Floating Production Systems (ULFPS) as central to its Seagas Project.

— By David Tinsley, Technical Editor

21 Providing Cover

Dr. Michael Champ offers an update on the phase out of TBT coatings.

24 Eve for Design

As cruise ships get larger, so too does the complexity of their interior design and outfitting. Mark Hilferty examines proven and new techniques to bring magic to cruise shipping via technology.

— By Mark Hilferty, Joint Managing Director, McNeece

26 Great Ships of the Year

Seventeen ships, from the first Double Acting Tanker (DAT) to the first commercial dry cargo vessel to be built in the U.S. in 10 years are featured on these pages. Also, read about the "Malacca-max" tanker with the revolutionary Ax-bow; Contship Aurora, built by Daewoo and the first ship built to Germanischer Lloyd's new "Green Passport"; and the Chinesebuilt Rickmers Hamburg.



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215 NW 3rd Si., Boynton Beach, FL 33435

Associate Publisher

Gregory R. Trauthwein • traulhwein@marinelink.com

MANATORIALI

Regina P. Ciordiello • ciardiello@mar Assistant Editor

Jennifer Rabulon • rabulan@mori.

Technical Editor

David Tinsley Contributing Editor

Dennis L Bryant, Senior Maritime Counsel, Haight Gardner Holland & Knight **Editorial Consultant**

James R. McCaul, president, International Maritime Associates

MARKETING

Marketing Manager

Richard Grable • grable@marineli Tel: (Sil) 732-1659; Fax: (561) 732-6984

PRODUCTION

Production Manager

Michael Lowe • lowe@marinelink.com

Asst. Production Manager Mortemy • martemy@marine

CIRCULATION

Circulation Manager

Dale L. Barnett • bornett@marin

ADVERTISING SALES

Vice President of Sales

Lucia M. Annunziata · onnunziato@marinelink.com National Sales Manager

Rob Howard • howard@marinelink.com Tel: (561) 732-4368; Fax: (561) 732-6984

North American Sales Manager Brett W. Keil • bkeil@marinelink.com

Tel: (561) 732-1185; Fax: (561) 732-8414 Director, New Business Development Jeon Vertucci • ver1ucci@marinelink.com

Manager, Information Services

Una Angelino • angelino@morinelink.com Manager, Accounting Services

Esther Rothenberger • rothenberger@marine Manager, Advertising Services

Kristen O'Molley • o'malley@mai Classified Soles Tel: (212) 477-6700

PUBLISHERS

John C. O'Molley • iomalley@marinelink.com

Chief Financial Officer

International Sales Operations

Managing Director, International Sales TONY STEIN

12, Broehead, Bo'ness, West Lothian EH51 0BZ, Scotland, U.K. Tel: +44 (0) 1506 822240; Fax: +44 (0) 1506 828085

CHARLES E. KEIL, Vice President, International Operations

215 NW Third Street, Boynton Beach, FL 33435 Tel: +561-732-0312: Fax: +561-732-8063 24-hr Tel/Fox: +561-998-0313; Mobile Tel: +561-716-0338 e-mail: ckeil@marinelink.com

Germany/Switzerland

12. Broehead, Bo'ness, West Lothian EH51 OBZ, Scotland, U.K. Tel: +44 (0) 1506 822240; Fax: +44 (0) 1506 828085

Japan KATSUHIRO ISHII

Ace Medio Service Inc., 12-6, 4-chome, Nishiike, Adachi-ku, Tokyo 121, Japan Tel: +81 3 5691 3335; Fax: +81 3 5691 3336

JO, YOUNG SANG

Business Communications, Inc., Kwangwhamun P.O. Box 1916, Seoul, Korea Tel: +82 2 739 7840; Fax: +82 2 732 3662

Scandinavia STEPHAN R.G. ORN/LEON SCHULZ

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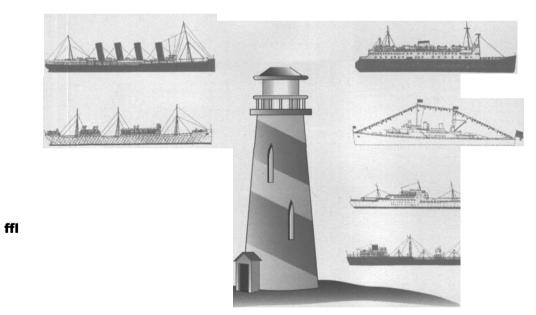
NORTHROP GRUMMAN
Newport News

The Index

Directory of companies given editorial coverage in this edition of Maritime Reporter & Engineering News.

3. Maj	30	Dalian Shipyard	33	Keppel Corp.	10	Rolls-Royce	28,37
Aalborg	30	Davit Intl.	28	Keppel Offshore & Marine	10	Samsung Heavy Industries	30,31
ABB Flakt Marine	28	DFDS	30	Kleven Verft	20	Schat Harding	30,33
ABB Industry	26	DSB	28	KMSS	30	Scheepswerf Bijlsma	20
ABS	8,10,31,37	Eidesvik and Simon Mokster Shipping	20	Knutsen OAS Shipping	20	Semco	28
Aker Kvaemer Group	10	ExxonMobil Marine Fuels	32	Kongsberg Simrad	30	Shell Nigeria Exploration and Prod	luction 28
Alaska Marine Highway System	10	Fassmer	28	Kvaemer Masa Marine	10	Shinko	37
Alfa Laval	28	Flender	28	Kvaemer Masa Yards	26,32	Shipbuilder's Council of America	12
Andrew Weir & Co.	32	Flensburger Schiffbau GesellSchaft	30	Leica	30	Simrad	28
Aquamarine Ship Holding	28	Fortum Shipping	26	Lips	26,28	Skanti	28
Austal USA	32	Foster Wheeler	19	Lloyd's Register	30,31	SMIT	8,12
Baltic Exchange	32	Furuno	28	MacGregor	30	Statoil	20
Bender Shipbuilding & repair	10	Germanischer Lloyd	28	MAN B&W	26,28,37	Stena RoRo	28
Blohm+Voss	28	Great Western Steamship	32	Mare Shipping Inc.	8	Sumitomo Heavy Industries	26
Blue Star Ferries Maritime	30	Haight Gardner Holland & Knight	13	Marioff	30	Teamtec Marine Products	37
BP Shipping	30	Hamworthy	37	McNeece	24	TOTE	26
Brown Bros.	28	Hanjin Heavy Industries	28	Mitsubishi Heavy Ind.	11,37	Trogir	37
Brunvoll	26	Hansa Shipping	28	Mulder & Rijke	33	U.S. Customs	18
Bureau Veritas	30	Hellspont	31	NASSCO	26	Univan	32
Calisa S.p.A.	30	Hitachi Shipbuilding & Engineering	8	Naviera Tamaulipas S.A.	10	Universe Maritime Ltd.	8
Carnival Cruise Lines	26	Hyundai Heavy Industries	28	Nemarc Shipping	26	Uson	28
Caterpillar	10	Hyundai Heavy Industries	37	Newport News Shipbuilding	32	Valmarine	28
Caterpillar Motoren	30	IMO	8,21	Niarchos Ltd./Anole Shipping Co.	37	Viking	28
Chugoku	28	Inmarsat	37	Nippon Oil Corp.	28	Vision Technologies Systems	12
Conoship International	20	Institute of Chartered Shipbrokers	32	NKK Corp.	28	VT Halter Marine	12
Conrad Industries	10	INTERTANKO	8	Norsafe	28	Wdrtsila Corp. 1	11,26,28,30,31
Consilium	30,37	IZAR Fene Shipyard	19	Northrop Grumman	32	Whitefin Shipping	37
Contship Containerlines	28	IZAR Seville Yard	26	NYK Line	28	Wynn Marine	33
Costa Crociere	26	James Fisher & Sons	32	PT Apexindo	10	Xiamen Shipyard	30
CP Ships	28	Jotun Marine Coatings	22	Raytheon	28		
Crowley Maritime	12	JRC	30	Renk-Tacke	28		
Daewoo Shipbuilding and Heavy Machinery		Kamewa	28,30	Rickmers Linie	30		
	28,30,37	Kelvin Hughes	28	Rickmers Linie America	32		

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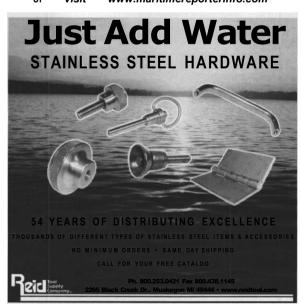
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Editor's Note

his is not the way that I prefer to launch into our year-end Great Ships edition, but unfortunately, It has happened again. On my early a.m. drive to work on Wednesday, November 20, the radio in my car was tuned to WBAB 102.3 FM, the "Roger & JP" show, which is a couple of stereotypical shock jocks better known for lockeroom humor than intelligent debate of world events. It was through this unlikely duo that I first learned that the 81,589-dwt tanker Prestige had finally sunk. The maritime industry had hit the mainstream again, and not in a positive light. The disaster really hit the big time with the publication of the November 25 edition of the the Wall Street Journal. A page 1 article



entitled "Clash of Politics, Economics Sealed a Tanker's Fate" examines the Port of Safe Harbor rules, or lack thereof, and the likely effects it had in the loss of Prestige.

For those *MR* readers outside of the U.S., it is important to realize that, despite nearly 95,000 miles of coastline and navigable waterways, and despite its status as the worlds No. 1 trading nation, maritime industry awareness in the U.S. is generally confined to those living immediately on the coasts, rivers and lakes. Simply put, it is a subliminal part of the American psyche, until, of course, something goes wrong. But listening to the duo ramble on about the sight of seeing the huge ship break in half and sink, Roger or JP ... I have no idea which is which .. simply asked:

How does a ship break?

Despite the early hour and the absence of my first cup of coffee, my mind broke into "work mode" thinking of dozens of reasons as to why ship accidents and sinkings occur: Age, Cumulative effects of the sea; Poor maintenance practices/corrosion; Politics; Bad navigation/decision making; Engineering miscalculations ... the list goes on.

Despite my initial reaction of "these guys have no clue about the marine business" and my self assurance that I could lead a reasonably lively debate on the matter, I found myself coming back to the same, simple question that the radio disc jockey posed:

How does a ship break?

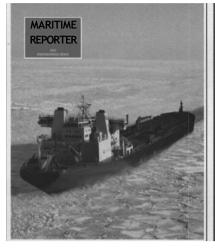
Frankly, it is confounding. I am the first to defend the marine business as safe and efficient carriers of all types of cargo around the world. In the coming weeks, I will be deluged with myriad data and statistics regarding the incredibly high percentage of cargo that goes through, year in, year out, without incident. But, as in every walk of life, there are good owners and bad owners; safe operators and unsafe operators; reputable builders and scurrilous builders. But with the vast resources, spanning from the International Maritime Organization to the U.S. Coast Guard to the individual offices of every vessel owner, builder and naval architect and marine engineer, loss due to structural failure is simply unacceptable. Delivering a cargo safely following a perilous 5,000 miles journey is deemed boring, un-newsworthy, by the general media. But, a ship breaking in half and sinking; spilled cargo; oiled critters of every genus pulled dead and alive from the sea is dramatic, heartwrenching and *very* newsworthy, the perfect cue for lawmakers — small and large — to stand on the nearest soapbox and demand change. Ironically, on November 19, a truck rolled off of a ferry and into Long Island Sound, resulting in loss of life and injury. Roger or JP (which one, I don't know) again asked "How does a truck roll off of a ferry?" I've taken that ferry, and I would also like to know.

How does a ship break?

Granden Rows, I in! " Jose to comme in The Transferrence of the State of the State

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On the Cover



This month's cover features Tempera, the world's first Double Acting Tanker, and a Great Ship of the Year, featured on page 26. The vessel, built in Japan under license from Kvaerner Masa Yards, is unique in that it travels bow first in normal operating conditions, stem first in icebreaking mode. The versatile Azipod solution makes the ship possible.

Also in this Issue

- 8 A loss of Prestige
- 10 Bender wins PSV contract
- 11 Wartsila, MHI team to build new engine.
- 12 Higher tanker rates justified
- 32 Univan container fleet expands by six
- 38 Buyer's Directory
- 40 Advertiser's Index
- 41 Classified Ads

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As a Ship Sinks, So Does Some Credibility

The break up and sinking of the tanker Prestige last month off the coast of Spain is sure to create grass root changes in the maritime market that far exceed the economical and ecological damage caused. While it is impossible to determine, exactly, what new measures may be, there is an undeniable feeling that the powers in charge are determined to ensure that this sort of event is never repeated again. The fate of the tanker and the political and procedural situation that preceded it were fodder for the front page of the Wall Street Journal recently, not exactly the publicity the maritime sector seeks. There are many issues that jump to the forefront of the Prestige incident, including, and in no particular order: Procedures regarding ports of safe refuge; Phase-out of single hull tankers; Survey and Inspection; Design, Construction and Maintenance; and Marine Salvage and Recovery.

To the credit of all involved, the flow of information regarding the ship, its history, its status and its prospects was clear and free flowing from all corners, including SMIT, ABS, IMO and INTERTANKO. The availability and use of information could prove critical in assuring catastrophes such as Prestige are not repeat-

The following is excerpted from IMO's release on

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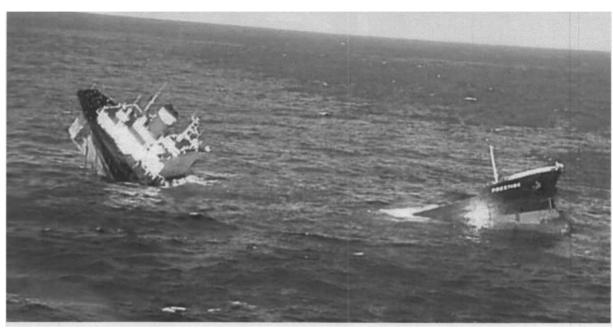
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the matter on November 20:

"IMO's main concern now is to establish, as quickly and as thoroughly as possible, exactly what went wrong in this case so that the effectiveness of the regulatory framework that IMO has put in place can be properly assessed and action taken, if need be, to rectify any weaknesses or deficiencies identified. Under the provisions of SOLAS and MARPOL, the Flag State Administration is required to conduct an investigation into serious casualties. The Flag State authorities of the Bahamas are therefore urged to expedite their investigation into the incident and provide IMO with their findings, conclusions and recommendations."

- Greg Trauthwein

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World Tanker Fleet

< 10,000 dwt

World Tanker Fleet (including chemical carriers) 8/2002

> 10,000 dwt	4,916
Total	7,320
World Single Hull Tanker Flee	t (including chemical carriers) 8/2002
< 10,000 dwt	1,829
>10,000 dwt	3,414
Total	5,243
World Double Hull Tanker Fle	et (including chemical carriers) 8/2002

<10,000 dwt

>10.000 dwt 2,077 Total

(Source Clarksons)

2,404

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News

KMM Designed PSV to be Built by Bender

Bender Shipbuilding and Repair Co., Inc. won a contract from Naviera Tamaulipas, S.A. of Tampico, Mexico, to build a 202-ft. (61.5-m) Platform Supply Vessel (PSV) designed by Kvaerner Masa Marine (KMM), part of the Aker Kvaerner Group. The design is based on the K220, part of KMM's new K-series of Platform Supply Vessel designs.

The 202 x 54 x 19-ft. (61.5 x 16.4 x 5.7-m) vessel was designed to incorporate the specific needs of the owner for operation in the Mexican offshore market. It includes new technologies and embodies market trends, with its oblong liquid mud tanks outboard of the center line bulk mud tanks, and 600-hp A/C electric motor driven CPP tunnel thrusters, two in the bow and one in the stern. The vessel will be certified to ABS DPS 1 and will be equipped with a



5,300 gpm fire monitor driven by an A/C electric motor. Propulsion consists of two Caterpillar 3516B DITA diesel engines driving fixed pitch open propellers. The vessel design is based on the KMM standard K200 series K220 that KMM developed specifically for the Gulf of Mexico market. The K200 series consists of PSV designs where the second two digits represent the design deadweight in hundreds of tons. The design has been tailored to the facilities and construction philosophy at the Bender shipyard. "We welcome this opportunity to team with KMM and with Capt. Sanchez and his team at Naviera Tamaulipas to construct a vessel which will be the best equipped and mission capable PSV in the Mexican Flag Fleet," said Tom Bender, presi-

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dent, Bender Shipbuilding.

Conrad Industries Awarded Ferry Contract

Conrad Industries. Inc. has awarded a \$9.5-million contract for the Alaska Marine Highway System. The contract award calls for the construction of a 181-ft. (55.1-m) ferry capable of transporting 149 passengers and 18 vehicles. When delivered, the vessel will provide service between Metlakatla Ketchikan, two of the Inside Passage of Alaska's southernmost communities.

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Keppel Wins Barge Order

Keppel Corporation Limited, through its offshore unit in Keppel Offshore & Marine Ltd (Keppel O&M), has clinched a \$14.1-million contract to build a swamp barge from repeat customer, PT Apexindo. The Indonesian drilling contractor, who recently obtained a public listing on the Jakarta Stock Exchange, has earlier awarded Keppel with two other contracts, one for the new construction of a 226-ft. (68.8m) swamp barge Raisa, which was launched on October 22, 2002, and another for the repair and refurbishment of swamp barge Maera — whose sixmonth refurbishment is halfway com-



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Wartsila, MHI to Develop New Diesel Engine by 2004

Wartsila Corporation and Mitsubishi Heavy Industries (MHI) will together develop a new 500-600 mm cylinder bore engine, with the ambitious goal of having the first unit ready for delivery in 4O 2004. The development perhaps ushers in a new era of cooperation amongst major equipment suppliers, which continually search for innovative means to keep product lines up to date while simultaneously keeping a lid on soaring new product development costs. According to Mikael Makinen, Wartsila group vice president, Marine Division, the development costs for the engine will be shared equally, and the engine will be marketed and sold separately, branded with both the Mitsubishi and Sulzer name.

"We see in the market that we (Wartsila and MHI) are complementing each other rather than competing," Makinen said. A collaboration of this scale is not unprecedented, as Wartsila and Cummins formed and eventually dissolved a similar relationship in which the companies sought to develop and sell a smaller engine range.

"We learned a lot from that experience," Makinen said. "First, it has to be very clear on who is responsible for what... and it helps if the partner com-

panies have a similar philosophy."

Past disappointments notwithstanding, Makinen is confident of success with the much larger Japanese partner, which is nearly 10 times larger than the Finnish company with a nearly \$22.1 billion turnover versus Wartsila's \$2.4 billion turnover. In fact, Makinen admits that the intention of the new partnership is to develop more than just one engine, though nothing is confirmed past the initial engine.

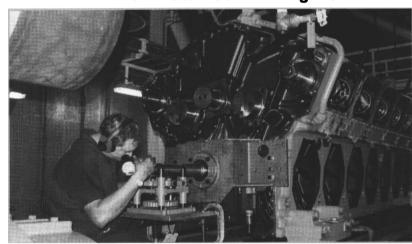
The low speed marine diesel engine will have a 500-600 mm cylinder bore, and will be targeting a wide variety of ships, including Handymax and Panamax bulk carriers, large product tankers, container feeder vessels and medium-sized reefer ships.

Both companies currently manufacture a range of low-speed marine diesel engines, with Wartsila's Sulzer range covering the 5,000 to 80,000 kW range, and Mitsubishi's UE engines covering the 1,120 to 46,800 kW range. While Makinen did not suggest the new unit will directly replace a Sulzer engine, he did say that the Sulzer 52 UB is one of the oldest engines in the brand's range, and he envisages it being around for another 10 years.

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News

Construction of World's Largest Dredger

SMIT has been awarded a contract from IHC of The Netherlands to provide heavy lift services next year, during the construction of the world's largest selfpropelled cutter suction dredger. Commencing in January 2003, the contract

will involve at least 10 visits to IHC's Rotterdam yard. Over an eight-month period, the floating sheerlegs Taklift 1 and Taklift 4 will install modules equipment during the construction of the 45,000 cum jumbo dredger. The newbuild, for Belgian dredging group Jan de Nul, will be delivered in 2003.

Tom Crowley Jr., Honored with AOTOS Award

Norman Mineta, U.S. Secretary of Transportation, presented one of two United Seamen's Service 2002 Admiral of the Ocean Sea (AOTOS) Awards to Tom Crowley Jr., chairman, president and CEO of Crowley Maritime, on the

evening of November 8. An AOTOS award was also presented to Capt. Timothy A. Brown, president of the International Organization of Masters, Mates & Pilots, ILA, AFL-CIO. The AOTOS award honors those within the shipping industry who have made significant contributions to American shipping and American Seafarers.

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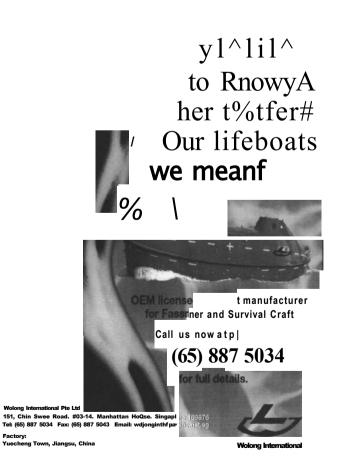
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VT Halter Marine Secures **OSV** Contract

Vision Technologies Systems, Inc.'s (VTS) subsidiary, VT Halter Marine, Inc. won a contract to build an Offshore Supply Vessel (OSV) for an undisclosed interest. The contract includes options for six additional vessels. This contract announcement, which includes options for six additional vessels, comes within days of VTS concluding the purchase of Halter Marine's assets. This state-of-theart OSV, scheduled for delivery in approximately 13 months, will be ABSclassed and U.S. flagged for international service. Pricing and vessel specifications were not disclosed.

SCA: Tanker Rates Justify **Higher Prices**

The vessel retirement schedule in the OPA '90 will force retirement over the next five years of at least 12 U.S.-flag product tankers totaling almost 500,000 dwt of capacity (approximately 25 percent of the total U.S.-flag product tanker fleet) and over 50 U.S.-flag tank barges greater than 5,000 gt totaling over 1,000,000 dwt of capacity (approximately 45 percent of the total U.S.-flag ocean-going tank barge fleet greater than 5,000 gt). The economy has been struggling and recently there have been warm winters, but with heating oil stocks in New England 27 percent below average for the last four years and the economy expected to recover, demand for petroleum product movement will increase causing charter rates to rise along with demand. According to the Shipbuilders Council of America (SCA), with long-term charter rates for U.S.-flag double-hull tankers now at a level of \$37,000/day, rates justify construction costs of approximately \$85 million per vessel. The breakeven time charter rate for a \$85 million handysize tanker utilizing 25 year Title XI financing at 7 percent per annum and daily operating costs of \$15,000 is approximately \$34,700/day, a rate well below today's market.

Maritime Industry Gets A New Act

By Dennis L. Bryant, Senior Maritime Counsel, Haight Gardner Holland & Knight

After two years of machinations within Congress, involving various federal agencies and with some input from the private sector, the United States finally has a Maritime Transportation Security Act. This measure, when fully implemented, will impose broad security requirements on the maritime industry. It will also put the United States out of step with other nations with regard to various aspects of maritime security.

This bill is a combination or synthesis of measures adopted separately by the Senate and the House of Representatives. The Senate passed the Port and Maritime Security Act of 2001 on December 20, The Maritime Transportation Antiterrorism Act of 2002 passed the House of Representatives on June 4, 2002. The two measures took somewhat different approaches, but there were no major differences in the overall philosophy. Thus, it was relatively easy (at least by usual Capitol Hill standards) to fashion a compromise that all could live with. The success of the effort is reflected in the final vote. In the Senate, the bill passed 95-0. In the House, it passed by voice Thus, there is a strong mandate, similar to that found with passage of the Oil Pollution Act of 1990 (OPA 90), in the United States to significantly enhance maritime security.

The Act includes numerous separate provisions. I will only attempt here to highlight some of the more important.

Vulnerability Assessments

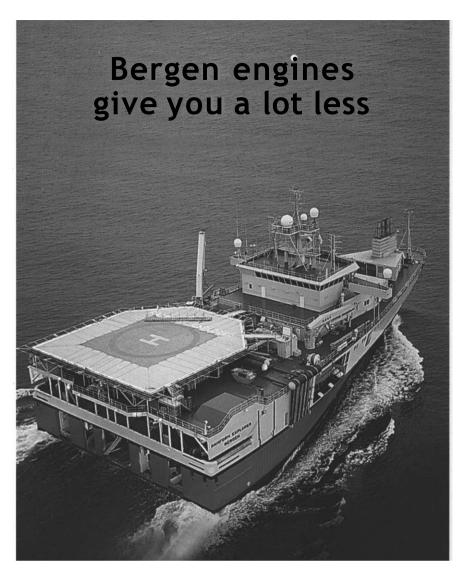
The Act requires facility and vessel vulnerability assessments to be done by the Coast Guard. The vessel vulnerability assessments will be limited, under this provision, to identification of vessel types that pose a high risk of being involved in a transportation security incident. The term 'transportation security incident' is defined in the Act as a security incident resulting in a significant loss of life, environmental damage, transportation system disruption, or economic disruption in a particular area. It is expected that tank vessels, passenger ships, liquefied natural gas (LNG) and liquefied petroleum gas (LPG) carriers, and container ships will be found vulnerable (at least to some extent) under this criteria.



Dennis L. Bryant, Senior Maritime Counsel at the law firm of Haight Gardner Holland & Knight, Washington, D.C., is a contributing editor of MR/EN.

Security Plans

Similar to oil spill response plans under the Oil Pollution Plan of 1990 (OPA 90), the Secretary of the Department in which the Coast Guard is operating has been tasked with preparing a National Maritime Transportation Security Plan and Area plans for each Captain of the Port (COTP) Zone. Commercial vessels and facilities that the Coast Guard believes may be involved in a transportation security incident will be required to prepare and submit to the Coast Guard security plans for deterring a transportation security incident to the maximum extent feasible. The vessel and facility plans must be consistent with the National and Area plans; identify the qualified individual having full authority to implement security actions; identify and ensure by contract or other means approved by the Secretary the availability of security measures necessary to deter to the maximum extent practicable a transportation security incident; and describe the training, drills, and security actions of persons on the vessel or facility to be carried out under the plan. The plan must include provisions for establishing and maintaining physical security, passenger and cargo security, and personnel security; controlling access to secure areas of the vessel or facility; procedural security policies; communications systems; and other security systems. Unlike the OPA 90 situation, the vessel and facility plans are not limited to solely relying upon private resources, but the full extent of public resources in vessel and





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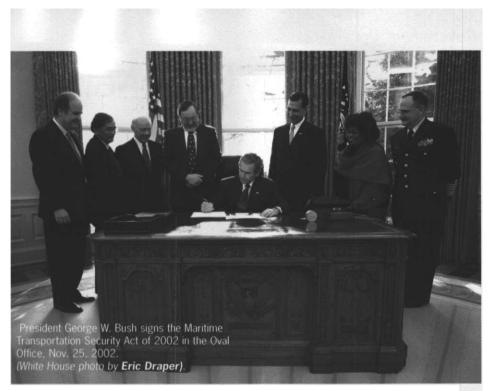
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facility security plans is not yet clear. The Coast Guard must promulgate its regulations for vessel and facility security plans by April 1, 2003. The vessel and facility security plans must be submitted to the Coast Guard within one year after the Coast Guard promulgates its regulations. Vessels and facilities will be allowed to operate under unapproved plans for up to one year, if they certify they have taken various measures. This will provide the Coast Guard with time to review and approve the plans.

At the same time, the International Maritime Organization (IMO), a specialized agency of the United Nations, is preparing to adopt international standards for ship security plans. The U.S. and IMO provisions will have numerous similarities, but also some striking differences. Both will require designation of company and ship security officers, in addition to development of the security plan. The IMO plan, though, will be prepared in accordance with IMO guidelines and will be approved by the flag state or its authorized agent (generally an IACS classification society). The U.S. plan will be prepared in accordance with USCG regulations and will be approved by the Coast Guard. The IMO plan will be required of all commercial vessels engaged in international trade of 500 gt and greater. The U.S. plan will be required of vessels designated by the Coast Guard. Tentatively, the IMO requirements will come into effect on July 1, 2004. The U.S. requirements will come into effect not later than April 1, 2004, and probably earlier.

Transportation Security Cards

No person will be allowed to enter secure areas of a vessel unless he or she possesses a Transportation Security Card issued by the U.S. Coast Guard or is accompanied by someone who has such a card. Cards would be issued unless the individual is determined to pose a security risk. Transportation Security Cards would be required of the following:

- An individual allowed unescorted access to a secure area designated in a vessel or facility security plan;
- An individual issued a license, certificate of registry, or merchant mariners document by the U.S. Coast Guard;
- A vessel pilot;
- An individual engaged on a towing vessel that pushes, pulls, or hauls alongside a tank vessel;
- An individual with security sensitive information; and other individuals engaged in port security duties.

A Transportation Security Card may only be denied to one of the above individuals if the Secretary determines that the individual has been convicted within the previous seven years of a felony that either presents a terrorism security risk or causes a severe transportation security impact; has been released from incarceration within the preceding five years for such an offense; may be denied admission to the United States or removed from the United States under the Immigration and Nationality Act; or otherwise poses a terrorism security risk to the United States. A potential problem relates to foreign crewmembers. The Immigration and Naturalization Service (INS) is currently issuing 'detain on board' orders to large numbers of foreign crewmembers. It is unclear whether these crewmembers with thereby become ineligible for Transportation Security Cards. Since 'detain on board' orders have been issued for some senior shipboard personnel, such as chief engineers, this may present practical problems for ship operation. The Card issuance program would, though, include provisions for waiver and for appeal.

Enhanced Crewmember Identification

Crewmembers on vessels calling at U.S. ports will be required to carry and present on demand an identification credential acceptable to the U.S. Coast Guard. It is anticipated that a mariner's identification card issued under standards being developed by the International Labor Organization (ILO) would meet this requirement. If an international agreement providing for a uniform, comprehensive, international system of identification for seafarers is not negotiated within 24 months following passage of this measure, the Secretary is to present to Congress a draft bill that would establish a uniform, comprehensive system of identification for seafarers. The relationship between enhanced crewmember identification and Transportation Security Cards is not yet clear.

Grants

The maritime security grant program would be made permanent (subject, of course, to funding). Grants would be administered by the Maritime Administrator and available to port authorities, facility operators, and state and local agencies required to provide security services or funds to implement provisions of Area Maritime Security Plans or facility security plans. Costs that could be funded under these grants include conducting vulnerability assessments, acquiring and operating security equipment, and costs associated with correction of Coast Guard-identified security shortfalls. Funding levels for the grant program have not been resolved. While on-shore facility owners and operators have at least some hope that grant funds will offset the cost of mandated security upgrades, vessel owners and operators are again left holding the bag. The Act provides no grant monies for the costs of ship security upgrades. Container upgrades alone could cost hundreds of dollars per unit - and there are thousands and thousands of containers. while, the failure of Congress to enact appropriations legislation has delayed funding of any new grants until at least April 2003.

Foreign Port Assessments

The Secretary has been tasked with assessing the effectiveness of antiterrorism measures maintained at foreign ports from which vessels depart on voyages to the United States or that otherwise present a security risk to international maritime commerce. Factors to be considered in the assessment include

screening and security measures in place at the port, licensing or certification of compliance with appropriate security standards (which would appear to mean standards developed by IMO), and the security management program of the port. If the Secretary finds that a foreign port does not maintain effective antiterrorism measures, the Secretary is to notify the country of the finding and recommend steps to improve the antiterrorism measures at the port. The Secretary may also prescribe conditions of entry into the United States for any vessel arriving from that port or carrying any cargo or passengers originating from or transshipped through that port. The conditions of entry could be imposed 90 days after the foreign government has been notified of the finding that the port does not maintain effective antiterrorism measures (unless the Secretary finds that such measures have be adequately improved). The conditions of entry could be imposed immediately if the

Secretary determines that the threat is

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tary could prohibit U.S. port calls by ships arriving from foreign ports without effective antiterrorism measures.

Automatic Identification

Systems (AIS)

The Coast Guard is authorized to require installation and operation of automatic identification systems (AIS) on self-propelled commercial vessels measuring 65 ft. (19.8 m) and longer, vessels carrying more than a specified number of passengers for hire, towing vessels of more than 26 ft. (7.9 m) and 600 hp, and any other vessel determined appropriate. Implementation dates are as follows:

- On and after January 1, 2003, for any vessel built after that date;
- On and after July 1, 2003, for any vessel built before 2003 that is a SOLAS passenger vessel, a tanker, or a towing vessel engaged in moving a tank vessel; and
- On and after December 31, 2004 for all other vessels.

The IMO requirement regarding AIS has not been finalized, but may well provide that the equipment is to be installed not later than the first ship's safety equipment survey after July 1, 2004 or December 31, 2004 — whichever occurs first. It is highly unlikely that the U.S. and international implementation dates for AIS will coincide.

Container Performance Standards

The Secretary, in consultation with the Transportation Security Oversight Board, is directed to establish a program to evaluate and certify secure systems of international intermodal transportation.

The program would include establishing standards and procedures for screening and evaluating cargo prior to loading in a foreign port for shipment to the United States either directly or via a foreign port; establish standards and procedures for securing cargo and monitoring security while in transit; develop performance standards to enhance the physical security of shipping containers, including locks and seals; establish standards and procedures for allowing the U.S. Government to ensure and validate compliance with the program; and any other measures the Secretary considers necessary.

The Secretary has also been tasked to develop an antiterrorism cargo identification, tracking, and screening system for containerized cargo shipped to and from the United States.

See the discussion above regarding the cost of upgrading shipping containers, in the 'Grants' section. The industry may well see itself pushed toward having two types of containers — those accepted in the United States and those accepted in the rest of the world. Initially at least, one should expect a shortage of U.S.-certified containers, particularly in smaller ports.

Civil Penalties

Civil penalties of up to \$25,000 could be imposed for violation of the maritime security statutes or regulations.

Expedited Rulemaking

The Secretary would be authorized to promulgate interim final regulations implementing the maritime security statutes without having to comply with the usual provisions of the Administrative Procedures Act, such as advance notice and comment. Final regulations, though, would have to meet the usual requirements.

What this means is that implementation will be greatly expedited, with minimal input from the regulated community. The result will be that any initial mistakes will not be caught

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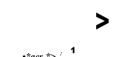
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and corrected before carriers and others will have to spend time, money, and personnel resources to comply.

Extension of Seaward Jurisdiction

The Espionage Act of 1917 (which first established a port security program for the United States) has been amended

to extend jurisdiction out to 12 n.m. from the baseline from which the U.S. territorial sea is measured. A civil penalty of up to \$25,000 could be imposed for violation of the Espionage Act or regulations promulgated thereunder.

Transmittal of Information to Customs Service

The Customs Service is now authorized to require that information pertaining to cargo to be brought into the United States or to be sent from the United States be provided to the agency through

an electronic data interchange system prior to the arrival or departure of the cargo. Carriers must notify the U.S. Customs Service of any cargo tendered to the carrier for transportation that is not properly documented and that has remained in the marine terminal for more than 48 hours after delivery.

Continuing Efforts to Enhance Maritime Security

The United States will continue its efforts to increase transparency in control and ownership of vessels. It will also work to enhance maritime transportation security, particularly intermodal transportation. In this respect, it will be joined by the majority of the community of nations, although there will be differences in specific measures to be relied upon to achieve the goal. One program that is causing discord is the Container Security Initiative (CSI) of the Customs Service. The European Commission contends that the program, under which U.S. Customs personnel are assigned to various foreign ports to assist in the pre-examination of containers bound for the United States, unfairly discriminates against smaller ports.

Summary

The need to enhance maritime security was made painfully evident by the September 6, 2002 terrorist attack on the French supertanker LIMBURG in Yemen. Now, the goal is to enhance maritime security in a manner that maximizes the benefits while minimizing the costs. In the United States, the Coast Guard, Customs Service, and other agencies involved in the process should be looking to the maritime industry to assist in development of workable solutions. Many in the industry actively participated in the OPA 90 rulemaking process, and the system benefited greatly from that involvement. Similar participation is called for in this situation. The agencies will move ahead in their rulemaking programs with or without industry participation. The rules, though, will be more efficient and impose lower costs if all affected by the programs are involved in the process.

It is incumbent on government agencies to seek input from the regulated community. It is equally vital for the maritime industry to quickly provide its assistance. The parties must not forget that we are dealing with national and international security and that we face a nameless and daring enemy.

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Meet the ULFPS

IZAR Investigates Ultra Large Floating Production Systems as Central to Seagas Project

While seeking to consolidate its existing LNG carrier workload by bidding for new tonnage to serve the Qatari export traffic and other projects, Spanish shipbuilder IZAR has intensified its research endeavors so as to create a broader business platform in the energy market.

The group has thrown its weight behind a new initiative aimed at developing floating plant incorporating gas-to-liquids (GTL) technology to extract and convert gas from remote offshore fields into premium grade liquid products. The joint industry research and development project, known as Seagas, draws in IZAR Fene Shipyard (the former Astano establishment), Bermuda-based engineering corporation Foster Wheeler, and other partners from various disciplines.

Against the backcloth of few examples globally of large-scale, land-based GTL facilities, the concept of a floating GTL plant is driven by considerations of the scale of 'stranded' offshore gas reserves, the strategic and market value of GTL products, and the environmental arguments against flaring and in favor of GTL liquid fuels.

The Fene yard's extensive know-how in the field of FPSO (floating production, storage and offloading) unit construction is especially apposite to the new effort to marinize onshore GTL technologies. One of IZAR's proposals, the Ultra Large Floating Production System (ULFPS), centers on a huge hull measuring 1,148 x 328 ft. (350 x 100 m), with a depth of 105 ft. (32-m), providing the requisite deck area for process equipment and tank storage capacity equivalent to 4.5-million barrels.

The ULFPS would provide for transfer of both stabilized oil and GTL products to shuttle tankers by way of a floating hose, offloading buoy or combination of both, and would incorporate an external bow turret to minimize load forces and motions in rigorous sea and weather conditions.

An alternative solution is the combined FPSO (CFPSO) concept, to overcome possible drawbacks associated with a single, huge floating plant. The CFPSO would consist of two FPSO units of more standard size, potentially with split GTL and crude oil functions, and connected by articulated arm.



by David Tinsley, technical editor

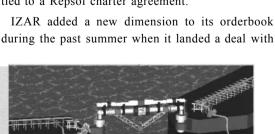
Station-keeping would be ensured through an external turret installed in just one of the units, both of which would be thruster-fitted.

The application of know-how and resources to the investigation of opportunities for harnessing GTL technologies in the maritime sector is illustrative of IZAR's bid to strengthen its standing in higher added-value sectors of the market. It attests also to a dogged industrial will, at a time when Europe is giving up more and more of its production capabilities in the face of ever-broader competition from the Far East.

In the meantime, Spain has led European shipbuilding back into the LNG carrier sector. Construction of the Inigo Tapias, scheduled for delivery next August as the first of five membrane-type LNG tankers of 138,000-cu. m. capacity, has signaled the opening of a new chapter in IZAR production, in the face of Far Eastern dominance of that higher added-value sector.

The initial tranche of orders entailed three vessels, comprising Inigo Tapias for Naviera F Tapias, a second ship to the joint account of Knutsen OAS Shipping and Marpetrol, and a third vessel for Elcano - all of which will be run under long-term charter to Repsol. Follow-on business entailed an LNGC of the same type for Knutsen, to serve a charter to Spanish electricity generator Union Fenosa, and a fifth such vessel for Naviera F Tapias tied to a Repsol charter agreement.

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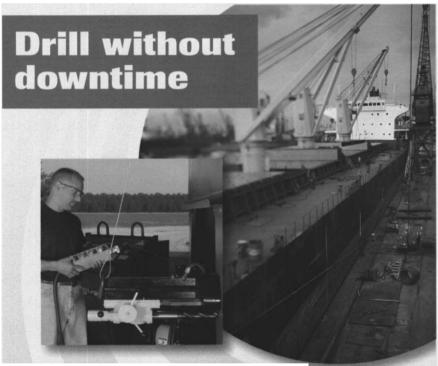
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Norwegian energy group Statoil to build a barge to accommodate processing equipment for gas liquefaction. To be delivered by the IZAR Fene Shipyard, the floating plant will convert natural gas derived from the Snohvit field into LNG and is expected to handle about 70 cargo shipments every year. The challenges associated with the project are intensified by the planned location of the unit in the harsh environs of the Barents Sea, near Melkoya Island off northern Norway.

Kyoto Tanker

As well as its contract for one of the new breed of deepsea LNG carriers from IZAR, progressive Norwegian operator Knutsen OAS Shipping has acted on the perceived potential for an exceptionally small LNG tanker intended to boost the coastal gas supply infrastructure. The vessel is distinguished not only by its modest cargo containment volume of 1,100-cu. m., but also by its planned installation of a bi-fuel powering plant to permit operation mainly on LNG in the form of cargo boil-off, with diesel oil as back-up.

Because of the environmental attributes of its propulsion arrangements, the newbuild is dubbed the 'Kyoto Tanker'. Four gensets will provide energy to the 900-kW frequency-controlled electric motors serving two azimuth propulsion thrusters. During normal service conditions, it is anticipated that cargo boil-off will be sufficient for propulsion needs, engaging the two 900 kW gensets driven by gas engines. Back-up and booster capacity will be available through a second pair of gensets of 640-kW output, using diesel prime movers.

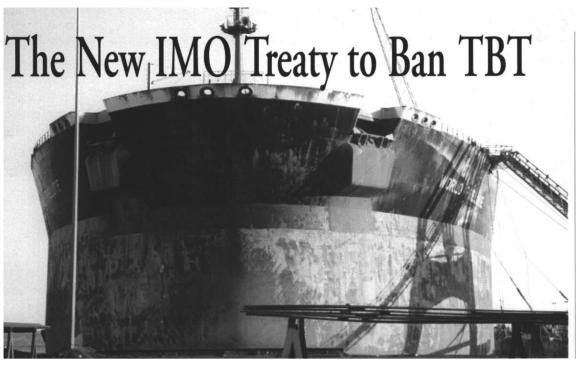
The coastal LNG tanker newbuild contract has provided a filip to the ship

building industry in the Netherlands' northernmost provinces, the origin of many of the coaster and shortsea classes at work with the Dutch, German and other fleets, and a source of innovative design and production in the under-20,000-dwt vessel size category as a whole. Construction has been entrusted to Scheepswerf Bijlsma, a shareholder in the Groningen-based sales, marketing and design engineering firm Conoship International.

Knutsen's move to invest in a small ship able to work into a multitude of potential discharge points with limited space and limited storage capacity along Norway's fjord-indented, Atlantic fringe is an important step in the development of supply network for LNG marine bunker fuel. With a modern, gas-electric fjord shuttle ferry already running exclusively on Norwegian-derived LNG and unfolding projects for other ferries and also offshore support vessels running on 'clean' gas fuel, the industry has demonstrated its willingness to break new ground in usage of more environmentally-compatible fuel under the right economic and logistic circumstances.

The coming year will see the debut of a pair of 4,000-gt supply vessels equipped with dual-fuel engines driving the main generating sets in a diesel-electric system. Booked from Kleven Verft by Norwegian owners Eidesvik and Simon Mokster Shipping, the support ships will be operated from the Coast Center Base near Bergen under charter to Statoil, and will run on LNG with facility for switchover to diesel oil should occasion demand. Statoil reckons that the use of LNG will cut oxides of nitrogen (NOx) exhaust emissions by 85-percent compared with a conventional diesel-burning

Maritime Reporter & Engineering News



By Dr. Michael A. Champ

The Diplomatic Conference held (October 1-5, 2001) by the International Maritime Organization (IMO) in London adopted the Draft Convention prepared by The Marine Environmental Protection Committee (MEPC) of IMO for the "Control of Harmful Anti-fouling Systems for Ships." The Convention has been developed to immediately ban the use of Tributyltin (TBT) globally in antifouling paints to "protect the marine environment". The ban on TBT has come about because TBT has detrimental effects on non-target marine organisms. In November 1999, IMO agreed that a Treaty be developed by the MEPC to ensure a ban on the application of TBT based antifouling paints by January 1, 2003, and a total ban on the use of TBT by January 1, 2008. The Convention will prohibit the use of harmful organotins in anti-fouling paints used on ships and establish a mechanism to prevent the potential future use of other harmful substances in anti-fouling systems (www.imo.org).

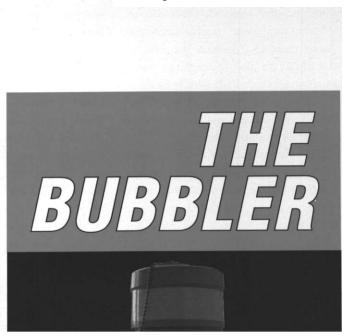
Current Shipyard Practices

Current shipyard practices use freshwater and hydro blasting technologies (high pressure pumps) to washdown (to remove salt, slime, and biofouling) and paint from vessels. This produces washdown wastewater, which is discharged into waterways, contaminating port and harbor bottom sediments. If the TBT Treaty Enters into Force as proposed, the future cost of removal, treatment and disposal of spent antifouling TBT paint residues from ships in shipyards and drydocks and if not ther, then the subsequent cost for removal, treatment and disposal of TBT contaminated dredged material from harbors and waterways could increase significantly: an estimated 12 to 15 times. A key question is: who is liable for these additional costs? In the U.S., only the state of Virginia has discharge regulations (50 part-per-trillion) for TBT in washdown and hydroblast wasters from shipyards and drydocks. When a ship is first placed in a drydock, the vessel is washed down with freshwater to remove salt and prevent corrosion. This washwater is discharged directly to local rivers, estuaries or bays. The hydroblasting can break up the removed paint into paint chips into 10-micron size particles, which can be widely distributed in waterways. Over the past few years, this hydroblasting has become the preferred method to remove antifouling marine coatings (paints) from a ship's hull because of the human health risks from breathing sand blasted materials. Without national regulations on discharge requirements, this practice will continue and significantly increase between 2003-2008 as a result of the Treaty. Contaminated washdown (salt and slime removal) wastewaters from a large ship can exceed 100,000 gallons Hydroblasting (for total paint removal) wastewater from the same ship can exceed an additional 400,000 gallons. Rainfall runoff alone in a drydock can reach 20,000 gallons. Monitoring studies in the U.S. and U.K. have demonstrated that shipyards and drydocks that remove spent TBT are the current major source of unregulated TBT in the marine environ-

Regulation of Shipyards and Drydocks

At MEPC 46 [a meeting of the IMO Marine Environmental Protection Committee held in London on April 23 through 27, 2001], a group of Delegations [Cyprus, Brazil, Denmark, Liberia, Marshall Islands and Vanuatu (formerly New Hebrides)] stressed the need for language in the treaty requiring safe removal, treatment and disposal of TBT from ships. Subsequently in Plenary, the delegates then instructed the drafting committee to include a new article to regulate the "application or removal of anti-fouling systems" that are banned, requiring that they be "collected, handled, treated and disposed of in a safe and environmentally sound manner to protect the environment and human health". For most of the world, TBT in washdown and shipyard wastewaters can legally be discharged directly into local waters. In some places the discharge from the shipyard is routed through (ineffectively) a municipal waste treatment plant (WWTP).

At MEPC meetings, serious concern was expressed by some experts for the need to identify in the Treaty the necessary regulatory language for:



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(1) the "safe" removal, treatment, and disposal of "spent" marine antifouling paints (coatings) deemed "harmful" by the Treaty to also "protect the marine environment", and (2) who is liable for the future costs of dredging and disposal of TBT-contaminated port and harbor sediments dredged materials.

The requirement for "safe" removal and disposal was subsequently incorporated at MEPC 46 as Article 5 in the Treaty, without it shipyards complying with existing national and local discharge regulations (most have none for the discharge of TBT) could inadvertently release more TBT to ports and harbors in the five-year compliance period than has been leached from ships (hulls) in the past 40 years to the same waters. A future concern of ports and harbors may be the liability for costs associated with the treatment and disposal of dredged sediments that are contaminated with TBT, which has not been addressed.

Treatment of TBT **Contaminated Waste**

Over the past four years, the U.S. Environment Protection Agency (EPA) — has funded several projects to develop and test wastewater treatment tech-

nologies to the Center for Applied Ship Repair and Maintenance (CASRM) and Old Dominion University in Virginia. These studies have found that washdown (salt removal) and hydroblast (paint removal) wastewaters in shipyards can contain up to six million parts per trillion TBT. In Virginia, this wastewater is treated to remove TBT from shipyard discharges. Researchers at Old Dominion University have demonstrated that off-the-shelf waste treatment technologies were not satisfactory for the treatment and removal of TBT in these wastewaters. In addition, U.S., Australian, U.K. and Swiss studies to remove TBT and other metals from wastewaters have found that advanced technologies not commonly utilized in normal sanitary treatment plants are required to remove TBT.

Studies conducted by EPA, U.S. Navy, UK DOE and the Consortium of Organ-Manufacturers Association (ORTEPA) have recorded declining levels of TBT worldwide, yet documented 'hot spots' of TBT in bottom sediments in the proximity of shipyards, drydocks, marina's, ports and harbors.

Costs

An example of how contamination can

increase the costs for disposal of dredged material is seen in the two alternatives available to the Port of NY/NJ. The Mud Dumpsite, located three miles offshore, has been operational for many decades and has been the traditional disposal area that can accept clean dredged materials. Contaminated "spoils" have to be disposed of at an upland hazardous waste disposal facility. From 1977 to 1991, 90 percent of all NY/NJ dredge spoils were tested and classified, as clean spoils and only one to two percent were contaminated spoils. However, in 1991 the U.S. EPA required bioassay testing. This increased the volume of contaminated spoils.

For contaminated dredged material, the currently available alternative is upland disposal at a hazardous materials storage facility and none are available in the near vicinity. Howland Hook Terminal in Staten Island shipped 150,000 cu. yd. of sediment via barge and rail to Utah at a cost of \$17 million or over \$110/ cu. yd. Traditional fees for dumping dredge materials at the Mud Dumpsite at this time were in the area of \$10/ cu. yd.

Therefore, concern was expressed over the need to identify regulatory language within the Treaty itself for the "safe" removal, treatment and disposal of TBT from ships, and clarification on the issue of liability of future dredging and disposal of TBT-contaminated port and harbor sediments. Under current regulatory practices for most of the world, TBT in washdown wastewaters can be discharged directly into local

It is quite possible that the "regulated" nations can quickly implement new requirements to correct this situation. This implementation will result in the transfer TBT contamination to the "unregulated" countries, which are least able to deal with it. However, at IMO, there is a concern that unregulated countries may unknowingly accept the environmental and human health risks to gain economic benefits from removing TBT from ship's hulls. Market forces are selective for low-cost labor and weak environmental regulation. Unfortunately, most of these developing countries do not have the funding or environmental expertise available for the monitoring, research and technology development essential to treat and dispose TBT washdown wastewaters safely. These

Antifouling New Tech Spurs Uncertainty

Registering a growing market uncertainty toward the ability of new TBT-free antifouling to offer the same range of benefits as TBT-based antifouling, Jotun Marine Coatings is now advising shipowners and operators to seek the recommendations of coating manufacturers prior to applying TBT-free antifouling treatment to ship hulls.

"Determining the correct antifouling and the appropriate pre-paint procedure is becoming a very complicated issue. Jotun Marine Coatings is being approached by an increasing number of shipowners and operators seeking advice on new products now flooding the market and how these new technologies will affect the treatment of underwater hulls," says Frank Mohn, Director of Jotun Marine Coatings.

"This requires a detailed understanding of the various types of antifouling technologies being supplied by all manufacturers of anti-fouling."

Jotun advises owners to expect following performance: Self-smoothing; Self-polishing; No build up of leached layers; Predictability; and Tailor-made solutions

Since 1999, when the IMO adopted the resolution to phase out organotins used in marine coatings, paint suppliers have been scrambling to develop and introduce alternative anti-fouling paints in time to meet the January 1, 2003 deadline, something that has proved far from easy. The result, according to Jotun Marine Coatings, has been a "divergence in technology offered for sale."

Along with the divergence of technology has come questions about the mechanism and properties of new TBT-free products and now many end-users, rightfully so, are concerned about making wrong decisions and having to live with less than good results, says Mohn. From now until 2008, thousands of vessels with TBTbased antifoulings will drydock. The way these are handled, prior to application of new antifouling, will remain uncomplicated and offer no more challenge than it does today

The real challenge for end-users is the wading through the wide choice-range of new TBT-free coatings.

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Provisions, Specific Requirements and the Adopted Resolutions of the Adopted Resolutions

Treaty Specific Requirements:

- Under the terms of the new Convention. Parties to the Convention are required to prohibit and/or restrict the use of harmful anti fouling systems on ships flying their flag, as well as ships not entitled to fly their flag but which operate under their authority and all ships that enter a port, shipyard or offshore terminal of a Party.
- Ships of more than 400 gt and above engaged in international voyages (excluding fixed or floating platforms, FSUs and FPSOs) will be required to under go an initial survey before the ship is put into service or before the International Anti-fouling System Certificate is issued for the first time; and a survey when the anti-fouling systems are changed or replaced.
- Ships of 79 ft. (24 m) or more in length but less than 400 gt engaged in international voyages (excluding fixed or floating platforms, FSUs and FPSOs) will have to carry a Declaration on Anti-fouling Systems signed by the owner or authorized agent. The Declaration will have to be accompanied by appropriate documentation such as a paint receipt or contractor invoice.
- Anti-fouling systems to be prohibited or controlled will be listed in an annex (Annex 1) to the Convention, which will be updated as and when necessary.
- As recommended by the 21 st session of the IMO Assembly, the Conference agreed to an effective implementation date of January 1, 2003 for a ban on the application of organotin-based systems,
- In November 1999, IMO adopted an Assembly resolution that called on the MEPC to develop an instrument, legally binding throughout the woHd, to address the harmful effects of anti-fouling systems used on ships. The resolution called for a global prohibition on the application of organotin compounds, which act as biocides in anti-fouling systems on ships by January 1, 2003, and a complete prohibition by January 1, 2008.
- The new convention will enter into force 12 months after 25 States repre senting 25 percent of the world's merchant shipping tonnage have ratified it. Annex I attached to the Convention and adopted by the Conference states that by an effective date of January 1, 2003, all ships shall not apply or re-apply organ-

By January 1, 2008 (effective date), ships either:

- Shall not bear such compounds on their hulls or external parts or surfaces;
- Shall bear a coating that forms a barrier to such compounds leaching from the underlying non-compliant anti-fouling systems.

This applies to all ships (including fixed and floating platforms, floating storage units (FSUs), and Floating Production Storage and Offtake units (FPSOs). The Convention includes a clause in Article 12, which states that a ship shall be

entitled to compensation if it is unduly detained or delayed while undergoing inspection for possible violations of the Convention.

The Convention provides for the establishment of a "technical group," to include people with relevant expertise, to review proposals for other substances used in anti-fouling systems to be prohibited or restricted. Article 6 on Process for Propos ents to controls on Anti-fouling systems sets out how the evaluation of an anti-fouling system should be carried out.

The Diplomatic Conference Adopted Four Resolutions:

Resolution 1: Early and Effective Application of the Convention — The resolution invites Member States of the Organization to do its utmost to prepare for imple menting the Convention as a matter of urgency. It also urges the relevant indus tries to refrain from marketing, sale and application of the substances controlled by the Convention.

Resolution 2: Future work of the Organization pertaining to the Convention — The resolution invites IMO to develop guidelines for brief sampling of anti-fouling systems; guidelines for inspection of ships; and guidelines for surveys of ships. The guidelines are needed in order to ensure global and uniform application of the articles of the Convention, which require sampling, inspection and surveys.

Resolution 3: Approval and Test Methodologies for Anti-Fouling Systems on Ships - This resolution invites States to approve, register or license anti-fouling systems applied in their territories. It also urges States to continue the work, in appropriate international fora, for the harmonization of test methods and performance standards for anti-fouling systems containing biocides.

Resolution 4: Promotion of Technical Co-operation — The resolution requests IMO Member States, in co-operation with IMO, other interested States, competent international or regional organizations and industry programs, to promote and provide directly, or through IMO, support to States in particular developing States that request technical assistance for:

- the assessment of the implications of ratifying, accepting, approving, or acceding to, and complying with, the Convention:
- the development of national legislation to give effect to the Convention; and
- the introduction of other measures, including the training of personnel, for the effective implementation and enforcement of the Convention.

It also requests Member States, in co-operation with IMO, other interested States competent international and regional organization and industry programs, to promote co-operation for scientific and technical research on the effects of anti-fouling systems as well as monitoring these effects.

activities would defeat the purpose of the Treaty, which is to provide standardized global regulation and ensure that shipowners do not face multiple, fragmented and counter productive national regulations.

It has been estimated that between 70 to 80 percent of the 28,038 ships in global commerce use TBT. Under current practices, the estimated annual increase in wastes in shipyards and drydocks from the Treaty will be: 2.3 million tons of contaminated grit, 18,000 tons of spent paint, 1.8 million paint cans, and 1.1 billion gallons of contaminated washwater (low pressure for salt removal), and if the trend increases of using high pressure hydroblasting to remove spent paint, the volume of wastewater could exceed 5 billion gallons of water needing treatment.

Before the language of the Treaty is ratified, member nations should be aware of the need for regulating the removal and treatment of the spent paint (with biocides) in shipyards by each Member State (Contracting Parties to the Convention) and the permitted discharge limits for treated liquid wastes. In addition, where port and harbor bottom sediments contain TBT's, either from past activities or from paint removal in compliance with the treaty, port authorities would benefit also from defining who is liable for the increased costs for special dredging and treating of the TBT contaminated dredged material.

A Conference was recently held at the Technical University of Denmark in Lyngby, Denmark to bring together researchers on "Environmental Aspects of Handling Heavy Metal and TBT-Polluted Harbor Sediment." International experts indicated that a cost-effective system for remediation of persistent TBT (mostly paint chips) in contaminated bottom sediments might not be available for several years. Without incorporation of Article 5 in the treaty, shipyards complying with national and local discharge regulations could inadvertently release more TBT to ports and harbors in the fiveyear compliance period than has been released from ships (hulls) in the past 40 years to the same waters. This would be devastating to the marine environment.

Liability

When the IMO "TBT Treaty" enters into force, it will be implemented to remove the TBT from ships to protect the marine environment. The regulatory

gap between removal and disposal may contaminate more port and harbor bottom sediments. Consequently, both shipyards and drydocks and ports and harbors (who had nothing to do with the Treaty) could be at risk for the liability of treatment and disposal of spent antifouling (TBT) paint residues and subsequent highly (TBT contaminated) bottom sediments in special landfills. The key question then becomes who is liable for the costs of removing and disposing these TBT contaminated spent antifouling paint residues and TBT contaminated dredged materials: shipowners, shipyards, or port and harbor authorities or the paint companies? Costs today for just dredging and disposal in a toxic and hazardous landfill have been estimated to be greater than \$150 per cu. yd. ... more than 10 times the current costs ... and could be significantly greater if contained dredging is required and depending on the availability and location of nearby toxic and hazardous waste landfills and location of sensitive environmental resources in adjacent bays and estuaries. Current waste treatment technology is NOT available for treating TBT contaminated dredged materials, however a few studies are underway to develop them.

Regulation of "Contaminants" in Dredged Materials

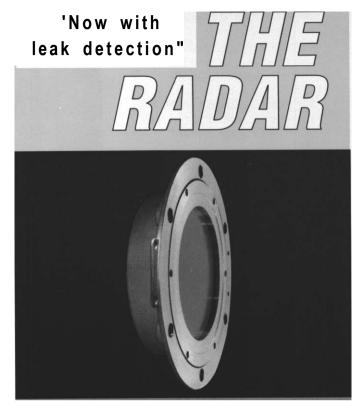
Under Annex I of the London Dumping Convention, Contaminants in dredged materials can be ocean dumped if they are not greater than trace background levels, and not be Persistent, Toxic or Bioaccumulate.

Regarding TBT, it is a man made compound that does not occur in the marine environment, it is considered the most toxic material ever added to the marine environment, and filter feeding bivalves readily accumulate TBT. Bioaccumulation Factors (BAF) reported in the literature are as high as 50,000.

As the IMO TBT Treaty is ratified by Member Nations, Port and Harbor Authorities to determine their risks and liabilities from TBT contaminated dredged materials may wish to privately conduct risk assessments to determine the degree and extent of TBT contamination in their waterways and begin to give serious consideration to developing special toxic and hazardous material storage areas which could serve as immediate storage for TBT contaminated dredged materials until suitable technologies can be developed to treat them.

About the Author

Dr. Michael Champ has been involved in pollution and waste management for over 30 years. He has held appointments at the American University, Texas A&M University and the University of Alaska, Fairbanks. He has edited or authored eight books and over 350 publications. He is the co-editor of the major reference work on "Organotins: Environmental Fate and Behavior" 664 pg. (published by Chapman and Hall, Oxford). The book is a summary of over 40 years of research on the use and fate and behavior of the biocide - tributyltin (TBT), which is used as an additive in antifouling paints. He has severed as the resident scholar to the Army Corps of Engineers and to NOAA and a senior science advisor at EPA and a Queens Fellow (QEII) for marine science in Australia. Dr. Champ was asked by the U.S. Congress to help draft the Organotin Antifouling Paint Control Act of 1988, Public Law 100-333. (33 USC 2401). He has chaired four international symposia related to organotins and two for pollution prevention from ships and shipyards. In 2000 and 2001, he was the Technical Advisor to the Marshall Islands, Delegation for IMO MEPC 45, 46, for the New IMO Convention to "Control Harmful Antifouling Systems on Ships". The Treaty was adopted by IMO on October 5, 2001. He is the President of the Advanced Technology Research Project (ATRP) Corporation in Falls Church, Va., (www.atrp.com) and has been extensively involved in developing waste treatment technologies and systems for TBT. He was a special consultant to CASRM (Center for Applied Ship Repair and Management) for three years for the development of the Barge Mounted TBT Waste Treatment System.



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Bringing Magic to the Cruise Experience — the Role of Technology

By Mark Hilferty, Joint Managing Director, McNeece

"Any sufficiently advanced technology should be indistinguishable from magic"

— Arthur C. Clarke

"Any technology distinguishable from magic is not sufficiently advanced" — **Gregory Benford**

As we are swept along in the surge of technology that pervades almost every aspect of our lives, we sometimes take for granted the innovations that intervene in our most complex interactions as well as our most mundane.

The passenger shipping industry is no exception: from mooring systems to active stabilizers, Internet access and TV broadcasting ability; technology has 'infiltrated' every area. And these days, with virtually none of the processes undertaken by humans being completed without a technological interface of one form or another, technology has asserted itself as a sort of animated inanimate 'man's best friend'. Though within this 'pseudo' relationship, which can be so harmonious, there can also be an element of distrust, as if somehow we were waiting for a momentary technological lapse of 'domestication' when the techno beast returns to the wild.

So perhaps it is best to follow the advice of my opening quotations, and integrate our technological requirements into to our lives, and host environments, to the point of near invisibility — like some hidden hand.

"The future is not what it used to be" — where the traditional role of the designer has been to create an environment in which the operator can perform, like some ballet of elegant and effortless service against a background of visually seductive interiors. Now, with the introduction of more and more technology, the designer has to consider the integration of this new 'guest' with care and delicacy and use it to weave the dreams for today's 'dream society'. Let us look at some of the areas where technology has made the biggest impact and speculate on the most likely innovations to be implemented in the near future.

Cabin Experience

The contemporary definition of a cabin is 'the destination within the destination', and it is true. Even modern American fashion, which minimizes bedrooms in favor of public rooms, still pays homage to this rule. But the



demand for independence, or some degree of control over your leisure experience, is an increasing modern phenomenon. All of this has to be catered for within the cabin scenario: no wonder hoteliers and cruise operators have turned to technology for solutions. Incabin technology has escalated exponentially and will continue to do so as the contemporary traveller, who is at home with a wide range of technology in daily life and feels the need to be connected at all times, demands more autonomy

More interactive digital systems are being employed for the remote control of curtains, internet access, television, DVD, CD player, lighting — passive or active — message answering systems and more. Utilizing flat screen technology and infrared remote control you can e-mail, surf the net, shop, access games, movies or music from an almost limitless library of digitally encoded DVD's and CD's, allowing you to watch or listen whenever you want, not just when the schedule dictates.

Active light sensors at low level that switch on when you get up in the middle night are particularly simple and effective. As is mood set lighting control, traditionally utilized only in public spaces, now an integral feature of intimate places and relaxing spaces.

Even the bathroom, now considered an extension to the bedroom, should not be excluded from the application of technology. This might be in the form of a telephone extension; sound system, mini water resistant TV screen or even visual communication with the bedroom using hi-tech glass laminates which change from clear to opaque at the flick of a

switch or by voice command.

And there is more on its way..

Super thin hi-fi speakers, which can almost be applied like wallpaper, or disguised as pictures or mirrors. Active thermostatic atmospheric controls, which are capable of being pre-programmed to suit your tastes. Some of this pampering can be challenging when first confronted. On a recent trip to Japan I had my first meeting with the digital toilet seat. The array of buttons in green, yellow and red (I never tried that one) more commonly found on your TV remote control at first bemused me, but the automatic flush, wash and brush up that followed eased my initial concerns — perhaps I should have tried the red button. The bathroom 'to die for' moves forward another step.

Public Room Experience

"Designers of the new hotel tend to use the lobby as a kind of manifesto for their design intentions." And so it is with technology. The awareness of something special behind the scenes is as important as the 'wow' factor when you first enter a new destination space, whether a hotel, restaurant, nightclub or cruise ship. But beware, as all kinds of sassy, smart and sharp operators are getting potential cruise customers to spend their private leisure time and post-tax pleasure money in increasingly aspirational physical places and stimulating mental spaces. From the ice-cool designer bar, right up to the signature art gallery anchoring the regenerated waterfront, potential guests are spaced out on great spatial design, empowered by great content and caressed into loyalty by great brands, where the use of technology is as clever as it comes.

The cruise industry's response to this has been varied. But it is not just about the choice of bars or of lavish entertainment, it is not even about variety of dining options, nor the awe inspiring atria that give the cruise experience something which, after the first taste, is difficult to give up. Integrating new technology into the environment can be one of the biggest challenges confronted by designers.

Take M&E: given the creative willingness of the engineer and effective installation of control features, it is possible to achieve high levels of environmental comfort while minimizing the visual effect on the interior design. Link this with the designer's desire to vary lighting conditions according to usage and time of day, and we approach a balanced environment. However, we are informed that aesthetics and passenger comfort have to compete for available power with the fundamental operational functions of the vessel, and the compromise is usually borne by environmental aesthetics.

Benchmarks for areas of cruise ship design are invariably taken from the nearest equivalent land-based environments, but our aspirations have to be tempered by the added constraints imposed by an altogether more variable and potentially more aggressive environment. However, this should not stop designers pushing back the boundaries of accepted design criteria.

For instance, lighting is being revolutionized by the introduction of LED's (Light Emitting Diodes). LED lighting fixtures can qualify for energy efficient incentive schemes. The Enhanced Capital Allowance Scheme can provide large financial benefits to those investing in these products. Under this scheme up to 100 percent, of the expenditure on approved technology, can qualify for up-front tax relief. And there are other benefits. The long lamp life, which in some cases is guaranteed for 25 years, could last as much as 50 years. That, if nothing else, will kill all other forms of lighting source in due course.

LED fittings when first introduced, although technically advanced, were thought to be ineffective as contributory light sources. Now, with further development, LED usage is steadily increasing, and given their low power consumption, low heat output and long life (hence low maintenance), are making

steady inroads into all manner of environments.

Technology can also provide some spectacular and very visible contributions. For example innovations in projection systems, which utilize the possibilities of laser technology to overcome projector focusing problems because the images look perfect on any surface. In conjunction with image processing computers, it is possible to project via six screens on to a dome without any distortions and no junction lines where the different projected images meet. "The net result is the wonder of Virtual Reality. Passengers can be catapulted into the middle of Niagara Falls, the Grand Canyon, or a space shuttle bound for Mars". Incredibly realistic effects can be supplied by the 360 immersion.

Our own Destination Brisbane project is specifying extremely advanced technology and media providers. With public spaces required to change use from virtual retail mall and lounge to media venue and exhibition suite, this is quite a design and technological challenge. Satellite delivery, high speed connectivity and low cost usage of high quality media on a continuous 24/7 basis streaming to strategically located outlets will give passengers empowerment. Add to this the previously mentioned smart card capabilities and the end result will be service that works by anticipation of needs and individual requirements by accessing your personal profile and offering you on-board experiences tailored to suit your needs and desires, not just reacting to requests. It is these, and similar invisible technological tricks, which bring a smile and help deliver the brand values of 'a credible promise of a memorable experience'.

Delivery Systems

We have, at present, very sophisticated services management capabilities using the latest fiber optic information transfer and control technology. One of the main stumbling blocks is that any services management system comprises three elements, namely: emergency, security and economy. The difficulty comes in trying to assess which will be the primary mover. Although all of the tools are available, what is lacking is the co-ordination and

integration of these technologies to transform these individually managed systems into an intuitive and predictive technology, capable of assessing both immediate and future requirements based on observation and interpretation so that eventualities can be properly managed.

What's Next — Brave New Dreamworld

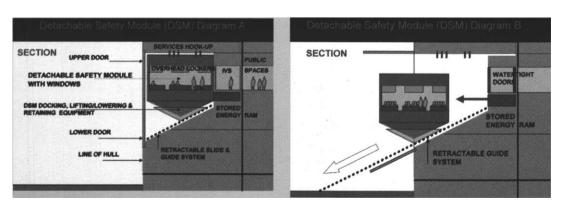
"The future isn't what it used to be" and of course it would be easy to think that we might be heading towards a technology park. But don't get confused. This is actually not about technology, it is about passenger experience. As the world moves from the information age into the age of experience economy, people are beginning to buy into dreams and not just tangible things. Why else is so much time and money spent creating themed and fantasy spaces, dream-like situations that transport you far from reality? Why the need to surround oneself with natural materials to restore 'balance and harmony' to our lives? These dreams need to be supplied by ever more clever delivery systems and active technology vehicles. For the designer, the response has to be based on simplifying what may be complex, integrating what could be intrusive, and employing the cleverest of the increasingly available leisure technologies. The next generation of cruise ships will have to offer the flexibility of the virtual office, the cachet of the London Club, the connectivity of the digital hub, the personal uplift of your favourite spa or the culinary variety of Soho - and more. It will be the wonders of technology that will deliver these dreams and bring magic to the passenger experience.

About the Author:

Mark Hilferty is Joint Managing Director McNeece, London-based designers for the travel leisure industry. McNeece is part of the Expert Alliance network and a founder of Designation!, design strategic consultancy leisure Currently advising of projects for government globally Magley airships. For further information althomas@mcneece.com

Security And Escape

Always a great area for debate and one of the first issues that confronts you when going onboard a cruise ship is safety and escape. Many have tried and suggested new methods and new rules and indeed shipbuilders now have evacuation simulators allowing them and ship owners access to 'reliable analysis of the evacuation process¹. McNeece has also entered the debate and suggested that new ways of thinking and approach are required: not that these concepts (as illustrated) should be taken as literal solutions. For us the key issues are maximizing safety, minimizing difficulty and maximizing comfort. Our involvement in the EDELL and DSM systems looked to review the current attitude to emergency embarkation, without reducing the effectiveness of the product, thus producing a more engaging, easy to use environment rather than the austere functionalism of existing facilities. Inseparable from this was the need to re-evaluate emergency embarkation procedures themselves; examining passenger flow, life jacket application, assembly point facilities and transfer into lifeboats. Our aim is a seamless integration of these processes, serving to minimize fear and uncertainty in the passenger and promote confidence on the part of the passenger in the crew.



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Great Ships of the Year



Name Tempera
Type Double Acting Tanker (DAT)
Owner Fortum
Built Sumitomo Heavy Ind.

Kvaerner Masa-Yards is well renowned for its ship and ship's equipment ice breaking technology. Upon visiting Finland on a recent excursion and enjoying winter in November, it's easy to see why. Quite simply, Finland must keep its icy shipping channels open during the winter to ensure its commercial survival. In the beginning of the 1990s, the company, in partnership with the Finnish Maritime Administration and ABB Industry of Finland, developed a new electrical propulsion system for icebreakers, the trade name of which is Azipod. The first vessels equipped with the new system, the 16,000 dwt tankers M/T Uikku and M/T Lunni owned by Fortum operated Nemarc Shipping, have now, combined, nearly 100,000 hours of operation experience, and the vessels have, for example, several times successfully navigated through the North-East Passage in extremely harsh conditions.

Through real world experience and continuous R&D, the shipyard has shown that vessels with a podded drive are capable of breaking ice with a considerably higher efficiency than before, when moving backwards with the propeller first. This concept — DAT — was developed by Kvaerner Masa-Yards, and now its first reference is in service. The 105,000 dwt M/T Tempera, built in Japan for Fortum Shipping, has arrived to its home waters for the first time, as well as M/T Mastera that will be completed later, are the first cargo ships of this double-acting type in the world. In open water, they can reach a speed of 17 knots, and thanks to their efficient icebreaking capacity that can be achieved while running with stern first, they are entitled to the highest IA Super Ice Class with their engine power of 16 MW, while even 25 MW would be required for this, using conventional technology. These vessels are able to navigate independently in the Baltic Sea area. M/T Tempera was built at the Yokosuka shipyard of Sumitomo Heavy Industries Ltd. in close co-operation with Kvaerner Masa-Yards under license by the latter company

Name Type Owner Builder Midnight Sun
Commercial Dry Cargo Vessel
Totem Ocean Trailer Express
NASSCO

National Steel and Shipbuilding Company (NASSCO) and Totem Ocean Trailer Express, Inc. (TOTE) christened M.V. Midnight Sun, the first commercial dry cargo vessel to be built in the U.S. in 10 years. The Midnight Sun is the first of two new Orca-class trailerships being built by NASSCO for TOTE's service from Tacoma, Wash., to Anchorage, Alaska.

It and its sister ship, MV North Star, are 840 x 118-ft. (256 x 35.9-m), RoRo cargo ships offering the option to carry trailers as large as 53 ft. in length. The ships' cargo can be loaded and discharged in nine hours, with the speed and efficiency of this process being an important competitive advantage for TOTE. The vessel, which will



transport trucks, cars, trailers, trailer-borne products and equipment, military equipment, and project cargo, will have a hull arrangement consisting of a raised fo'c's'le deck with turtelback; transom stern; bulbous bow; deckhouse aft; six decks with fixed ramps fore and aft. Though not to be delivered until early 2003, M. V. Midnight Sun and M. V. North Star have already received several awards for their environmentally sensitive design. These include the States/British Columbia Oil Spill Task Force Legacy Award for 2000, the Alaska Department of Environmental Conservation Commissioner's 2000 Pollution Prevention Award, and the Biennial William M. Benkert Foundation 2002 Environmental Excellence Bronze Award.

Main Particulars

Class ABS
Flag U.S.
Length, (o.a.) 839 ft. (255.7 m)
Beam. 118 ft. (35.9 m)
Depth 90 ft. (27.4 m)
Draft, (max.) 30 ft. (9.1 m)
Speed (at 90 percent) 24 knots
Trailer capacity 600 FEU
Auto capacity 200 FEU
Cargo deck area
Design displacement 45,843 LT
Lightship weight 23,975 LT
Main engines ,4x MAN B&W 9L58/64,2x
MAN B&W 9L 27/38 medium speed diesels
@ 400 and 720 rpm, respectively

Name Carnival Legend
Type Cruise Ship
Owner Carnival Cruise Lines
Builder Kvaerner Masa Yards

MS Carnival Legend, newbuilding no. 501, was delivered to Carnival Corporation at Kvaerner Masa-Yards' Helsinki shipyard this past August. Legend is the fourth cruise ship in a series of new Panamax-Max size cruise ships under construction for Carnival Corporation and operated by Carnival Cruise Lines and Costa Crociere. The first ship in the series, Costa Atlantica, was delivered in June 2000, and the sisterships Carnival Spirit and Carnival Pride in 2001.

Measuring 960 ft. (292.5 m) with a maximum breadth of 127 ft. (38.8 m), a breadth of 106 ft. (32.2 m) and a draft of 25 ft. (7.8 m), Carnival Legend entered service August 21 with a three-day cruise from Harwich, U.K. to Amsterdam. Touted as one of the most spacious ships in the contemporary cruise sector, Carnival Legend carries a total of 2,680 passengers (lower beds: 2,124 passengers) in a total of 1,062 staterooms. The maximum crew capacity is 961.

The vessel holds a diesel-electric power package,



Classification Society RINA
Flag Panama
Length, (o.a.) 960 ft. (292.5 m)
Breadth, max
Breadth, dwl 106 ft. (32.2 m)
Draft, dwl
GT
(including balconies, approx. 88,500
Passenger capacity, lower bed 2,124
Passenger capacity, max 2,680
Passenger staterooms, total 1,062

Name Murillo Type RoPax Owner Transmediterranea Builder IZAR

This past March, IZAR's Seville yard delivered the largest RoPax ferry ever to sail under Spanish flag to owner Trasmediterranea — the 6,900 dwt RoPax Murillo. As the largest RoPax vessel ever owned by a Spanish company and sailing under Spanish flag, it exceeds the dimensions of any other vessel in Trasmediterranea's fleet, even the recently delivered 564-ft. (172-m) RoPax sisters Sorolla and Fortuny.

Seville has introduced substantial improvements in cargo and accommodation capacities on the Murillo, a project that followed the successful design carried out on the Merchant series of four vessels for Cenargo. Payload cargo has been

increased, as the accommodation,

for instance, has been more than

doubled. Murillo has 123 cabins of

different sizes compared with the

Cenargo vessels' 57 — an increase

in the number of passengers up to

396 in cabins and 150 in seats.

Also, Murillo has 2,396 vehicle lane meters (1,900 lane m. for trucks and 400 lane meters) for cars on four decks where Cenargo vessels performed 2,000 lane m. on two decks. The lower cardeck is located on the tank top with the upper one mounted directly above it. Access is provided by a fixed ramp between the decks, which in turn can be accessed via a fixed ramp from the main deck. Two lifting ramps provide access to and

Murillo is powered by four Wartsila 9L38 four-stroke engines developing 5,940 kW at 600 rpm

from the upper deck.



consisting of six Wartsila 9L46D diesel engines, with a total power of 62,370 kW, each connected to an alternator producing electricity to the ship's main electric network. The propulsion consists of two azimuthing electric Azipod propulsion units, with a power of 17.6 MW each. Carnival Legend has a trio of 1.91 MW tunnel thrusters in the bow. The service speed is 22 knots. Classed by RINA, the vessel sails under Panama flag, and fulfills new Green Star environmental standard, consisting of two voluntary RINA class notations, Clean Sea and Clean Air, setting strict requirements on the ship's design and operation, in order to protect the environment and keep the sea and air clean.

ıtside 849	Main generators 6 x 14,405 kVA
	/ 60 Hz/11,000 V, ABB
	Propulsion 2x 17.6 MWAzipod@
22 knots	Propulsion motors:
62,370 kW	The bnishless synchronous motor, mounted
2x 17.6 MW	inside the pod of the Azipod@ propulsion
g rudder propellers	units have double windings. Max. output
etric, power station,	power of each motor is 17.6 MW, with a
zipod@ propulsion	speed range of 0-150 RPM.
62,370 kW	Propellers Two fixed pitch Azipod@
x W rtsil 9L46D,	propellers

Bow thrusters.

arranged in pairs in separate engine rooms with separate feed systems, and equips Flender gearboxes.

3x 1.91 MW

Lips propellers are used on Murillo, which incorporates two Brunvoll bowthrusters. Stabilizing is done via an Intering anti-roll system. This is enhanced further with the addition of Mitsubishi retractable hydraulic fin stabilizers. The quick construction time also is remarkable. The advanced delivery has given a 20-month construction time.

Main Particulars

Length, (o.a.) 591 ft. (180 m)
Length, (bp) 553 ft. (168.7 m)
Breadth 79.7 ft. (24.3 m)
Depth to main deck 31.5 ft. (9.6 m)
DWT
GT
Draft, design 21.3 ft. (6.5 m)
Speed, service at 85% MCR22.8 knots
Maximum trial speed23.25 knots al 85%
MCR

Maximum passenger capacity600 persons on board

Vehicle capacities_____1,070 lm on deck 5 830 lm on deck 3 180 lm on deck 2 216 lm on deck 1

Stern ramp. 56 x 62 ft. (17 x 19m)

RampsFrom deck 3 to deck 2,76 ft. (23.3 m)

From deck 2 to deck 1, 66 ft. (20.2 m)

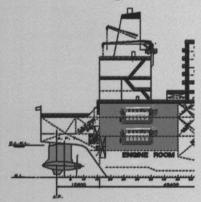
Lifesaving equipment . . . 2 Semi-Enclosed

2 Rescue Boats



Samsung creating better maritime future

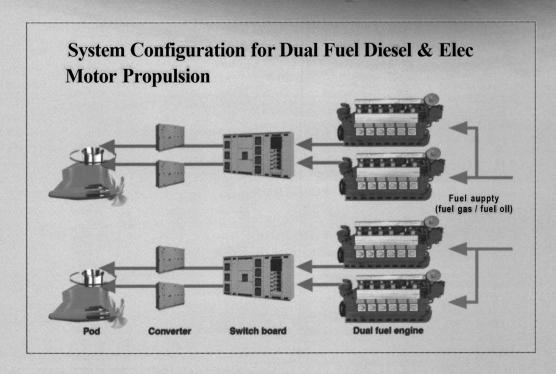
Samsung 149K LNG Carrier Alternative



Cargo Volume : 149,000 m³
Ship speed 19.5 knots
Propulsion power : 12,050 kW x 2 sets

Green ship

Advanced maneuverability
Remarkably reduced engine room
Full redundancy propulsion system
BOG as primary fuel
Fuel oil as back-up fuel
Enhanced operability and lower fuel cost



Great Ships of the Year



Name Type Owner Builder

Contship Aurora 4,100 TEU Container Contship Containerlines Ltd. Daewoo Shipbuilding and Heavy Machinery Co. Ltd.

Constructed under U.K flag, Contship Aurora was ordered by CP Ships and delivered by Daewoo Shipbuilding & Marine Engineering Co., Ltd. Okpo Shipyard in September 2002. The vessel has been designed and built under the survey of Germanischer Lloyd the first ship to qualify for Germanischer Lloyd's new "Green Passport" class character. This vessel has fully welded flush deck with forecastle, a raked stem with bulbous bow, a transom stern with open type stern frame, a semi-balanced rudder, a fixed pitch propeller and a bow thruster of controllable pitch propeller. Passageway from engine room to No.2 cargo hold space is arranged below the upper deck at both sides.

The propulsion machinery and living quarters have eight tiers including navigation the bridge. The speed of the vessel at the designed draft of 39 ft. (12 m) through sea trial is 25.3 knots with the main engine running at 90 per-

Main Particulars	
Classification	Germanischer Lloyd

Classification Certification Libya
Port of Registry London, U.K.
Flag U.K.
(°-a">, 922 ft_ <281 m"> Length, (waterline), 862 ft. (262.9 m)
Length, (waterline) 862 ft. (262.9 m)
Length, (b.p.)% 885 ft. (269.8 m)
106 0 (22.2
geam 106 ft (32 2 m) Draft 41ft.(12.5m)/summer
Depth
Displacement. 74,112 MT / summer
DWT 54,155 MT/summer
GT
Main Engines Sulzer 9RTA 96C-B
Auxiliary Engines W rtisl: 2x 3,900 + 2* 3,400 kW
Propellers FP 8.5-m diameter, five-bla
Max. Speed At 102 rpm - 26.1 knots
Cruising Speed At 98.5 rpm - 25.4 knots
Side Thrusters. Lips 1,600 kW
Accommodation
Watermakers 30mt/day
Radars 2 Kelvin Hu Shes Depth Sounders FurunoFE200
Depth Sounders FurunoFE200
Radios VHF Raytheon + Skanti
Satcom B SATURN "B" MK 2
Auto Pilot. Yoko Gawa Denshikiki
^{G p s} 4 k Simrad, Shipmatz
G M D S S Raytheon Standards Weatherfax DEBEG 2952
Weatherfax. DEBEG 2952
Plotters Kelvin Hughes
Paint or Coatings Tin-free, Chugoku
Life RaftsViking
Life Boats. Fassmer Co., Ltd.

cent MCR (62,940 PS) with 20 percent sea margin. With respect to vibration and noise, the vessel has demonstrated excellent results through sea trials. Especially the maximum vibration levels in living quarters including the wheelhouse, which was clocked at 4.4 mm/sec, which is below the allowable limit of 7 mm/sec, peak.

The vessel is arranged with seven cargo holds, fore of the engine room, and consists of 16 bays with 14 hatches, with three panel hatch covers in way of each cargo hold (except two panel for No.1 hatch cover). The cargo hold is equipped with cell guides and support structure for the carriage of 40-ft. ISO containers, 11 rows and seven tiers, with depth of holds for containers of four tiers with 9 ft. and three tiers with 10 ft. high in general. Double loading of 20 ft. containers in hold is considered in the 40-ft. cell guide. Containers on deck can be generally carried with 13 rows and in five, six or seven tiers.

The vessel is designed to carry total 4,121 TEU containers, 1,698 in hold and 2,423 TEU on deck.

Name Type Owner

Builder

Tateyama Malaccamax Oil Tanker Aquamarine Ship Holding Maritime NKK Corp



NKK Corp. delivered a 300,000dwt., Panamanian-flagged, Ma acca-max oil tanker to Aquamarine Ship-holding Maritime S.A., a Panamanian subsidiary of NYK Linein September 2002. Built at NKKs TsU Works, the tanker, which is now in regular service for Nippon Oil Corp., is the first in the Malacca-max VLCC (very large ade crude carrier) class that NKK has

deVeloped 10 reSponSe to Owners requirements for maximum operational efficiency.

Measuring 1,092 x 197 x 97 ft. (333 x 60 x 29.6 m) with a 68 ft. (20-8,m) draft, real, Zln S the max1, $^{\mathrm{m}\ \mathrm{u}\ \mathrm{m}}$ permissible dimension to sail through the Strait of Malacca. The ship incorporates the latest energy sayi technologies and designs, ,ncludin S a sharp-edged Ax-Bow that greatly reduces wave resistance under rough sea conditions.

CMA CGM Neptune Container Carrier Type Hanjin Heavy Industries Builder Owner Hansa Shipping

The 4,389 TEU container carrier known as CMA CGM Neptune for Hansa Shipping company is powered by a MAN B&W 9K90MC-C main engine, which produces 55,890 bhp at MCR with 104 rpm to give the vessel a service speed of 24.2 knots at 90 percent of MCR with 25 percent sea margin on a design draft of 39 ft. (12 m). Four sets of auxiliary engine consist of



two sets of 1,800 kW at 720 rpm and two sets of 2,100 kW at the same rpm diesel engine. Fully 4,389 TEU containers of 2,017 TEU in hold and 2,372 TEU on deck can be loaded on the vessel in addition to the 500 FEU reefer sockets provided (200 FEU in hold and 300 FEU on deck). Maximum 11 rows with eight tiers containers can be loaded in seven holds, and 13 rows with six tiers containers to be carried on hatch covers. Fortyft. container based cell guides were equipped in every hold, generally two tiers height of lashing bridge structure was installed between hatch coamings and extraordinary cell guides of 5.5 tiers height help cargo securing on utmost end deck.

Main Particulars

Triani Tarricalars
Length, (o.a.) 926 ft. (282.1 m)
Length, (b.p) 873 ft. (266 m)
Breadth, (molded) 106 ft. (32.2 m)
GT
DWT, (design)
DWT, (scantling) 58,399
Draft, (design) 39 ft. (12 m)
Draft, (scantling) 43 ft. (13 m)
Speed, (service)24.2 knots at 90 percent
MCR with 25 percent sea margin on design
draft (12 m)
Complement 25 + 6 (Suez)
Cargo capacity. 4,389 TEU
(hold-2,017 / deck-2,372)
Water ballast 17,100cu. m.
Fuel consumption 156.5 ton/day
Main engine manufacturer Hyundai
Main engine type .MAN B&W 9K90MC-C
Total hp
Auxiliary engines NIL
Propellers .Fixed pitch propeller * lset (8.2
diameter, SMM manufactured)
Thruster Kamewa
Thruster engineRolls-Royce controllable
pitch type TT2400
Generators Hyundai
Generator engines B&W 6L 27/38
* 2sets (1,800ps/720 rpm)
B&W 7L 27/38 * 2sets (2,100 ps/720 rpm)

FPSO Type

Owner Shell Nigeria Exploration and Production Co.

Builder Samsung Heavy Industries

Samsung's latest technological innovation is the successful completion and delivery of an 2,000,000 bbls FPSO, Bonga, built for the Shell Nigeria Exploration and Production Company, SNEP-CO in June 2002.

The vessel, which is a double hull type floating oil production, storage, and offloading unit (FPSO),

will be permanently spread moored [in Bonga field located offshore Nigeria in water depth ranging from 1,000 to 1,125 m. The Machinery space will be located underneath

the accommodation spaces. The double bottom in way of machinery spaces is used as sludge and oily water drain tanks. The topside process facilities shall be located on a Process Deck, elevated 5.5 m above the Main Deck of the hull at S the centerline; a helideck has been built above the accommodation.



The hull structure has been designed and constructed to remain on station for the hull field life without recourse to drydocking, and the longitudinal strength of the vessel shall also be considered for tow condition. The vessel's mooring system consists of four groups of three mooring legs located on port and starboard sides at both fore and aft ends, two sets of 10 tonne air tugger winch, mooring fitting such as bollards and mooring chocks. The Crude oil has been exported from the storage tanks by both oil cargo offloading and tandem offloading system. The hydraulic power pack for the submersible crude oil offloading pumps has been provided to facilitate these offloading.

Stena Britannica Nome Type Stena R0R0 Owner Hyundai Heavy Industries Builder

Built at Hyundai Heavy Industries, the 3,500-lane m Stena Britannica was scheduled for delivery to Stena R0R0 in Sweden on November 30, 2002. Measuring 692 x 96 x 51 ft. (210.8 x 29.3 x 15.6 m), and a design draft of 21 ft. (6.3 m), the vessel is powered by four MAN B&W 9L40/54 engines, each developing 6,480 kW at 500 rpm driving a pair of Rolls-Royce CP propellers through two Renk twin-input/single-output gearboxes. These gearboxes reduce engine speed to 150 I rpm enabling the vessel to move at a service speed of 22 knots. The vessel, which will operate between the U.K. and Holland and Ireland, I was designed to comply with the new Stockholm Agreement Rules and IMO A 265 for the damage stability. Four fixed decks (1, 3, 5 and 7) with one hoistable car deck on Istarboard side of deck five are pro-



Main Particulars

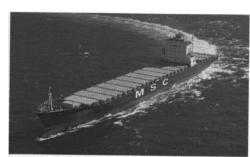
ivialii i articulais
Main engines ,4x MAN B&W 9L40/54
Auxiliary enginesHyundai MAN B&W
Propellers, Thrusters Rolls-Royce
Generators Hyundai
Fin stabilizers Brown Bros.
Couplings Flender
Reduction gears Renk-Tacke
Engine controls Valmarine
Deck machinery BLM
Bearings Blohm+Voss
Coatings KCC.IPK
Electronics Hyundai Kongsberg
Heat exchangers APV-KPH
A/C ABB Flakt Marine
Lifeboats Norsafe
Liferafts DSB
Davits Davit Intl.
Firefighting Semco
Waste management Uson
Destination equipment Alfa-Laval
IACMS Valmarine

vided for vehicles offering 3,500 lane m. Vehicles will be loaded and unloaded through a wide stern and bow ramp/door installed on deck three. Two alternators, each developing 2,400 kW take power from the gearboxes and four Hyundai-built MAN B&W 8L23/30H diesel-driven sets, each developing 1,200 kW are provided to the electrical system. Twin flap rudder is adopted, and two 2,200 kW bowthrusters are fitted for powerful maneuverability.



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Great Ships of the Year



Name Type Owner Builder Blue Star Naxos RoPax Blue Star Ferries Maritime Daewoo Shipbuilding & Heavy Machinery

Blue Star Naxos is the third RoPax, which was constructed under Greek flag and delivered by DSME (Daewoo Shipbuilding and Marine Engineering Co. Ltd.) in June 2002 in compliance with the requirements of BV.

This vessel is the one of twins and the sister (Blue Star Paros) had been delivered just one and half month ahead of the vessel in April 2002. Classed by BV, the vessel has two car decks and two accommodation decks, while the upper garage deck level is divided into the fore half car space and the aft half crew cabins. This layout allowed the complete separation of the above passenger decks from the lower decks machinery noise and vibration. The prototype vessel's bow ramp/door are not repeated to the sister vessels, however, there are still turn around arrangement even on the hoistable platform decks and half length upper garage.

The hoistable platform decks are COREX system from MacGRE-GOR which having only 100 mm (one third of conventional) depth and no external stiffeners.

The passenger's main entrance is through the separated stern ramp and two escalators which directly leading the passengers to the reception hall, without any interruptions by car traffic or crews. The vessel can carry 792 winter passengers (inboard) and 1,500 passengers during summer time. For the large number of summertime passengers, most of weather decks are designed to the sun protected and wind shielded passenger sun decks. Passenger Public spaces are arranged throughout the deck

No. 6 and it includes first class lounge, caf6 bar lounge, economic class lounge, a la carte restaurant, self service restaurant, air seat rooms and outdoor cafe.

The public space interior was designed by **Apostolos Molindris**, known for his architectural concept on the Superfast Ferries. Molindris' partner was Se-Jin for the workshop drawings and installation

The vessel, which is fitted with

one trailer deck and one car deck, allows vehicles to gain access over the stern at main deck level through an approx. 11 m wide stern ramp. Internal access of vehicles are composed of two tiltable ramps and hoistable car decks of five sections from main deck to upper deck.

Four Wartsila 6L38B main engines each developing 4,350 kW at 600 rpm drive CP propellers for a service speed of 24.4 knots and a maximum speed of 24.9 knots. The drive to a pair of Kamewa CP Propellers is through Flender gear boxes. Electrical power is derived via a trio of Wartsila 6L20 alternator sets each developing 1,080 kW.

One 950 kW Kamewa bow thruster together with two shafts/CPPs/rudders satisfies the vessel's high maneuverability requirements in the busy Mediterranean ports.

Main Particulars

Trium Turtiounus
Flag Greece
Class Bureau Veritas
Length, (o.a.) 407 ft. (124.2 m)
Length, (b.p.) 384 ft. (117 m)
Breadth, (molded) 62 ft. (18.9 m)
GT
DWT, design 1,330 tons
Draft, (design) 16 ft. (4.9 m)
Speed, service 24.4 knots
Daily fuel consumption 67 tons
Main engines 4x W rtsil 6L38B,
4,350 kW @ 600 rpm
Gearboxes 2x Flender GVL 15 25,
8,700 kW@ 190 rpm
Propellers2x Kamewa,CP @ 175 rpm
BowthrustersKamewa, 950 kW @ 1,480 rps
Boilers
Mooring equipment Ulstein
Passengers 1,500 (summer)
Fire extinguishing systems Marioff
Fire detection system. Consilium
Radars JRC

Name Maritea
Type Chemical Carrier
Owner Calisa S.p.A-Augusta, Italy
Builder 3.Maj

Constructed by 3.Maj for Calisa S.P.A. in Augusta, Italy, Maritea is designed for worldwide service, but its primary voyage profile comprises traffic between Mediterranean oil ports/terminals. The 35,000 dwt IMO Type II Chem Carrier boasts several innovations, such as a hull structural design based on direct calculation (FEM) including fatigue criteria, an Integrated Navigation system with ECDIS connection on both radars, controllable pitch propeller (CPP) installation, and high efficiency



flap type rudder and bow thruster for enhanced manuevering. The vessel also holds an anchoring and mooring system designed according to OCIMF criteria, and its wheelhouse, which is designed for One Man Bridge Control, has allround windows and CCTV surveillance. Maritea's onboard cargo system has midship manifold (eight cargo lines) and stern manifold (three lines). Thermal oil boilers with primary loop for Engine Room Tanks heating and a secondary loop for Cargo Tanks heating.

Name British Trader
Type LNG Carrier
Owner BP Shipping
Builder Samsung



British Trader has been noted as a technologically advanced double hull LNG carriers, designed to meet world wide trading on the ship/shore compatibility and fuel tank capacity, double hulled cargo area with four cargo tanks constructed to GazTransport & Technigaz Mark III cargo containment system — for the carriage of LNG cargoes at cryogenic temperature (-163°C) and atmospheric pressure. The hull structure, which has been designed in accordance with the requirements of LR's ShipRight, has a fatigue life designed for a period of no less than 40 years. This vessel, with GTT Mark-Ill containment system, has been built for British owner, BP Shipping, can carry 138,200 cu. m. LNG in its specialized cargo tanks encased with primary membrane of corrugated SUS 304L stainless steel plates, 1.2 mm thick, and secondary membrane of triplex glass wool. The insulation is of 270 mm thick reinforced polyurethane foam. This system makes it possible to restrict boil-off gas rate to 0.15 percent of the total cargo volume per day. Two cargo pumps of 1,700 cu. m./hr. capacity each can be used to completely discharge the cargo tanks within duration of 12 hours after the tanks have been -cooled by LNG spray. Two 8,000 cu. m./hr. low duty compressors and two 26,000 cu. m./hr high duty compressors are arranged in the compressor room on the trunk

deck and other equipment includes four 50 cu. m./hr. spray pump, 550 cu./m./hr. emergency cargo pump, two 23,400 kg/hr. warming-up heater, 23,100 kg/hr. LNG vaporizer, 7,000 kg/hr. forcing vaporizer, 14.000 N cu. m./hr. inert gas generator and two 90 N cu. m./hr. nitrogen generator. The propulsion system consists of cross-compound steam turbine that delivers MCR of 39,500 shp and NCR of 33,580 shp (85 percent of MCR) at 85.3 rpm, driving six-bladed fixed-pitch propellers to give service speed of 20.1 knots with 15 percent sea margin. The vessel is provided with one Kawasaki make bowthruster of 2,500 kW.

Main Particulars

ividin' i diticulais
Flag Isle of Man
Classification .Lloyd's Register of Shipping
Length, (o.a.) 915 ft. (278.8 m)
Length, (b.p.) 873 ft. (266 m)
Breadth, (molded) 140 ft. (42.6 m)
Depth, (molded) 85 ft. (26 m)
Draft, (scantling) 40 ft. (12.3 m)
Draft, (design) 37 ft. (11.3m)
Displacement 107,300 at 12.3 m
Lightweight
DWT, (scantling) 77,500
DWT, (design) 68,100
Speed, service 20.1 knot at 85 percent MCR
Steam turbineKawasaki UA-400,29,500 kW
Gearboxes Kawasaki
Propellers Mitsubishi
Bowthrusters Kawasaki, 2,500 kW
Diesel-driven alternators, (engine) .W rtsil;
(alternator), ABB
Cargo cranes MacGregor
Mooring equipment Friedrich Kocks
Lifesaving equipment Schat-Harding

wrooting equipment. Theurien Rocks
Lifesaving equipment Schat-Harding
Fire detection systemConsilium Marine
Radars KMSS
Satellite navigation Leica
Computers Kongsberg Simrad
Cargo capacity
Liquid volume 138,200 cu. m.
Heavy oil 7,700 cu. m.
Diesel oil
Water ballast
Daily fuel consumption 170.9 MT/day

Name Rickmers Hamburg
Type Multipurp. Container Carrier
Owner Rickmers Linie
Builder Xiamen Shipyard



Combining a specialization in project and heavy-lift freight with long experience in liner-type service, Hamburg-based Rickmers-Linie has opened a major new stage of fleet development entailing nine ships of the Superflex Heavy MPC (multipurpose container carrier) designation.

Name Hurst Point
Type RoRo Ferry
Owner DFDS
Builder Flensburger Schiffbau
GesellSchaft (FSG)



Flensburger Schiffbau-Gesellschaft (FSG) has developed a future generation of RoRo ferries incorporating a capacity for 6,000 lane-m of freight.

FSG delivered the 722-ft. (220m) Hurst Point, the first of four 23,300-gt RoRo sisters contracted by British consortium AWSR for strategic sealift duties under a transport service agreement with the U.K. Ministry of Defense. The 2,600 lane-m heavily-reinforced design incorporates three decks, with the addition of a 36-ton crane on the weatherdeck, and further demonstrates the German vard's propensity for meeting bespoke RoRo requirements within the bounds of efficient production practices. The vessel series, which has already attracted the interest of operators looking to achieve further scale economies on highvolume routes, combines an unprecedented arrangement of five trailer decks and flexible freight distribution with a rapid service speed of 23-knots. The design thereby promises high productivity as well as a major advance in unit capacity. Close attention to hull form, hydrodynamic performance and propulsive plant configuration has resulted in an attractive speed and power relationship, bearing on freight ton-mile efficiency and also capital outlay. The favored layout keeps faith with the dieselmechanical concept, comprising four medium-speed engines driving twin controllable pitch propellers through reduction gearing. The engine written into the provisional specification is a sevencylinder version of the MaK M43 series from Caterpillar Motoren, for a total plant output of 25,200kW. The 6,052 lane-m design from Flensburg could be the next trendsetter. The as yet unique provision of five decks suited to trailer-borne freight comprises four enclosed decks plus the weather deck, served by an inter-deck ramp system configured to allow simultaneous working of four different cargo areas. RoRo access is concentrated over twin stern

First-of-class Rickmers Hamburg is every inch the modern maid-of-all-work, offering a 640-ton unit lift capacity along with a variable hold space configuration suited to the widest range of breakbulk and conventional cargoes as well as large, indivisible items of freight. The 30,000-dwt Superflex series is due to extend to nine ships before the end of next year, with construction having been distributed among three yards in China.

The Rickmers-Linie program entails five vessels from Xiamen Shipyard and two from Jinling Shipyard, plus the Rickmers Hamburg and a sistership from Shanghai Shipyard. The five-hold design is fitted with four, high-stooled deck cranes, two of which have a 320-ton maximum lift capacity, while one is rated at 100-tons and other at 45-tons. By using the two largest units in tandem, piece weights up to 640-tons can be handled.

The hatchway layout provides openings up to 105 ft. (32 m) in length and 34 ft. (10.3 m), accessing holds fitted with adjustable tweendecks. The below-deck arrangements mean that the hold spaces can be highly compartmentalized using three flexible tweendecks, or can be configured to give various hold heights up to 15.7-m in accordance with cargo needs, making for optimum space utilization.

Name Harad Type VLCC Owner Hellespont

Builder Samsung Heavy Industries



Harad is the first in a four-ship double-hulled series of VLCCs constructed for Hellespont of Greece by the South Korean builder Samsung Heavy Industries. During construction, the four vessels were re-sold to NSCSA of Saudi Arabia. The vessel, which incorporates a number of technical features to ensure high levels of environmental protection and high performance, holds a large main engine, improved strength by increased plate thickness, improved service lifetime for coatings by increased paint specification and advanced inert gas system.

The hull form of the vessel has been specifically remolded to meet Hellespont's requirements and differs from the conventional VLCCs, featuring a 'blunt' fore part and a breadth of 190 ft. (58 m) to reduce hull deflection. As a result Harad benefits from a reduction in hull deformation by around 10 percent. This has been achieved by strengthening the primary member, double structures and buttress. The hull structure has been designed in accordance with the requirements of ABS Safehull and LR' ShipRight, with a structural quality maintained with the usage of higher tensile steel to 45 percent of the total hull structural steel weight. In addition Z quality steel were used for outermost

strake in the inner bottom and 'E' grade steel in the lowest hopper strake.

The number of individual components within the hull structures and the size of the painting area in the water ballast area have been reduced by using a construction method based on one internal bottom plate for each block. According to the shipyard, this reduces the number of maintenance points onboard the vessel. Local strength require-

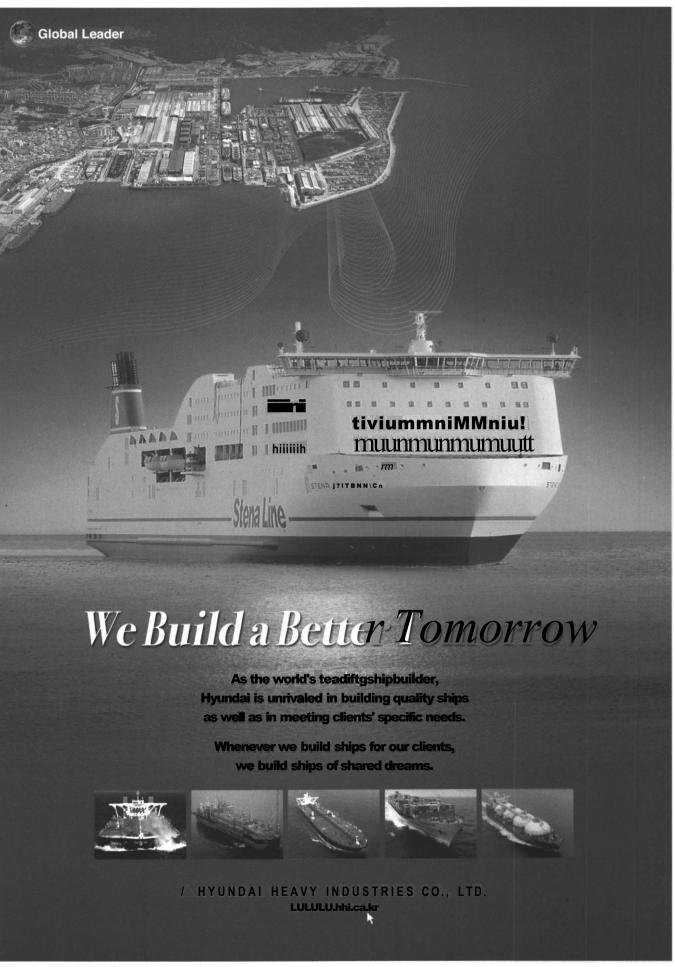
ment means that the bottom longitudinal stiffener of the cargo well has to be 18 mm thick compared with conventional VLCCs, which tend to be 12 mm. This approach virtually eliminates the possibility of welding defects and subsequent paint damage since there is no welding seam.

HARAD is powered by an Samsung Wartsila NSD 8RTA84T-D engine developing (MCR) 33,300 kW (44,640 bhp) at 76 rpm.

Great Ships of the Year

The service speed is 16.1 knots at main engine output of 26,780 kW (35,900 bhp) including 15 percent power margin. The main engine operates on heavy fuel oil with a maximum viscosity of 700cSt at 50°C. The large power main engine enables considerably higher speed when utilizing the NCR of the engine.

Great Ships continued on page 37



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December, 2002

Navigator of the Seas Delivered by KMY



The 1,020-ft., 140,000-gt, 3,800-passenger MS Navigator of the Seas was delivered November 18 at Kvaerner Masa-Yards' Turku shipyard. Navigator of the Seas, newbuilding 1347, is fourth in the Voyager-class series of cruise ships for Royal Caribbean Cruises Ltd. The first three ships in the series, Voyager of the Seas, Explorer of the Seas and Adventure of the Seas were delivered in October 1999, September 2000 and October 2001, respectively. A detailed technical report on Navigator will be published in the February 2003 edition of MR.

Main Particulars Length, (o.a.) ...1,020 ft. (311.1 m) Breadth. (max.) 161 ft. (49.1 m) 28 ft. (8.6 m) Draft, (dwl) Speed, service 22 knots .6 x Wartsila 12V46C Main Engines. Propulsion machinery .3 x 14 MW AZIPOD

Spellings to Succeed Healey at EMMF

ExxonMobil Marine Fuels (EMMF) has appointed Jaime Spellings as director, Global Marine Fuels in succession to Peter Healey, who will assume a new role as global customer service manager.

Austal USA Adds To Sales Team

Austal USA has appointed Carl F. Wegener to its sales team in Mobile, Ala. A graduate of Old Dominion University with a degree in Mechanical Engineering, Wegener has more than 15

years of experience in the marine industry having worked with companies such as Newport News Shipbuilding and United Shipbuilders of America.

Woods New President of Rickmers-Linie America

Rickmers-Linie, Hamburg, Germany, has appointed Bill Woods as president/CEO of Houston-based Rickmers-Linie America, effective November 1, 2002. Woods, who has more than 28 years of experience working in the transportation industry, most recently served as vice president Commercial for Great Western Steamship Company (GWS), and senior vice president of Great Western Transportation Consulting, a wholly owned subsidiary of GWS.

ICS Welcomes **New President**

The Institute of Chartered Shipbrokers (ICS) has appointed Anthony Cooke and Richard Sayer as its new president and vice-president, respectively — for two years. From 1991 to 1999, Cooke was chief executive of Andrew Weir & Co and president of the Chamber of Shipping from 1996-97. He is currently a director of The Baltic Exchange. James Fisher & Sons pic, Bidcorp pic and the West of England Shipowners Mutual Insurance Association.

Northrop Grumman Names Kaufman as VP

Northrop Grumman Corporation's Newport News sector has appointed Alene (Leni) Kaufman as vice president and sector chief information officer. Kaufman, who has responsibility for establishing the IT strategic



Oil spill response efforts for the Prestige sinking are being coordinated by Sasemar (Sociedad de Salvamento y Seguridad), which is a department of the DGMM (Direccion General de la Marina Mercante). Ro-Clean Desmi — a Danish manufacturer that has been making offshore booms and skimmers for over 25 years - has been on scene assisting, sending emergency teams with more than 16,700 ft. (5,100 m) of offshore oil containment boom during the first week.

direction and the day-to-day leadership of all information systems at Newport News, began her career with Northrop Grumman in 1979 and has held several leadership positions of increasing responsibility that include project manager of integrated solutions, manager of software engineering and technical specialist of manufacturing systems.

Univan's Container Fleet Increases

Effective November 2002, Univan is taking over full technical management of six container ships. Ranging from 546 to 1,232 TEUs, these ships will bring the total Univan fleet to approximately 73 ships, including 41 container vessels.

These six containers ships — will be taken over between now and the end of the year, with existing crews being replaced with Indian masters and ratings from Univan's container crew pool, on a

gradual basis. Interest from other container ship owners is also due to Univan's growing pool of dedicated container ship crews and the self-perpetuating pool of technical expertise gathered by

Ship Concept Studies Contract Awarded

Six companies are each being awarded a firm-fixed-price contract worth \$500,000 for the performance of focused-mission ship concept studies intended to explore a range of approaches in an overall effort to define future ship requirements. These studies will further refine the Navy's requirements and knowledge of technology options for the proposed Littoral Combat Ship and other future ship classes.

This is a part of the Naval services transformation into the 21st Century and lays the foundation for future warships.

San Francisco, California -

The SS "Jacob Luckenbach", a C-3 ocean freight vessel built in 1944 sank in the environmentally sensitive California waters on July 14, 1953 as a result of a collision with the SS "Hawaiian Pilot". The "Luckenbach" now rests in 176 feet of water broken into 3

Response <& Results:

The USCG hired Titan to provide an assessment, removal, and disposal of oil from the vessel. Titan recovered 85,000 gallons of heavy bunker C oil from the wreck.

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The focused-mission ship to be studied is envisioned to be a networked, agile, stealthy surface combatant capable of defeating anti-access and asymmetric threats in the littorals.

Its primary missions would be prosecution of small boats, mine-countermeasures, and littoral anti-submarine warfare.

Loy Nominated for Post

President George W. Bush has nominated James Loy to be the Under Secretary of Transportation for Security. Loy, who was formerly the Commandant, U.S. Coast Guard, has been the Acting Under Secretary since John Magaw resigned.

Martime Modernization to be Held in D.C.

IDGA's Maritime Modernization conference, which will be held in Washington D.C. on January 28 - 29, 2003 will address the transformation of the U.S. maritime domain. Topics to be discussed at this year's conference include: modernizing the Coast Guard through its Deepwater Program, transforming the U.S. Navy through a new family of surface combatant ships and redefining the mission for other various maritime agencies Attending this informative event and hear key leaders and experts like Vice Admiral Thad Allen, U.S. Coast Guard Chief of Staff and Rear Admiral Patrick Stillman, PEO for the Deepwater Program and Congressman Frank LoBiondo discuss strategies, requirements and capabilities of the maritime community.

Schat-Harding Takes Over Mulder & Rijke

Lifeboat and davit specialist Schat-Harding has taken over Dutch lifeboat builder Mulder & Rijke. Schat-Harding will continue to manufacture Mulder & Rijke lifeboats for the cruise and ferry market and will provide a global after sales service for all Mulder &Rijke SOLAS products.

The Mulder & Rijke order book for the cruise and ferry market consists mainly of large orders for the Italian Fincantieri group, which is building a series of cruise vessels for the Holland America Line. The HAL order is the single largest order for lifeboats currently in the market, for four ultra-large cruise ships plus two options.

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Wynn to Supply Wipers For RoRos

Wynn Marine is set to supply the window wiper systems for three technologically advanced high-speed RoRo vessels currently in production at the Dalian Shipyard in China, and owned by the Swedish shipping company, Stena. The first of the vessels. Stena Foreteller is

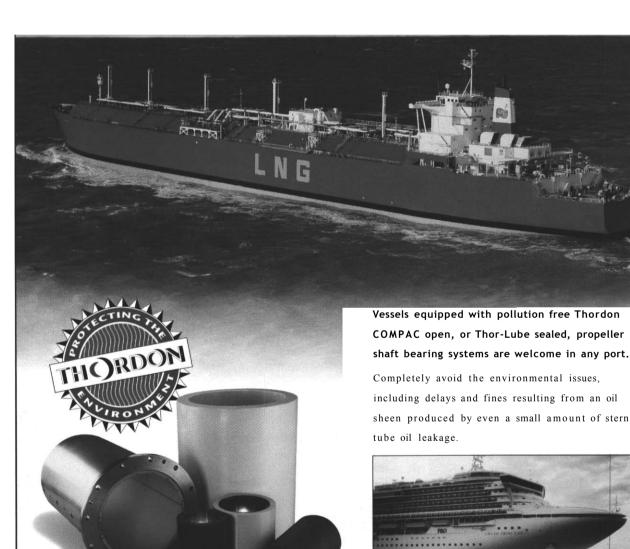
due for delivery to the owner during November 2002, while the remaining two vessels should be delivered soon afterwards. A combination of wiper systems will be used with each vessel being fitted with 25 Type 1762 systems and eight Type C systems. Both come from Wynn's Ocean Range of wipers systems, which are aimed at the commercial mar-

ket. Wynn Marine has designed a new one motor, dual window wiper system for a new ferry being built for the Shetland Islands Council. 'Filla' is the second of a pair of vessels out of the Northern Shipyards, Gdansk, Poland and is due for delivery in April 2003.

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C-MAP Plots Its Course On Both Sides

Beginning in the mid-1980's via a brainstorm session for an innovative electronic charting system, by partners, Fosco Bianchetti and Giuseppe Carnevali, C-MAP has become a force in electronic charting. MR/EN recently traveled to the company's U.S. division, in the heart of historic Cape Cod in Mashpee, Mass. for a firsthand account of how C-MAP compiles its real-time, up-to-the minute charting information.

By Regina P. Ciardiello, managing editor

While the advent of electronic charts is a historic shift in marine navigation - C-MAP has grown since those first years in the mid-80s as a leading provider of vector-based electronic charts and charting systems to recreational boaters. In fact, the company prides itself on its ability to hold a library of more than 18,000 electronic charts in its database - covering virtually every port and harbor in the world. Not limiting itself to one area of expertise, C-MAP operates three divisions: C-MAP Commercial, C-MAP USA and C-Map Aviation — the latter two operating out of the Mashpee locale.

C-MAP's CM93 edition 3's strategy is based on the business model of being able to implement its electronic charts and electronic charting technology into some of the world's largest original equipment manufacturers (OEM's) navigation systems — mainly Sperry Marine, Japan Radio Company, Kelvin Hughes and Raytheon — to name a few.

Since expanding into the commercial side more than 10 years ago, C-MAP holds some of the largest vessel owners as clients, and its reference list includes the tanker series currently being constructed for Polar Tankers, the fleets of the top cruise lines and several West Coast Tanker owners. The company has also established itself on government vessels. In fact, according to Eric James, C-MAP's Commercial Operations Manager, seven out of 10 U.S. Navy aircraft carriers currently afloat, are sailing with C-MAP's electronic charts.

The software also carries over to other branches of the U.S. Armed Forces, specifically the U.S. Army, who implemented C-Map's CM-93 Edition 3 earlier this year on USAV Lt. William B.

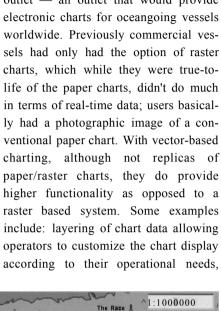
Bunker - a 273-ft. (83.2-m) logistic supply vessel equipped with Integrated Navigation and Situational Awareness Systems (INSA) developed by Conley and Associates of Newport News, Va.

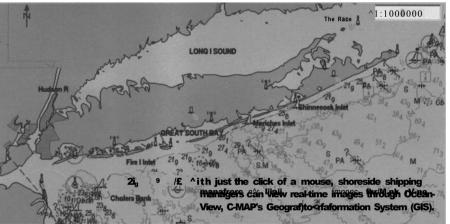
An Italian Foundation

C-Map's database was not developed the same way that its information is processed — overnight. Rather it was a daunting, technologically driven task formulated by Fosco Bianchetti and Giuseppe Carnevali in 1984. The two men, who co-founded Navionics that same year, built this company to introduce a new type of charting that was poised to be a historic change to marine navigation. The systems, which would be an enhanced version of the already established raster systems, would provide better display, speed and have

three divisions.

Based upon its recreational product, which by 1991 had already enjoyed several years of success, C-MAP chose Norway as the basis for its commercial outlet — an outlet that would provide





greater space for data. Based on official government paper charts, this software would be universal — allowing mariners from the "light" marine world — to plot their courses. Therefore, in 1985, Bianchetti and Carnevali introduced the world premiere electronic charting system, Geonav. Following the success of this project, Bianchetti moved ahead, leaving Navionics to establish C-MAP later that year. Building upon the database that was designed in Italy, Bianchetti literally plotted out additional offices throughout Europe, in maritime strongholds such as Norway and Russia, in 1991, when C-MAP extended its product to ocean-going vessels. But not before it formed a presence on the other side of the Atlantic in 1988 - under the parent company of C-MAP/Italy. Beginning with just a handful of employees, the U.S. outfit, which A major advantage of CM-93 users that has since moved from Pocasset, Mass. to Mashpee, has evolved into a group of

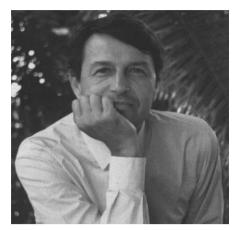
more than 50 employees — within the

anti-grounding alarms — preset vessel safe contour and the system "looks ahead" for chart features/depths that can pose navigational hazards, course up or relative motion displays.

CM-93 — Information Via the Touch of A Button

CM-93 was developed to satisfy the needs of commercial/professional customers as well as to meet the demands of IMO's requirements for a S57 compatible database for use in ECDIS. Suitable for use in ECS (Electronic Charting Systems),

C-MAP's CM-93 or SENC (System Electronic Navigational Chart), is DNV (Det Norske Veritas) certified effectively allowing the shore based compiling of official ENC's, when available, and is distributed within the CM-93 database want to sail with official ENC's but do not want to deal with the at sea conversion of S57 data.



Fosco Bianchetti, (pictured above), developed an innovative electronic charting system in the mid-1980 s with partner Giuseppe Carnevali.

While the company has offices located throughout the world boasting teams of people who update the electronic charts on a real-time basis, updates for the Americas, are handled out of the Mashpee location. A team of people who work out of this location, take in information on a daily basis, such as Notices to Mariners and bulletins from the U.S. Coast Guard, and implement them into C-MAP's database, which is updated daily. Dubbed by the company as a "very large, moving, dynamic database," these updates can then be downloaded via the Internet and integrated directly into the electronic charting system onboard the vessel so that vessel operators are kept abreast of the latest changes in the world's shipping lanes and ports — all with the push of a button. It is important to point out that these update files are quite small in size, a week's worth of updates for the U.S. East Coast is only 50kb, which via a typical Inmarsat connection, can be downloaded in just minutes.

While some may perceive that C-MAP supplies the actual equipment for the bridge system, they, according to the company's V.P. and General Manager, Ken Cirillo, function strictly as provider of pertinent data. "We don't sell these systems, rather we give our OEM's the ability to use our data," Cirillo said. In essence, C-MAP has mastered the first part of the puzzle for its OEM's, the next piece to concentrate on, according to Cirillo, is the challenge of ensuring that OEM's are integrating the data in a proper, timely manner, as well as promoting the functionality of the actual software. Cirillo cites that one of his main priorities regarding the development of the new CM-93 version is simply "getting the word out." According to

Marine Electronics

Cirillo, end-users need to be aware that this service is available and is relatively easy to maintain and update. In turn, if used effectively, the database can be a useful powerful tool enabling ships' officers at the bridge to operate a safer, more efficient fleet, as well as more effectively manage their integrated bridge systems (IBS).

A Shore-side View From the Bridge

Another way that C-MAP has furthered its product base is through its shore-side Geographic Information System (GIS) software product called Ocean View. Designed for use mainly by ship owners, operators and brokers, the company's exclusive program, which is based on the CM-93 database, provides a user-friendly exchange of geo-referenced information among a variety of users.

While visiting C-MAP's Mashpee location, MR/EN was given a demonstration of the program, and even had the ability of viewing such familiar sights and New York Harbor and the Long Island Sound — all in real time via the true-to-life graphics and latest vector charts included in Ocean View. With just the click of a mouse, shoreside vessel managers, can literally "micro-manage" their fleets via these graphics and charts. Visually, Ocean-View displays information on a chart background, and via its Database Wizard, allows the user to link up their own databases to the cartographic system. Other types of information such as bit map images, vessel position and links to industry-related web sites are also achieved via Ocean View.

Designed with C-MAP's latest Edition 3 version of CM 93/3, the program holds vector charts of virtually every navigable waterway worldwide. In addition to providing Internet access for electronic chart updates, the program can also export screenshots via bitmap and/or jpeg format — an added function for use in publications (such as this one) and journals.

In addition to the many OEM's that have employed this data, the main compliance unit of the maritime world, the International Maritime Organization (IMO) in London has implemented Ocean View into its daily operations base, mainly to raise the level of its efficiency and service capabilities.

While C-Map has enjoyed the success of its CM-93 database and the launching of OceanView, the company has not taken to getting comfortable. At last year's Europort Exhibition in Amster-

dam, which traditionally serves as a platform for the introduction of new products, the company launched its new C-Star Weather Routing System. Developed in conjunction with DNMI (The Norwegian Meteorological Institute, Marine Forecasting Center), C-Star is a weather overlay tool that can be integrated into OEM's that already employ

the CM-93 database. This feature is especially beneficial to the shipping industry due to its ability to calculate the most cost and time efficient route to take in case a storm is brewing — offering precious time and fuel savings. With forecasts provided by worldwide meteorological agencies around the world, (up to ten days in advance, in six hour incre-

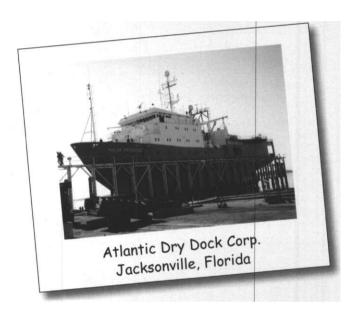
ments) the user has the ability to plot out a smooth course — not having to worry about possible route diversions and loss of time and/or fuel — thus furthering C-MAP's commitment of "tyelping OEM's to build better systems."

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gation equipment complying with the IMO, IEC, ISO and other relevant standards. The equipment and systems are designed with state-ofthe-art technologies, software expertise and sensor engineering.

Circle No. 101



Skanti has introj m —*J* IT duced the Skanti Scansat F77. Skanti Scansat F77 uses Inmarsat's

recently launched Fleet 77 services and enables online access via MPDS (Mobile Packet Data Service). MPDS allows the vessels, to be online at no charge, and only the tranfer of data will be charged per megabite. This allows the vessels to be online with shore systems.

Circle No. 106



Nauticast

NautiCast AG is an AlS-Systems specialist, catering for the maritime and inland waterway industries. They are launching their

AIS-Transponder, the X-Pack DS, and will enhance their AIS offering with base, and repeater stations by spring 2003. NautiCast production is ISO 9001 certified and outsourced to Siemens AG Austria.

.Circle No. III

Raymarine

Raymarine provides the complete marine ^ ^ S H H g p | electronics package, including instrumentation, autopilots, radar, chartplotters.

fishfinders, communications and PC charting software available through a global network of dealers and distributors. Raymarine's headquarters are in Portsmouth, U.K. with key offices in Nashua, New Hampshire, and Ft. Lauderdale, Fla.

Circle No. 116



Alstom Alstom is a global specialist in energy and transport infrastructure. They serve energy ket mar

through its activities in power generation and power transmission and distribution, and transport through its activities in rail and marine.

Circle No. 121

 $\mathbf{V}_{ar{\ }}$

36

Kongsberg

Kongsberg Maritime Ship Systems (KMSS) combines develops marine electronic systems with over

100 years of experience in design, engineering and commissioning ship systems and simulators. KMSS delivers the industry's first integrated ship control, on board training systems and satellite enabled fleet management software tools.

Circle No. 102

J87 ^ ^ f/

Consilium Selesmar

Consilium Selesmar recently launched the new SeLux TFT Display. The flexible modular radar display follows a

new design that can work with both integrated in an IBS and as a standalone radar. It has full ARPA configuration exceeding IMO recommendations and can track up to 100 targets simultaneously.

Circle No. 107

I Northstar

Northstar Technologies has introduced the 958 Integrated Navigation System. The all new 958

integrates a Chart Plotter, Radar, and Fish Finder on a single display. The system was unveiled at the NMEA Annual Convention. It combines radar and fish finder operation with Northstar's GPS and Chart Plotting, resulting in a user-friendly combo.

Circle No. 112



L-3

L-3 Communications is a merchant supplier of defense electronics and growing provider of commercial communications and transportation

products. They supply high technology, proprietary products to the Department of Defense, prime contractors, international customers, OEMs and to the space and telecommunications markets

^Circle No. 117



last materials since 1983. The compa-Perma Ballast, is widely acknowl



Marine Data Systems provides specialized and integrated AIS Solutions. In the brochure, The Total

Solution, MDS overviews the following products: AIMS Mill, KDU (Key Display Unit), ECDIS (Electronic Chart Display and Information System), ECS, AIMS Utility Software and VTMIS.

Circle No. 103



NDI

NDI offers the electronic data products and services required by the shipping industry. Official ENC and EC data

with updating services will help ensure safe and efficient navigation in Canadian and international waterways. Digital Ocean Professional electronic charts are the only officially released CHS vector charts on the market.

Uni-Safe

sion of its the Salinometer SL6000.

called SL6005. The new model

SL6005 features a new type of built-

in display with separate readings on

both alarm set and ppm. Both ver-

sions have the DNV approval, indi-

cating that the salinometer has been

tested according to the requirements

from e.g. Lloyds, Germanischer

ally any high-temperature applica-

tion. Diamond's extensive line of

high-temperature camera equipment

and accessories is custom configured

to your requirements.

Circle No. 118

Lloyds, ABS and Bureau Veritas.

Circle No. 113

Uni-Safe electron-

ics introduces a

new, modified ver-

Diamond

factures,

Diamond

Electronics

designs, manu-

installs closed-

circuit television

systems for virtu-

Circle No. 108



Max Sea

MaxSea navigation software products are designed for all boaters, from the recreational sailor or motor boater, to the

professional racer and the commercial fisherman. MaxSea provides TrueView seamless chart technology for optimum viewing and brings point and click simplicity.

Circle No. 104



enables ship owners to optimize business oportunities and minimize costs by integration of the entire fleet into a corporate network. Each vessel can stay online constantly at no charge from Inmarsat. Sailor Fleet77 offers high speed and cost effective data communication.

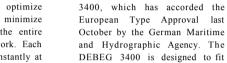
Circle No. 109



Sailor Fleet 77, the new maritime highspeed satellite communications termi-

Sailor

nal was recently launched. It



1.1 .



Norcontrol IT

As a supplier of Vessel Traffic Management & Information Systems (VTMIS), Norcontrol IT

has more than 120 systems operating in some of the world's largest ports. major offshore oil and gas fields, and coastal areas. Norcontrol IT Vessel Traffic Management & Information Systems (VTMIS) provide the operator with a concise picture of vessels' movements and interactions in the surveillance area.

Circle No. 114



Thuraya

Raytheon

 $R\;a\;y\;t\;h\;e\;o\;n\;'\;s$

Marine

 $I\,n\,t\,e\,g\,r\,a\,t\,e\,d$

Bridge System

is a modern,

flexible design

and can be used

ATLAS

M a r i n e

Electronics has

launched it's new

UAIS DEBEG

for all ship's bridges commercial and

military and meets all conceivable

ship's operating requirements. The

user-friendly technology is designed

for One Man Bridge Operation and

STN

into STN ATLAS Marine

Electronics'navigation equipment

as well as stand alone system.

Circle No. 110

to reduce workload and stress.

Circle No. 105

S a t C o m Distribution has launched a maritime exter-

nal antenna and docking station for the Thuraya GSM/satellite phone. It will enable users to send and receive calls, faxes and data without requiring direct line of sight to the Thuraya satellite. The system provides users with voice, fax, data, SMS and GPS services to 99 countries.

Circle No. 115



Inmarsat

Fleet F77 combines the quality and speed of a 64kbit/s Mobile ISDN service with the world's first global, high-

speed, maritime Mobile Packet Data service via satellite, to deliver e-mail, secure Internet and intranet access and voice, plus a choice of two fax services, making it possible to have a truly mobile office at sea.

Circle No. 119



Rutter

The Rutter VDR-100 is designed to meet recording requirements of the marine industry. A

modularized approach allows the unit to be configured to meet the needs of individual ship owners, while the playback system makes data easily accessible for investigation or training purposes. It is fully type approved and IMO compliant.

Circle No. 120



ny's product and service known as edged to be the quickest and most cost-effective method of ballast installation today.

Circle No. 122

which is widely fitted onboard SOLAS vessels to ensure the

cal navigation and weather data, can also be used to receive daily and weekly news. Using the Inmarsat mk Point to Multipoint Service, satellite broadcast provides an efficient methof of providing ships crews with a me,to date news while at sea.

Circle No. 123



Cross Cross Equipment

Incorporated has an inventory that includes a wide variety of makes and models of

winches and deck equipment. The Cross Equipment Inventory includes Winches, Levelwinds, Diesel HPU, Spooling Units, Deck Equipment, Hose /Umbilical Reels, Fairleads, Sheaves and Blocks.

Circle No. 124

Thales

Thales Underwater Systems is a member of the Thales Group. With over 50 years experience in undersea warfare, they are

a leader in supplying sonar and associated systems for navies and air forces as well as civil seismic applications. Thales Underwater Systems has operating units in the U.K., France, and Autralia.

Circle No. 125

The ship has a total of 15 cargo oil tanks with a combined capacity of 342,510 cu. m. at 98 percent loading. In addition, there are two slop tanks fully coated in tar epoxy with a capacity of 7,030 cu. m.. The cargo pumping system allows for a maximum discharge rate of 15,000 cu. m./hr. at a head of 160 mlc via three main pumps. The maximum loading rate is 20,000 cu. m./hr. Three grades of oil can be handled simultaneously through a two-valve segregation arrangement.

The ship is outfitted with an inert gas system with double scrubbers, which reduces the S02 content to less than 2 ppm.

Main Particulars

Main Particulars
Flag
Class
Length, (o.a.) 1,093 ft. (333.3 m)
Length, (b.p.) 1,043 ft. (318 m)
Breadth, (molded) 190 ft. (58 m)
Depth, (molded)
Draft, (scantling)
Draft, (design)
Displacement 350,900 tons
DWT, (scantling) 303,100
DWT, (design) 284,000
Speed, (service) 16.4 knots
Cargo capacity, liquid volume 350,100 cu. m.
Water ballast 98,200 cu. m.
Daily fuel consumption
Main engines HSD Engine Co., 32,825 kW
Propellers MMG, Germany
Diesel-driven alternators 3x W rtsil (engine);
Hyundai (alternator)
Boilers Mitsubishi
Hose handling crane Samsung
Provision crane Tae Kwang
Mooring equipmentSamsung & Rolls Royce Marine
Lifesaving equipment CSSC, China
Cargo pumps Shinko, Japan
Cargo control system Nakakita, Japan
Ballast control system Nakakita, Japan
Bridge control JRC
Fire detection
SatelliteInmarsat
Sewage plant
Complement Officers, 17; Crew 25

Name World Crest
Type Crude Oil Tanker
Owner Niarchos Ltd./Anole
Shipping Co.
Builder Daewoo Shipbuilding &
Heavy Machinery

Built by Daewoo Shipbuilding & Heavy Machinery for Niarchos Ltd./Anole Shipping Co., World Crest is a 306,000-dwt double hull crude oil tanker under Greece flag, which was delivered in December 2002. Designed and built to meet the standard of ABS rule and classed +A1(E), "Oil Carrier, ESP", SH, +ACCU, +AMS, RES, SHCM, NIBS, with the descriptive notes of VEC, SPM and UWILD. To enhance environmental protection up-to-date International Rule & Reg. including MARPOL Annex IV and VI have been applied and H.F.O tanks



arranged
as double
hull. Other
requirements and
Industrial standards also
have been considered such as
OCIMF recommendations and
USCG Requirement, etc.

The vessel, which is intended for the trade of crude oil having a flash point below 60 degrees in cargo tanks, has been constructed as double side and bottom in way of cargo tanks and arranged with five center/side tanks (p&s) and two slop tanks.

Cargo handling system consists of three cargo pump with capacity of 5,000 cu. m./hr. each driven by steam turbine and three cargo manifolds on deck for three segregation of cargo loading and discharging.

Water ballast tanks of five pairs in cargo area and two E/R w.b.tanks and two peak tanks are arranged and two ballast pumps with capacity of 3,000 cu. m/hr. each driven by electronic motor are provided.

The design fatigue life at critical connections of hull structure is 30 years and longitudinals end connection in cargo area is 40 years in compliance with ABS SafeHull Phase A requirement.

The speed of the vessel is 15.8 knots with the main engine running at 85 percent MCR with 10 percent sea margin, and the main engine is B&W 7S80MC-C with MCR output of 36,960 PS at 76 rpm driving a fixed pitch propeller.

In addition, a seven-tier deckhouse located aft provides accommodation for 35 persons.

Wheelhouse is arranged for the concept of the One Man Bridge Operation (NIBS) equipped with integrated navigation system including electronic chart display and information system and also interfaced with other equipment and also provided with remote/automation control system.

Main Particulars

Class ABS
Length, (o.a.) 1,089 ft. (332 m)
Length, (b.p.) 1,050 ft. (320 m)
Breadth, (molded)
Draft, (design)
Draft, (scantling) 73 ft. (22.4 m)
DWT, design 277,500
DWT, scantling
Speed
Cargo capacity
Liquid volume 346,351 cu. m.
Bunkers
Heavy oil
Water ballast 103,279 cu. m.
Diesel oil 442 cu. m.
Main engines MAN B&W 7S80MC-C
Propeller Hyundai Heavy Industries
Diesel-driven alternators3x STX Corp., 1,710 bhp @ 720
rpm
Boilers Mitsubishi Heavy Industries
Mooring equipment Fukushima
Cargo pumps 3x Shinko Industries
Bridge control systems Lorcontrol
Fire detection systems NK Co. Ltd.
Radars
Waste disposal Teamtec Marine Products

ANCHORS CHAINS

YIORTELBOER

Name M/V Tarantella Type Chem/oil tanker Owner Whitefin Shipping Builder Trogir

The vessel Tarantella features a variety of outstanding and unique characteristics representing an advanced concept of chemical tanker. Compared to earlier Trogir built tankers (Trogir and Azov Sea), the hull of Tarantella embodies a number of upgrading features such as: Execution of bulkheads, bottom and lower stools to facilitate drainage of the cargo /washing water to the practical minimum as described with "str 0.05" class notation: Introduction of trapezoidal corrugation (instead of rectangular) to enable 96 percent of tank surfaces to be exposed to direct jet from washing machines and therefore qualify for ETC notation; Strengthening of structure to suit for wider range of IMO 2 chemicals, which effected bulkheads and boundary of alternate tanks being strength-

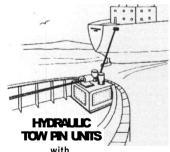


ened for unlimited filling level of 1,600 t/cu.

m. cargo density and deck structure reinforced to withstand 0.7 bar overpressure, which prevents some cargoes (pentane, pentene) from vaporization at environmental temperatures; Review of cargo tanks/double hull structure by 3-D FEM fatigue life analyze (DNV - Nauticus - newbuilding) followed with introduction of extra thickness, brackets or execution of cutouts and similar as needed for assignment of DNV Plus - 2 otation: Structure fatigue life is 40 years. Extension of double hull further aft — to protect fuel storage tanks from leakage in case of minor shell plating damages; 2 m clearTel.: +31 (0)10 429 2222
Fax: +31 (0)10 429 6459
gjw@wortelboer.nl
www.wortelboer.nl

tain e d throughout; In order to keep steel hull mass as low as possible some 31.5 percent of HTS (NV36) is introduced, mainly in cargo tanks envelope and bulkheads and partly in bottom plating. Cargo tanks' drying system is composed of one 30,000 cu. m./hr. air heater with fan, steel ducting on cargo tanks' deck with branches for flexible connections to desired tank; Nitrogen production plant of 4,500 N cu. m./hr. capacity with supply connections to each cargo tank used for inerting of sensitive chemicals. Instead of conventional submerged hydraulically driven cargo pumps electrically driven deep well pumps are provided. Speed control by frequency converters. Redundancy, flexibility, maneuverability ease of maintenance, high electricity demand during frequent cargo discharge operation and low initial cost were decisive factors for selection of suitable propulsion/ electricity generation configuration: consisting of two medium speed engines.

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(206) 691-1000 (West); www.ujemesic.com
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Adrick Marine, 81 Mahan St., W. Bablon NY 11758
Balley Refrigeration, 49615 Elacikl Road, Virginia Beach, VA 23462
Cospolich Refrigeration, 14695 Highway, Stuart FI. 34966
Poff-A-Cool, P.O. Box 2106, Certler, TX 79935
Stork Bronswerk Inc., 3755 C boulfwitte, Brossard, LauDec Canada J4Y2P4
Tarjor Made Environmental PO Box 15299 Sichemond, VA 23227
AIR HORNS / SIGNALING EQUIPMENT
Alchime Mig. Co. Ltd., 5472 257th Street, Gloucester Industrial
Estate, Langley, B.C. Canada V4W 3S8
ALARM S., FACTORY MUTUAL-APPROVED
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SELCO 353 A Asbury Commons Dr., Atlanta, GA 30336
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Island Boats 6606 Highway 90 East New Beria LA 70560
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Sea Ark Marine PO Box 210 Monticelli) AR 716554210
William E Murson Co., 18130 Surset Way. Edmonds WA 98026
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Crandell Dry Dock Engineers Inc. P.O. B. 505604. MA 02150
GJ Worteboer Jr. BJV. PO Box 5003,3006 AA Rotterdam, Notherlands
Washington Chain Inc., Box 3545, Seattle, WA 96124
A U T O M A T E D S ELF U N L O A D IN G
Seabuld Systems Inc., Suite 100,3751 Shell Road, Richmond. British Colambia,
CANADA VOXZWZ
A U T O PI L O T S Y S T E M S
Beier Radof1990 Industrial Aue Harvey, LA 70058
               Beier Radio1990 Industrial Ave Harvey, LA 70058
ComNav Marine Ltd., #15-13511 Crestwood Place. Richmond.BC V6V 2G1
Mackay Communications 2721 Discovery Or., Raleigh. N.C. 27616-1651
      Ballast Technologies .,4620 S. Coach Dr., 85714. Tucson, AZ
Redland Genstar Inc., Executive Plaza IV. Hunt Valley, MD10912-1031
BARGE RENTALS
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Cashman Equipment, Three Dolphin Way, Boston, MA 02210
BEARING—Rubber, Metallic, Non-Metallic
American Babbitt Bearing PO Box 3009 Rt 2 Hurtington, WV 25702
Craft Bearing 2506 58th 5t Hampton, VA 23661
Duramax Manne LLC 17990 Great Lakes Parkway, Hiram,OH 44234
Kahlenberg Bros. Co., P.O. Box 356, Two Rivets, W154241
Chet Commission 2515 Bearing PL Halb Burgan, PR 97402
               namenerity Bros. Co., P.O. Box 358, Two Rivets. W154241
Oktot Composites 2535 Praide Rd., Jult D, Eggene, OR 97402
Sohre Turbornachinery 132 Gilbertville rd PO Box 869 Ware, Mass 01052
Thordon Bearings Inc., 3225 Mainway, Burlington, Ont, CANADA LTM 1A6
Vesco Plastics, P.O. B. 40647, Cleveland 2022 SOUTH AFRICA
     Fast Systems 14040 Santa Fe Trai Dr. Lenexa, Kansas 66215-1284
BLOCKS a RIGGING
Skookum, P.O. Box 280, Nabbard, OR 97032
BOILERS (HEAT RECOVERY)
                          oltak LLC 2905 Northwest Blvd Ste 150 Plyr
               Allen Marine PO Box 1049 Sitka, AK 99835
Hike Metal, Box 698. Wheatley, ON Canada NOP 2PO
Kvichak Marine, 469 NW Bowdoin PI .Seattle WA 98107
      Sea Ark Marine PO Box 210 Monticelli) AR 71655-0210
Washbum Doughty, P.O. Box 296, E.Bootbbay ME 0454
B O L L A R D S
       Maritime International, 100 E. Vermilion Street #212, Lafayette, LA 70501 B R I D G E \, S U N S C R E E N S
                                                                               ds, Unit 46, Century Business Centre, Ma
                South Yorkshire, S63 5DA
      Marcon International, Inc., P.O. Box 1170, Coupeville, WA 8239-1170
Mowtrary's Tug & Barge Sales Corp., 35 De Hart St., Montstown NJ 07960
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                Sohre Turbomachinery Inc 132 Gilbertville Rd PO Box 889
                Ware, MA 01082-0689
       BULKHEAD SEALS/PANELS
               CSD North America. 880 Candia Rd., Unit 10. Manch
Thermax, 15006 Shaw Rd, Tampa, FL 33625-5500
Thermax 3115 Range Rd Temple, TX 76501
      Datrex, P.O. Box 1150, Kinder, LA 70648
Urethane Products 9076 Rosecrans Ave I
BUTTERFLY VALVES
      Nomiseal PO Box 40525 Houston, TX 77240
CABLE TRANSIT SYSTEMS
     CSD North America, 880 Candia Rd.. Unit 10, Mar
C A L I B R A T I O N S
                                                                           ons Inc., 908 A Ventures Way, Chesapeake VA 23320
      CAD/CAM SYSTEMS
                                                                   arch, 4196 Kashtan Place, Victoria, B.C. Canada V8X4L7
     Autocine Research, 4199 Naterian Place, Victoria, B.J. Carriacia Veybrem Corp. 4403,611 Alexandre SL Vancouver, B.C. Caranda V6A1E Creative Systems, Inc., P.O. B. 1910, Port TownsendMWA 98368 Kodaurs Computer Systems AB. PD Dex 50555. 3-202 SI Mahro SWEDEN Scientific Marine Services, Inc., 101 State PI, Suite F, Escondido. CA 92029 Ship Motion Associates, 10 Danforth St, Portland, ME 04101-4567
               G.J. Wortelboer Jr. BV, P.O.B. 5003, 3008 AA Rotterdam, Nethedands
      Superior Udgerwood Mundy, 1101 John Ave, Superior, WI 54860 CARGO MONITORING & CONTROL SYSTEM
      Hemiate Inc, 4522 Center SL, Deerpark, TX 77536
CAST IRON REPAIR
                                    ce Machining 1929 N. Buffum St. Milwaukee, WI 53212
     Crandall Dydock Engineers PO Box 505604 Chelsea, MA 02150
Washington Chain, P.O. Box 3645, Seattle, Wa. 96124
CHEMICALS
     Uniservice Americas 57174 Hardin Rd, SIkM, LA 70461
CLASSIFICATION SOCIETY
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Advanced Fabricating ine PO Box 3721 Galveston, TX 77552

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Anter Makine Paints, 21 Charles Street, Westport, CT 06650

Chespoelse Specialities Products, 5055 North Points BM, Baltimore Md 21219

Chupola Marine Paints, 21 Charles Street, Westport, CT 06650

Chespoelse Specialities Products, 5055 North Points BM, Baltimore Md 21219

Chupola Marine Paints, 10 Box 73 473241 Finant The Northerlands

DeFelsive Corporation, 802 Proctor Avenue, P.O.Box 676, Ogdensburg,NY 13669

Esgard, Inc., P.O. Drawer 2698, Lafisyetts, LA 70502

Fetro Corp, 1301 North Flora St, Plymouth, IN 46563

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Hempel Coatings, 10,3511 Wider M/sw, Etchmond, B.C.Canada V6V1W1

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Page	Advertiser	Product	R/S#	Page	Advertiser	Product	R/S#
6	ABB Turbosystems AG	turbochargers	200	15	Kvaerner Masa-Yards Oy	shipyard	223
35	Alabama Shipyards	shipyard	201	17	KVH Industries Inc.	satellite communications	224
20	Anchor Lamina	portable hydraulic drilling equipme	nt 202	4	Marine Exhaust Systems of Alabama	water cooled manifolds	225
8	Anchor Marine	marine equipment	203	16	Mascoat Products	coatings/marine insulation	226
16	Arion International	thermal imaging	204	12	MTN	satellite communications	227
14	Climax Portable Machine	portable machine tools	205	18	NACExpo 2003	exposition	228
C2	Craft Bearings	bearings	206	3	Newport News	shipbuilding	229
СЗ	Daewoo	shipbuilding	207	10	Orkot Marine Bearings	bearings	230
19	Electronic Marine Systems	tank level indicators	208	4	Reid Tool & Supply	products & services	231
21	Electronic Marine Systems	tank level indicators	209	11	Resurgence Software	software systems	232
23	Electronic Marine Systems	tank level indicators	210	13	Rolls Royce	offshore supply & service	233
25	Electronic Marine Systems	tank level indicators	211	2	RTM Star Center	training	234
16	Ferro Corp.	coatings and dispersions	212	27	Samsung	shipbuilding	235
11	Flagship Marine	marine air conditioners	213	18	Skookum	rigging products	236
37	G.J. Wortelboer	chains	214	7	Standard Horizon	marine electronics	237
10	Goltens Marine Co.	diesel engine repair	215	8	Superior Energies	insulation	238
29	Hanjin Heavy Industries	shipbuilding	216	33	Thordon Bearings, Inc.	bearings	239
9	Hempel Coatings	coatings	246	32	Titan Maritime Industries	salvage/wreck removal	248
31	Hyundai Heavy Industries	shipbuilding	217	1	VT Halter	shipbuilding	240
5	Inmarsat Ltd.	crew communications	218	12	Washington Chain	chains	241
16	Industria Naval de California	ship repair	219	18	Waterman Supply	marine equipment	242
11	InPlace Machining	crankshaft repair	220	37	Western Machine Works	deck machinery	243
20	Island Boats	boat builders	221	12	Wolong International Pte. Ltd.	lifeboat manufacturers	244
4	Jamestown Metal Marine	interior design	222	18	Wynn Marine	windscreen/window wipers	245
C4	Jotun Paints	marine paints/coatings	247				
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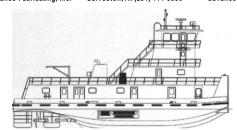
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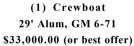




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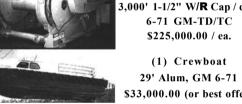
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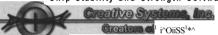
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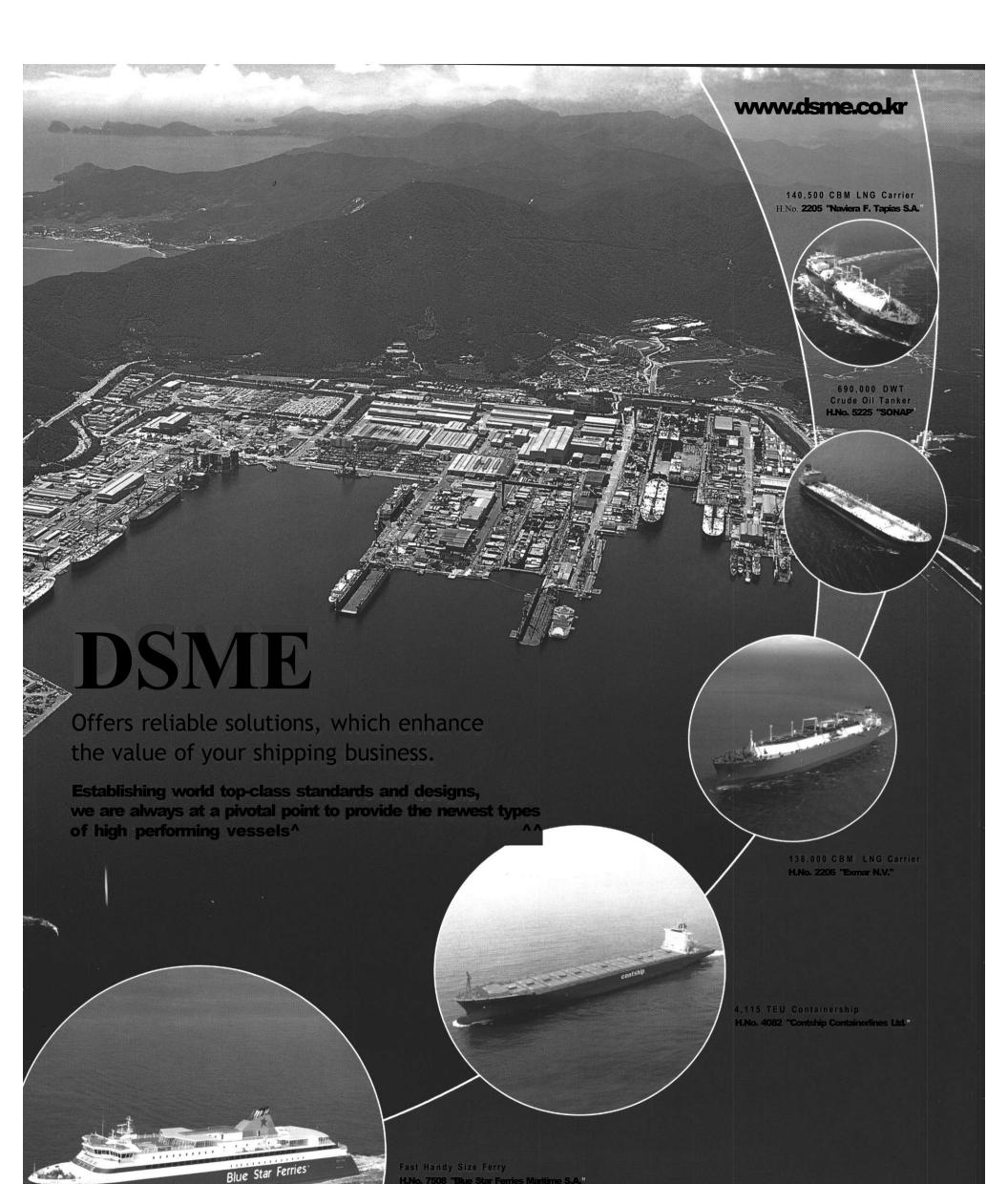
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